

DESCRIPTION

PHOTOSENSITIVE SILICONE RESIN COMPOSITION

TECHNICAL FIELD

5 **[0001]**

 The present invention relates to a photosensitive
silicone resin composition that is useful as a plastic
lens primarily for the purpose of optical applications,
replica materials, surface coating materials or imprint
10 materials.

BACKGROUND ART

[0002]

 Although glass is widely used as an optical material
due to its transparency, high heat resistance and light
15 resistance, dimensional stability and the like, due to
the need to replace glass with plastic for reasons such
as heavy weight, susceptibility to cracking, high cost or
poor productivity, various optical resins have been
developed. Thermoplastic resins such as polycarbonate,
20 polymethyl methacrylate or cycloolefin polymers are
widely used as optical resins. However, the applications
of thermoplastic resins are limited due to insufficient
reflow heat resistance.

[0003]

25 Although thermosetting resins of silicone are widely
used as optical resins having superior reflow heat
resistance, since the flexibility of the siloxane bonds
of silicone thermosetting resins is low, only brittle
compacts are able to be obtained when numerous
30 crosslinking groups are introduced, and when thick
compacts are attempted to be obtained, there is the
disadvantage of only being able to obtain compacts having
a high coefficient of linear thermal expansion and low
glass transition temperature.

35 Various methods have been proposed for improving
silicone thermosetting resins, and examples of methods
for lowering coefficient of linear thermal expansion

typically consist of the addition of inorganic filler. However, although these methods enable the coefficient of linear thermal expansion to be lowered, due to the large particle diameter of the inorganic filler, transparency of the resulting compact ends up being lost due to a difference in refractive indices between the inorganic filler and the silicone resin.

[0004]

Amidst such circumstances, numerous colloidal silicas having a small particle diameter as described in Patent Document 1, for example, have been reported in order to improve on the aforementioned problems.

On the other hand, there is also a growing demand for switching from conventional thermosetting resins to photocurable resins in order to simplify the curing process.

The following Patent Documents 2 to 5 report photocurable resins in which colloidal silica having a small particle diameter is uniformly dispersed using a compound having a photopolymerizable functional group. In addition, the following Patent Document 5 reports a resin composition composed of a cubic silsesquioxane, silica particles and acrylate monomer.

Prior Art Documents

Patent Documents

[0005]

Patent Document 1: Japanese Patent No. 2851915

Patent Document 2: Japanese Patent No. 3072193

Patent Document 3: Japanese Unexamined Patent

Publication No. 2009-102628

Patent Document 4: Japanese Patent No. 4352847

Patent Document 5: International Publication No. WO 2006-035646

SUMMARY OF THE INVENTION

Problems to be Solved by the Invention

[0006]

Although the cured products described in Patent

Documents 2 and 3 have superior transparency and rigidity, since they were originally designed for hard coating applications, they have the problem of low crack resistance when deposited as a thick film.

5 In addition, although the cured product described in Patent Document 4 can be formed into a thick film, it has poor light resistance due to the small number of siloxane bonds in the composition.

10 Moreover, although a cured product composed of the resin composition described in Patent Document 5 has a low coefficient of linear thermal expansion, there are numerous photopolymerizable functional groups in the composition, cure shrinkage is large, and there is also the problem of the resulting cured product becoming
15 brittle when thickness is increased.

[0007]

 Amidst such circumstances, there is still a need for a photocurable resin having superior heat resistance and light resistance as well as excellent crack resistance
20 even when formed into a thick film. In addition, since the cured products described in Patent Documents 1 to 5 contain a large number of silanol groups, volume and weight decrease considerably when the cured products are heated, thereby making precise positioning difficult and
25 resulting in the problem of limited applications, particularly with respect to optical applications.

 Thus, with the foregoing in view, an object of the present invention is to provide a resin composition that yields a cured product of a photocurable resin that has a
30 excellent crack resistance when formed into a thick film and is capable of maintaining a low coefficient of linear thermal expansion, low thermal weight loss and low cure shrinkage.

Means for Solving the Problems

35 **[0008]**

 As a result of conducting extensive studies to solve the aforementioned problems, the inventors of the present

invention found that the aforementioned problems can be solved by the unexpected composition described below, thereby leading to completion of the present invention.

5 Namely, the invention of the present application is as described below.

[0009]

[1] A photosensitive silicone resin composition comprising (A) a silica particle-containing condensation reaction product and (B) a photopolymerization initiator, wherein:

10 the silica particle-containing condensation reaction product (A) is a condensation reaction product of polysiloxane compound (a), composed of a hydrolytic condensation product of one or more types of silane compounds represented by the following general formula (1):



(wherein, R^1 represents a hydrogen atom or organic group containing 1 to 20 carbon atoms, $n1$ represents an integer of 0 to 3, X^1 represents a group selected from the group consisting of a hydroxyl group, halogen atom, alkoxy group having 1 to 6 carbon atoms and acetoxy group, and $n1$, R^1 and X^1 may each be the same or different in the case a plurality thereof is present) and/or the silane compound, and silica particles (b), a terminal structure Si-O-Y of the condensation reaction product (A) (wherein, Y represents R^2 or SiR_3^3 , R^2 and R^3 represent hydrogen atoms or organic groups having 1 to 20 carbon atoms, and the plurality of R^3 may each be the same or different) satisfies the following formula (2):

25
$$0 < [Si-O-SiR_3^3] / ([Si-O-R^2] + [Si-O-SiR_3^3]) \leq 1 \quad (2)$$

(wherein, R^2 and R^3 are as previously described), and the condensation reaction product (A) has a photopolymerizable functional group.

[0010]

[2] The photosensitive silicone resin composition described in [1] above, wherein the photopolymerizable functional group equivalent of the photosensitive silicone resin composition is 0.5 mmol/g to 4.5 mmol/g.

5 **[0011]**

[3] The photosensitive silicone resin composition described in [1] or [2] above, wherein the $[\text{Si-O-SiR}^3_3]$ defined in formula (2) is derived from one or more types of a silicon compound (c) represented by the following general formula (3):



(wherein, R^3 is the same as defined in formula (2), X^2 represents a group selected from the group consisting of a hydroxyl group, halogen atom, alkoxy group having 1 to 6 carbon atoms and acetoxy group, and the plurality of R^3 present
15 may be the same or different), or the following general formula (4):



(wherein, R^3 is the same as defined in formula (2), and the plurality of R^3 present may be the same or different).

20 **[0012]**

[4] The photosensitive silicone resin composition described in [1] above, wherein the silica particle-containing condensation reaction product (A) is a condensation reaction product of the polysiloxane compound (a) composed of a
25 hydrolytic condensation product of one or more types of silane compounds represented by general formula (1), or the polysiloxane compound (a) and the silane compound, and the silica particles (b).

[0013]

30 [5] The photosensitive silicone resin composition described in [3] or [4] above, wherein the $[\text{Si-O-SiR}^3_3]$ in formula (2) is obtained by reacting a condensation reaction product of the polysiloxane compound (a) and/or the silane compound and the silica particles (b), with the silicon compound (c).

[0014]

[6] The photosensitive silicone resin composition described in any of [1] to [5], further comprising a compound (C) having a photopolymerizable functional group in a molecule thereof.

5 **[0015]**

[7] The photosensitive silicone resin composition described in any of [1] to [6] above, further comprising (D) an antioxidant and/or ultraviolet absorber.

[0016]

10 [8] The photosensitive silicone resin composition described in any of [1] to [7] above, comprising 100 parts by weight of the silica particle-containing condensation reaction product (A), 0.01 parts by weight to 50 parts by weight of the photopolymerization initiator (B), 0 parts by weight to 900
15 parts by weight of the compound (C) having a photopolymerizable function group in a molecule thereof, and 0 parts by weight to 50 parts by weight of the antioxidant and/or ultraviolet absorber (D).

[0017]

20 [9] The photosensitive silicone resin composition described in any of [1] to [8] above, wherein the photopolymerizable function group in the silica particle-containing condensation reaction product (A) is derived from the polysiloxane compound (a) and/or the silicon compound (c).

25 **[0018]**

[10] The photosensitive silicone resin composition described in any of [1] to [9] above, wherein the photopolymerizable functional group in the silica particle-containing condensation reaction product (A) and/or the compound (C)
30 having a photopolymerizable functional group in a molecule thereof is at least one type selected from the group consisting of a (meth)acryloyl group, styryl group, norbornyl group, epoxy group and mercapto group.

[0019]

[11] The photosensitive silicone resin composition described in any of [1] to [10] above, wherein the amount of the silica particles (b) in 100% by weight of the silica particle-containing condensation reaction product (A) is 1% by weight to 80% by weight, and the total amount of the polysiloxane compound (a) and the silicon compound (c) is 20% by weight to 99% by weight.

[0020]

[12] The photosensitive silicone resin composition described in [1] above, wherein the ratio {component M/(component M + component D + component T + component Q)} × 100 of a component M to the total of the component M, a component D, a component T and a component Q in the silica particle-containing condensation reaction product (A) excluding the silica particles (b) is 1 mol% to 50 mol%.

[0021]

[13] The photosensitive silicone resin composition described in any of [1] to [12] above, wherein the polysiloxane compound (a) contains a product obtained as a hydrolytic condensation product of a silane compound which uses the silane compound in which n1 of the silane compound represented by general formula (1) is 1.

[0022]

[14] The photosensitive silicone resin composition described in any of [1] to [12] above, wherein the polysiloxane compound (a) contains a product obtained as a hydrolytic condensation product of a silane compound in which n1 in the silane compound represented by general formula (1) is 1, and a silane compound in which n1 is 2.

[0023]

[15] The photosensitive silicone resin composition described in any of [1] to [14] above, wherein the ratio of the number of bonds that form siloxane bonds with

silicon in the silica particle-containing condensation reaction product (A) to the total number of bonds that respectively form the siloxane bonds, direct bonds with hydroxyl groups and direct bonds with hydrolyzable groups is 40 mol% to 100 mol%.

[0024]

[16] The photosensitive silicone resin composition described in any of [1] to [15] above, wherein the silica particles (b) are produced from an alkoxysilane by a wet method.

[0025]

[17] The photosensitive silicone resin composition described in any of [1] to [16] above, wherein the mean primary particle diameter of the silica particles (b) is 1 nm to 20 nm.

[0026]

[18] The photosensitive silicone resin composition described in any of [1] to [17], wherein the silicon compound (c) is a silicon compound in which X^2 in the silicon compound represented by general formula (3) is a halogen atom.

[0027]

[19] The photosensitive silicone resin composition described in any of [1] to [18], wherein the photopolymerizable functional group in the silica particle-containing condensation reaction product (A) and/or the compound (C) having a photopolymerizable functional group in a molecule thereof is a (meth)acryloyl group and/or styryl group.

[0028]

[20] The photosensitive silicone resin composition described in any of [1] to [18], wherein the photopolymerizable functional group in the silica particle-containing condensation reaction product (A) and/or the compound (C) having a photopolymerizable functional group in a molecule thereof is an epoxy group and/or mercapto group.

[0029]

[21] The photosensitive silicone resin composition described in any of [1] to [20] above, wherein the photopolymerization initiator (B) is a photoradical polymerization initiator.

5 **[0030]**

[22] The photosensitive silicone resin composition described in any of [1] to [21] above, wherein at least one type of the compound (C) having a photopolymerizable functional group in a molecule thereof contains one or more carbon rings and/or
10 heterocycles in a molecule thereof.

[0031]

[23] A production process of a photosensitive silicone resin composition, comprising the following steps:

a first step for obtaining a polysiloxane compound (a) by
15 hydrolytically condensing one or more types of silane compounds represented by the following general formula (1):



(wherein, R^1 represents a hydrogen atom or organic group containing 1 to 20 carbon atoms, $n1$ represents an integer of 0
20 to 3, X^1 represents a group selected from the group consisting of a hydroxyl group, halogen atom, alkoxy group having 1 to 6 carbon atoms and acetoxy group, and R^1 and X^1 may each be the same or different in the case a plurality thereof is present),

a second step for obtaining a condensation reaction
25 product by condensing the resulting polysiloxane compound (a) and/or the silane compound with silica particles (b),

a third step for obtaining a silica particle-containing condensation reaction product (A) by condensing the resulting condensation reaction product with a silicon compound (c)
30 represented by the following general formula (3):



(wherein, R^3 represents a hydrogen atom or organic group containing 1 to 20 carbon atoms, X^2 represents a group selected from the group consisting of a hydroxyl group, halogen atom, alkoxy group having 1 to 6 carbon atoms and acetoxy group, and the plurality of R^3 present may be the same or different), or the following general formula (4):



(wherein, R^3 is the same as defined in general formula (3)), and

- 10 a fourth step for mixing the resulting silica particle-containing condensation reaction product (A) with a photopolymerization initiator (B).

[0032]

- 15 [24] A production process of a photosensitive silicone resin composition, comprising the following steps:

a first step for obtaining a polysiloxane compound (a) by hydrolytically condensing a silane compound including a silane compound represented by the following general formula (1):



- 20 (wherein, R^1 represents a hydrogen atom or organic group containing 1 to 20 carbon atoms, $n1$ represents an integer of 0 to 3, X^1 represents a group selected from the group consisting of a hydroxyl group, halogen atom, alkoxy group having 1 to 6 carbon atoms and acetoxy group, and R^1 and X^1 may each be the same or different in the case a plurality thereof is present)
25 in which $n1$ is 3,

a second step for obtaining a condensation reaction product by condensing the resulting polysiloxane compound (a) and/or the silane compound with silica particles (b),

- 30 a third step for obtaining a silica particle-containing condensation reaction product (A) by condensing the resulting condensation reaction product with a silane compound including a silane

compound represented by the following general formula
(1):



(1)

5 (wherein, R^1 represents a hydrogen atom or organic group
containing 1 to 20 carbon atoms, $n1$ represents an integer
of 0 to 3, X^1 represents a group selected from the group
consisting of a hydroxyl group, halogen atom, alkoxy
10 group having 1 to 6 carbon atoms and acetoxy group having
1 to 6 carbon atoms, and R^1 and X^1 may each be the same or
different in the case a plurality thereof is present) in
which $n1$ is 1 or 2, and

a fourth step for mixing the resulting silica
particle- containing condensation reaction product (A)
15 with a photopolymerization initiator (B).

[0033]

[25] The process described in [23] or [24] above, wherein
in the first step, one or more types of silane compounds
represented by general formula (1) are hydrolytically
20 condensed under acidic conditions in an aqueous alcohol
solution.

[0034]

[26] The process described in [23] or [24] above, wherein
in the second step, a condensation reaction product is
25 obtained by condensing 20% by weight to 99% by weight of
the polysiloxane compound (a) and 1% by weight to 80% by
weight of the silica particles (b) in an aqueous solution
of an alcohol having 1 to 4 carbon atoms, at a pH of 5 to
9, and at 50°C to 100°C (1 atm).

30 **[0035]**

[27] The process described in [23] or [24] above, wherein
in the second step, after adding at least one type of
solvent having a boiling point of 100°C to 200°C (1 atm)
selected from the group consisting of an alcohol, ketone,
35 ester, ether and hydrocarbon solvent to the condensation
reaction product obtained by condensing the polysiloxane
compound (a) and the silica particles (b), the water

content of the condensation reaction product is adjusted to 0.001% by weight to 5% by weight by distilling off the added solvent component by distillation.

[0036]

5 [28] The process described in [23] above, wherein in the third step, after adding at least one type of solvent selected from the group consisting of an alcohol, ketone, ester, ether and hydrocarbon solvent to the condensation reaction product obtained by condensing the polysiloxane compound (a) and the
10 silica particles (b), the silicon compound (c) represented by general formula (3) is reacted with a scavenger in the form of an organic base in an amount 0.5 times to 3 times the number of moles of the silicon compound (c) followed by removing the organic salt formed by washing with an aqueous solution to
15 obtain the silica particle-containing condensation reaction product (A), or after adding at least one type of solvent selected from the group consisting of an alcohol, ketone, ester, ether and hydrocarbon solvent to the condensation reaction product obtained by condensing the polysiloxane
20 compound (a) and the silica particles (b), the silicon compound (c) represented by general formula (3) is allowed to react to obtain the silica particle-containing condensation reaction product (A).

[0037]

25 [29] The process described in [23] above, wherein in the third step, after reacting the silicon compound (c) with the condensation reaction product obtained by condensing the polysiloxane compound (a) and the silica particles (b), the solvent component in the reaction product is distilled off to
30 obtain the silica particle-containing condensation reaction product (A).

[0038]

[30] The process described in [23] or [24] above, wherein in the fourth step, a compound (C) having a photopolymerizable
35 functional group in a molecule thereof and/or an antioxidant and/or ultraviolet absorber (D) are

further mixed.

[0039]

[31] A production process of a cured product of a
photosensitive silicone resin composition, comprising: a
5 step for irradiating the photosensitive silicone resin
composition described in any of [1] to [22] above with
light having a dominant wavelength of 200 nm to 500 nm.

[0040]

[32] A cured product obtained according to the process
10 described in [31] above.

[0041]

[33] The process described in [31] above, further
comprising a step for baking at 130°C to 300°C.

[0042]

[34] A cured product obtained according to the process
15 described in [33] above.

[0043]

[35] A plastic lens produced according to the process
described in [31] above.

20 **[0044]**

[36] A replica material produced according to the process
described in [31] above.

[0045]

[37] A surface coating material produced according to the
25 process described in [31] above.

Effects of the Invention

[0046]

The photosensitive silicone resin composition of the
present invention demonstrates little volumetric
30 shrinkage due to irradiation with light or heat, has a
excellent crack resistance after curing by irradiating
with light even when a cured product of the resin is
formed into a thick film, has a low coefficient of linear
thermal expansion, and has low thermal weight loss.

35 BRIEF DESCRIPTION OF THE DRAWINGS

[0047]

FIG. 1 shows the structural formulas of polysiloxane

compounds (a) used to synthesize a silica particle-containing condensation reaction product (A).

FIG. 2 shows the results of ^{29}Si -NMR for a polymer 1.

FIG. 3 shows the results of ^{29}Si -NMR for a polymer 1
5 that has undergone waveform separation for a Q component.

EMBODIMENTS OF THE INVENTION

[0048]

The photosensitive silicone resin composition of the present invention at least contains (A) a silica
10 particle-containing condensation reaction product and (B) a photopolymerization initiator, and may further contain (C) a compound having a photopolymerizable functional group in a molecule thereof, and/or (D) an antioxidant and/or ultraviolet absorber. The following provides a
15 detailed explanation of each component that composes the photosensitive resin composition according to the present invention.

[0049]

<Photosensitive Silicone Resin Composition>

20 [Silica Particle-Containing Condensation Reaction Product

(A)]

One aspect of the present invention is a condensation reaction product of at least a polysiloxane
25 compound (a) and/or a silane compound and silica particles (b), a terminal structure Si-O-Y (wherein, Y represents R^2 or SiR^3_3 , R^2 and R^3 represent hydrogen atoms or organic groups having 1 to 20 carbon atoms, and the plurality of R^3 may each be the same or different)
30 satisfies the following formula (2):

$$0 < [\text{Si-O-SiR}^3_3] / ([\text{Si-O-R}^2] + [\text{Si-O-SiR}^3_3]) \leq 1$$

(2)

(wherein, R^2 and R^3 are as previously described), and the condensation reaction product has a photopolymerizable
35 functional group. The silica particle-containing condensation reaction product (A) has high transparency, which is a characteristic of silicone resins, and has a

excellent crack resistance when a cured molded product is in the form of a thick film as a result of the polysiloxane compound (a) and/or silane compound having a condensed structure. In addition, as a result of having the silica particles (b), the hardness of a cured molded product is improved, coefficient of linear thermal expansion and volumetric shrinkage during photocuring can be decreased, and as a result of the terminal structure (Si-O-Y) satisfying the aforementioned formula (2), water absorption, volumetric shrinkage caused by heating and thermal weight loss can be decreased, and a cured molded product can be obtained that has a excellent crack resistance.

[0050]

15 [Polysiloxane Compound (a)]

The polysiloxane compound (a) used in the present invention contains a reaction product obtained by hydrolyzing (although not required in the case the component has a silanol group) and then condensing one or more types of silane compounds, or condensation products thereof, represented by the following general formula (1):



(wherein, R^1 represents a hydrogen atom or organic group containing 1 to 20 carbon atoms, $n1$ represents an integer of 0 to 3, X^1 represents a group selected from the group consisting of a hydroxyl group, halogen atom, alkoxy group having 1 to 6 carbon atoms and acetoxy group having 1 to 6 carbon atoms, and $n1$, R^1 and X^1 may each be the same or different in the case a plurality thereof is present).

[0051]

R^1 in the polysiloxane compound (a) is a hydrogen atom or an organic group having 1 to 20 carbon atoms. Examples of organic groups having 1 to 20 carbon atoms include acyclic or cyclic aliphatic hydrocarbon groups such as a methyl, ethyl, n-propyl, i-propyl, butyl (n-

butyl, i-butyl, t-butyl or sec-butyl), pentyl (n-pentyl, i-pentyl, neopentyl or cyclopentyl), hexyl (n-hexyl, i-hexyl or cyclohexyl), heptyl (n-heptyl or i-heptyl), octyl (n-octyl, i-octyl or t-octyl), nonyl (n-nonyl or i-nonyl), decyl (n-decyl or i-decyl), undecyl (n-undecyl or i-undecyl) or dodecyl (n-dodecyl or i-dodecyl) group, acyclic or cyclic alkenyl groups such as a vinyl, propenyl, butenyl, pentenyl, hexenyl, cyclohexenyl, cyclohexenylethyl, norborneylethyl, heptenyl, octenyl, nonenyl, decenyl, undecenyl, dodecenyl or styrenyl group, aralkyl groups such as a benzyl, phenethyl, 2-methylbenzyl, 3-methylbenzyl or 4-methylbenzyl group, aralkenyl groups such as a PhCH=CH- group, aryl groups such as a phenyl group, tolyl group, styryl group or xylyl group, substituted aryl groups such as a 4-aminophenyl group, 4-hydroxyphenyl group, 4-methoxyphenyl group or 4-vinylphenyl group, and groups containing a polymerizable bonding group such as a methacryloyl group, acryloyl group, styryl group, norbornyl group, glycidyl group or mercapto group.

In addition, a portion of the main chain backbone of the various types of the aforementioned organic groups containing 1 to 20 carbon atoms may be partially substituted with a substituent selected from polar groups (polar bond) such as an ether bond, ester group (bond), hydroxyl group, thiol group, thioether group, carbonyl group, carboxyl group, carboxylic anhydride bond, thiol group, thioether bond, sulfone group, aldehyde group, epoxy group, amino group, substituted amino group, amido group (bond) imido group (bond), imino group, urea group (bond), urethane group (bond), isocyanate group or cyano group, or a halogen atom such as a fluorine atom, chlorine atom or bromine atom. R^1 may respectively be the same or different in the case a plurality thereof is present.

[0052]

n1 in the aforementioned general formula (1) is an

integer of 0 to 3.

X^1 respectively and independently represents a group selected from the group consisting of a hydroxyl group and hydrolyzable substituents in the form of a halogen atom, alkoxy group having 1 to 6 carbon atoms and acetoxy group having 1 to 6 carbon atoms, and specific examples thereof include hydroxyl groups, halogen atoms such as a chlorine atom, bromine atom or iodine atom, alkoxy groups such as a methoxy group, ethoxy group, n-propyloxy group, iso-propyloxy group, n-butyloxy group, t-butyloxy group, n-hexyloxy group or cyclohexyloxy group, and acetoxy groups, and among these, halogen atoms such as a chlorine atom, bromine atom or iodine atom, alkoxy groups such as a methoxy group or ethoxy group, and acetoxy groups are preferable since they demonstrate high reactivity in the condensation reaction when synthesizing the polysiloxane compound (a). X^1 may respectively be the same or different in the case a plurality thereof is present.

