Figure 1

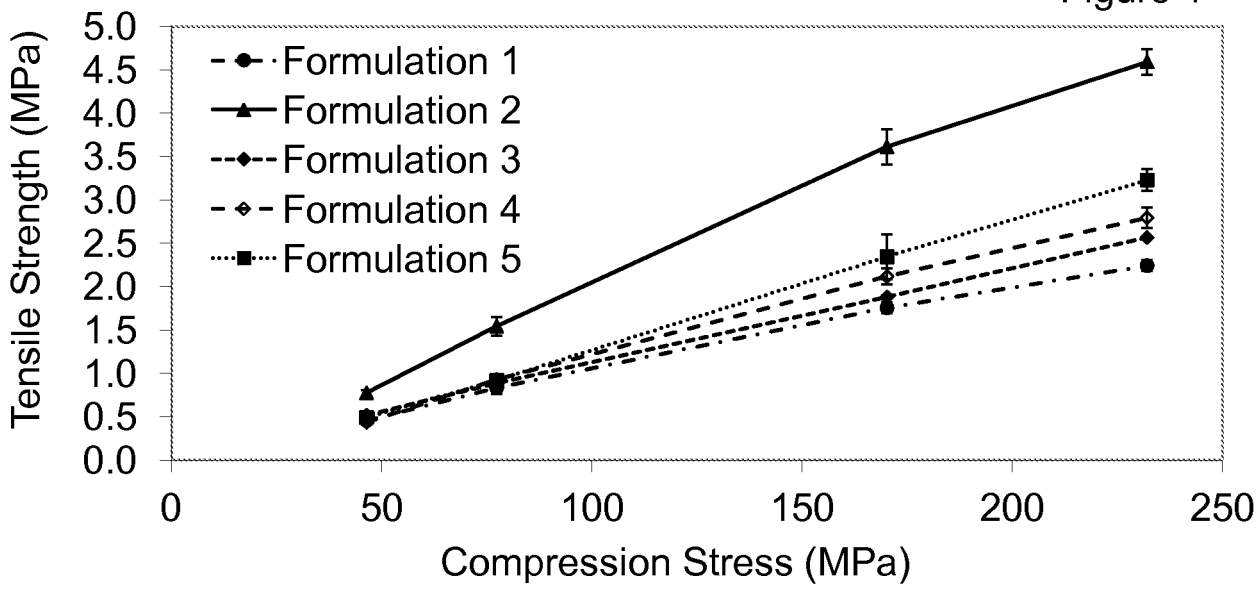

Tensile Strength (MPa)
5.0
4.5
4.0
3.5
3.0
2.5
2.0
1.5
1.0
0.5
0.0
Formulation 1
Formulation 2
Formulation 3
Formulation 4
Formulation 5
0
50
100
150
200
250
Compression Stress (MPa)

Figure 2

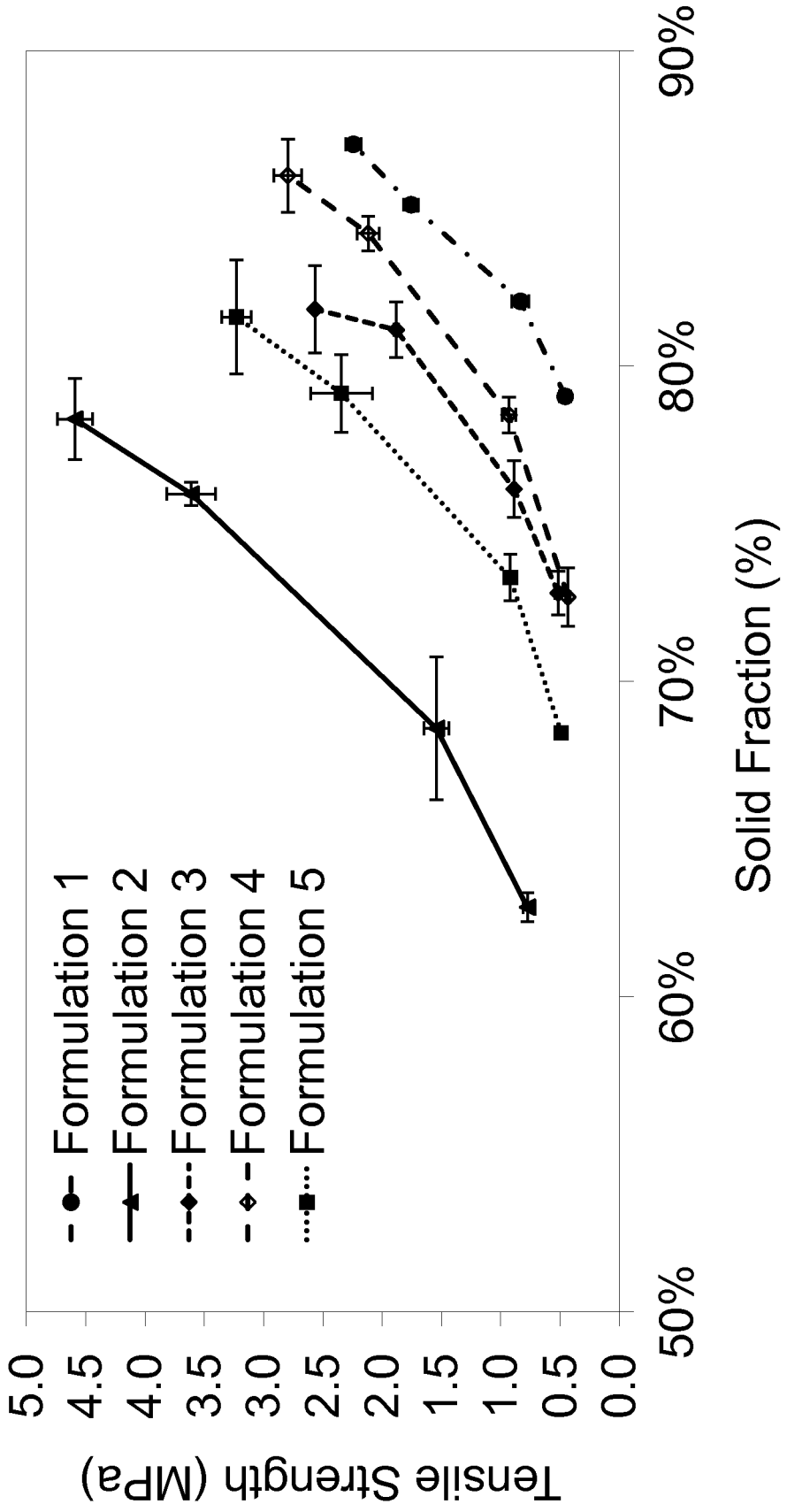

Tensile Strength (MPa)
5.0
4.5
4.0
3.5
3.0
2.5
2.0
1.5
1.0
0.5
0.0
50%
60%
70%
80%
90%
Solid Fraction (%)
Formulation 1
Formulation 2
Formulation 3
Formulation 4
Formulation 5

Figure 3