[0053]

Examples of the silane compound represented by the aforementioned general formula (1) include vinyltrichlorosilane, vinyltrimethoxysilane, vinyltriethoxysilane, 2-(3,4-epoxycyclohexyl) ethyltrimethoxysilane, 3-glycidoxypropyltrimethoxysilane, 3-glycidoxypropylmethyldiethoxysilane, 3-glycidoxypropyltriethoxysilane, p-styryltrimethoxysilane, 3-methacryloxypropylmethyldimethoxysilane, 3-methacryloxypropyltrimethoxysilane, 3-methacryloxypropylmethyldiethoxysilane, 3-methacryloxypropyltriethoxysilane, 3-acryloxypropyltrimethoxysilane, N-2(aminoethyl)-3-aminopropylmethyldimethoxysilane, N-2(aminoethyl)-3-aminopropyltrimethoxysilane, N-2(aminoethyl)-3-aminopropyltriethoxysilane, 3-aminopropyltrimethoxysilane, 3-aminopropyltriethoxysilane, 3-triethoxysilyl-N-(1,3-

dimethyl-butylidene)propylamine, N-phenyl-3-aminopropyltrimethoxysilane, N-(vinylbenzyl)-2-aminoethyl- 3-aminopropyltrimethoxysilane hydrochloride, 3-ureidopropyltriethoxysilane, 3-chloropropyltrimethoxysilane, 5 3-mercaptopropylmethyldimethoxysilane, 3-mercaptopropyltrimethoxysilane, bis(triethoxysilylpropyl) tetrasulfide, 3-isocyanatopropyltriethoxysilane, vinyltris (2-methoxyethoxy)silane, vinylmethyldimethoxysilane, 3-mercaptopropyltriethoxysilane, 3-octaonylthio-1- 10 propyltriethoxysilane, 3-isocyanatopropyltrimethoxysilane, 3-triethoxysilyl-N-(1,3-dimethyl-butylidene), 3-acryloxypropyltrimethoxysilane, N-(p-vinylbenzyl)-N-(trimethoxysilylpropyl)ethylenediamine hydrochloride, 3-glycidoxypropylmethyldimethoxysilane, bis[3- 15 (triethoxysilyl)propyl]disulfide, vinyltriacetoxysilane, vinyltriisopropoxysilane, allyltrimethoxysilane, diallyldimethylsilane, 3-mercaptopropyltriethoxysilane, N-(1,3-dimethylbutylidene)-3-mercaptopropyltriethoxysilane, methyltrimethoxysilane, dimethyldimethoxysilane, 20 phenyltrimethoxysilane, tetraethoxysilane, methyltriethoxysilane, dimethyldiethoxysilane, phenyltriethoxysilane, n-propyltrimethoxysilane, n-propyltriethoxysilane, hexyltrimethoxysilane, hexyltriethoxysilane, trimethylchlorosilane, 25 dimethylchlorosilane, methyltrichlorosilane, dimethyldichlorosilane, dichloromethylsilane, trichlorosilane and other alkylchlorosilanes, dimethylvinylchlorosilane, dimethylvinyldichlorosilane, vinyltrichlorosilane and other unsaturated hydrocarbon group-containing chlorosilanes, 30 triphenylchlorosilane, diphenylmethylchlorosilane, dimethylphenylchlorosilane, diphenyldichlorosilane, phenylmethyldichlorosilane, phenyltrichlorosilane and other aromatic group-containing

chlorosilanes, dimethylcyclohexylchlorosilane,
dicyclohexylmethylchlorosilane,
dicyclohexyldichlorosilane,
methylcyclohexyldichlorosilane,
5 cyclohexyltrichlorosilane,
dimethylcyclopentylchlorosilane,
dicyclopentylmethylchlorosilane,
dicyclopentyldichlorosilane,
methylcyclopentyldichlorosilane,
10 cyclopentyltrichlorosilane and other aromatic group-
containing chlorosilanes,
acryloxypropyldimethylchlorosilane,
acryloxypropylmethyldichlorosilane,
acryloxypropyltrichlorosilane,
15 methacryloxypropyldimethylchlorosilane,
methacryloxypropylmethyldichlorosilane,
methacryloxypropyltrichlorosilane,
styryldimethylchlorosilane, styrylmethyldichlorosilane
and styryltrichlorosilane.

20 **[0054]**

Although the silane compound represented by the
aforementioned general formula (1) may be used alone, the
use of a plurality of types of silane compounds makes it
possible to control fluidity prior to curing as well as
25 control refractive index, hardness and the like, thereby
making this preferable.

In addition, the use of at least one silane compound
among the silane compounds represented by general formula
(1) in which n1 is 1 is preferable from the viewpoint of
30 increasing molecular weight, and the use of a silane
compound represented by general formula (1) in which n1
is 1 in combination with a silane compound represented by
general formula (1) in which n1 is 2 is preferable from
the viewpoint of crack resistance after curing a cured
35 molded product.

[0055]

Although the following provides an explanation of

the production of the polysiloxane compound (a) using as an example the case of using a silane compound represented by the aforementioned general formula (1) and/or condensation product thereof, the present invention is not limited thereto.

The polysiloxane compound (a) is preferably produced by adding water to one or more types of silane compounds represented by general formula (1) and/or a condensation product thereof. The amount of water added is preferably within the range of 1 equivalent to 10 equivalents (molar basis), and more preferably 0.4 equivalents to 8 equivalents, of the total number of moles of X^1 in the silane compound represented by general formula (1). If the amount of water added is 0.1 equivalents or more, the molecular weight of the polysiloxane compound (a) increases, thereby making this preferable, while making the amount of water to be 10 equivalents or less is preferable from the viewpoint of extending the pot life of a solution of the polysiloxane compound (a) obtained by a condensation reaction. Condensation may be carried out without adding water in the case all X^1 of the silane compound represented by general formula (1) used in polycondensation are hydroxyl groups.

In the case of producing the polysiloxane compound (a) by a condensation reaction in the presence of a catalyst, the hydrolysis and condensation rate increase, thereby making this preferable.

[0056]

Examples of types of catalysts include acid catalysts, base catalysts and metal alkoxides. Specific examples of acid catalysts include inorganic acids and organic acids. Examples of the aforementioned inorganic acids include hydrochloric acid, nitric acid, sulfuric acid, hydrofluoric acid, phosphoric acid and boric acid. Examples of the aforementioned organic acids include acetic acid, propionic acid, butanoic acid, pentanoic acid, hexanoic acid, heptanoic acid, octanoic acid,

nonanoic acid, decanoic acid, oxalic acid, maleic acid, methylmalonic acid, benzoic acid, p-aminobenzoic acid, p-toluenesulfonic acid, benzenesulfonic acid, trifluoroacetic acid, formic acid, malonic acid, sulfonic acid, phthalic acid, fumaric acid, citric acid, tartaric acid, citraconic acid, malic acid and glutaric acid. Examples of base catalysts include inorganic bases in the manner of alkaline metal hydroxides such as inorganic bases such as lithium hydroxide, sodium hydroxide, potassium hydroxide or cesium hydroxide, alkaline earth metal hydroxides such as calcium hydroxide, strontium hydroxide or barium hydroxide, alkaline or alkaline earth metal carbonates such as lithium carbonate, potassium carbonate or sodium carbonate, and metal bicarbonates such as potassium bicarbonate or sodium bicarbonate. Examples of organic bases include ammonia, trialkylamines such as triethylamine or ethyldiisopropylamine, N,N-dialkylaniline derivatives having 1 to 4 carbon atoms such as N,N-dimethylaniline or N,N-diethylaniline, pyridine, and pyridine derivatives that may or may not have an alkyl substituent having 1 to 4 carbon atoms such as 2,6-lutidine. In addition, examples of metal alkoxides include trimethoxyaluminum, triethoxyaluminum, tri-n-propoxyaluminum, tri-iso-propoxyaluminum, tri-n-butoxyaluminum, tri-iso-butoxyaluminum, tri-sec-butoxyaluminum, tri-tert-butoxyaluminum, trimethoxyboron, triethoxyboron, tri-n-propoxyboron, tri-iso-propoxyboron, tri-n-butoxyboron, tri-iso-butoxyboron, tri-sec-butoxyboron, tri-tert-butoxyboron, tetramethoxysilane, tetraethoxysilane, tetra-n-propoxysilane, tetra-iso-propoxysilane, tetra-n-butoxysilane, tetra-iso-butoxysilane, tetra-sec-butoxysilane, tetra-tert-butoxysilane, tetramethoxygermanium, tetraethoxygermanium, tetra-n-propoxygermanium, tetra-iso-propoxygermanium, tetra-n-butoxygermanium, tetra-iso-butoxygermanium, tetra-sec-butoxygermanium, tetra-tert-butoxygermanium, tetramethoxytitanium,

tetraethoxytitanium, tetra-n-propoxytitanium, tetra-iso-propoxytitanium, tetra-n-butoxytitanium, tetra-iso-butoxytitanium, tetra-sec-butoxytitanium, tetra-tert-butoxytitanium, tetramethoxyzirconium,

5 tetraethoxyzirconium, tetra-n-propoxyzirconium, tetra-iso-propoxyzirconium, tetra-n-butoxyzirconium, tetra-iso-butoxyzirconium, tetra-sec-butoxyzirconium and tetra-tert-butoxyzirconium. One type of these catalysts can be used or two or more types can be used as a mixture. In
10 addition, an amount of catalyst used that adjusts the pH of the reaction system during production of the polysiloxane compound (a) to within the range of 0.01 to 6.9 is preferable since the weight average molecular weight of the polysiloxane compound (a) can be favorably
15 controlled. In addition, pH may also be adjusted with acid or base after producing the polysiloxane compound (a).

[0057]

20 The condensation reaction for producing the polysiloxane compound (a) can be carried out in an organic solvent. Examples of organic solvents that can be used in the condensation reaction include alcohols, esters, ketones, ethers, aliphatic hydrocarbon compounds, aromatic hydrocarbon compounds and amide compounds.

25 Examples of the aforementioned alcohols include monovalent alcohols such as methyl alcohol, ethyl alcohol, propyl alcohol or butyl alcohol, polyvalent alcohols such as ethylene glycol, diethylene glycol, propylene glycol, glycerin, trimethylolpropane or
30 hexanetriol, and monoethers of polyvalent alcohols such as ethylene glycol monomethyl ether, ethylene glycol monoethyl ether, ethylene glycol monopropyl ether, ethylene glycol monobutyl ether, diethylene glycol monomethyl ether, diethylene glycol monoethyl ether,
35 diethylene glycol monopropyl ether, diethylene glycol monobutyl ether, propylene glycol monomethyl ether, propylene glycol monoethyl ether, propylene glycol

monopropyl ether or propylene glycol monobutyl ether.

[0058]

Examples of the aforementioned esters include methyl acetate, ethyl acetate, butyl acetate and γ -butyrolactone.

5 Examples of ketones include acetone, methyl ethyl ketone and methyl isoamyl ketone.

[0059]

10 Examples of the aforementioned ethers include the aforementioned monoethers of polyvalent alcohols as well as polyvalent alcohol ethers obtained by alkyl etherification of all hydroxyl groups of polyvalent alcohols in the manner of ethylene glycol dimethyl ether, ethylene glycol diethyl ether, ethylene glycol dipropyl ether, ethylene glycol dibutyl ether, propylene glycol
15 dimethyl ether, propylene glycol diethyl ether, propylene glycol dipropyl ether, propylene glycol dibutyl ether, diethylene glycol dimethyl ether, diethylene glycol methylether ether or diethylene glycol diethyl ether, tetrahydrofuran, 1,4-dioxane, anisole and propylene
20 glycol monomethyl ether acetate (abbreviated as PGMEA).

[0060]

Examples of the aforementioned aliphatic hydrocarbon compounds include hexane, heptane, octane, nonane and decane.

25 Examples of the aforementioned aromatic hydrocarbon compounds include benzene, toluene and xylene.

Examples of the aforementioned amide compounds include dimethylformamide, dimethylacetoamide and N-methylpyrrolidone.

30 **[0061]**

Among the aforementioned solvents, alcohol-based solvents such as methanol, ethanol, isopropanol or butanol, ketone-based solvents such as acetone, methyl ethyl ketone or methyl isobutyl ketone, ether-based
35 solvents such as ethylene glycol monomethyl ether, diethylene glycol monobutyl ether, propylene glycol monomethyl ether, propylene glycol monoethyl ether or

PGMEA, as well as dimethylformamide, dimethylacetoamide and N-methylpyrrolidone are preferable since they are readily soluble with water and facilitate dispersion of the silica particles (b) in the polysiloxane compound (a) during the condensation reaction between the polysiloxane compound (a) and the silica particles (b).

These solvents may be used alone or a plurality of solvents may be used in combination. In addition, the reaction may also be carried out in bulk without using the aforementioned solvents.

[0062]

Although there are no particular restrictions thereon, the reaction temperature during production of the polysiloxane compound (a) is preferably within the range of -50°C to 200°C and more preferably within the range of 0°C to 150°C. By carrying out the reaction within the aforementioned ranges, the molecular weight of the polysiloxane compound (a) can be favorably controlled.

In addition, the polysiloxane compound (a) may also contain an element that forms an oxide such as titanium, zirconium, aluminum, germanium, boron, phosphorous, nitrogen, carbon, gallium or chromium.

[0063]

[Silica Particles (b)]

The silica particles (b) in the present invention indicate those for which shape and particle diameter thereof can be confirmed with an electron microscope.

Examples of the silica particles (b) used include fumed silica produced using a dry method and colloidal silica produced using a wet method.

The aforementioned fumed silica can be obtained by reacting a compound containing silicon atoms with oxygen and hydrogen in the gaseous phase. Examples of raw material silicon compounds include silicon halides (such as silicon tetrachloride).

[0064]

Colloidal silica can be synthesized by a sol gel method consisting of hydrolysis and condensation of a raw material compound or by condensation of sodium silicate. Examples of colloidal silica obtained with sol gel methods include that obtained by hydrolytic condensation polymerization using ammonia, an amine catalyst of an alkoxy silane (such as tetramethoxysilane, tetraethoxysilane, methyltrimethoxysilane or phenyltrimethoxysilane) or a halogenated silane compound (such as diphenyldichlorosilane). The alkoxy silane or halogenated silane compound may be respectively be used alone, or a plurality of compounds may be used as a mixture. In particular, those having low levels of impurities such as metals or halogens are preferable, and colloidal silica produced by a wet method from an alkoxy silane such as tetramethoxysilane or tetraethoxysilane is more preferable from the viewpoint of having a small coefficient of linear thermal expansion.

[0065]

The range of mean primary particle diameter over which the silica particles can be used is preferably 1 nm to 100 nm, more preferably 1 nm to 20 nm and even more preferably 2 nm to 15 nm. The aforementioned mean primary particle diameter is preferably 1 nm or more since hardness of a cured product improves, and in the case of being 100 nm or less, transparency improves, thereby making this preferable.

The mean secondary particle diameter of the silica particles is preferably 2 nm to 250 nm and more preferably 2 nm to 80 nm. In the case the aforementioned mean secondary particle diameter is 2 nm or more, hardness improves thereby making this preferable, while in the case the mean secondary particle diameter is 250 nm or less, transparency of a cured product improves in the wavelength region of 300 nm or less, thereby making this preferable.

[0066]

The aforementioned mean primary particle diameter is a value determined by calculating from BET specific surface area and/or a value determined by observing with a scanning electron microscope, while the mean secondary particle diameter is a value measured with a dynamic light scattering spectrophotometer.

Although the shape of the silica particles (b) can be spherical, rod-shaped, plate-shaped, filamentous or a combination of two or more types thereof, the silica particles (b) are preferably spherical. Furthermore, spherical as referred to here includes being perfectly spherical as well as being roughly spherical such as being in the shape of an oblate spheroid or ovate spheroid.

The specific surface area of the silica particles (b) is preferably 25 m²/g to 1400 m²/g and more preferably 35 m²/g to 1400 m²/g in terms of BET specific surface area from the viewpoints of viscosity of the condensation reaction product of the polysiloxane compound (a) and the silica particles (b) and the hardness of a cured product. The aforementioned BET specific surface area refers to a value measured using a method in which it is calculated from the pressure of N₂ molecules and the amount of gas adsorbed.

In addition, the silica particles (b) may also contain an element that forms an oxide such as titanium, zirconium, aluminum, germanium, boron, phosphorous, nitrogen, carbon, gallium or chromium.

[0067]

The silica particles (b) used in the present invention must have silanol groups and/or alkoxy groups on the surface thereof in order to condense with the polysiloxane compound (a) and/or a silane compound represented by the aforementioned general formula. The silica particles (b) may be modified with other organic groups provided they have silanol groups and/or alkoxy

groups.

[0068]

The number of silanol groups on the surface of the silica particles (b) is preferably 0.5 groups/nm² to 15 groups/nm² and more preferably 1 group/nm² to 3 groups/nm², and from the viewpoint of reactivity, preferably 0.5 groups/nm² or more, while from the viewpoint of lowering water adsorption of a cured molded product, preferably 15 groups/nm² or less. The ratio of silanol groups can be determined by ²⁹Si-NMR, for example, by adding a relaxation enhancement agent to an aqueous solution or organic solution.

Examples of solvents that disperse the silica particles (b) include water, alcohol-based solvents such as methanol, ethanol, isopropanol or butanol, ketone-based solvents such as acetone, methyl ethyl ketone and methyl isobutyl ketone, ether-based solvents such as ethylene glycol monomethyl ether, diethylene glycol monobutyl ether, propylene glycol monomethyl ether, propylene glycol monoethyl ether or PGMEA, dimethylformamide, dimethylacetoamide and N-methylpyrrolidone. These solvents are preferable since they facilitate dispersion of the silica particles (b) having silanol groups, and these solvents may also be used as a mixture. The type of dispersing solvent used varies according to the surface modifying groups of the silica particles (b) used.

[0069]

Although silica particles that satisfy the aforementioned requirements can be preferably used for the silica particles (b), there are no restrictions thereon and commercially available products can also be used.

Examples of colloidal silica commercially available products include members of the Levasil series (H.C. Starck GmbH), Methanol Silica Sol IPA-ST, Methanol Silica Sol NBA-ST, Methanol Silica Sol XBA-ST, Methanol Silica

Sol DMAC-ST, Methanol Silica Sol ST-UP, Methanol Silica Sol ST-OUP, Methanol Silica Sol ST-20, Methanol Silica Sol ST-40, Methanol Silica Sol ST-C, Methanol Silica Sol ST-N, Methanol Silica Sol ST-O, Methanol Silica Sol ST-50
5 or Methanol Silica Sol ST-OL (Nissan Chemical Industries Co., Ltd.), members of the Quatron PL series (Fuso Chemical Co., Ltd.) and members of the Oscal series (Nippon Shokubai Kagaku Kogyo Co., Ltd.), examples of powdered silica particles include Aerosil 130, Aerosil
10 300, Aerosil 380, Aerosil TT600 or Aerosil OX50 (Nippon Aerosil Co., Ltd.), Sildex H31, Sildex H32, Sildex H51, Sildex H52, Sildex H121 or Sildex H122 (Asahi Glass Co., Ltd.), E220 or E220 (Nippon Silica Co., Ltd.), Sylysia A470 (Fuji Sylysia Chemical Ltd.) and SG Flakes (Nippon
15 Sheet Glass Co., Ltd.), and examples of powdered silica particles include Aerosil 130, Aerosil 130, Aerosil 300, Aerosil 380, Aerosil TT600 or Aerosil OX50 (Nippon Aerosil Co., Ltd.), Sildex H31, Sildex H32, Sildex H51, Sildex H52, Sildex H121 or Sildex H122 (Asahi Glass Co.,
20 Ltd.), E220 or E220 (Nippon Silica Co., Ltd.), Sylysia A470 (Fuji Sylysia Chemical Ltd.) and SG Flakes (Nippon Sheet Glass Co., Ltd.).

[0070]

<Production of Silica Particle-Containing
25 Condensation

Reaction Product (A)>

The silica particle-containing condensation reaction product (A) of the present invention is obtained by reacting the polysiloxane compound (a) and/or a silane
30 compound represented by the aforementioned general formula (1) with the silica particles (b). Although the reaction between the polysiloxane compound (a) and/or a silane compound represented by the aforementioned general formula (1) and the silica particles (b) may be an
35 interaction in the manner of hydrogen bonding or covalent bonding, it is preferably covalent bonding by a condensation reaction from the viewpoint of crack

resistance of a cured molded product.

[0071]

During the condensation reaction, the silica particles (b) can be reacted with the polysiloxane compound (a) and/or a silane compound represented by the
5 aforementioned general formula (1) while dispersed in a solvent. Water, an organic solvent or a mixed solvent thereof can be used for the solvent. The type of organic solvent used varies according to the dispersion medium of
10 the silica particles (b) used. In the case the dispersion medium of the silica particles (b) used is an aqueous dispersion medium, the silica particles (b) may be reacted with the polysiloxane compound (a) or a silane compound represented by the aforementioned general
15 formula (1) after adding water and/or alcohol-based solvent to the aqueous dispersion medium of the silica particles (b), or the silica particles (b) may be reacted with the polysiloxane compound (a) or a silane compound represented by the aforementioned general formula (1)
20 after replacing the solvent of an aqueous solution of the silica particles (b) with an alcohol-based solvent.

[0072]

Although the silica particle-containing condensation reaction product (A) is obtained by reacting the silicon
25 particles (b) with the polysiloxane compound (a), the silica particles (b) with the polysiloxane compound (a) and a silane compound represented by the aforementioned general formula (1), or the silica particles (b) with a silane compound represented by the aforementioned general
30 formula (1), from the viewpoint of crack resistance of a cured molded product, the silica particle-containing condensation reaction product (A) is preferably obtained by reacting the silica particles (b) with a compound that contains the polysiloxane compound (a).

35 **[0073]**

Examples of solvents used during the condensation reaction between the polysiloxane compound (a) and/or a

silane compound represented by the aforementioned general formula (1) and the silica particles (b), and examples of alcohol-based solvents able to be used as a replacement solvent of the silica particles include methanol, ethanol, n-propanol, 2-propanol, n-butanol, methoxyethanol and ethoxyethanol, and these are preferable since they are readily miscible with water.

[0074]

In the case the dispersion medium of the silica particles (b) used is a solvent such as an alcohol, ketone, ester or hydrocarbon, a solvent such as water, alcohol, ether, ketone or ester can be used. Examples of alcohols include methanol, ethanol, n-propanol, 2-propanol and n-butanol. Examples of ether solvents include dimethoxyethane and PGMEA. Examples of ketone solvents include acetone, methyl ethyl ketone and methyl isobutyl ketone. Examples of ester solvents include methyl acetate, ethyl acetate, propyl acetate, ethyl formate, propyl formate and γ -butyrolactone. Examples of hydrocarbon solvents include hexane, heptane, octane, nonane, decane, benzene, toluene and xylene.

[0075]

The condensation reaction between the silica particles (b) and the polysiloxane compound (a) may be carried out in an acidic atmosphere or basic atmosphere. The pH range is preferably 3 to 10 and more preferably 5 to 9. If the condensation reaction is carried out within the aforementioned ranges, the condensation reaction is able to proceed without the occurrence of gelling or clouding, thereby making this preferable. A catalyst may be used during the condensation reaction, and examples of acid catalysts, base catalysts and metal alkoxides able to be used are the same as those listed as examples of catalysts used during production of the polysiloxane compound (a), and although the catalyst may be removed following production of the polysiloxane compound (a), in the case of reacting the silica particles (b) as is

without removing the catalyst following production of the polysiloxane compound (a), the reaction between the polysiloxane compound (a) and the silica particles (b) can be carried out with the catalyst used when reacting the polysiloxane compound (a) without having to additionally add catalyst. In addition, catalyst may also be additionally added during reaction of the polysiloxane compound (a) and the silica particles (b).

In addition, in the case of having added an acid catalyst during production of the polysiloxane compound (a), the condensation reaction may be carried out by shifting towards the neutral or basic side by adding a base catalyst to the polysiloxane compound (a) when reacting the silica particles (b) and the polysiloxane compound (a).

[0076]

Although there are no particular restrictions on the reaction temperature when producing the condensation reaction product of the polysiloxane compound (a) and the silica particles (b), it is preferably within the range of -50°C to 200°C and more preferably within the range of 0°C to 150°C. By carrying out the reaction within the aforementioned ranges, the condensation ratio between the polysiloxane compound (a) and the silica particles (b) (polysiloxane-silica condensation ratio) can be controlled.

Water used during the condensation reaction of the polysiloxane compound (a) and the silica particles (b) is preferably removed by a method such as distillation after having added a solvent selected from the aforementioned solvents to reduce the amount of water and/or alcohol in the reaction condensation product to 1% by weight or less. If the content of water and/or alcohol is within the aforementioned range, cure shrinkage is reduced and it becomes difficult to form cracks when curing the photosensitive silicone resin composition of the present invention, thereby making this preferable.

[0077]

The pH of the silica particle-containing condensation reaction product (A) is preferably adjusted to 6 to 8 by removing the catalyst by a method such as distillation, washing by extraction or ion exchange either after the condensation reaction when synthesizing the polysiloxane compound (a) or after the condensation reaction of the polysiloxane compound (a) and the silica particles (b). If the pH is within the aforementioned range, the pot life of the silica particle-containing condensation reaction product (A) can be extended.

[0078]

The silica particle-containing condensation reaction product of the present invention is such that the terminal structure Si-O-Y (wherein, Y represents R² or SiR³₃, R² and R³ represent hydrogen atoms or organic groups having 1 to 20 carbon atoms, and the plurality of R³ may each be the same or different) satisfies the following formula (2):

$$0 < [\text{Si-O-SiR}^3_3] / ([\text{Si-O-R}^2] + [\text{Si-O-SiR}^3_3]) \leq 1$$

(2)

(wherein, R² and R³ are as previously described).

R² and/or R³ are hydrogen atoms or organic groups having 1 to 20 carbon atoms.

A terminal structure Si-O-R² can have an Si-O bond or have an Si-O-Si bond by a polycondensation reaction with another molecule.

[0079]

In the present description, the term "terminal structure Si-O-Y" does not include a structure (Si-Y) (wherein, represents R² or SiR³₃, R² and R³ represent hydrogen atoms or organic groups having 1 to 20 carbon atoms, and the plurality of R³ may each be the same or different) in which the silicon atom is not bonded to an oxygen atom. Furthermore, the silica particle-containing condensation reaction product (A) of the present invention may contain a terminal structure other than the

"terminal structure Si-O-Y".

[0080]

In addition, the $[\text{Si-O-SiR}_3]$ and $[\text{Si-O-R}^2]$ in formula (2) are defined in the manner described below.

5 In the present description, a component in which the number of Si atoms contained in the silica particle-containing condensation reaction product (A) bonded to the O atom is one is referred to as "component M", a component in which the number of Si atoms bonded to the O atom is two is referred to as "component D", a component 10 in which the number of Si atoms bonded to the O atom is three is referred to as "component T", and a component in which the number of Si atoms bonded to the O atom is four is referred to as "component Q". Moreover, a component M 15 in which the single Si-O bond present is an Si-O-Si bond is referred to as "component M1", while a component M that does not have an Si-O-Si bond is referred to as "component M0", a component D that does not have an Si-O-Si bond among the two Si-O bonds present is referred to 20 as "component D0", a component D in which one of the Si-O bonds is an Si-O-Si bond is referred to as "component D1", and a component D in which both of the Si-O bonds are Si-O-Si bonds is referred to as "component D2", a component T that does not have an Si-O-Si bond among the 25 three Si-O bonds present is referred to as a "component T0", a component T in which one of the Si-O bonds is an Si-O-Si bond is referred to as "component T1", a component T in which two of the Si-O bonds are Si-O-Si bonds is referred to as "component T2", and a component T 30 in which all three of the Si-O bonds are Si-O-Si bonds is referred to as "component T3", and a component Q that does not have an Si-O-Si bond among the four Si-O bonds present is referred to as "component Q0", a component Q in which one of the Si-O bonds is an Si-O-Si bond is 35 referred to as "component Q1", a component Q in which two of the Si-O bonds are Si-O-Si bonds is referred to as "component Q2", a component Q in which three of the Si-O

bonds are Si-O-Si bonds is referred to as "component Q3", and a component Q in which all four of the Si-O bonds are Si-O-Si bonds is referred to as "component Q4".

[0081]

5 The value of each component in the silica particle-containing condensation reaction product (A) can be measured or calculated by ^{29}Si -NMR, and when the peak area of component M1 as measured by ^{29}Si -NMR is represented as (M1), then the $[\text{Si-O-SiR}^3_3]$ in the aforementioned formula
10 (2) is represented as (M1) and $[\text{Si-O-R}^2]$ is represented as the sum of twice the amounts of (D1) and (T1), three times the amounts of (T2) and (Q1), twice the amount of (Q2) and (Q3).

 The value of $[\text{Si-O-SiR}^3_3]/([\text{Si-O-R}^2] + [\text{Si-O-SiR}^3_3])$
15 is preferably greater than 0 and less than or equal to 1, more preferably greater than 0.15 and less than or equal to 1, and even more preferably greater than 0.3 and less than or equal to 1. Since the number of radical groups in the photosensitive silicone resin composition
20 decreases if the value of $[\text{Si-O-SiR}^3_3]/([\text{Si-O-R}^2] + [\text{Si-O-SiR}^3_3])$ is greater than 0, a cured molded product can be obtained that has low thermal weight loss during heating as well as low water absorption.

[0082]

25 [Silicon Compound (c)]

 The silica particle-containing condensation reaction product (A) has an $[\text{Si-O-SiR}^3_3]$ structure derived from component M1. The $[\text{Si-O-SiR}^3_3]$ structure derived from component M1 may be contained in the polysiloxane
30 compound (a), can be obtained by simultaneously reacting a silicon compound (c) represented by the following general formula (1) and/or general formulas (3) to (8) when reacting the polysiloxane compound (a) and the silica particles (b), or can be obtained by further
35 reacting following reaction of the polysiloxane compound (a) and the silica particles (b).

[0083]

Although there are no particular limitations on examples of the silicon compound (c) serving as component M1 provided it is able to form Si-O-Si bonds by reacting with silanol groups or alkoxy groups, examples thereof
5 include silane compounds represented by general formula (1):



(wherein, R^1 represents a hydrogen atom or organic group containing 1 to 20 carbon atoms, $n1$ represents an integer
10 of 0 to 3, X^1 represents a group selected from the group consisting of a hydroxyl group, halogen atom, alkoxy group having 1 to 6 carbon atoms and acetoxy group having 1 to 6 carbon atoms, and $n1$, R^1 and X^1 may each be the same or different in the case a plurality thereof is
15 present) in which $n1$ is 3, disilazane compounds represented by the following general formula (4):



(wherein, R^5 and R^6 represent hydrogen atoms or organic groups having 1 to 10 carbon atoms, and R^5 and R^6 may each
20 be the same or different in the case a plurality thereof are present), silane compounds represented by the following general formula (5):



(wherein, R^7 represents a hydrogen atom or organic group
25 having 1 to 10 carbon atoms, and the plurality of R^7 present may be the same or different), disilane compounds represented by the following general formula (6):



(wherein, R^8 represents a hydrogen atom or organic group
30 having 1 to 10 carbon atoms, and the plurality of R^8 present may be the same or different), urea compounds represented by the following general formula (7):



(wherein, R^9 represents a hydrogen atom or organic group
35 having 1 to 10 carbon atoms, and the plurality of R^9 present may be the same or different), disiloxane compounds represented by the following general formula

(8):



(wherein, R^9 represents a hydrogen atom or organic group having 1 to 10 carbon atoms, and the plurality of R^9 present may be the same or different), N,O-bis(trimethylsilyl) trifluoroacetoamide and trimethylsilyltrifluoro- methanesulfonate, and the polysiloxane compound (a) and/or a silane compound represented by the aforementioned general formula (1) and the silica particles (b) are condensed by including these components M1.

[0084]

Moreover, from the viewpoints of reactivity and crack resistance, among those compounds represented by the aforementioned general formula (1), component M1 is preferably one or types of the silicon compound (c) represented by the following general formula (3), in which R^1 is a hydrogen atom or organic group having 1 to 10 carbon atoms and n1 is 3:



(wherein, R^4 represents a hydrogen atom or an organic group having 1 to 10 carbon atoms, X^2 represents a group selected from the group consisting of a hydroxyl group, halogen atom, alkoxy group having 1 to 6 carbon atoms and acetoxy group having 1 to 6 carbon atoms, and R^4 may be the same or different in the case a plurality thereof are present), or the following general formula (4):



(wherein, R^5 and R^6 represent a hydrogen atom or an organic group having 1 to 10 carbon atoms, and R^5 and R^6 may be the same or different in the case a plurality thereof is present).

[0085]

One type of the silicon compound (c) can be used or two or more types can be used in combination. In addition, the aforementioned silicon compound (c) may be added undiluted or may be added after diluting in a

solvent not having an active hydrogen to be subsequently described. In the case of using a combination of two or more types, the two or more types of silicon compounds (c) may be added all at once or added incrementally during production.

5 **[0086]**

R^4 in the aforementioned general formula (3) represents a hydrogen atom or organic group having 1 to 10 carbon atoms, and specific examples thereof include organic groups listed as examples of R^1 . In particular, from the viewpoint of heat
10 resistance, R^4 is preferably a hydrogen atom, vinyl group, methyl group, ethyl group, phenyl group, acryloxymethyl group, acryloxyethyl group, acryloxypropyl group, methacryloxymethyl group, methacryloxyethyl group, methacryloxypropyl group, styryl group or norbornyl group.

15 **[0087]**

X^2 in the aforementioned general formula (3) represents a hydroxyl group or hydrolyzable substituent, examples thereof include substituents previously listed as examples of X^1 , and in particular, from the viewpoint of ease of forming a Si-O-Si
20 bond, is preferably a halogen atom such as chlorine, bromine or iodine, an alkoxy group such as a methoxy group, or an acetoxy group.

In a compound of general formula (3) used for the silicon compound (c), X^2 is preferably a halogen atom and more
25 preferably a Cl atom from the viewpoint of reactivity with silanols.

[0088]

Specific examples of silane halides in which X^2 is a Cl atom include alkylchlorosilanes such as trimethylchlorosilane, dimethylchlorosilane, methyltrichlorosilane or
30 dimethylchlorosilane, unsaturated hydrocarbon group-containing chlorosilanes such as dimethylvinylchlorosilane, aromatic group-containing chlorosilanes such as triphenylchlorosilane,

diphenylchlorosilane or dimethylphenylchlorosilane,
aliphatic group-containing chlorosilanes such as
dimethylcyclohexylchlorosilane,
dicyclohexylmethylchlorosilane,
5 dimethylcyclopentylchlorosilane or
dicyclopentylmethylchlorosilane, and chlorosilanes having
a radical polymerizable unsaturated carbon double bond
such as acryloxypropyldimethylchlorosilane,
methacryloxypropyldimethylchlorosilane or
10 styryldimethylchlorosilane.

[0089]

R^5 and R^6 in general formula (4) represent a hydrogen
atom or organic group having 1 to 10 carbon atoms, and
specific examples thereof include the organic groups
15 listed as examples of R^1 . In particular, from the
viewpoint of heat resistance, R^5 and R^6 are preferably
methyl groups, ethyl groups, cyclohexyl groups or phenyl
groups.

Specific examples of silylamines represented by
20 general formula (4) include hexamethyldisilazane,
tetramethyldisilazane, divinyltetramethyldisilazane,
lithium hexamethyldisilazane, sodium
hexamethyldisilazane, sodium
divinyltetramethyldisilazane, potassium
25 hexamethyldisilazane, potassium tetramethyldisilazane and
potassium divinyltetramethyldisilazane.

[0090]

The amount of the silicon compound (c) used in terms
of the molar equivalent is preferably 0.1 times to 10
30 times, more preferably 0.5 times to 5 times, even more
preferably 0.7 times to 2 times, and most preferably 0.7
times to 1.5 times the silanol content of the
polysiloxane compound (a) and/or silane compound
represented by the aforementioned general formula (1)
35 other than the silicon compound (c) (in the case of also
reacting the silicon compound (c) during condensation of
the polysiloxane compound (a) and the silica particles

(b)), or the silanol content of the condensation product of the polysiloxane compound (a) and/or a silane compound represented by the aforementioned general formula (1), other than the silicon compound (c), and the silica

5 particles (b) (in the case of further reacting the silicon compound with the condensation reaction product). From the viewpoint of heat resistance, the aforementioned amount used is preferably 0.1 times or more, and from the viewpoint of yield, is preferably 10 times or less.

10 Furthermore, the aforementioned silanol content can be measured according to the method described below. Namely, after calculating the hydrolysis ratio by gas chromatography analysis, the condensation ratio is calculated by ^{29}Si -NMR to calculate the amount of silanol

15 contained in the polysiloxane compound (a) or in the condensation reaction product of the polysiloxane compound (a) and the silica particles (b).

[0091]

In obtaining the silica particle-containing

20 condensation reaction product (A), the polysiloxane compound (a) and/or a silane compound represented by the aforementioned general formula (1) and the silica particles (b) may be condensed by a one-pot reaction, the silica particles (b) may be condensed after producing the

25 polysiloxane compound (a), or the silica particles (b) may be condensed after producing the polysiloxane compound (a), followed by further condensing the polysiloxane compound (a) and/or a silane compound represented by the aforementioned general formula (1).

30 In addition, when further condensing the silicon compound (c), although the polysiloxane compound (a) and/or a silane compound represented by the aforementioned general formula (1), the silica particles (b) and the silicon compound (c) may be condensed

35 simultaneously, the silicon compound (c) may be simultaneously condensed during the hydrolytic condensation reaction of the polysiloxane compound (a)

and/or a silane compound represented by the
aforementioned general formula (1) followed by condensing
the silica particles (b), the silica particles (b) may be
reacted after obtaining the polysiloxane compound (a) and
5 reacting with the silicon compound (c), the silica
particles (b) and the silicon compound (c) may be reacted
first followed by reacting the polysiloxane compound (a)
and/or a silane compound represented by the
aforementioned general formula (1), or the silicon
10 compound (c) may be reacted after obtaining the
condensation reaction product of the polysiloxane
compound (a) and/or a silane compound represented by the
aforementioned general formula (1) and the silica
particles (b), from the viewpoint of reactivity, the
15 silicon compound (c) is preferably reacted after
obtaining the condensation reaction product of the
polysiloxane compound (a) and/or a silane compound
represented by the aforementioned general formula (1) and
the silica particles (b).

20 **[0092]**

In the case the silicon compound (c) is an
alkoxysilane, the silicon compound can be condensed and
reacted using a method similar to the method used to
react the aforementioned polysiloxane compound (a) and
25 the silica particles (b).

In the case the silicon compound (c) has high
reactivity with active hydrogen in the manner of a silane
halide or disilazane derivative and the like, reaction of
the silicon compound is preferably carried out in a
30 solvent such as water or alcohol that does not have an
active hydrogen. Preferable examples of solvents include
esters, ketones, ethers, aliphatic hydrocarbon compounds,
aromatic hydrocarbon compounds and amide compounds.

Examples of the aforementioned esters include methyl
35 acetate, ethyl acetate, butyl acetate and γ -butyrolactone.
Examples of ketones include acetone, methyl ethyl ketone
and methyl isoamyl ketone.

[0093]

Examples of the aforementioned ethers include polyvalent alcohol ethers obtained by alkyl etherification of all hydroxyl groups of polyvalent alcohols and polyvalent alcohol esters obtained by alkyl etherification and/or etherification of all hydroxyl groups of polyvalent alcohols in the manner of ethylene glycol dimethyl ether, ethylene glycol diethyl ether, ethylene glycol dipropyl ether, ethylene glycol dibutyl ether, propylene glycol dimethyl ether, propylene glycol diethyl ether, propylene glycol dibutyl ether, diethylene glycol dimethyl ether, diethylene glycol methylethyl ether, diethylene glycol diethyl ether, as well as tetrahydrofuran, 1,4-dioxane, anisole and PGMEA.

[0094]

Examples of the aforementioned aliphatic hydrocarbon compounds include hexane, heptane, octane, nonane and decane.

Examples of the aforementioned aromatic hydrocarbon compounds include benzene, toluene and xylene.

Examples of the aforementioned amide compounds include dimethylformamide, dimethylacetoamide and N-methylpyrrolidone.

These solvents may be used alone or a plurality of types thereof may be used in combination. In addition, the reaction may be carried out in bulk without using the aforementioned solvents.

In addition, the reaction can be carried out using a solvent similar to that used with the silicon compound (c) when reacting a silane halide other than the silicon compound (c), and more specifically, a silane compound in which n1 in the aforementioned general formula (1) is 1 or 2.

[0095]

The reaction is preferably carried out such that the water content in the reaction system is 0.0001% by weight to 5% by weight from the viewpoints of reducing the

formation of polymers by low molecular weight components and obtaining a resin having favorable heat resistance.

An organic base is preferably used as a catalyst or silicon compound scavenger in the reaction when using a compound represented by the aforementioned general formula (3) for the silicon compound (c) from the viewpoint of condensation rate.

Examples of organic bases include pyridine, pyrrole, piperazine, pyrrolidine, picoline, monoethanolamine, diethanolamine, dimethylmonoethanolamine, monomethyldiethanolamine, triethanolamine, diazabicyclooctane, diazabicycloundecene, tetramethylammonium hydroxide, tetraethylammonium hydroxide, tetrapropylammonium hydroxide, tetrabutylammonium hydroxide, ammonia, methylamine, ethylamine, propylamine, butylamine, N,N-dimethylamine, N,N-diethylamine, N,N-dipropylamine, N,N-dibutylamine, trimethylamine, triethylamine, tripropylamine and tributylamine. One type of these organic bases can be used alone or two or more types can be used as a mixture.

[0096]

The amount of organic base used varies according to the type of the silicon compound (c), and in the case the silicon compound (c) is a silane halide, an amount equal to 0.1 times to 20 times the equivalent of the silicon compound is preferable from the viewpoint of facilitating progression of the silylation reaction, while an amount equal to 0.5 to 10 times the equivalent of the silicon compound is more preferable. The organic base results in the formation of a by-product salt by functioning as a scavenger of silane halides.

An organic base similar to that used with the silicon compound (c) can also be used and reacted when reacting a silane halide other than the silicon compound (c), and more specifically, a silane compound in which n1 of the aforementioned general formula (1) is 1 or 2, the amount of organic base used in this case is preferably

0.1 times to 20 times the equivalent of halogen in the silane compound from the viewpoint of facilitating progression of the silylation reaction, and the amount of organic base is more preferably 0.5 times to 10 times the equivalent of halogen in the silane compound.

In the case the silicon compound (c) is an alkoxysilane, the amount of the silicon compound (c) used is preferably 0.001 equivalents to 2 equivalents of the organic base.

[0097]

Although there are no particular restrictions thereon, the reaction temperature when using a compound represented by the aforementioned general formula (3) for the silicon compound (c) is preferably within the range of -78°C to 200°C and more preferably within the range of -20°C to 150°C.

Following the reaction when using a compound represented by general formula (3) for the silicon compound (c), the hydrochloride formed and organic base present in the reaction system are preferably removed and purified by a method such as rinsing with water, extraction, precipitation, ion exchange or filtration. The pH of the silica particle-containing condensation reaction product of the present invention is preferably adjusted to 6 to 8 with these methods. If the pH is within the aforementioned range, the pot life of the condensation reaction product of the present invention is extended, thereby making this preferable.

In addition, reaction temperature and organic base removal and purification steps similar to those used for the silicon compound (c) can also be used when reacting a silane halide other than the silicon compound (c), and more specifically, a silane compound in which n1 of the aforementioned general formula (1) is 1 or 2.

[0098]

When using a compound represented by general formula (4) for the silicon compound (c), the reaction in the

case an organic base is formed may be carried out by bubbling using an inert gas in order to remove the formed organic base from the system from the viewpoint of condensation rate and controlling the pH of the system.

5 Following the reaction, the hydrochloride formed, metal amide and organic base present in the reaction system are preferably removed and purified by a method such as rinsing with water, extraction, precipitation, ion
10 exchange or filtration. The pH of the silica particle-containing condensation reaction product of the present invention is preferably adjusted to 6 to 8 with these methods. If the pH is within the aforementioned range, the pot life of the condensation reaction product of the present invention is extended, thereby making this
15 preferable.

Although there are no particular restrictions thereon, the reaction temperature when using a compound represented by general formula (4) for the silicon compound (c) is preferably within the range of -78°C to
20 200°C and more preferably within the range of -20°C to 150°C .

[0099]

When purifying the silica particle-containing condensation reaction product, water in the system is
25 preferably removed by a method such as liquid separation after having added a solvent selected from the aforementioned solvents or distillation.

The amount of water contained in the silica particle-containing condensation reaction product is
30 preferably 1% by weight or less. In this case, there is little weight loss, cure shrinkage is reduced and there is less susceptibility to crack formation when curing the condensation reaction product, thereby making this preferable. The water content can be measured by a
35 method such as gas chromatography or the Karl Fischer method.

In addition, the amount of solvent contained in the silica particle-containing condensation reaction product is preferably 1% by weight or less. In this case, there is little weight loss, cure shrinkage is reduced and there is less susceptibility to crack formation when curing the photosensitive silicone resin composition, thereby making this preferable. The solvent content can be measured using a method such as gas chromatography.

[0100]

The silica particle-containing condensation reaction product (A) of the present invention is obtained by a condensation reaction of a reactive component at least containing the polysiloxane compound (a) and/or a silane compound represented by general formula (1) and the silica particles (b).

In the present description, a "reactive component" refers to a component that forms a condensed structure in the silica particle-containing condensation reaction product. The content of the silica particles (b) in the reactive component is preferably 1% by weight to 80% by weight. The aforementioned content is preferably 1% or more from the viewpoint of improving the hardness of a cured film, and is preferably 80% by weight or less from the viewpoint of the viscosity of the condensation reaction product. The aforementioned content is more preferably 10% by weight to 70% by weight and even more preferably 20% by weight to 60% by weight. The content of the silica particles (b) is expressed as a weight percentage of the reactive component of the silica particles (b) in the silica particle-containing condensation reaction product (A) and the silica particles (b), and the weight percentage of the reactive component of the silica particles (b) is calculated from the weight of the silica particles (b) used in the reaction. Reactive components other than the silica particles (b) include the polysiloxane compound (a) and/or a silane compound represented by general formula

(1) and the silicon compound (c), and the content thereof is preferably 20% by weight to 99% by weight.

[0101]

Reactive components of the silica particle-
5 containing condensation reaction product (A) other than the silica particles (b) can be calculated as a molar ratio of raw materials used in the reaction or as a molar percentage from ^1H -NMR and ^{29}Si -NMR measurements based on a value of 100 mol% for the reactive components other
10 than the silica particles (b). The molar ratios of the component D, component T and component Q used in the reaction can be calculated from the raw materials used, and the molar ratio of component M can be calculated from the area ratio of ^{29}Si -NMR measurement and the area ratio
15 of specific functional groups observed in ^1H -NMR.

The molar ratio {component M/(component M + component D + component T + component Q)} x 100 of component M to the total number of moles of component M, component D, component T and component Q in the portion
20 of the silica particle-containing condensation reaction product (A) excluding the silica particles (b) is preferably 1 mol% to 50 mol%. Making this ratio to be 50 mol% or less is preferable from the viewpoint of reactivity, while making this ratio to be 1 mol% or more
25 is preferable from the viewpoints of the pot life of the silica particle-containing condensation reaction product (A).

[0102]

In the present invention, the condensation reaction
30 product condensation ratio, which is defined as the ratio of the number of bonds that form siloxane bonds to the total number of bonds that respectively form siloxane bonds, direct bonds with hydroxyl groups and direct bonds with the aforementioned hydrolyzable groups in the
35 condensation reaction product, is preferably 40 mol% to 100 mol%, more preferably 50 mol% to 100 mol%, and even more preferably 60 mol% to 100 mol% from the viewpoint of

favorably obtaining the effects of increased hardness and reduced tackiness due to the formation of a condensed structure.

[0103]

5 The aforementioned condensation ratio of the condensation reaction product can be calculated by confirming components M0, M1, D0, D1, D2, T0, T1, T2, T3, Q0, Q1, Q2, Q3 and Q4 by analyzing by ^{29}Si -NMR.

10 The condensation ratio of the silica particle-containing condensation reaction product can be calculated in the manner indicated below from the area ratio of each silicon peak in ^{29}Si -NMR.

 For example, the peak area of component D1 is expressed as (D1).

15 The condensed silicon area becomes:

$\{(M1) + (D1) + (D2) \times 2 + (T1) + (T2) \times 2 + (T3) \times 3 + (Q1) + (Q2) \times 2 + (Q3) \times 3 + (Q4) \times 4\}$, and the total silicon area becomes:

20 $\{(M0) + (M1)\} + \{(D0) + (D1) + (D2)\} \times 2 + \{(T0) + (T1) + (T2) + (T3)\} \times 3 + \{(Q0) + (Q1) + (Q2) + (Q3) + (Q4)\} \times 4$, and
condensation ratio = (condensed silicon area)/(total silicon area) $\times 100$

[0104]

25 The weight average molecular weight of the silica particle-containing condensation reaction product (A) is preferably within the range of 1,000 to 200,000 and more preferably within the range of 1,000 to 100,000. Weight average molecular weight can be determined by, for
30 example, gel permeation chromatography (GPC) using polymethacrylate for the standard. In the case the weight average molecular weight of the condensation reaction product is 1,000 or more, the heat resistance of a cured product increases and pot life of the silica
35 particle-containing condensation reaction product (A) becomes longer, while in the case the weight average

molecular weight is 200,000 or less, mold filling improves and shape transferability improves since the viscosity of the silica particle-containing condensation reaction product (A) can be lowered.

5. **[0105]**

The silica particle-containing condensation reaction product (A) has a photopolymerizable functional group. A photopolymerizable functional group in the present description refers to a functional group that can be polymerized by
10 irradiating with light, and includes that for which a polymerization reaction due to irradiation with light occurs with a single type of functional group, or that for which polymerization only occurs with a combination of two or more types of functional groups, in the presence of the
15 photopolymerization initiator (B). Examples of types of photopolymerization include radical polymerization, cationic polymerization and an addition reaction by an ene-thiol reaction.

[0106]

20 Examples of photopolymerizable functional groups include a (meth)acryloyl group, epoxy group, glycidyl group, oxetane, vinyl ether, mercapto group, styryl group, norbornyl group, vinyl group, allyl group and other groups having an unsaturated carbon bond, and hydrogen groups of these various
25 hydrocarbon groups or a portion of the main chain skeleton may be partially substituted with substituents selected from polar groups (polar bonds), such as a hydrocarbon group, ether bond, ester group (bond), hydroxyl group, thioether group, carbonyl group, carboxyl group, carboxylic anhydride bond, thioether
30 bond, sulfone group, aldehyde group, epoxy group, amino group, substituted amino group, amido group (bond) imido group (bond), imino group, urea group (bond), urethane group (bond), isocyanate group or cyano group, or a halogen atom such as a fluorine atom, chlorine atom or bromine atom.

35 In particular, the photopolymerizable functional

group in the silica particle-containing condensation reaction product (A) is preferably a (meth)acryloyl group, styryl group, norbornyl group, epoxy group or mercapto group from the viewpoint of reactivity during synthesis of the silica particle-containing condensation reaction product (A), more preferably a (meth)acryloyl group and/or styryl group from the viewpoint of curability, and even more preferably an epoxy group and/or mercapto group from the viewpoint of cure shrinkage.

10 **[0107]**

In the present invention, although a photopolymerizable functional group may modify the surface of the silica particles (b) in the condensation reaction and the like, from the viewpoint of crack resistance, the polysiloxane compound (a) and/or the silicon compound (c) preferably contain photopolymerizable functional groups.

In particular, at least either of a silane compound represented by the aforementioned general formula (1) or a condensation product thereof and the silicon compound (c) represented by the aforementioned general formula (3) or the aforementioned general formula (4) preferably contain radical polymerizable unsaturated carbon double bond groups, and the ratio of silicon atoms to which the radical polymerizable unsaturated carbon double bond groups are bonded is preferably 5 mol% to 80 mol%, more preferably 10 mol% to 70 mol%, and even more preferably 15 mol% to 50 mol% of all silicon atoms contained in these components. As a result of making the aforementioned ratio to be 5 mol% or more, the cured product can be made to have high hardness, and as a result of making the aforementioned ratio to be 80 mol% or less, the cured product can be made to have high heat resistance, high light resistance and low cure shrinkage.

The aforementioned ratio can be calculated from the molar ratio of reactive components of the silica

particle-containing condensation reaction product (A), or can be calculated from the molar ratio of raw materials used in the reaction and ^1H -NMR analysis and ^{29}Si -NMR analysis in a solution or solid.

5 **[0108]**

 [Photopolymerization Initiator (B)]

 The photopolymerization initiator (B) is added to the photosensitive silicone resin composition according to the present invention for the purpose of imparting
10 photosensitivity. Photoradical polymerization and/or photocationic polymerization of the photosensitive silicone resin composition can be allowed to proceed by adding the photopolymerization initiator (B). The photopolymerization initiator (B) is preferably a
15 compound listed below having absorption at a wavelength of 365 nm.

 Photoradical Polymerization Initiators:

 (1) benzophenone derivatives: examples include benzophenone, 4,4'-bis(diethylamino)benzophenone, methyl
20 o-benzoylbenzoate, 4-benzoyl-4'-methyl diphenyl ketone, dibenzoyl ketone and fluorenone;

 (2) acetophenone derivatives: examples include trichloroacetophenone, 2,2'-diethoxyacetophenone, 2-hydroxy-2-methylpropionphenone, 2,2-dimethoxy-1,2-
25 diphenylethan-1-one, 1-hydroxycyclohexylphenyl ketone, 2-methyl-1-[4-(methylthio)phenyl]-2-morpholinopropan-1-one, 2-hydroxy-1-{4-[4-(2-hydroxy-2-methylpropionyl)-benzyl]-phenyl}-2-methylpropan-1-one, methyl phenylglyoxylate, and (2-hydroxy-1-{4-[4-(2-hydroxy-2-methyl-propionyl)-
30 benzyl]- phenyl}-2-methyl-propan-1-one) (BASE SE, Irgacure® 127);

 (3) thioxanthone derivatives: examples include thioxanthone, 2-methylthioxanthone, 2-isopropylthioxanthone and diethylthioxanthone;

35 (4) benzyl derivatives: examples include benzyl, benzyl dimethyl ketal and benzyl- β -methoxyethyl acetal;

 (5) benzoin derivatives: examples include benzoin,

benzoin methyl ether and 2-hydroxy-2-methyl-1-phenylpropan-1-one;

(6) oxime-based compounds: examples include 1-phenyl-1,2-butanedione-2-(O-methoxycarbonyl)oxime, 1-phenyl-1,2-propanedione-2-(O-methoxycarbonyl)oxime, 1-phenyl-1,2-propanedione-2-(O-ethoxycarbonyl)oxime, 1-phenyl-1,2-propanedione-2-(O-benzoyl)oxime, 1,3-diphenylpropanedione-2-(O-ethoxycarbonyl)oxime, 1-phenyl-3-ethoxypropanedione-2-(O-benzoyl)oxime, 1,2-octanedione, 1-[4-(phenylthio)-2-(O-benzoyloxime)] (BASF SE, Irgacure® OXE01), ethanone, and 1-[9-ethyl-6-(2-methylbenzoyl)-9H-carbozol-3-yl]-1-(O-acetyloxime) (BASF SE, Irgacure® OXE02);

[0109]

(7) α -hydroxyketone-based compounds: examples include 2-hydroxy-2-methyl-1-phenylpropan-1-one, 1-[4-(2-hydroxyethoxy)phenyl]-2-hydroxy-2-methyl-1-propan-1-one, and 2-hydroxy-1-[4-[4-(2-hydroxy-2-methylpropionyl)benzyl]phenyl]-2-methylpropane;

(8) α -aminoalkylphenone-based compounds: examples include 2-benzyl-2-dimethylamino-1-(4-morpholinophenyl)-butanone-1 (BASF SE, Irgacure® 369), and 2-dimethylamino-2-(4-methylbenzyl)-1-(4-morpholin-4-yl-phenyl)butan-1-one;

(9) phosphine oxide-based compounds: examples include bis(2,4,6-trimethylbenzoyl)-phenylphosphine oxide, bis(2,6-dimethoxybenzoyl)-2,4,4-trimethylpentylphosphine oxide, and 2,4,6-trimethylbenzoyl-diphenyl-phosphine oxide (BASF SE, Lucirin® TPO);

(10) titanocene compounds: examples include bis(η^5 -2,4-cyclopentadien-1-yl)-bis(2,6-difluoro-3-(1H-pyrrol-1-yl)phenyl) titanium;

(11) benzoate derivatives: examples include ethyl-p-(N,N-dimethylaminobenzoate); and,

(12) acridine derivatives: examples include 9-phenylacridine.

[0110]

Photocationic Polymerization Initiators:

Examples include aryl diazonium salts having as an anion thereof PF_6^- , AsF_6^- , SbF_6^- , SbCl_6^{2-} , BF_4^- , SnCl_6^- ,
5 FeCl_4^- or BiCl_5^{2-} . In addition, diaryl iodonium salts, triaryl sulfonium salts or triaryl selenium salts can be used having as an anion thereof PF_6^- , AsF_6^- , SbF_6^- , SbCl_6^{2-} , BF_4^- , ClO_4^- , CF_3SO_3^- , FSO_3^- , F_2PO_2^- or $\text{B}(\text{C}_6\text{F}_5)_4^-$. Moreover, examples include dialkyl phenacyl sulfonium salts,
10 dialkyl-4-hydroxyphenyl sulfonium salts, α -hydroxymethylbenzoin sulfonic acid esters, N-hydroxyimidosulfonates, sulfonic acid esters such as α -sulfonyloxy ketones or β -sulfonyloxy ketones, iron allene compounds, silanol-aluminum complexes and o-nitrobenzyl-
15 triphenylsilyl ethers having as an anion thereof PF_6^- , AsF_6^- or SbF_6^- and the like. Additional examples include aryl diazonium salts having PF_6^- and AsF_6^- .

Examples of commercially available products include SP-150, SP-152, SP-170 and SP-172 (optomers, Adeka
20 Corp.).

A photoradical polymerization initiator and a photocationic polymerization initiator may each be used alone or a plurality thereof may be used as a mixture, and although the photoradical polymerization initiator
25 and the photocationic polymerization initiator may be used in combination, a photoradical polymerization initiator is preferable from the viewpoint of curability.

[0111]

Among the aforementioned photoradical polymerization
30 initiators, the acetophenone derivatives of (2) above, the α -aminoalkylphenone derivatives of (8) above and the phosphine oxide-based compounds of (9) above are preferable from the viewpoint of high sensitivity. Moreover, the phosphine oxide-based compounds of (9)
35 above, and particularly the 2,4,6-trimethylbenzoyl-diphenyl-phosphine oxide (BASF SE, Lucirin® TPO), are

preferable from the viewpoints of high transparency and high sensitivity of molded products.

Among the aforementioned photocationic polymerization initiators, iodonium salt type initiators are particularly preferable from the viewpoint of compatibility with the polysiloxane compound (a). For example, an iodonium salt type initiator is available as iodonium {4-{2-methylpropyl} phenyl}}{4-methylphenylhexafluorophosphate} (BASF SE, Irgacure® 250) represented by the following structural formula is available commercially.

[0112]

In addition, a photopolymerization initiator, sensitizer or thermal radical initiator may also be used in combination, and various types of organic peroxides can be used for the thermal radical initiator, examples of which include ketone peroxide-based, peroxide ketal-based, hydroperoxide-based, dialkylperoxide-based, diacylperoxide-based, peroxydicarbonate-based and peroxyester-based organic peroxides.

Although dependent on the amounts of other additive components, the amount of the photopolymerization initiator (B) is preferably 0.01 parts by weight to 50 parts by weight, more preferably 0.05 parts by weight to 10 parts by weight, and even more preferably 0.1 parts by weight to 5 parts by weight based on 100 parts by weight of the silica particle-containing condensation reaction product (A). If the amount is 0.01 parts by weight or more, an amount of active species required for photopolymerization to proceed adequately is supplied during exposure, and since curing of the exposed portion proceeds adequately, a practical cured molded product can be obtained, while if the amount is 50 parts by weight or less, since exposure and absorption near the surface of a coated film do not become excessively large, exposure light reaches the vicinity of a substrate surface, and photopolymerization is uniform in the direction of film

thickness, a practical cured molded product can be obtained, and there is little coloring after photocuring or after baking with heat.

[0113]

5 [Compound (C) having a Photopolymerizable Functional Group
in a Molecule thereof]

10 A compound (C) having a photopolymerizable functional group in a molecule thereof is preferably added to the
present invention for the purpose of providing a
15 photosensitive resin composition having superior properties including improved refractive index, improved curability, improved adhesion, improved flexibility of cured molded
products, and improved handling ease due to lowering the
viscosity of the photosensitive resin composition. One type
of the compound (C) having a photopolymerizable functional
group in a molecule thereof may be used alone or two or more
types may be used as a mixture. Examples of the
20 photopolymerizable functional group of the compound (C)
include a (meth)acryloyl group, epoxy group, glycidyl group, oxetane, vinyl ether, mercapto group, styryl group, norbornyl
group, vinyl group, allyl group and other groups having an
unsaturated carbon bond, and hydrogen groups of these various
25 hydrocarbon groups or a portion of the main chain skeleton may
be partially substituted with substituents selected from polar
groups (polar bonds), such as a hydrocarbon group, ether bond,
ester group (bond), hydroxyl group, thioether group, carbonyl
group, carboxyl group, carboxylic anhydride bond, thioether
30 bond, sulfone group, aldehyde group, epoxy group, amino group,
substituted amino group, amido group (bond) imido group
(bond), imino group, urea group (bond), urethane group (bond),
isocyanate group or cyano group, or a halogen atom such as a
fluorine atom, chlorine atom or bromine atom, and a
35 (meth)acryloyl group

and/or styryl group is more preferable from the viewpoint of curability, an epoxy group and/or a mercapto group is more preferable from the viewpoint of low cure shrinkage during curing, and a (meth)acryloyl group is even more preferable from the viewpoint of ease of adjusting viscosity and refractive index resulting from the use of numerous types of compounds.

[0114]

Examples of compounds having a (meth)acryloyl group in a molecule thereof include 2-(meth)acryloyloxyethylphthalate, 2-(meth)acryloyloxyethyl-2-ethylhydroxyethylphthalate, 2-(meth)acryloyloxyethylhexahydrophthalate, 2-(meth)acryloyloxypropylphthalate, 2-ethyl-2-butylpropanediol (meth)acrylate, 2-ethylhexyl (meth)acrylate, 2-ethylhexylcarbitol (meth)acrylate, 2-hydroxybutyl (meth)acrylate, 2-hydroxyethyl (meth)acrylate, 2-hydroxypropyl (meth)acrylate, 2-methoxyethyl (meth)acrylate, 3-methoxybutyl (meth)acrylate, 4-hydroxybutyl (meth)acrylate, benzyl (meth)acrylate, butandiol mono(meth)acrylate, butoxyethyl (meth)acrylate, butyl (meth)acrylate, caprolactone (meth)acrylate, cetyl (meth)acrylate, EO-modified cresol (meth)acrylate, cyclohexyl (meth)acrylate, dicyclopentanyl (meth)acrylate, dicyclopentenyl (meth)acrylate, dicyclopentenylloxyethyl (meth)acrylate, diethylene glycol monoethyl ether (meth)acrylate, dimethyloldicyclopentane di(meth)acrylate, dipropylene glycol (meth)acrylate, ethoxydiethylene glycol (meth)acrylate, ethoxylated phenyl (meth)acrylate, ethyl (meth)acrylate, isoamyl (meth)acrylate, isobornyl (meth)acrylate, isobutyl (meth)acrylate, isodecyl (meth)acrylate, isooctyl (meth)acrylate, isostearyl (meth)acrylate, isomyristyl (meth)acrylate, lauroxypolyethylene glycol (meth)acrylate, lauryl (meth)acrylate, methoxydipropylene glycol (meth)acrylate, methoxytripropylene glycol (meth)acrylate,

methoxypolyethylene glycol (meth)acrylate,
methoxytriethylene glycol (meth)acrylate, methyl
(meth)acrylate, neopentyl glycol benzoate (meth)acrylate,
[0115]

- 5 octoxypolyethylene glycol-polypropylene glycol
 (meth)acrylate, octyl(meth)acrylate, decyl(meth)acrylate,
 para-cumylphenoxyethylene glycol (meth)acrylate, ECH-
 modified phenoxy (meth)acrylate, phenoxydiethylene glycol
 (meth)acrylate, phenoxyethyl (meth)acrylate,
10 phenoxyhexaethylene glycol (meth)acrylate,
 phenoxytetraethylene glycol (meth)acrylate, poly(ethylene
 glycol-tetramethylene glycol) (meth)acrylate,
 poly(propylene glycol-tetramethylene glycol)
 (meth)acrylate, polyethylene glycol (meth)acrylate,
15 polyethylene glycol-polypropylene glycol (meth)acrylate,
 polypropylene glycol (meth)acrylate, stearyl
 (meth)acrylate, t-butyl (meth)acrylate, t-butylcyclohexyl
 (meth)acrylate, tetrahydrofurfuryl (meth)acrylate,
 tridecyl (meth)acrylate, di(meth)acrylic isocyanurate,
20 1,3-butylene glycol di(meth)acrylate, 1,4-butanediol
 di(meth)acrylate, 1,6-hexanediol di(meth)acrylate,
 (meth)acryloyloxypolyethylene glycol (meth)acrylate, 1,9-
 nonanediol di(meth)acrylate, tetraethylene glycol
 di(meth)acrylate, tricyclodecane dimethanol
25 di(meth)acrylate, para-phenylphenoxyethyl (meth)acrylate,
 para-phenylphenyl (meth)acrylate, phenyl glycidyl ether
 (meth)acrylate, phenol (meth)acrylate modified with 3 to
 15 moles of ethylene oxide, cresol (meth)acrylate
 modified with 1 to 15 moles of ethylene oxide,
30 nonylphenol (meth)acrylate modified with 1 to 20 moles of
 ethylene oxide, nonylphenol (meth)acrylate modified with
 1 to 15 moles of propylene oxide, di(meth)acrylate
 containing 1 to 30 moles of an ethylene glycol chain,
 di(meth)acrylate containing 1 to 30 moles of a propylene
35 glycol chain, bisphenol A di(meth)acrylate modified with
 1 to 30 moles of ethylene oxide, bisphenol A
 di(meth)acrylate modified with 1 to 30 moles or propylene

oxide, bisphenol F di(meth)acrylate modified with 1 to 30 moles of ethylene oxide, bisphenol F di(meth)acrylate modified with 1 to 30 moles of propylene oxide, ditrimethylolpropane tetra(meth)acrylate, 5 tetramethylolmethane tri(meth)acrylate, tetramethylolmethane tetra(meth)acrylate, dipentaerythritol penta(meth)acrylate, dipentaerythritol hexa(meth)acrylate, pentaerythritol tetra(meth)acrylate, pentaerythritol tri(meth)acrylate, trimethylolpropane 10 (meth)acrylate, trimethylolpropane tri(meth)acrylate modified with 1 to 15 moles of propylene oxide, trimethylolpropane tri(meth)acrylate modified with 1 to 20 moles of ethylene oxide, pentaerythritol tetra(meth)acrylate modified with 1 to 20 moles of 15 ethylene oxide, glyceryl tri(meth)acrylate, modified with 1 to 20 moles of ethylene oxide, glyceryl tri(meth)acrylate modified with 1 to 20 moles of propylene oxide, glycerol tri(meth)acrylate, ethylated pentaerythritol tri(meth)acrylate, 20 dipentaerythritolhydroxy penta(meth)acrylate, dipentaerythritol penta(meth)acrylate modified with 1 mole of alkyl groups, dipentaerythritol tetra(meth)acrylate modified with 2 moles of alkyl groups, dipentaerythritol tri(meth)acrylate modified with 25 3 moles of alkyl groups, pentaerythritolethoxy tetra(meth)acrylate, n-hexyl (meth)acrylate, n-decyl (meth)acrylate, dicyclopentenylloxyethyl (meth)acrylate, tripropylene glycol di(meth)acrylate, 1,6-hexanediol di(meth)acrylate, bisphenol A diglycidyl ether 30 (meth)acrylate, hydroxypivalic acid neopentyl glycol di(meth)acrylate, pentacyclo[6.5.1.1^{3.6}.0^{2.7}.0^{9.13}]pentadecanedimethylol di(meth)acrylate, and dicyclopentanyldimethylol di(meth)acrylate.

35 [0116]

The amount added of the compound having a (meth)acryloyl group in a molecule thereof is preferably

0 parts by weight to 900 parts by weight, and more preferably 5 parts by weight to 300 parts by weight based on 100 parts by weight of the silica particle-containing condensation reaction product (A). By adding the
5 compound having a (meth)acryloyl group in a molecule thereof to the silica particle-containing condensation reaction product (A), the formation of cracks caused by thermal shock can be prevented. If the amount added of the compound having a (meth)acryloyl group in a molecule
10 thereof is 900 parts or less based on 100 parts by weight of the silica particle-containing condensation reaction product (A), a cured molded product is able to have an even higher refractive index, higher transmittance and higher heat resistance.

15 **[0117]**

The containing of a compound having a carbon ring and/or heterocyclic compound in the photosensitive resin composition for the aforementioned compound (C) is preferable from the viewpoints of maintaining refractive
20 index, improving Abbe's number, lowering cure shrinkage and improving hardness of cured molded products.

Examples thereof include 2-(meth)acryloyloxyethyl phthalate, 2-(meth)acryloyloxyethyl-2-ethylhydroxyethyl phthalate, 2-(meth)acryloyloxyethylhexahydrophthalate, 2-
25 (meth)acryloyloxypropyl phthalate, benzyl(meth)acrylate, EO-modified cresol (meth)acrylate, cyclohexyl (meth)acrylate, dicyclopentanyl (meth)acrylate, dicyclopentenyl (meth)acrylate, dicyclopentenylloxyethyl (meth)acrylate, dimethyloldicyclopentane
30 di(meth)acrylate, ethoxylated phenyl (meth)acrylate, isobornyl (meth)acrylate, para-cumylphenoxyethylene glycol (meth)acrylate, ECH-modified phenoxy (meth)acrylate, phenoxydiethylene glycol (meth)acrylate, phenoxydiethyl (meth)acrylate, phenoxyhexaethylene glycol
35 (meth)acrylate, phenoxytetraethylene glycol (meth)acrylate, tricyclodecanedimethanol di(meth)acrylate, para-phenylphenoxyethyl (meth)acrylate,

para-phenylphenyl (meth)acrylate, phenylglycidyl ether
(meth)acrylate, phenol (meth)acrylate modified with 3 to
15 moles of ethylene oxide, cresol (meth)acrylate
modified with 1 to 15 moles of ethylene oxide,
5 nonylphenol (meth)acrylate modified with 1 to 20 moles of
ethylene oxide, nonylphenol (meth)acrylate modified with
1 to 15 moles of propylene oxide, bisphenol A
di(meth)acrylate modified with 1 to 30 moles of ethylene
oxide, bisphenol A di(meth)acrylate modified with 1 to 30
10 moles of propylene oxide, bisphenol F di(meth)acrylate
modified with 1 to 30 moles of ethylene oxide, bisphenol
F di(meth)acrylate modified with 1 to 30 moles of
propylene oxide, bisphenol A diglycidyl ether
di(meth)acrylate, pentacyclo[6.5.1.1^{3.6}.0^{2.7}.0^{9.13}]
15 pentadecanedimethylol di(meth)acrylate,
dicyclopentanyldimethylol di(meth)acrylate,
tetrahydrofurfuryl (meth)acrylate, caprolactone-modified
tetrahydrofurfuryl (meth)acrylate, di(meth)acrylic
isocyanurate, neopentyl glycol-modified
20 trimethylolpropane di(meth)acrylate,
tris((meth)acryloxyethyl)isocyanurate, imido
(meth)acrylate, pentamethylpiperidyl (meth)acrylate and
tetramethylpiperidyl (meth)acrylate.

[0118]

25 In particular, at least one compound selected from
the group consisting of dicyclopentanyl (meth)acrylate,
dicyclopentenyl (meth)acrylate, dicyclopentenylloxyethyl
(meth)acrylate, dimethyloldicyclopentane
di(meth)acrylate, tricyclodecanedimethanol
30 di(meth)acrylate and isobornyl (meth)acrylate is
preferable for the (meth)acrylate compound having a
carbon ring and/or heterocyclic compound from the
viewpoint of improving refractive index and Abbe's number
as well as availability.

35 In addition, a reactive oligomer may also be added
as the compound (C) having a photopolymerizable
functional group in a molecule thereof, and examples of

reactive oligomers include unsaturated polyesters, polyene/thiols, polybutadiene and polystyrylethyl methacrylate. Although monofunctional unsaturated compounds and polyfunctional unsaturated compounds are included in these reactive oligomers, both monofunctional unsaturated compounds and polyfunctional unsaturated compounds may be used, and a plurality of compounds may be also be used as a mixture. Although dependent on the amounts of other additives added, the amount of the aforementioned reactive oligomer added in the case of addition thereof is preferably 0 parts by weight to 900 parts by weight based on 100 parts by weight of the silica particle-containing condensation reaction product (A), and if added at 900 parts by weight or less, cured molded products are able to have an even higher refractive index, higher transmittance and higher heat resistance.

[0119]

An adhesion promoter may also be added to the resin composition of the present invention as the compound (C) having a photopolymerizable functional group in a molecule thereof for the purpose of improving adhesion to various types of support bases. Examples of adhesion promoters include silane coupling agents, and specific examples include organic alkoxysilane compounds such as alkoxysilanes containing a hydrogen atom directly bonded to a nitrogen atom, alkoxysilanes containing an epoxy group or thiol group, or alkoxysilanes containing an unsaturated bond such as a vinyl group, as well as compounds in which all or a portion of the alkoxysilanes of these organic alkoxysilane compounds have been hydrolyzed and condensation products thereof. Examples include vinyltrichlorosilane, vinyltrimethoxysilane, vinyltriethoxysilane, 2-(3,4-epoxycyclohexyl)ethyltrimethoxysilane, 3-glycidoxypropyltrimethoxysilane, 3-glycidoxypropylmethyldiethoxysilane, 3-

- glycidoxypropyltriethoxysilane, p-styryltrimethoxysilane,
3-methacryloxypropylmethyldimethoxysilane, 3-
methacryloxypropyltrimethoxysilane, 3-
methacryloxypropylmethyldiethoxysilane, 3-
5 methacryloxypropyltriethoxysilane, 3-
acryloxypropyltrimethoxysilane, N-2(aminoethyl)-3-
aminopropyltrimethoxysilane, N-2(aminoethyl)-3-
aminopropyltriethoxysilane, 3-
aminopropyltrimethoxysilane, 3-
10 aminopropyltriethoxysilane, 3-triethoxysilyl-N-(1,3-
dimethyl-butylidene)propylamine, N-phenyl-3-
aminopropyltrimethoxysilane, N-(vinylbenzyl)-2-
aminoethyl-3-aminopropyltrimethoxysilane hydrochloride,
3-ureidopropyltriethoxysilane, 3-
15 chloropropyltrimethoxysilane, 3-
mercaptopropylmethyldimethoxysilane, 3-
mercaptopropyltrimethoxysilane, bis(triethoxysilylpropyl)
tetrasulfide, 3-isocyanatepropyltriethoxysilane,
vinyltris(2-methoxyethoxy)silane,
20 vinylmethyldimethoxysilane, 3-
mercaptopropyltriethoxysilane, 3-octanoylthio-1-
propyltriethoxysilane, 3-
isocyanatepropyltrimethoxysilane, 3-triethoxysilyl-N-
(1,3-dimethyl-butylidene), 3-
25 acryloxypropyltrimethoxysilane, N-(p-vinylbenzyl)-N-
(trimethoxysilylpropyl)ethylenediamine hydrochloride, 3-
glycidoxypropylmethyldimethoxysilane, bis[3-
(triethoxysilyl)propyl]disulfide, vinyltriacetoxysilane,
vinyltriisopropoxysilane, allyltrimethoxysilane,
30 diallyldimethylsilane, 3-mercaptopropyltriethoxysilane
and N-(1,3-dimethylbutylidene)-3-
aminopropyltriethoxysilane.

[0120]

- Although dependent on the amounts of other additive
35 components, the added amount of the aforementioned silane
coupling agent is preferably 0.01 parts by weight to 10
parts by weight and more preferably 0.05 parts by weight

to 5 parts by weight based on 100 parts by weight of the silica particle-containing condensation reaction product (A). The amount of coupling agent added is preferably 0.01 parts by weight or more based on 100 parts by weight of the silica particle-containing condensation reaction product (A) from the viewpoint of improving adhesion, and is preferably 10 parts by weight or less from the viewpoint of storage stability.

[0121]

The lower limit of the equivalent of photopolymerizable functional groups of the photosensitive silicone resin composition is preferably 0.5 mmol/g or more, more preferably 1.0 mmol/g or more and even more preferably 1.2 mmol/g or more from the viewpoint of crack resistance. In addition, the upper limit of the equivalent of photopolymerizable functional groups of the photosensitive silicone resin composition is preferably 4.5 mmol/g or less, more preferably 4.0 mmol/g or less and even more preferably 3.5 mmol/g or less from the viewpoint of volumetric shrinkage when curing by irradiating with light.

Here, the equivalent of photopolymerizable functional groups refers to the number of moles of the equivalent of photopolymerizable functional groups per gram of the photosensitive silicone resin composition, and the photopolymerizable functional groups are derived from the silica particle-containing condensation reaction product (A) and the compound (C) having a photopolymerizable functional group in a molecule thereof. The equivalent of photopolymerizable functional groups derived from the silica particle-containing condensation reaction product (A) can be calculated by dividing the molar amount of photopolymerizable functional groups in the raw materials used when producing the silica particle-containing condensation reaction product (A) by the weight of the resulting silica particle-containing condensation reaction product

(A), and the equivalent of photopolymerizable functional groups derived from the compound (C) having a photopolymerizable functional group in a molecule thereof can be calculated by dividing the number of

5 photopolymerizable functional groups in a molecule thereof by molecular weight. When the equivalent of photopolymerizable functional groups of the silica particle-containing condensation reaction product (A) is defined as $X(A)$, the equivalent of photopolymerizable

10 functional groups of the compound (C) having a photopolymerizable functional group in a molecule thereof is defined as $X(C)$, the weight ratio of the silica particle-containing condensation reaction product (A) in the photosensitive silicone resin composition is defined

15 as $Y(A)$, and the weight ratio of the compound (C) having a photopolymerizable functional group in a molecule thereof is defined as $Y(C)$, then the equivalent of photopolymerizable functional groups of the photosensitive silicone resin composition can be

20 calculated by $X(A) \times Y(A) + X(C) \times Y(C)$.

[0122]

[Antioxidant and/or Ultraviolet Absorber (D)]

An antioxidant and/or ultraviolet absorber (D) may also be added to the photosensitive silicone resin

25 composition according to the present invention from the viewpoint of improving heat resistance and light resistance. Examples of the antioxidant and/or ultraviolet absorber (D) include the substances listed below:

30 (1) hindered phenol-based antioxidants:
pentaerythritoltetrakis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate], thiodiethylenebis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate], octadecyl-3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate, N,N'-hexan-1,6-

35 diylbis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionamide], benzenepropanoic acid, 3,5-bis(1,1-dimethylethyl)-4-hydroxy C7-C9 side chain alkyl

ester, 3,3',3'',5,5',5''-hexa-tert-butyl-a,a',a''-(mesitylen-2,4,6-triyl)tri-p-cresol, calcium diethylbis[[3,5-bis(1,1-dimethylethyl)-4-hydroxyphenyl]methyl]phosphonate], 4,6-bis(octylthiomethyl)-o-cresol,
5 4,6-bis(dodecylthiomethyl)-o-cresol, ethylenebis(oxyethylene)bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate], hexamethylenebis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate], 1,3,5-tris(3,5-di-tert-butyl-4-hydroxybenzyl)-1,3,5-triazine-2,4,6-(1H,3H,5H)-
10 trione, reaction products of N-phenylbenzeneamine and 2,4,4-trimethylpentene, 2,4,6-tert-butyl-4-(4,6-bis(octylthio)-1,3,5-triazin-2-ylamino)phenol and 2,4-dimethyl-6-(1-methylpentadecyl)phenol;

(2) phosphorous-based heat stabilizers: tris(2,4-di-
15 tert-butylphenyl)phosphate and bis[2,4-bis(1,1-dimethylethyl)-6-methylphenyl]ethyl ester phosphorous acid;

(3) iodine-based heat stabilizers: dodecyl-3,3'-thiodipropionate and dioctadecyl-3,3'-thiodipropionate;
20 **[0123]**

(4) benzotriazole-based ultraviolet absorbers: 2-(2H-benzotriazol-2-yl)-p-cresol, 2-(2H-benzotriazol-2-yl)-4,6-bis(1-methyl-1-phenylethyl)phenol, 2-[5-chloro(2H)-benzotriazol-2-yl]-4-methyl-6-(tert-butyl)phenol, 2-(2H-
25 benzotriazol-2-yl)-4,6-di-tert-pentylphenol, 2-(2H-benzotriazol-2-yl)-4-(1,1,3,3-tetramethylbutyl)phenol, 2,2'-methylenebis[6-(2H-benzotriazol-2-yl)-4-(1,1,3,3-tetramethylbutyl)phenol], reaction products of methyl 3-(3-(2H-benzotriazol-2-yl)-5-tert-butyl-4-hydroxyphenyl)propionate and ethylene glycol 300, and 2-(2H-benzotriazol-2-yl)-6-dodecyl-4-methylphenol;

(5) cyanoacrylate-based ultraviolet absorbers: 2,2-bis{[2-cyano-3,3-diphenylacryloyl]methyl}propan-1,3-diyl=bis(2-cyano-3,3-diphenylacrylate), 2-cyano-3,3-diphenylacrylic acid ethyl ester and 2-cyano-3,3-diphenylacrylic acid 2-ethylhexyl ester;
35

(6) triazine-based ultraviolet absorbers: 2-(4,6-

diphenyl-1,3,5-triazin-2-yl)-5-[(hexyl)oxy]-phenol;

[0124]

(7) benzophenone-based ultraviolet absorbers:
octabenzene, 2,2'-dihydroxy-4,4'-dimethoxybenzophenone
5 and 2,2'-4,4'- tetrahydrobenzophenone;

(8) hindered amine-based photothermal stabilizers:
dibutylamine, polycondensation products of 1,3,5-
triazine·N,N'-bis(2,2,6,6-tetramethyl-4-piperidyl)-1,6-
hexamethylenediamine and N-(2,2,6,6-tetramethyl-4-
10 piperidyl) butylamine, poly[{6-(1,1,3,3-
tetramethylbutyl)amino-1,3,5- triazin-2,4-diyl}{(2,2,6,6-
tetramethyl-4-piperidyl)imino} hexamethylene{(2,2,6,6-
tetramethyl-4-piperidyl)imino}], polymers of dimethyl
succinate and 4-hydroxy-2,2,6,6- tetramethyl-1-piperidine
15 ethanol, olefin (C20-C24)·maleic anhydride·4-amino-
2,2,6,6-tetramethylpiperidine copolymers, bis(1,2,2,6,6-
pentamethyl-4-piperidine)[[3,5-bis(1,1- dimethylethyl)-4-
hydroxyphenyl]methyl]butyl malonate, bis(1,2,2,6,6-
pentamethyl-4-piperidyl) sebacate, methyl- 1,2,2,6,6-
20 pentamethyl-4-piperidyl sebacate, bis(2,2,6,6-
tetramethyl-4-piperidyl) sebacate, N,N'-bis(2,2,6,6-
tetramethyl-4-piperidyl)-N,N'-
diformylhexamethylenediamine;

(9) other heat stabilizers: 3,4-dihydro-2,5,7,8-
25 tetramethyl-2-(4,8,12-trimethyltridecyl)-2H-benzopyrano-
6- ol, 2',3-bis[[3-[3,5-di-tert-butyl-4-hydroxyphenyl]
propionyl]]propionohydrazide; and

(10) other ultraviolet absorbers: 2-ethylhexyl-4-
methoxycinnamide and 2,4-di-tert-butylphenyl-3,5-di-tert-
30 butyl-4-hydroxybenzoate.

[0125]

The antioxidant and/or ultraviolet absorber (D) is
more preferably a hindered phenol-based antioxidant of

(1) above and a hindered amine-based photothermal
35 stabilizer of (7) above from the viewpoint solubility in
the photosensitive silicone resin composition, and even
more preferably ethylenebis (oxyethylene)bis[3-(5-tert-

butyl-4-hydroxy-m-tolyl) propionate] (BASF SE, Irganox® 245).

The antioxidant and/or ultraviolet absorber (D) may be used alone or a plurality may be used in combination.

5 Although dependent on the amounts of other additive components, the amount of the antioxidant and/or ultraviolet absorber (D) is preferably 0 parts by weight to 50 parts by weight, more preferably greater than 0 parts by weight to 5 parts by weight, and even more
10 preferably 0.1 parts by weight to 2 parts by weight based on 100 parts by weight of the silica particle- containing condensation reaction product (A).

 Addition of the antioxidant and/or ultraviolet absorber (D) improves heat stability in a nitrogen
15 atmosphere as well as heat stability in an air atmosphere.

[0126]

 In addition to the aforementioned components (A) to (D), an inorganic filler may be further added to the
20 photosensitive silicone resin composition of the present invention. The organic filler preferably has a mean particle diameter that is equal to or less than the wavelength used in the target application in order to avoid detrimental effects on light transmittance, and the
25 mean particle diameter thereof is preferably 100 nm or less. Inorganic fillers may improve mechanical properties or improve thermal conductivity in a resin. Although there are no particular limitations thereon, the lower limit of mean particle diameter of the inorganic
30 filler is preferably 0.1 nm or more since the viscosity of the resin composition is low and it has favorable moldability. Furthermore, the aforementioned mean particle diameter is a value determined by calculating from the BET specific surface area. Although the amount
35 of inorganic filler can be selected according to the objective and is dependent on the amount of other additive components, it is preferably, for example, 1

part by weight to 60 parts by weight, more preferably 5
parts by weight to 60 parts by weight and even more
preferably 5 parts by weight to 40 parts by weight based
on 100 parts by weight of the silica particle-containing
5 condensation reaction product (A).

[0127]

In addition to the aforementioned components (A) to
(D), a solvent may be further added to the photosensitive
silicone resin composition of the present invention to
10 adjust viscosity. Preferable examples of solvents
include N,N-dimethylformamide, N-methyl-2-pyrrolidone, N-
ethyl-2-pyrrolidone, tetrahydrofuran, N,N-
dimethylacetoamide, dimethylsulfoxide,
hexamethylphosphoramide, pyridine, cyclopentanone, γ -
15 butyrolactone, α -acetyl- γ -butyrolactone, tetramethyl urea,
1,3-dimethyl-2-imidazolinone, N-cyclohexyl-2-pyrrolidone,
propylene glycol monomethyl ether, PGMEA, methyl ethyl
ketone, methyl isobutyl ketone, anisole, ethyl acetate,
ethyl lactate and butyl lactate, and one type of these
20 can be used alone or two or more types can be used in
combination. Among these solvents, N-methyl-2-
pyrrolidone, γ -butyrolactone and PGMEA are particularly
preferable. Although these solvents can be suitably
added to the photosensitive silicone resin composition
25 according to coated film thickness and viscosity, they
are preferably used within the range of 0 parts by weight
to 900 parts by weight based on 100 parts by weight of
the silica particle-containing condensation reaction
product (A).

30 **[0128]**

In addition to the aforementioned components (A) to
(D), a sensitizer for improving photosensitivity can be
further added to the photosensitive silicone resin
composition according to the present invention. Examples
35 of sensitizers include Michler's ketone, 4,4'-
bis(diethylamino)benzophenone, 2,5-bis(4'-

diethylaminobenzylidene)cyclopentanone, 2,6-bis(4'-
diethylaminobenzylidene)cyclohexanone, 2,6- bis(4'-
dimethylaminobenzylidene)-4-methylcyclohexanone, 2,6-
bis(4'-diethylaminobenzylidene)-4-methylcyclohexanone,
5 4,4'-bis(diethylamino)chalcone, 2-(4'-
dimethylaminocinnamylidene)indanone, 2-(4'-
dimethylaminobenzylidene)indanone, 2-(p-4'-
dimethylaminobiphenyl)benzothiazole, 1,3-bis(4-
dimethylaminobiphenyl)benzothiazole, 1,3-bis(4-
10 diethylaminobenzylidene)acetone, 1,3-bis(4-
diethylaminobenzylidene) acetone, 3,3'-carbonyl-bis(7-
diethylaminocoumarin)acetone, 3-acetyl-7-
dimethylaminocoumarin, 3-ethoxycarbonyl-7-
dimethylaminocoumarin, 3-benzyloxycarbonyl-7-
15 dimethylaminocoumarin, 3-methoxycarbonyl-7-
diethylaminocoumarin, 3-ethoxycarbonyl-7-
diethylaminocoumarin, N-phenyl-N-ethylethanolamine, N-
phenyl-diethanolamine, N-p-tolyldiethanolamine, N-
phenylethanolamine, N,N-bis(2-hydroxyethyl)aniline, 4-
20 morpholinobenzophenone, 4-dimethylaminobenzoic acid
isoamyl ester, 4-diethylaminobenzoic acid isoamyl ester,
benzotriazole, 2-mercaptobenzimidazole, 1-phenyl-5-
mercapto- 1,2,3,4-tetrazole, 1-cyclohexyl-5-mercapto-
1,2,3,4- tetrazole, 1-(tert-butyl)-5-mercapto-1,2,3,4-
25 tetrazole, 2-mercaptobenzothiazole, 2-(p-
dimethylaminostyryl) benzoxazole, 2-(p-
dimethylaminostyryl)benzthiazole, 2-(p-
dimethylaminostyryl)naphtho(1,2-p)thiazole and 2-(p-
dimethylaminobenzoyl)styrene.

30 In addition, these compounds may be used alone or
two or more types may be used as a mixture. Although
dependent on the amounts of other additive components,
the amount of sensitizer added is preferably 0 parts by
weight to 10 parts by weight and more preferably 1 part
35 by weight to 5 parts by weight based on 100 parts by
weight of the silica particle-containing condensation
reaction product (A).

[0129]

In addition to the aforementioned components (A) to (D), a polymerization inhibitor can be further added to the photosensitive silicone resin composition according to the present invention for the purpose of improving the stability of viscosity and photosensitivity during storage. Examples of polymerization inhibitors that can be used include hydroquinone, N-nitrosodiphenylamine, p-tert-butylcatechol, phenothiazine, N-phenylnaphthylamine, ethylenediamine tetraacetic acid, 1,2-cyclohexanediamine tetraacetic acid, glycol ether diamine tetraacetic acid, 2,6-di-tert-butyl-p-methylphenol, 5-nitroso-8-hydroxyquinoline, 1-nitroso-2-naphthol, 2-nitroso-1-naphthol, 2-nitroso-5-(N-ethyl-N-sulfopropylamino)phenol, N-nitroso-N-phenylhydroxyamine ammonium salt, N-nitroso-N-phenylhydroxylamine ammonium salt, N-nitroso-N-(1-naphthyl)hydroxylamine ammonium salt and bis(4-hydroxy-3,5-di-tert-butyl)phenylmethane. Although dependent on the amounts of other additive components, the amount of polymerization inhibitor added is preferably 0 parts by weight to 5 parts by weight and more preferably 0.01 parts by weight to 1 part by weight based on 100 parts by weight of the silica particle-containing condensation reaction product (A).

[0130]

In addition to the aforementioned components (A) to (D), a lubricant, antistatic agent, mold release agent, foaming agent, nucleating agent, colorant, crosslinking agent, dispersion promoter, plasticizer or flame retardant and the like can also be further added to the resin composition of the present invention. These materials can be mixed with the resin composition and other arbitrary components using a known method such as centrifugation, and the resulting mixture is preferably degassed using a known method such as vacuum degassing.

In order to obtain the photosensitive silicone resin composition of the present invention, each component

consisting of the aforementioned silica particle-
containing condensation reaction product (A), the
photopolymerization initiator (B), the compound (C)
having a photopolymerizable functional group in a
5 molecule thereof, and/or the antioxidant and/or
ultraviolet absorber (D) can be placed in a glass
container or plastic container and the like, and
uniformly mixed using a commonly known stirring device
such as a webbed rotor, magnetic stirrer or motor-driven
10 stirrer or impeller.

The temperature during mixing is preferably 20°C to
80°C. The components can be uniformly mixed at 20°C or
higher, and deterioration of each mixed component can be
prevented at 80°C or lower.

15 **[0131]**

<Curing Method of Photosensitive Silicone Resin
Composition>

The method used to cure the resin composition of the
present invention preferably consists of irradiating with
20 light having a wavelength region of 200 nm to 500 nm and
more preferably irradiating with having a wavelength
region of 300 nm to 450 nm.

Examples of methods used to obtain a compact of the
resin composition of the present invention include a
25 method consisting of injecting into a mold having an
arbitrary cavity shape and composed of a transparent
material such as polydimethylsiloxane, fluorine-based
transparent resin, cycloolefin-based transparent resin or
glass, carrying out a polymerization reaction by
30 irradiating with light having a wavelength region of 200
nm to 500 nm, and removing the mold to obtain a compact,
and a method consisting of coating using a known method
onto glass or Si substrate and carrying out a
polymerization reaction by irradiating with light having
35 a wavelength region of 200 nm to 500 nm to obtain a
compact in the form of a sheet on the substrate.

[0132]

Examples of light having a wavelength region of 200 nm to 500 nm include light from a xenon flash lamp, xenon short arc lamp, super-high-pressure UV lamp, high-
5 pressure UV lamp, deep UV lamp, low-pressure UV lamp, KrCl or XeCl excimer lamp or metal halide lamp. There are no particular restrictions on the duration of irradiation with the aforementioned light having a wavelength region of 200 nm to 500 nm, and the resin
10 composition of the present invention can be cured by irradiating for a period of time within the range of about 1 second to 20 minutes.

The oxygen concentration of the atmosphere during the aforementioned curing reaction is preferably 1% or
15 less and more preferably 5000 ppm or less. More specifically, the curing reaction can be carried out under reduced pressure or while pressurizing in an atmosphere of an inert gas such as nitrogen, helium, neon, argon, krypton, xenon or carbon dioxide gas. One
20 type of these gases can be used or two or more types can be used as a mixed gas.

After irradiating with light having a wavelength region of 200 nm to 500 nm, baking may be carried out at 130°C to 300°C. As a result of baking (heating) within
25 the aforementioned range, optical properties such as refractive index or transmittance can be stabilized, thereby making this preferable. Although there are no particular restrictions on the baking time, normally baking is carried out for a period of time preferably
30 within the range of about 1 minute to 10 hours.

A cured product obtained by photocuring the resin composition of the present invention can be preferably used as a plastic lens material (surface coating material) having various shapes used in, for example, the
35 plastic lens of cell phones, LEDs or vehicles and the like, replica materials, backlighting optical sheets of liquid crystal displays and the like, lighting, various

types of sensors, printers and copying machines.

5 A plastic lens that uses the resin composition of
the present invention can be obtained by filling the
resin composition of the present invention into a metal
mold or plastic mold having the shape of a lens, or
coating the resin composition of the present invention
onto a roll or plate, transferring by pressing into the
aforementioned mold, curing by irradiating with light
using a light source having a wavelength region of 200 nm
10 to 500 nm as described above, and releasing from the
mold. From the viewpoint of improving the curing
reaction rate, the resin composition filled into the mold
is preferably covered with a plastic film, glass wafer or
metal plate and the like, or is cured in an atmosphere
15 having an oxygen concentration of 1% or less during the
curing reaction of the resin composition using an inert
gas under reduced pressure or while pressurizing as
previously described. When curing the resin composition
by irradiating with light, it is necessary that the light
20 be transmitted between the light source and the resin
composition, and in order to accomplish this, it is
necessary to radiate the light from a transparent medium
(such as a transparent resin mold, plastic film, glass
wafer or in the absence of a base) through which light of
25 the light source required for curing is transmitted.
Coating the mold with a mold release agent or
incorporating a mold release agent or mold releasing
component in the mold and/or resin composition is
preferable for improving releasability from the mold. A
30 plastic lens fabricated by using the resin composition of
the present invention can be optically used as a lens for
a cell phone, LED or vehicle.

A replica material that uses the resin composition
of the present invention can be obtained using the
35 aforementioned method by filling the resin composition of
the present invention into a metal mold or resin mold
having a particular shape. The resulting replica

material has the characteristic of high hardness, and durability can be improved by further subjecting to Ni electrocasting as necessary. Examples of shapes of the replica material include that of a lens, combination of
5 lines and spaces, cylinder, prism, pyramid or honeycombs, and the shape can be selected according to the application or purpose.

A surface coating material that uses the resin composition of the present invention can be used in hard
10 coating applications in the form of a cured product by taking advantage of the characteristic of high hardness by coating the resin composition of the present invention on the surface or within a (laminated) base followed by curing, and can be used in the form of a material in the
15 shape of a film, sheet or plate having a shape as previously described.

Examples

[0133]

Although the following provides a detailed
20 explanation of the present invention through examples and comparative examples thereof, the present invention is not limited thereto.

<Synthesis of Silica Particle-Containing
Condensation

25 Reaction Product and Preparation of Photosensitive
Silicone Resin Composition>

[Example 1]

25.76 g (0.111 mol) of 3-methacryloxypropyl(methyl)
dimethoxysilane (abbreviated as MEDMO), 15.10 g (0.111
30 mol) of methyltrimethoxysilane (abbreviated as MTMS) and 10 g of ethanol were placed in a 500 mL, eggplant-shaped flask and stirred. 19.96 g of distilled water and 0.004 g of 10% hydrochloric acid were placed in a separate
container and after mixing, the mixture was dropped into
35 the aforementioned 500 mL eggplant-shaped flask over the course of 10 minutes using a dropping funnel. Following completion of dropping, a cooling tube was attached and

the contents were refluxed for 2 hours at 80°C in the presence of flowing nitrogen using an oil bath to obtain Reaction Liquid 1 containing the polysiloxane compound (a).

5 50 g of PL-1SL (Fuso Chemical Co., Ltd., water-dispersed silica particles having a mean primary particle diameter of 12 nm and concentration of 20% by weight) (silica particles (b)) and 50 g of ethanol were placed in a 500 mL eggplant-shaped flask and stirred. Continuing,
10 the Reaction Liquid 1 cooled to room temperature was then dropped into the aforementioned eggplant-shaped flask over the course of 20 minutes using a dropping funnel and stirred for 30 minutes at room temperature. Following stirring, a cooling tube was attached and the contents
15 were refluxed for 4 hours at 80°C in the presence of flowing nitrogen.

 After refluxing, 60 g of PGMEA were further added and a distillation column was attached followed by removal of the ethanol and water to obtain a PGMEA
20 solution.

[0134]

 15 g of PGMEA, 25 g of toluene and 2.14 g (0.027 mol) of pyridine were then added to this polymer and mixed followed by dropping in 2.67 g (0.025 mol) of
25 trimethylchlorosilane (abbreviated as TMCS) (silicon compound (c)) over the course of 5 minutes while stirring. After stirring for 3 hours at room temperature, 10 g of water were added to the reaction liquid and stirred, and extraction after adding 20 g of
30 acetonitrile was repeated three times to wash the polymer. The solvent was then removed under reduced pressure using a vacuum pump to obtain a silica particle-containing condensation reaction product in the form of Polymer 1.

35 5% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenyl-

phosphine oxide (BASF SE, Lucirin® TPO) and 0.2% by weight of ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] (BASF SE, Irganox® 245) were added to 94.3% by weight of the resulting Polymer 1 followed by stirring with a webbed rotor at room temperature until the added components dissolved to prepare a photosensitive silicon resin composition (P-1).

[0135]

[Example 2]

15.46 g (0.067 mol) of MEDMO, 9.06 g (0.067 mol) of MTMS and 10 g of ethanol were placed in a 500 mL, eggplant-shaped flask and stirred. 11.97 g of distilled water and 0.004 g of 10% hydrochloric acid were placed in a separate container and after mixing, the mixture was dropped into the aforementioned 500 mL eggplant-shaped flask over the course of 10 minutes using a dropping funnel. Following completion of dropping, a cooling tube was attached and the contents were refluxed for 2 hours at 80°C in the presence of flowing nitrogen using an oil bath to obtain Reaction Liquid 2 containing the polysiloxane compound (a).

110 g of PL-1SL (silica particles (b)) and 100 g of ethanol were placed in a 500 mL eggplant-shaped flask and stirred. Continuing, the Reaction Liquid 2 cooled to room temperature was then dropped into the aforementioned eggplant-shaped flask over the course of 20 minutes using a dropping funnel and stirred for 30 minutes at room temperature. Following stirring, a cooling tube was attached and the contents were refluxed for 4 hours at 80°C in the presence of flowing nitrogen.

After refluxing, 60 g of PGMEA were further added and a distillation column was attached followed by removal of the ethanol and water to obtain a PGMEA solution.

[0136]

15 g of PGMEA, 25 g of toluene and 1.29 g (0.016

mol) of pyridine were then added to this polymer and mixed followed by dropping in 1.60 g (0.015 mol) of TMCS (silicon compound (c)) over the course of 5 minutes while stirring. After stirring for 3 hours at room
5 temperature, 10 g of water were added to the reaction liquid and stirred, and extraction after adding 20 g of acetonitrile was repeated three times to wash the polymer. The solvent was then removed under reduced pressure using a vacuum pump to obtain a silica particle-
10 containing condensation reaction product in the form of Polymer 2.

22% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenyl-
15 phosphine oxide and 0.2% by weight of ethylenebis(oxyethylene)bis[3-(5-tert-butyl- 4-hydroxy-m-tolyl)propionate] were added to 77.3% by weight of the resulting Polymer 2 followed by stirring with a webbed rotor at room temperature until the added components
20 dissolved to prepare a photosensitive silicon resin composition (P-2).

[0137]

[Example 3]

5.88 g (0.025 mol) of MEDMO, 7.54 g (0.030 mol) of
25 3-methacryloxypropyltrimethoxysilane (abbreviated as MEMO), 6.67 g (0.035 mol) of cyclohexylmethyldimethoxysiloxane (abbreviated as CyMDMS) and 10 g of ethanol were placed in a 500 mL, eggplant-shaped flask and stirred. 7.65 g of distilled water and
30 0.004 g of 10% hydrochloric acid were placed in a separate container and after mixing, the mixture was dropped into the aforementioned 500 mL eggplant-shaped flask over the course of 10 minutes using a dropping funnel. Following completion of dropping, a cooling tube
35 was attached and the contents were refluxed for 2 hours at 80°C in the presence of flowing nitrogen using an oil bath to obtain Reaction Liquid 3 containing the

polysiloxane compound (a).

120 g of PL-1SL (silica particles (b)) and 100 g of ethanol were placed in a 500 mL eggplant-shaped flask and stirred. Continuing, the Reaction Liquid 3 cooled to room temperature was then dropped into the aforementioned eggplant-shaped flask over the course of 20 minutes using a dropping funnel and stirred for 30 minutes at room temperature. Following stirring, a cooling tube was attached and the contents were refluxed for 4 hours at 80°C in the presence of flowing nitrogen.

After refluxing, 60 g of PGMEA were further added and a distillation column was attached followed by removal of the ethanol and water to obtain a PGMEA solution.

[0138]

15 g of PGMEA, 25 g of toluene and 0.88 g (0.011 mol) of pyridine were then added to this polymer and mixed followed by dropping in 1.10 g (0.010 mol) of TMCS (silicon compound (c)) over the course of 5 minutes while stirring. After stirring for 3 hours at room temperature, 10 g of water were added to the reaction liquid and stirred, and extraction after adding 20 g of acetonitrile was repeated three times to wash the polymer. The solvent was then removed under reduced pressure using a vacuum pump to obtain a silica particle-containing condensation reaction product in the form of Polymer 3.

40% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenylphosphine oxide and 0.2% by weight of ethylenebis(oxyethylene)bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] were added to 59.3% by weight of the resulting Polymer 3 followed by stirring with a webbed rotor at room temperature until the added components dissolved to prepare a photosensitive silicon resin composition (P-3).

[0139]

[Example 4]

A photosensitive silicone resin composition (P-4) was prepared by adding 0.5% by weight of photopolymerization initiator in the form of 2,4,6-dimethylbenzoyl-diphenyl-phosphine oxide to 99.5% by weight of the Polymer 1 obtained in Example 1 and stirring with a webbed rotor at room temperature until the photopolymerization initiator dissolved.

[0140]

[Example 5]

A photosensitive silicone resin composition (P-5) was prepared by adding 10% by weight of tricyclodecane dimethanol diacrylate and 0.5% by weight of photopolymerization initiator in the form of 2,4,6-dimethylbenzoyl-diphenyl-phosphine oxide to 89.3% by weight of the Polymer 1 obtained in Example 1 and stirring with a webbed rotor at room temperature until the added components dissolved.

[0141]

[Example 6]

14.40 g (0.062 mol) of MEDMO, 14.52 g (0.062 mol) of 3-acryloxypropyltrimethoxysilane (abbreviated as AcMO), 4.20 g (0.031 mol) of MTMS and 10 g of ethanol were placed in a 500 mL, eggplant-shaped flask and stirred. 14.50 g of distilled water and 0.004 g of 10% hydrochloric acid were placed in a separate container and after mixing, the mixture was dropped into the aforementioned 500 mL eggplant-shaped flask over the course of 10 minutes using a dropping funnel. Following completion of dropping, a cooling tube was attached and the contents were refluxed for 2 hours at 80°C in the presence of flowing nitrogen using an oil bath to obtain Reaction Liquid 4 containing the polysiloxane compound (a).

60 g of PL-1SL (silica particles (b)) and 70 g of ethanol were placed in a 500 mL eggplant-shaped flask and

stirred. Continuing, the Reaction Liquid 4 cooled to room temperature was then dropped into the aforementioned eggplant-shaped flask over the course of 20 minutes using a dropping funnel and stirred for 30 minutes at room
5 temperature. Following stirring, a cooling tube was attached and the contents were refluxed for 4 hours at 80°C in the presence of flowing nitrogen.

After refluxing, 60 g of PGMEA were further added and a distillation column was attached followed by
10 removal of the ethanol and water to obtain a PGMEA solution.

[0142]

15 15 g of PGMEA, 25 g of toluene and 4.49 g (0.057 mol) of pyridine were then added to this polymer and mixed followed by dropping in 5.60 g (0.052 mol) of TMCS (silicon compound (c)) over the course of 5 minutes while stirring. After stirring for 3 hours at room temperature, 10 g of water were added to the reaction liquid and stirred, and extraction after adding 20 g of
20 acetonitrile was repeated three times to wash the polymer. The solvent was then removed under reduced pressure using a vacuum pump to obtain a silica particle-containing condensation reaction product in the form of Polymer 4.

25 10% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenylphosphine oxide and 0.2% by weight of ethylenebis(oxyethylene)bis[3-(5-tert-butyl- 4-hydroxy-m-
30 tolyl)propionate] were added to 89.3% by weight of the resulting Polymer 4 followed by stirring with a webbed rotor at room temperature until the added components dissolved to prepare a photosensitive silicon resin composition (P-6).

35 **[0143]**

[Example 7]

14.74 g (0.063 mol) of MEDMO, 14.21 g (0.063 mol) of

p-styryltrimethoxysilane (abbreviated as StMO), 4.32 g (0.032 mol) of MTMS and 10 g of ethanol were placed in a 500 mL, eggplant-shaped flask and stirred. 14.84 g of distilled water and 0.004 g of 10% hydrochloric acid were placed in a separate container and after mixing, the mixture was dropped into the aforementioned 500 mL eggplant-shaped flask over the course of 10 minutes using a dropping funnel. Following completion of dropping, a cooling tube was attached and the contents were refluxed for 2 hours at 80°C in the presence of flowing nitrogen using an oil bath to obtain Reaction Liquid 5 containing the polysiloxane compound (a).

60 g of PL-1SL (silica particles (b)) and 70 g of ethanol were placed in a 500 mL eggplant-shaped flask and stirred. Continuing, the Reaction Liquid 5 cooled to room temperature was then dropped into the aforementioned eggplant-shaped flask over the course of 20 minutes using a dropping funnel and stirred for 30 minutes at room temperature. Following stirring, a cooling tube was attached and the contents were refluxed for 4 hours at 80°C in the presence of flowing nitrogen.

After refluxing, 60 g of PGMEA were further added and a distillation column was attached followed by removal of the ethanol and water to obtain a PGMEA solution.

[0144]

15 g of PGMEA, 25 g of toluene and 4.60 g (0.058 mol) of pyridine were then added to this polymer and mixed followed by dropping in 5.73 g (0.053 mol) of TMCS (silicon compound (c)) over the course of 5 minutes while stirring. After stirring for 3 hours at room temperature, 10 g of water were added to the resulting reaction liquid and stirred, and extraction after adding 20 g of acetonitrile was repeated three times to wash the polymer. The solvent was then removed under reduced pressure using a vacuum pump to obtain a silica particle-containing condensation reaction product in the form of

Polymer 5.

10% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenyl-
5 phosphine oxide and 0.2% by weight of ethylenebis(oxyethylene)bis[3-(5-tert-butyl- 4-hydroxy-m-tolyl)propionate] were added to 89.3% by weight of the resulting Polymer 5 followed by stirring with a webbed rotor at room temperature until the added components
10 dissolved to prepare a photosensitive silicon resin composition (P-7).

[0145]

[Example 8]

19.50 g (0.084 mol) of MEDMO, 6.61 g (0.028 mol) of
15 3-glycidoxypentyltrimethylsilane (abbreviated as GlyMO), 5.27 g (0.028 mol) of CyMDMS and 10 g of ethanol were placed in a 500 mL, eggplant-shaped flask and stirred. 11.08 g of distilled water and 0.004 g of 10% hydrochloric acid were placed in a separate container and
20 after mixing, the mixture was dropped into the aforementioned 500 mL eggplant-shaped flask over the course of 10 minutes using a dropping funnel. Following completion of dropping, a cooling tube was attached and the contents were refluxed for 2 hours at 80°C in the
25 presence of flowing nitrogen using an oil bath to obtain Reaction Liquid 6 containing the polysiloxane compound (a).

60 g of PL-1SL (silica particles (b)) and 70 g of ethanol were placed in a 500 mL eggplant-shaped flask and
30 stirred. Continuing, the Reaction Liquid 6 cooled to room temperature was then dropped into the aforementioned eggplant-shaped flask over the course of 20 minutes using a dropping funnel and stirred for 30 minutes at room temperature. Following stirring, a cooling tube was
35 attached and the contents were refluxed for 4 hours at 80°C in the presence of flowing nitrogen.

After refluxing, 60 g of PGMEA were further added

and a distillation column was attached followed by removal of the ethanol and water to obtain a PGMEA solution.

[0146]

5 15 g of PGMEA, 25 g of toluene and 4.06 g (0.051 mol) of pyridine were then added to this polymer and mixed followed by dropping in 5.06 g (0.047 mol) of TMCS (silicon compound (c)) over the course of 5 minutes while stirring. After stirring for 3 hours at room
10 temperature, 10 g of water were added to the resulting reaction liquid and stirred, and extraction after adding 20 g of acetonitrile was repeated three times to wash the polymer. The solvent was then removed under reduced
15 pressure using a vacuum pump to obtain a silica particle-containing condensation reaction product in the form of Polymer 6.

 10% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenyl-
20 phosphine oxide and 0.5% by weight of iodonium {4-{2-methylpropyl}phenyl}}{4-methylphenylhexafluorophosphate} (BASF SE, Irgacure® 250),
 and 0.2% by weight of ethylenebis(oxyethylene)bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] were added to
25 88.8% by weight of the resulting Polymer 6 followed by stirring with a webbed rotor at room temperature until the added components dissolved to prepare a photosensitive silicon resin composition (P-8).

[0147]

30 [Example 9]

 19.31 g (0.083 mol) of MEDMO, 6.82 g (0.028 mol) of 2-(3,4-epoxycyclohexyl)ethyltrimethoxysilane (abbreviated as EpCyMO), 5.22 g (0.028 mol) of CyMDMS and 10 g of ethanol were placed in a 500 mL, eggplant-shaped flask
35 and stirred. 10.97 g of distilled water and 0.004 g of 10% hydrochloric acid were placed in a separate container and after mixing, the mixture was dropped into the

aforementioned 500 mL eggplant-shaped flask over the course of 10 minutes using a dropping funnel. Following completion of dropping, a cooling tube was attached and the contents were refluxed for 2 hours at 80°C in the presence of flowing nitrogen using an oil bath to obtain Reaction Liquid 7 containing the polysiloxane compound (a).

60 g of PL-1SL (silica particles (b)) and 70 g of ethanol were placed in a 500 mL eggplant-shaped flask and stirred. Continuing, the Reaction Liquid 7 cooled to room temperature was then dropped into the aforementioned eggplant-shaped flask over the course of 20 minutes using a dropping funnel and stirred for 30 minutes at room temperature. Following stirring, a cooling tube was attached and the contents were refluxed for 4 hours at 80°C in the presence of flowing nitrogen.

After refluxing, 60 g of PGMEA were further added and a distillation column was attached followed by removal of the ethanol and water to obtain a PGMEA solution.

[0148]

15 g of PGMEA, 25 g of toluene and 4.02 g (0.051 mol) of pyridine were then added to this polymer and mixed followed by dropping in 5.01 g (0.046 mol) of TMCS (silicon compound (c)) over the course of 5 minutes while stirring. After stirring for 3 hours at room temperature, 10 g of water were added to the resulting reaction liquid and stirred, and extraction after adding 20 g of acetonitrile was repeated three times to wash the polymer. The solvent was then removed under reduced pressure using a vacuum pump to obtain a silica particle-containing condensation reaction product in the form of Polymer 7.

10% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenylphosphine oxide and 0.5% by weight of iodonium {4-(2-

methylpropyl}phenyl}}{4- methylphenylhexafluorophosphate}
(BASF SE, Irgacure® 250),
and 0.2% by weight of ethylenebis(oxyethylene)bis[3-(5-
tert-butyl-4-hydroxy-m-tolyl)propionate] were added to
5 88.8% by weight of the resulting Polymer 7 followed by
stirring with a webbed rotor at room temperature until
the added components dissolved to prepare a
photosensitive silicon resin composition (P-9).

[0149]

10 [Example 10]

19.38 g (0.083 mol) of MEDMO, 10.91 g (0.056 mol) of
3-mercaptopropyltrimethoxysilane (abbreviated as MeMO),
5.24 g (0.028 mol) of CyMDMS and 10 g of ethanol were
placed in a 500 mL, eggplant-shaped flask and stirred.
15 14.01 g of distilled water and 0.004 g of 10%
hydrochloric acid were placed in a separate container and
after mixing, the mixture was dropped into the
aforementioned 500 mL eggplant-shaped flask over the
course of 10 minutes using a dropping funnel. Following
20 completion of dropping, a cooling tube was attached and
the contents were refluxed for 2 hours at 80°C in the
presence of flowing nitrogen using an oil bath to obtain
Reaction Liquid 8 containing the polysiloxane compound
(a).

25 60 g of PL-1SL (silica particles (b)) and 70 g of
ethanol were placed in a 500 mL eggplant-shaped flask and
stirred. Continuing, the Reaction Liquid 8 cooled to
room temperature was then dropped into the aforementioned
eggplant-shaped flask over the course of 20 minutes using
30 a dropping funnel and stirred for 30 minutes at room
temperature. Following stirring, a cooling tube was
attached and the contents were refluxed for 4 hours at
80°C in the presence of flowing nitrogen.

35 After refluxing, 60 g of PGMEA were further added
and a distillation column was attached followed by
removal of the ethanol and water to obtain a PGMEA

solution.

[0150]

15 g of PGMEA, 25 g of toluene and 1.61 g (0.020 mol) of pyridine were then added to this polymer and
5 mixed followed by dropping in 2.01 g (0.019 mol) of TMCS (silicon compound (c)) over the course of 5 minutes while stirring. After stirring for 3 hours at room temperature, 10 g of water were added to the resulting reaction liquid and stirred, and extraction after adding
10 20 g of acetonitrile was repeated three times to wash the polymer. The solvent was then removed under reduced pressure using a vacuum pump to obtain a silica particle-containing condensation reaction product in the form of Polymer 8.

15 10% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenylphosphine oxide and 0.2% by weight of ethylenebis(oxyethylene)bis[3-(5-tert-butyl-4-hydroxy-m-
20 tolyl)propionate] were added to 89.3% by weight of the resulting Polymer 8 followed by stirring with a webbed rotor at room temperature until the added components dissolved to prepare a photosensitive silicon resin composition (P-10).

25 **[0151]**

[Example 11]

19.67 g (0.084 mol) of AcMO, 17.14 g (0.126 mol) of MTMS, 60 g of PL-1SL (silica particles (b)) and 70 g of ethanol were placed in a 500 mL, eggplant-shaped flask and stirred. 22.66 g of distilled water and 0.004 g of
30 10% hydrochloric acid were placed in a separate container and after mixing, the mixture was dropped into the aforementioned 500 mL eggplant-shaped flask over the course of 10 minutes using a dropping funnel. Following
35 completion of dropping, a cooling tube was attached and the contents were refluxed for 4 hours at 80°C in the presence of flowing nitrogen.

After refluxing, 60 g of PGMEA were further added and a distillation column was attached followed by removal of the ethanol and water to obtain a PGMEA solution.

5 **[0152]**

15 g of PGMEA, 25 g of toluene and 6.08 g (0.077 mol) of pyridine were then added to this polymer and mixed followed by dropping in 7.59 g (0.070 mol) of TMCS (silicon compound (c)) over the course of 5 minutes while
10 stirring. After stirring for 3 hours at room temperature, 10 g of water were added to the resulting reaction liquid and stirred, and extraction after adding 20 g of acetonitrile was repeated three times to wash the polymer. The solvent was then removed under reduced
15 pressure using a vacuum pump to obtain a silica particle-containing condensation reaction product in the form of Polymer 9.

10% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in the form of
20 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenylphosphine oxide and 0.2% by weight of ethylenebis(oxyethylene)bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] were added to 89.3% by weight of the resulting Polymer 9 followed by stirring with a webbed
25 rotor at room temperature until the added components dissolved to prepare a photosensitive silicon resin composition (P-11).

[0153]

[Example 12]

30 19.40 g (0.087 mol) of StMO, 17.69 g (0.130 mol) of MTMS, 60 g of PL-1SL (silica particles (b)) and 70 g of ethanol were placed in a 500 mL, eggplant-shaped flask and stirred. 23.38 g of distilled water and 0.004 g of
35 10% hydrochloric acid were placed in a separate container and after mixing, the mixture was dropped into the aforementioned 500 mL eggplant-shaped flask over the course of 10 minutes using a dropping funnel. Following

completion of dropping, a cooling tube was attached and the contents were refluxed for 4 hours at 80°C in the presence of flowing nitrogen.

After refluxing, 60 g of PGMEA were further added and a distillation column was attached followed by removal of the ethanol and water to obtain a PGMEA solution.

[0154]

15 g of PGMEA, 25 g of toluene and 6.28 g (0.079 mol) of pyridine were then added to this polymer and mixed followed by dropping in 7.83 g (0.072 mol) of TMCS (silicon compound (c)) over the course of 5 minutes while stirring. After stirring for 3 hours at room temperature, 10 g of water were added to the resulting reaction liquid and stirred, and extraction after adding 20 g of acetonitrile was repeated three times to wash the polymer. The solvent was then removed under reduced pressure using a vacuum pump to obtain a silica particle-containing condensation reaction product in the form of Polymer 10.

10% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenylphosphine oxide and 0.2% by weight of ethylenebis(oxyethylene)bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] were added to 89.3% by weight of the resulting Polymer 10 followed by stirring with a webbed rotor at room temperature until the added components dissolved to prepare a photosensitive silicon resin composition (P-12).

[0155]

[Example 13]

18.59 g (0.095 mol) of MeMO, 19.35 g (0.142 mol) of MTMS and 10 g of ethanol were placed in a 500 mL, eggplant-shaped flask and stirred. 25.58 g of distilled water and 0.004 g of 10% hydrochloric acid were placed in a separate container and after mixing, the mixture was

dropped into the aforementioned 500 mL eggplant-shaped flask over the course of 10 minutes using a dropping funnel. Following completion of dropping, a cooling tube was attached and the contents were refluxed for 2 hours at 80°C in the presence of flowing nitrogen using an oil bath to obtain Reaction Liquid 11 containing the polysiloxane compound (a).

60 g of PL-1SL (silica particles (b)) and 70 g of ethanol were placed in a 500 mL eggplant-shaped flask and stirred. Continuing, the Reaction Liquid 11 cooled to room temperature was then dropped into the aforementioned eggplant-shaped flask over the course of 20 minutes using a dropping funnel and stirred for 30 minutes at room temperature. Following stirring, a cooling tube was attached and the contents were refluxed for 4 hours at 80°C in the presence of flowing nitrogen.

After refluxing, 60 g of PGMEA were further added and a distillation column was attached followed by removal of the ethanol and water to obtain a PGMEA solution.

[0156]

15 g of PGMEA, 25 g of toluene and 6.87 g (0.087 mol) of pyridine were then added to this polymer and mixed followed by dropping in 8.56 g (0.079 mol) of TMCS (silicon compound (c)) over the course of 5 minutes while stirring. After stirring for 3 hours at room temperature, 10 g of water were added to the resulting reaction liquid and stirred, and extraction after adding 20 g of acetonitrile was repeated three times to wash the polymer. The solvent was then removed under reduced pressure using a vacuum pump to obtain a silica particle-containing condensation reaction product in the form of Polymer 11.

10% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenylphosphine oxide and 0.2% by weight of

ethylenebis(oxyethylene)bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] were added to 89.3% by weight of the resulting Polymer 11 followed by stirring with a webbed rotor at room temperature until the added components dissolved to prepare a photosensitive silicon resin composition (P-13).

[0157]

[Example 14]

13.28 g (0.057 mol) of MEDMO, 13.39 g (0.157 mol) of AcMO, 5.38 g (0.029 mol) of CyMDMS and 10 g of ethanol were placed in a 500 mL, eggplant-shaped flask and stirred. 12.34 g of distilled water and 0.004 g of 10% hydrochloric acid were placed in a separate container and after mixing, the mixture was dropped into the aforementioned 500 mL eggplant-shaped flask over the course of 10 minutes using a dropping funnel. Following completion of dropping, a cooling tube was attached and the contents were refluxed for 2 hours at 80°C in the presence of flowing nitrogen using an oil bath to obtain Reaction Liquid 12 containing the polysiloxane compound (a).

60 g of PL-1SL (silica particles (b)) and 70 g of ethanol were placed in a 500 mL eggplant-shaped flask and stirred. Continuing, the Reaction Liquid 12 cooled to room temperature was then dropped into the aforementioned eggplant-shaped flask over the course of 20 minutes using a dropping funnel and stirred for 30 minutes at room temperature. Following stirring, a cooling tube was attached and the contents were refluxed for 4 hours at 80°C in the presence of flowing nitrogen.

After refluxing, 60 g of PGMEA were further added and a distillation column was attached followed by removal of the ethanol and water to obtain a PGMEA solution.

[0158]

15 g of PGMEA and 25 g of toluene were then added to this polymer and mixed followed by dropping in 3.82 g

(0.024 mol) of hexamethyldisilazene (abbreviated as HDMS) (silicon compound (c)) over the course of 5 minutes while stirring. Following dropping, a cooling tube was attached and the contents were refluxed for 1.5 hours at 60°C while bubbling nitrogen. The solvent was removed from the resulting reaction liquid under reduced pressure using a vacuum pump to obtain a silica particle-containing condensation reaction product in the form of Polymer 12.

10 10% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenylphosphine oxide and 0.2% by weight of ethylenebis(oxyethylene)bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] were added to 89.3% by weight of the resulting Polymer 12 followed by stirring with a webbed rotor at room temperature until the added components dissolved to prepare a photosensitive silicon resin composition (P-14).

20 **[0159]**

 [Example 15]

23.91 g (0.103 mol) of MEDMO, 12.46 g (0.091 mol) of MTMS and 10 g of ethanol were placed in a 500 mL, eggplant-shaped flask and stirred. 17.29 g of distilled water and 0.004 g of 10% hydrochloric acid were placed in a separate container and after mixing, the mixture was dropped into the aforementioned 500 mL eggplant-shaped flask over the course of 10 minutes using a dropping funnel. Following completion of dropping, a cooling tube was attached and the contents were refluxed for 2 hours at 80°C in the presence of flowing nitrogen using an oil bath to obtain Reaction Liquid 13 containing the polysiloxane compound (a).

35 190.5 g of PL-06 (Fuso Chemical Co., Ltd., water-dispersed silica particles having a mean primary particle diameter of 6 nm and concentration of 6.3% by weight) (silica particles (b)) and 200 g of ethanol were placed

in a 500 mL eggplant-shaped flask and stirred.
Continuing, the Reaction Liquid 13 cooled to room
temperature was then dropped into the aforementioned
eggplant-shaped flask over the course of 20 minutes using
5 a dropping funnel and stirred for 30 minutes at room
temperature. Following stirring, a cooling tube was
attached and the contents were refluxed for 4 hours at
80°C in the presence of flowing nitrogen.

After refluxing, 60 g of PGMEA were further added
10 and a distillation column was attached followed by
removal of the ethanol and water to obtain a PGMEA
solution.

[0160]

15 15 g of PGMEA, 25 g of toluene and 2.98 g (0.038
mol) of pyridine were then added to this polymer and
mixed followed by dropping in 3.72 g (0.034 mol) of TMCS
(silicon compound (c)) over the course of 5 minutes while
stirring. After stirring for 3 hours at room
temperature, 10 g of water were added to the resulting
20 reaction liquid and stirred, and extraction after adding
20 g of acetonitrile was repeated three times to wash the
polymer. The solvent was then removed under reduced
pressure using a vacuum pump to obtain a silica particle-
containing condensation reaction product in the form of
25 Polymer 13.

10% by weight of tricyclodecane dimethanol
diacrylate, photopolymerization initiator in the form of
0.5% by weight of 2,4,6-trimethylbenzoyl-diphenyl-
phosphine oxide and 0.2% by weight of
30 ethylenebis(oxyethylene)bis[3-(5-tert-butyl-4-hydroxy-m-
tolyl)propionate] were added to 89.3% by weight of the
resulting Polymer 13 followed by stirring with a webbed
rotor at room temperature until the added components
dissolved to prepare a photosensitive silicon resin
35 composition (P-15).

[0161]

[Example 16]

25.76 g (0.111 mol) of MEDMO, 15.10 g (0.111 mol) of MTMS and 10 g of ethanol were placed in a 500 mL, eggplant-shaped flask and stirred. 19.96 g of distilled water and 0.004 g of 10% hydrochloric acid were placed in
5 a separate container and after mixing, the mixture was dropped into the aforementioned 500 mL eggplant-shaped flask over the course of 10 minutes using a dropping funnel. Following completion of dropping, a cooling tube was attached and the contents were refluxed for 2 hours
10 at 80°C in the presence of flowing nitrogen using an oil bath to obtain Reaction Liquid 14 containing the polysiloxane compound (a).

50 g of BS-1 (Fuso Chemical Co., Ltd., water-dispersed silica particles having a mean primary particle
15 diameter of 12 nm and concentration of 20% by weight) (silica particles (b)) and 60 g of ethanol were placed in a 500 mL eggplant-shaped flask and stirred. Continuing, the Reaction Liquid 14 cooled to room temperature was then dropped into the aforementioned eggplant-shaped
20 flask over the course of 20 minutes using a dropping funnel and stirred for 30 minutes at room temperature. Following stirring, a cooling tube was attached and the contents were refluxed for 4 hours at 80°C in the presence of flowing nitrogen.

25 After refluxing, 60 g of PGMEA were further added and a distillation column was attached followed by removal of the ethanol and water to obtain a PGMEA solution.

[0162]

30 15 g of PGMEA, 25 g of toluene and 2.14 g (0.027 mol) of pyridine were then added to this polymer and mixed followed by dropping in 2.67 g (0.025 mol) of TMCS (silicon compound (c)) over the course of 5 minutes while stirring. After stirring for 3 hours at room
35 temperature, 10 g of water were added to the resulting reaction liquid and stirred, and extraction after adding 20 g of acetonitrile was repeated three times to wash the

polymer. The solvent was then removed under reduced pressure using a vacuum pump to obtain a silica particle-containing condensation reaction product in the form of Polymer 14.

5 10% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenyl-phosphine oxide and 0.2% by weight of
10 ethylenebis(oxyethylene)bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] were added to 89.3% by weight of the resulting Polymer 14 followed by stirring with a webbed rotor at room temperature until the added components dissolved to prepare a photosensitive silicon resin composition (P-16).

15 **[0163]**

 [Example 17]

 25.76 g (0.111 mol) of MEDMO, 15.10 g (0.111 mol) of MTMS and 10 g of ethanol were placed in a 500 mL, eggplant-shaped flask and stirred. 19.96 g of distilled
20 water and 0.004 g of 10% hydrochloric acid were placed in a separate container and after mixing, the mixture was dropped into the aforementioned 500 mL eggplant-shaped flask over the course of 10 minutes using a dropping funnel. Following completion of dropping, a cooling tube
25 was attached and the contents were refluxed for 2 hours at 80°C in the presence of flowing nitrogen using an oil bath to obtain Reaction Liquid 15 containing the polysiloxane compound (a).

 33.3 g of Snowtex 1PA-ST (Nissan Chemical Industries
30 Co., Ltd., isopropyl alcohol-dispersed silica particles having a mean primary particle diameter of 10 nm to 20 nm and concentration of 30% by weight) (silica particles (b)) and 30 g of ethanol were placed in a 500 mL eggplant-shaped flask and stirred. Continuing, the
35 Reaction Liquid 15 cooled to room temperature was then dropped into the aforementioned eggplant-shaped flask over the course of 20 minutes using a dropping funnel and

stirred for 30 minutes at room temperature. Following stirring, a cooling tube was attached and the contents were refluxed for 4 hours at 80°C in the presence of flowing nitrogen.

5 After refluxing, 60 g of PGMEA were further added and a distillation column was attached followed by removal of the ethanol and water to obtain a PGMEA solution.

[0164]

10 15 g of PGMEA, 25 g of toluene and 2.14 g (0.027 mol) of pyridine were then added to this polymer and mixed followed by dropping in 2.67 g (0.025 mol) of TMCS (silicon compound (c)) over the course of 5 minutes while stirring. After stirring for 3 hours at room
15 temperature, 10 g of water were added to the resulting reaction liquid and stirred, and extraction after adding 20 g of acetonitrile was repeated three times to wash the polymer. The solvent was then removed under reduced
20 pressure using a vacuum pump to obtain a silica particle-containing condensation reaction product in the form of Polymer 15.

 10% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenyl-
25 phosphine oxide and 0.2% by weight of ethylenebis(oxyethylene)bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] were added to 89.3% by weight of the resulting Polymer 15 followed by stirring with a webbed rotor at room temperature until the added components
30 dissolved to prepare a photosensitive silicon resin composition (P-17).

[0165]

[Example 18]

35 16.62 g (0.071 mol) of MEDMO, 17.76 g (0.071 mol) of MEMO, 6.74 g (0.036 mol) of CYMDMS and 10 g of ethanol were placed in a 500 mL, eggplant-shaped flask and stirred. 15.44 g of distilled water and 0.004 g of 10%

hydrochloric acid were placed in a separate container and after mixing, the mixture was dropped into the aforementioned 500 mL eggplant-shaped flask over the course of 10 minutes using a dropping funnel. Following completion of dropping, a cooling tube was attached and the contents were refluxed for 2 hours at 80°C in the presence of flowing nitrogen using an oil bath to obtain Reaction Liquid 16 containing the polysiloxane compound (a).

20 g of PL-1SL (silica particles (b)) and 40 g of ethanol were placed in a 500 mL eggplant-shaped flask and stirred. Continuing, the Reaction Liquid 16 cooled to room temperature was then dropped into the aforementioned eggplant-shaped flask over the course of 20 minutes using a dropping funnel and stirred for 30 minutes at room temperature. Following stirring, a cooling tube was attached and the contents were refluxed for 4 hours at 80°C in the presence of flowing nitrogen.

After refluxing, 60 g of PGMEA were further added and a distillation column was attached followed by removal of the ethanol and water to obtain a PGMEA solution.

[0166]

15 g of PGMEA, 25 g of toluene and 5.18 g (0.066 mol) of pyridine were then added to this polymer and mixed followed by dropping in 6.46 g (0.060 mol) of TMCS (silicon compound (c)) over the course of 5 minutes while stirring. After stirring for 3 hours at room temperature, 10 g of water were added to the resulting reaction liquid and stirred, and extraction after adding 20 g of acetonitrile was repeated three times to wash the polymer. The solvent was then removed under reduced pressure using a vacuum pump to obtain a silica particle-containing condensation reaction product in the form of Polymer 16.

10% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in the form of

0.5% by weight of 2,4,6-trimethylbenzoyl-diphenyl-phosphine oxide and 0.2% by weight of ethylenebis(oxyethylene)bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] were added to 89.3% by weight of the resulting Polymer 16 followed by stirring with a webbed rotor at room temperature until the added components dissolved to prepare a photosensitive silicon resin composition (P-18).

[0167]

10 [Example 19]

24.18 g (0.104 mol) of MEDMO, 15.75 g (0.116 mol) of MTMS and 10 g of ethanol were placed in a 500 mL, eggplant-shaped flask and stirred. 19.98 g of distilled water and 0.004 g of 10% hydrochloric acid were placed in
15 a separate container and after mixing, the mixture was dropped into the aforementioned 500 mL eggplant-shaped flask over the course of 10 minutes using a dropping funnel. Following completion of dropping, a cooling tube was attached and the contents were refluxed for 2 hours
20 at 80°C in the presence of flowing nitrogen using an oil bath to obtain Reaction Liquid 17 containing the polysiloxane compound (a).

60 g of PL-1SL (silica particles (b)) and 40 g of ethanol were placed in a 500 mL eggplant-shaped flask and
25 stirred. Continuing, the Reaction Liquid 17 cooled to room temperature was then dropped into the aforementioned eggplant-shaped flask over the course of 20 minutes using a dropping funnel and stirred for 30 minutes at room temperature. Following stirring, a cooling tube was
30 attached and the contents were refluxed for 4 hours at 80°C in the presence of flowing nitrogen.

After refluxing, 60 g of PGMEA were further added and a distillation column was attached followed by removal of the ethanol and water to obtain a PGMEA
35 solution.

[0168]

15 g of PGMEA, 25 g of toluene and 1.01 g (0.013

mol) of pyridine were then added to this polymer and mixed followed by dropping in 1.25 g (0.116 mol) of TMCS (silicon compound (c)) over the course of 5 minutes while stirring. After stirring for 3 hours at room

5 temperature, 10 g of water were added to the resulting reaction liquid and stirred, and extraction after adding 20 g of acetonitrile was repeated three times to wash the polymer. The solvent was then removed under reduced pressure using a vacuum pump to obtain a silica particle-
10 containing condensation reaction product in the form of Polymer 17.

10% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenyl-
15 phosphine oxide and 0.2% by weight of ethylenebis(oxyethylene)bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] were added to 89.3% by weight of the resulting Polymer 17 followed by stirring with a webbed rotor at room temperature until the added components
20 dissolved to prepare a photosensitive silicon resin composition (P-19).

[0169]

[Example 20]

23.13 g (0.100 mol) of MEDMO, 3.01 g (0.022 mol) of
25 MTMS and 10 g of ethanol were placed in a 500 mL, eggplant-shaped flask and stirred. 9.55 g of distilled water and 0.004 g of 10% hydrochloric acid were placed in a separate container and after mixing, the mixture was dropped into the aforementioned 500 mL eggplant-shaped
30 flask over the course of 10 minutes using a dropping funnel. Following completion of dropping, a cooling tube was attached and the contents were refluxed for 2 hours at 80°C in the presence of flowing nitrogen using an oil bath to obtain Reaction Liquid 18 containing the
35 polysiloxane compound (a).

60 g of PL-1SL (silica particles (b)) and 40 g of ethanol were placed in a 500 mL eggplant-shaped flask and

stirred. Continuing, the Reaction Liquid 18 cooled to room temperature was then dropped into the aforementioned eggplant-shaped flask over the course of 20 minutes using a dropping funnel and stirred for 30 minutes at room
5 temperature. Following stirring, a cooling tube was attached and the contents were refluxed for 4 hours at 80°C in the presence of flowing nitrogen.

After refluxing, 60 g of PGMEA were further added and a distillation column was attached followed by
10 removal of the ethanol and water to obtain a PGMEA solution.

[0170]

15 15 g of PGMEA, 25 g of toluene and 8.66 g (0.109 mol) of pyridine were then added to this polymer and mixed followed by dropping in 10.80 g (0.116 mol) of TMCS (silicon compound (c)) over the course of 5 minutes while stirring. After stirring for 3 hours at room temperature, 10 g of water were added to the resulting reaction liquid and stirred, and extraction after adding
20 20 g of acetonitrile was repeated three times to wash the polymer. The solvent was then removed under reduced pressure using a vacuum pump to obtain a silica particle-containing condensation reaction product in the form of Polymer 18.

25 10% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenylphosphine oxide and 0.2% by weight of ethylenebis(oxyethylene)bis[3-(5-tert-butyl-4-hydroxy-m-
30 tolyl)propionate] were added to 89.3% by weight of the resulting Polymer 18 followed by stirring with a webbed rotor at room temperature until the added components dissolved to prepare a photosensitive silicon resin composition (P-20).

35 **[0171]**

[Example 21]

A photosensitive silicone resin composition (P-21)

was prepared by adding 10% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in the form of 0.5% by weight of 2-hydroxy-2-methyl-1-phenylpropan-1-one (BASF SE, Darocure 1173), and 0.2% by weight of ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] to 84.8% by weight of the Polymer 1 obtained in Example 1 and stirring with a webbed rotor at room temperature until the added components dissolved.

10 **[0172]**

[Example 22]

A photosensitive silicone resin composition (P-22) was prepared by adding 10% by weight of 1,4-cyclohexane dimethanol monoacrylate, photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenyl-phosphine oxide, and 0.2% by weight of ethylenebis(oxyethylene)bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] to 89.3% by weight of the Polymer 1 obtained in Example 1 and stirring with a webbed rotor at room temperature until the added components dissolved.

20 **[0173]**

[Example 23]

A photosensitive silicone resin composition (P-23) was prepared by adding 10% by weight of epoxylated bisphenol A diacrylate (Shin-Nakamura Chemical Co., Ltd., A-BPE-10), photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenyl-phosphine oxide, and 0.2% by weight of ethylenebis(oxyethylene)bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] to 89.3% by weight of the Polymer 1 obtained in Example 1 and stirring with a webbed rotor at room temperature until the added components dissolved.

30 **[0174]**

[Example 24]

35 A photosensitive silicone resin composition (P-24) was prepared by adding 30% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in

the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenyl-phosphine oxide, and 0.2% by weight of ethylenebis(oxyethylene)bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] to 69.3% by weight of the Polymer 1 obtained in Example 1 and stirring with a webbed rotor at room temperature until the added components dissolved.

[0175]

[Example 25]

A photosensitive silicone resin composition (P-25) was prepared by adding 50% by weight of tricyclodecane dimethanol diacrylate, photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenyl-phosphine oxide, and 0.2% by weight of ethylenebis(oxyethylene)bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] to 49.3% by weight of the Polymer 3 obtained in Example 3 and stirring with a webbed rotor at room temperature until the added components dissolved.

[0176]

[Example 26]

A photosensitive silicone resin composition (P-26) was prepared by adding 50% by weight of tricyclodecane dimethanol diacrylate, 20% by weight of ethoxylated bisphenol A diacrylate, photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenyl-phosphine oxide, and 0.2% by weight of ethylenebis(oxyethylene)bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] to 29.3% by weight of the Polymer 3 obtained in Example 3 and stirring with a webbed rotor at room temperature until the added components dissolved.

[0177]

[Example 27]

A photosensitive silicone resin composition (P-27) was prepared by adding photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenyl-phosphine oxide to 99.5% by weight of the Polymer 3 obtained in Example 3 and stirring with a webbed rotor at room temperature until the added

components dissolved.

[0178]

[Example 28]

5 A photosensitive silicone resin composition (P-28)
was prepared by adding 70% by weight of tricyclodecane
dimethanol diacrylate and photopolymerization initiator
in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-
diphenyl-phosphine oxide to 29.5% by weight of the
Polymer 1 obtained in Example 1 and stirring with a
10 webbed rotor at room temperature until the added
components dissolved.

[0179]

[Comparative Example 1]

34.35 g (0.148 mol) of MEDMO, 20.13 g (0.148 mol) of
15 MTMS and 10 g of ethanol were placed in a 500 mL,
eggplant-shaped flask and stirred. 26.61 g of distilled
water and 0.004 g of 10% hydrochloric acid were placed in
a separate container and after mixing, the mixture was
dropped into the aforementioned 500 mL eggplant-shaped
20 flask over the course of 10 minutes using a dropping
funnel. Following completion of dropping, a cooling tube
was attached and the contents were refluxed for 2 hours
at 80°C in the presence of flowing nitrogen using an oil
bath to obtain Reaction Liquid 19 containing the
25 polysiloxane compound (a).

After refluxing, 60 g of PGMEA were further added
and a distillation column was attached followed by
removal of the ethanol and water to obtain a PGMEA
solution.

30 **[0180]**

15 g of PGMEA, 25 g of toluene and 2.86 g (0.036
mol) of pyridine were then added to this polymer and
mixed followed by dropping in 3.56 g (0.033 mol) of TMCS
(silicon compound (c)) over the course of 5 minutes while
35 stirring. After stirring for 3 hours at room
temperature, 10 g of water were added to the resulting
reaction liquid and stirred, and extraction after adding

20 g of acetonitrile was repeated three times to wash the polymer. The solvent was then removed under reduced pressure using a vacuum pump to obtain a silica particle-containing condensation reaction product in the form of Polymer 19.

Photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenyl-phosphine oxide was added to 99.5% by weight of the resulting Polymer 19 followed by stirring with a webbed rotor at room temperature until the added component dissolved to prepare a photosensitive silicon resin composition (P-29).

[0181]

[Comparative Example 2]

27.60 g (0.119 mol) of MEDMO, 16.18 g (0.119 mol) of MTMS and 10 g of ethanol were placed in a 500 mL, eggplant-shaped flask and stirred. 21.38 g of distilled water and 0.004 g of 10% hydrochloric acid were placed in a separate container and after mixing, the mixture was dropped into the aforementioned 500 mL eggplant-shaped flask over the course of 10 minutes using a dropping funnel. Following completion of dropping, a cooling tube was attached and the contents were refluxed for 2 hours at 80°C in the presence of flowing nitrogen using an oil bath to obtain Reaction Liquid 20 containing the polysiloxane compound (a).

50 g of PL-1SL (silica particles (b)) and 50 g of ethanol were placed in a 500 mL eggplant-shaped flask and stirred. Continuing, the Reaction Liquid 20 cooled to room temperature was then dropped into the aforementioned eggplant-shaped flask over the course of 20 minutes using a dropping funnel and stirred for 30 minutes at room temperature. Following stirring, a cooling tube was attached and the contents were refluxed for 4 hours at 80°C in the presence of flowing nitrogen.

After refluxing, 60 g of PGMEA were further added and a distillation column was attached followed by

removal of the ethanol and water to obtain a PGMEA solution. The solvent was then removed under reduced pressure using a vacuum pump to obtain a silica particle-containing condensation reaction product in the form of Polymer 20.

Photopolymerization initiator in the form of 0.5% by weight of 2,4,6-trimethylbenzoyl-diphenyl-phosphine oxide was added to 99.5% by weight of the resulting Polymer 20 followed by stirring with a webbed rotor at room temperature until the added component dissolved to prepare a photosensitive silicon resin composition (P-30).

[0182]

<Fabrication of Cured Molded Product>

Five drops of the resulting photosensitive resin composition (P-1) were dropped onto the center of alkali-free glass (thickness: 0.7 mm, dimensions: 5 cm x 10 cm, Corning Inc.) surface-treated with a mold release agent composed of a fluorine compound using a dropper. At this time, two polycarbonate films (thickness: 1 mm, dimensions: 0.5 cm x 5 cm) were placed on both sides of the alkali-free glass, another piece of alkali-free glass surface-treated with a mold release agent composed of a fluorine compound was further fixed on the photosensitive resin composition, and the photosensitive resin composition dropped onto the first piece of alkali-free glass was sandwiched between the two pieces of alkali-free glass to create an anaerobic state that allows inhibition of curing by oxygen to be ignored. Subsequently, the alkali-free glass on one side was irradiated with ultraviolet light at an intensity of 3000 mJ/cm² using a metal halide lamp (Fusion UV Systems Japan K.K., CV-110Q-G, dominant wavelength: approx. 380 nm) to fabricate a cured molded product having a film thickness of 1 mm designated as Cured Molded Product 1-1.

Cured molded products were fabricated using the same method as described above for photosensitive silicon

resin compositions (P-2) to (P-30), and were respectively designated as Cured Molded Products 2-1 to 30-1.

[0183]

[Fabrication of Cured Film]

5 One drop of the resulting photosensitive resin composition (P-1) was dropped onto the center of alkali-free glass (thickness: 0.7 mm, dimensions: 5 cm × 10 cm, Corning Inc.) surface-treated with a mold release agent composed of a fluorine compound using a dropper. At this
10 time, two polyethylene terephthalate films (thickness: 50 μ m, dimensions: 0.5 cm × 5 cm) were placed on both sides of the alkali-free glass, another piece of alkali-free glass surface-treated with a mold release agent composed of a fluorine compound was further fixed on the
15 photosensitive resin composition, and the photosensitive resin composition dropped onto the first piece of alkali-free glass was sandwiched between the two pieces of alkali-free glass to create an anaerobic state that allows inhibition of curing by oxygen to be ignored.
20 Subsequently, the alkali-free glass on one side was irradiated with ultraviolet light at an intensity of 3000 mJ/cm² using a metal halide lamp (Fusion UV Systems Japan K.K., CV-110Q-G, dominant wavelength: approx. 380 nm) to fabricate a cured film having a film thickness of 50 μ m
25 designated as Cured Film 1-2.

Cured films were fabricated using the same method as described above for photosensitive silicon resin compositions (P-2) to (P-30), and were respectively designated as Cured Films 2-2 to 30-2.

30 **[0184]**

Structural formulas of the silane compounds used to synthesize the silica particle-containing condensation reaction product (A) are shown in FIG. 1.

[0185]

35 Mole percentages during charging of Polymers 1 to 21 are shown in the following Table 1.

[Table 1]

Table 1

Polymer No.	Sol-gel reaction portion/mol%											Silica particles (b)/wt%				[Si-O-SiR ₃]/([Si-O-R ²] + [Si-O-SiR ₃])
	Polysiloxane compound (a)									Silicon compound (c)		PL-1SL	PL-06	BS-1	1PA-ST	
1	45								45	10		25				0.47
2	45								45	10		55				0.44
3	25	30						35		10		60				0.35
4	30		30						15	25		30				0.1
5	30			30					15	25		30				0.52
6	45				15			15		25		30				0.63
7	45					15		15		25		30				0.64
8	45						30	15		10		30				0.37
9			30						45	25		30				0.75
10				30					45	25		30				0.38
11							30		45	25		30				0.83
12	30		30					15			15	30				0.45
13	45								40	15			30			0.53
14	45								45	10				25		0.26
15	45								45	10					25	0.43
16	30	30						15		25		10				0.67
17	45								50	5		30				0.53
18	45								10	45		30				0.47
19	45								45	10						0.36
20	50								50			25				0

[0186]

The weight percentages and photopolymerizable functional group equivalents of the components of the photosensitive silicone resin compositions of (P-1) to
5 (P-30) are shown in the following Table 2.

[Table 2]

Table 2

Photosensitive silicone resin composition	Silica particle- containing condensation reaction product (A)	wt%	Photopolymer- ization initiator (B)	wt%	Compound (C) having a photopolymer- izable functional group in a molecule thereof	wt%	Antioxidant and/or ultraviolet absorber (D)	wt%	Photopolymer- izable functional group equivalent mmol/g
P-1	Polymer-1	94.3	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	5	Irganox 245	0.2	2.94
P-2	Polymer-2	77.3	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	22	Irganox 245	0.2	2.73
P-3	Polymer-3	59.3	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	40	Irganox 245	0.2	3.46
P-4	Polymer-1	99.5	Lucirin TPO	0.5					2.75
P-5	Polymer-1	89.5	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	10			3.13
P-6	Polymer-4	89.3	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	10	Irganox 245	0.2	3.42
P-7	Polymer-5	89.3	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	10	Irganox 245	0.2	3.49
P-8	Polymer-6	88.8	Lucirin TPO Irgacure 250	0.5 0.5	Tricyclodecane dimethanol diacrylate	10	Irganox 245	0.2	3.16
P-9	Polymer-7	88.8	Lucirin TPO Irgacure 250	0.5 0.5	Tricyclodecane dimethanol diacrylate	10	Irganox 245	0.2	3.13
P-10	Polymer-8	89.3	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	10	Irganox 245	0.2	3.76
P-11	Polymer-9	89.3	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	10	Irganox 245	0.2	2.53
P-12	Polymer-10	89.3	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	10	Irganox 245	0.2	2.59
P-13	Polymer-11	89.3	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	10	Irganox 245	0.2	2.77
P-14	Polymer-12	89.3	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	10	Irganox 245	0.2	3.21
P-15	Polymer-13	89.3	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	10	Irganox 245	0.2	2.95
P-16	Polymer-14	89.3	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	10	Irganox 245	0.2	3.13
P-17	Polymer-15	89.3	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	10	Irganox 245	0.2	3.13
P-18	Polymer-16	89.3	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	10	Irganox 245	0.2	3.85
P-19	Polymer-17	89.3	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	10	Irganox 245	0.2	2.98
P-20	Polymer-18	89.3	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	10	Irganox 245	0.2	2.88
P-21	Polymer-1	84.8	Darocure 1173	5	Tricyclodecane dimethanol diacrylate	10	Irganox 245	0.2	2.99
P-22	Polymer-1	89.3	Lucirin TPO	0.5	1,4-cyclohexane dimethanol monoalkylate	10	Irganox 245	0.2	2.98
P-23	Polymer-1	89.3	Lucirin TPO	0.5	Ethoxylated bisphenol A diacrylate	10	Irganox 245	0.2	2.73
P-24	Polymer-1	69.3	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	30	Irganox 245	0.2	3.89
P-25	Polymer-3	49.3	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	50	Irganox 245	0.2	3.98
P-26	Polymer-3	29.3	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate Ethoxylated bisphenol A diacrylate	50 20	Irganox 245	0.2	4.21
P-27	Polymer-3	99.5	Lucirin TPO	0.5			Irganox 245	0.2	1.39
P-28	Polymer-1	29.5	Lucirin TPO	0.5	Tricyclodecane dimethanol diacrylate	70	Irganox 245	0.2	5.42
P-29	Polymer-19	99.5	Lucirin TPO	0.5			Irganox 245	0.2	3.70
P-30	Polymer-20	99.5	Lucirin TPO	0.5			Irganox 245	0.2	2.97

[0187]

The results of carrying out measurements and evaluations in accordance with (1) to (5) below on samples of the Cured Molded Products 1-1 to 30-1 and the
5 Cured Films 1-2 to 30-2 fabricated using the photosensitive silicone resin compositions (P-1) to (P-30) fabricated in Examples 1 to 28 and Comparative Examples 1 and 2 are shown in the following Table 3.

Since Comparative Example 1 does not contain silica
10 particles (b), thermal shrinkage and coefficient of linear thermal expansion were inferior, and since the value of $[\text{Si-O-SiR}_3]/([\text{Si-O-R}^2] + [\text{Si-O-SiR}_3])$, representing the terminal structure of the condensation product (A), is 0 in Comparative Example 2, the rate of
15 thermal weight loss was inferior.

[Table 3]

Table 3

	Photosensitive silicone resin composition	Shrinkage Evaluation		(3) Crack Resistance Evaluation	(4) Measurement of Coefficient of Linear Thermal Expansion	(5) Thermal Weight Loss Evaluation
		(2) Heat	(6) Light			
Example 1	P-1	A	A	A	A	A
Example 2	P-2	A	A	A	A	A
Example 3	P-3	A	A	A	A	A
Example 4	P-4	A	A	A	A	A
Example 5	P-5	A	A	A	A	A
Example 6	P-6	A	A	A	A	A
Example 7	P-7	A	A	A	A	A
Example 8	P-8	A	A	A	A	A
Example 9	P-9	A	A	A	A	A
Example 10	P-10	A	A	A	A	A
Example 11	P-11	A	A	A	A	A
Example 12	P-12	A	A	A	A	A
Example 13	P-13	A	A	A	A	A
Example 14	P-14	A	A	A	A	A
Example 15	P-15	A	A	A	A	A
Example 16	P-16	A	A	A	A	A
Example 17	P-17	A	A	A	A	A
Example 18	P-18	A	A	A	A	A
Example 19	P-19	A	A	A	A	A
Example 20	P-20	A	A	A	A	A
Example 21	P-21	A	A	A	A	A
Example 22	P-22	A	A	A	A	A
Example 23	P-23	A	A	A	A	A
Example 24	P-24	A	A	A	A	A
Example 25	P-25	A	A	A	A	A
Example 26	P-26	A	B	A	A	A
Example 27	P-27	A	A	B	B	B
Example 28	P-28	A	B	A	A	A
Comparative Example 1	P-29	C	A	A	C	A
Comparative Example 2	P-30	B	A	B	A	C

[0188]

(1) ^{29}Si -NMR Measurement of Silica Particle-Containing

Condensation Reaction Products

5 0.6% by weight of chromium acetyl acetonate were added to a deuterated chloroform solution of 30% by weight of Polymer 1 to prepare a sample followed by measurement with an NMR (nuclear magnetic resonance) system (JEOL Ltd., Model ECA700) using an SI10 probe at
10 an observation frequency of 139.1 MHz with no spin and using a waiting time of 120 seconds and cumulative number of measurement cycles of 200 cycles. The progress of the reaction was confirmed from the peaks of component T3, component T2, component D2 and component D1.

15 The results of ^{29}Si -NMR for Polymer 1 are shown in FIG. 2.

 In addition, the results of waveform separation for component Q are shown in FIG. 3. Waveform separation was carried out by calculating peak separation of the silica particles (b) according to the non-linear least square method using the Lorentzian function, and then
20 calculating in the same manner using the half width value thereof. As a result of waveform separation, the ratios of component Q2, component Q3 and component Q4 were 1.5%,
25 15.5% and 83.0%. Component Q4 having a peak of -111 ppm derived from the particles, component Q3 having a peak of -102 ppm derived from the particles, component Q2 having a peak of -89 ppm derived from the particles, a peak at -72 ppm derived from component T3, a peak at -57 ppm
30 derived from component T2, a peak at -17 to -25 ppm derived from component D2, a peak at -10 ppm to -15 ppm derived from component D1, and a peak at 9 ppm derived from component M1 were able to be assigned.

 The condensation ratio of Polymer 1 as determined
35 according to the following formula using the integrated values of each peak was 93%.

 In the following, the peak area of component D1, for

example, is represented as (D1).

Condensed silicon area:

$$\{(M1) + (D1) + (D2) \times 2 + (T1) + (T2) \times 2 + (T3) \times 3 + (Q1) + (Q2) \times 2 + (Q3) \times 3 + (Q4) \times 4\}$$

5 Total silicon area:

$$\{(M0) + (M1)\} + \{(D0) + (D1) + (D2)\} \times 2 + \{(T0) + (T1) + (T2) + (T3)\} \times 3 + \{(Q0) + (Q1) + (Q2) + (Q3) + (Q4)\} \times 4$$

10 Condensation ratio = (condensed silicon area)/(total silicon area) $\times$ 100

In addition, the results of determining the value of the following formula:

$$[\text{Si-O-SiR}^3]/([\text{Si-O-R}^2] + [\text{Si-O-SiR}^3])$$

15 wherein $[\text{Si-O-SiR}^3]$ represents (M1) and $[\text{Si-O-R}^2]$ represents the sum of twice the value of (D1) and (T1), three times the value of (T2) and (Q1), twice the value of (Q2) and the value of (Q3), are shown in Table 2.

[0189]

(2) Evaluation of Thermal Shrinkage

20 Film thicknesses were measured for the fabricated Cured Molded Products 1-1 to 30-1, and after baking under conditions of 3 hours at 150°C in a nitrogen atmosphere, film thicknesses were again measured for the Cured Molded Products 1-1 to 30-1. A film thickness after baking
25 based on a value of 100% for the film thickness before baking under conditions of 3 hours at 150°C in a nitrogen atmosphere of 99% or more was evaluated with a "A", that of 98% to less than 99% with a "B", and that of less than 98% with an "C".

30 [0190]

(3) Evaluation of Crack Resistance

The fabricated Cured Molded Products 1-1 to 30-1 were baked under conditions of 3 hours at 150°C in a nitrogen atmosphere and observed at 5 locations, those
35 for which there were no cracks at any of the 5 locations were evaluated with a "A", those for which there were

cracks at 1 to 4 locations were evaluated with a "B", and those for which there were cracks at all 5 locations were evaluated with an "C".

[0191]

5 (4) Measurement of Coefficient of Linear Thermal Expansion

10 The fabricated Cured Films 1-2 to 30-2 were cut out to a width of 3 mm followed by measuring using the TMA-60 manufactured by Shimadzu Corp. according to the tensile measurement method under conditions of a sample length of 15 mm, load of 5.0 g and heating rate of 10°C/min, and using values obtained by measuring a second time using the same samples. Mean expansion was calculated from 30°C to 70°C, and a value of less than 50 ppm/°C was evaluated with a "A", a value of 50 ppm/°C to less than 70 ppm/°C was evaluated with a "B", and a value of 70 ppm/°C or greater was evaluated with an "C".

[0192]

20 (5) Evaluation of Thermal Weight Loss

25 The weights of the fabricated Cured Molded Products 1-1 to 30-1 were measured, and after baking under conditions of 3 hours at 150°C in a nitrogen atmosphere, the weights of the Cured Molded Products 1-1 to 30-1 were measured again. The weight after baking was calculated as a percentage based on a value of 100% for the weight before baking under conditions of 3 hours at 150°C in a nitrogen atmosphere, and a value of 99% or more was evaluated with a "A", a value of 98% to less than 99% was evaluated with a "B", and a value of less than 98% was evaluated with an "C".

30

[0193]

(6) Evaluation of Photoshrinkage

35 Densities of the photosensitive silicone resin compositions of (P-1) to (P-3) and (P-28) and densities of Cured Molded Products 1-1 to 3-1 and 28-1 were measured at 22°C using a Hubbard-type pycnometer.

Volumetric shrinkage factor attributable to photocuring was calculated from the density of the photosensitive silicone resin compositions before photocuring and the density of the cured molded products after curing. A
5 volumetric shrinkage factor of 5.0% or less was evaluated with a "A", a volumetric shrinkage factor of greater than 5.0% to 6.0% or less was evaluated with a "B", and a volumetric shrinkage factor of greater than 6.0% was evaluated with an "C".

10 **[0194]**

(7) Evaluation of Visible-UV Region Transmittance
Transmittance of the fabricated Cured Molded Products 1-1 to 3-1 was measured using the UV3101PC manufactured by Shimadzu Corp. at a slit width of 5.0 nm.
15 Transmittance at a wavelength of 400 nm was 88% in each case.

[0195]

(8) Evaluation of Hardness
The Shore D hardness of the fabricated Cured Molded
20 Products 1-1 to 3-1 and 29-1 was measured using a Teclock Durometer (TeClock Corp., Model GS-702N Type D). The hardness values of the Cured Molded Products 1-1 to 3-1 and 29-1 were 80, 86, 85 and 60, respectively, and the hardness of Cured Molded Product 29-1 not containing the
25 silica particles (b) was determined to be lower.

[0196]

(9) Evaluation of Water Absorption
The fabricated Cured Molded Products 1-1, 16-1 and 30-1 were immersed in distilled water for 24 hours
30 followed by measurement of their weights. The weights of the sample were then measured again after drying for 2 hours at 120°C. The increase in weight after immersing based on a value of 100% for the weight after drying was calculated as the water absorption rate. The water
35 absorption rates of the Cured Molded Products 1-1, 16-1 and 30-1 were 1.5%, 1.1% and 3.0%, respectively, and the water absorption rate of Cured Molded Product 30-1, for

which the value of $[\text{Si-O-SiR}_3]/([\text{Si-O-R}^2] + [\text{Si-O-SiR}_3])$ is 0 was greater than that of the other cured molded products.

[0197]

5 (10) Measurement of Molecular Weight of Silica Particle-

 Containing Condensation Reaction Product

 Gel permeation chromatography (GPC) was carried out using the GPC Max, TDA305 and TSKgel GMHHR-M column
10 manufactured by Viscotek Corp. The sample consisted of preparing a 1% by weight solution of Polymer 1 in tetrahydrofuran solvent, and weight average molecular weight (Mw) using polymethacrylate for the standard was
15 determined with a differential refractometer (RI). The molecular weight was 2325.

INDUSTRIAL APPLICABILITY

[0198]

 An optical material obtained by using the resin composition of the present invention can be preferably
20 used as various types of plastic lens materials used in, for example, the plastic lens of cell phones, LEDs or vehicles and the like, replica materials, backlighting optical sheets of liquid crystal displays and the like, lighting, various types of sensors, printers and copying
25 machines.

CLAIMS

1. A photosensitive silicone resin composition comprising (A) a silica particle-containing condensation reaction product and (B) a photopolymerization initiator,
5 wherein:

the silica particle-containing condensation reaction product (A) is a condensation reaction product of polysiloxane compound (a), composed of a hydrolytic condensation product of one or more types of silane compounds
10 represented by the following general formula (1):



(wherein, R^1 represents a hydrogen atom or organic group containing 1 to 20 carbon atoms, $n1$ represents an integer of 0 to 3, X^1 represents a group selected from the group consisting
15 of a hydroxyl group, halogen atom, alkoxy group having 1 to 6 carbon atoms and acetoxy group, and $n1$, R^1 and X^1 may each be the same or different in the case a plurality thereof is present) and/or the silane compound, and silica particles (b), a terminal structure Si-O-Y of the condensation reaction
20 product (A) (wherein, Y represents R^2 or SiR^3_3 , R^2 and R^3 represent hydrogen atoms or organic groups having 1 to 20 carbon atoms, and the plurality of R^3 may each be the same or different) satisfies the following formula (2):

$$0 < [Si-O-SiR^3_3]/([Si-O-R^2] + [Si-O-SiR^3_3]) \leq 1 \quad (2)$$

25 (wherein, R^2 and R^3 are as previously described), and the condensation reaction product (A) has a photopolymerizable functional group.

2. The photosensitive silicone resin composition according to claim 1, wherein the photopolymerizable
30 functional group equivalent of the photosensitive silicone resin composition is 0.5 mmol/g to 4.5 mmol/g.

3. The photosensitive silicone resin composition

according to claim 1, wherein the $[\text{Si-O-SiR}^3]$ in formula (2) is derived from one or more types of a silicon compound (c) represented by the following general formula (3):



5 (wherein, R^3 is the same as defined in formula (2), X^2 represents a group selected from the group consisting of a hydroxyl group, halogen atom, alkoxy group having 1 to 6 carbon atoms and acetoxy group, and the plurality of R^3 present may be the same or different), or the following general
10 formula (4):



(wherein, R^3 is the same as defined in formula (2), and the plurality of R^3 present may be the same or different).

4. The photosensitive silicone resin composition
15 according to claim 1, wherein the silica particle-containing condensation reaction product (A) is a condensation reaction product of the polysiloxane compound (a) composed of a hydrolytic condensation product of one or more types of silane compounds represented by general formula (1), or the
20 polysiloxane compound (a) and the silane compound, and the silica particles (b).

5. The photosensitive silicone resin composition according to claim 3, wherein the $[\text{Si-O-SiR}^3]$ in formula (2) is obtained by reacting a condensation reaction product of the
25 polysiloxane compound (a) and/or the silane compound and the silica particles (b), with the silicon compound (c).

6. The photosensitive silicone resin composition according to claim 1, further comprising a compound (C) having a photopolymerizable functional group in a molecule thereof.

30 7. The photosensitive silicone resin composition according to claim 1, further comprising (D) an antioxidant and/or ultraviolet absorber.

8. The photosensitive silicone resin composition

according to claim 7, comprising 100 parts by weight of the silica particle-containing condensation reaction product (A), 0.01 parts by weight to 50 parts by weight of the photopolymerization initiator (B), 0 parts by weight to 900 parts by weight of the compound (C) having a photopolymerizable function group in a molecule thereof, and 0 parts by weight to 50 parts by weight of the antioxidant and/or ultraviolet absorber (D).

9. The photosensitive silicone resin composition according to claim 3, wherein the photopolymerizable function group in the silica particle-containing condensation reaction product (A) is derived from the polysiloxane compound (a) and/or the silicon compound (c).

10. The photosensitive silicone resin composition according to claim 6, wherein the photopolymerizable functional group in the silica particle-containing condensation reaction product (A) and/or the compound (C) having a photopolymerizable functional group in a molecule thereof is at least one type selected from the group consisting of a (meth)acryloyl group, styryl group, norborneyl group, epoxy group and mercapto group.

11. The photosensitive silicone resin composition according to claim 3, wherein the amount of the silica particles (b) in 100% by weight of the silica particle-containing condensation reaction product (A) is 1% by weight to 80% by weight, and the total amount of the polysiloxane compound (a) and the silicon compound (c) is 20% by weight to 99% by weight.

12. The photosensitive silicone resin composition according to claim 1, wherein the molar ratio {component M/(component M + component D + component T + component Q)} $\times$ 100 of a component M to the total number of moles of the component M, a component D, a component T and a component Q in the silica particle-containing condensation reaction product (A) excluding the silica particles (b) is 1 mol% to 50 mol%.

13. The photosensitive silicone resin composition according to claim 1, wherein the polysiloxane compound (a) contains a product obtained as a hydrolytic condensation product of a silane compound in which n1 of the silane compound represented
5 by general formula (1) is 1.

14. The photosensitive silicone resin composition according to claim 1, wherein the polysiloxane compound (a) contains a product obtained as a hydrolytic condensation product of a silane compound in which n1 in the silane
10 compound represented by general formula (1) is 1, and a silane compound in which n1 is 2.

15. The photosensitive silicone resin composition according to claim 1, the ratio of the number of bonds that form siloxane bonds with silicon in the silica particle-containing condensation reaction product (A) to the total number of bonds that respectively form the siloxane bonds, direct bonds with hydroxyl groups and direct bonds with hydrolyzable groups is 40 mol% to 100 mol%.

16. The photosensitive silicone resin composition
20 according to claim 1, wherein the silica particles (b) are produced from an alkoxysilane by a wet method.

17. The photosensitive silicone resin composition according to claim 1, wherein the mean primary particle diameter of the silica particles (b) is 1 nm to 20 nm.

25 18. The photosensitive silicone resin composition according to claim 3, wherein the silicon compound (c) is a silicon compound in which X^2 in the silicon compound represented by general formula (3) is a halogen atom.

19. The photosensitive silicone resin composition
30 according to claim 6, wherein the photopolymerizable functional group in the silica particle-containing condensation reaction product (A) and/or the compound (C) having a photopolymerizable functional group in a molecule thereof is a (meth)acryloyl group and/or styryl group.

20. The photosensitive silicone resin composition according to claim 6, wherein the photopolymerizable functional group in the silica particle-containing condensation reaction product (A) and/or the compound (C) having a photopolymerizable functional group in a molecule thereof is an epoxy group and/or mercapto group.

21. The photosensitive silicone resin composition according to claim 1, wherein the photopolymerization initiator (B) is a photoradical polymerization initiator.

22. The photosensitive silicone resin composition according to claim 6, wherein at least one type of the compound (C) having a photopolymerizable functional group in a molecule thereof contains one or more carbon rings and/or heterocycles in a molecule thereof.

23. A production process of a photosensitive silicone resin composition, comprising the following steps:

a first step for obtaining a polysiloxane compound (a) by hydrolytically condensing one or more types of silane compounds represented by the following general formula

(1):



(wherein, R^1 represents a hydrogen atom or organic group containing 1 to 20 carbon atoms, $n1$ represents an integer of 0 to 3, X^1 represents a group selected from the group consisting of a halogen atom, alkoxy group having 1 to 6 carbon atoms and acetoxy group, and $n1$, R^1 and X^1 may each be the same or different in the case a plurality thereof is present),

a second step for obtaining a condensation reaction product by condensing the resulting polysiloxane compound (a) and/or the silane compound with silica particles (b),

a third step for obtaining a silica particle-containing condensation reaction product (A) by condensing the resulting condensation reaction product

with a silicon compound (c) represented by the following general formula (3):



(wherein, R^3 represents a hydrogen atom or organic group containing 1 to 20 carbon atoms, X^2 represents a group selected from the group consisting of a hydroxyl group, halogen atom, alkoxy group having 1 to 6 carbon atoms and acetoxy group, and the plurality of R^3 present may be the same or different), or the following general formula (4):



(wherein, R^3 is the same as defined in general formula (3)), and

a fourth step for mixing the resulting silica particle- containing condensation reaction product (A) with a photopolymerization initiator (B).

24. A production process of a photosensitive silicone resin composition, comprising the following steps:

a first step for obtaining a polysiloxane compound (a) by hydrolytically condensing a silane compound including a silane compound represented by the following general formula (1):



(wherein, R^1 represents a hydrogen atom or organic group containing 1 to 20 carbon atoms, $n1$ represents an integer of 0 to 3, X^1 represents a group selected from the group consisting of a hydroxyl group, halogen atom, alkoxy group having 1 to 6 carbon atoms and acetoxy group, and $n1$, R^1 and X^1 may each be the same or different in the case a plurality thereof is present) in which $n1$ is 3,

30 a second step for obtaining a condensation reaction product by condensing the resulting polysiloxane compound (a) and/or the silane compound with silica particles (b),

a third step for obtaining a silica

adjusted to 0.001% by weight to 5% by weight by distilling off the added solvent component by distillation.

28. The process according to claim 23, wherein in the third step, after adding at least one type of solvent selected from the group consisting of an alcohol, ketone, ester, ether and hydrocarbon solvent to the condensation reaction product obtained by condensing the polysiloxane compound (a) and the silica particles (b), the silicon compound (c) represented by general formula (3) is reacted with a scavenger in the form of an organic base in an amount 0.5 times to 3 times the number of moles of the silicon compound (c) followed by removing the organic salt formed by washing with an aqueous solution to obtain the silica particle-containing condensation reaction product (A), or after adding at least one type of solvent selected from the group consisting of an alcohol, ketone, ester, ether and hydrocarbon solvent to the condensation reaction product obtained by condensing the polysiloxane compound (a) and the silica particles (b), the silicon compound (c) represented by general formula (3) is allowed to react to obtain the silica particle-containing condensation reaction product (A).

29. The process according to claim 23, wherein in the third step, after reacting the silicon compound (c) with the condensation reaction product obtained by condensing the polysiloxane compound (a) and the silica particles (b), the solvent component in the reaction product is distilled off to obtain the silica particle-containing condensation reaction product (A).

30. The process according to claim 23 or 24, wherein in the fourth step, a compound (C) having a photopolymerizable functional group in a molecule thereof and/or an antioxidant and/or ultraviolet absorber (D) are further mixed.

31. A production process of a cured product of a photosensitive silicon resin composition, comprising: a

step for irradiating the photosensitive silicone resin composition according to any of claims 1 to 22 with light having a dominant wavelength of 200 nm to 500 nm.

5 32. A cured product obtained according to the process according to claim 31.

33. The process according to claim 31, further comprising a step for baking at 130°C to 300°C.

34. A cured product obtained according to the process according to claim 33.

10 35. A plastic lens produced according to the process according to claim 31.

36. A replica material produced according to the process according to claim 31.

15 37. A surface coating material produced according to the process according to claim 31.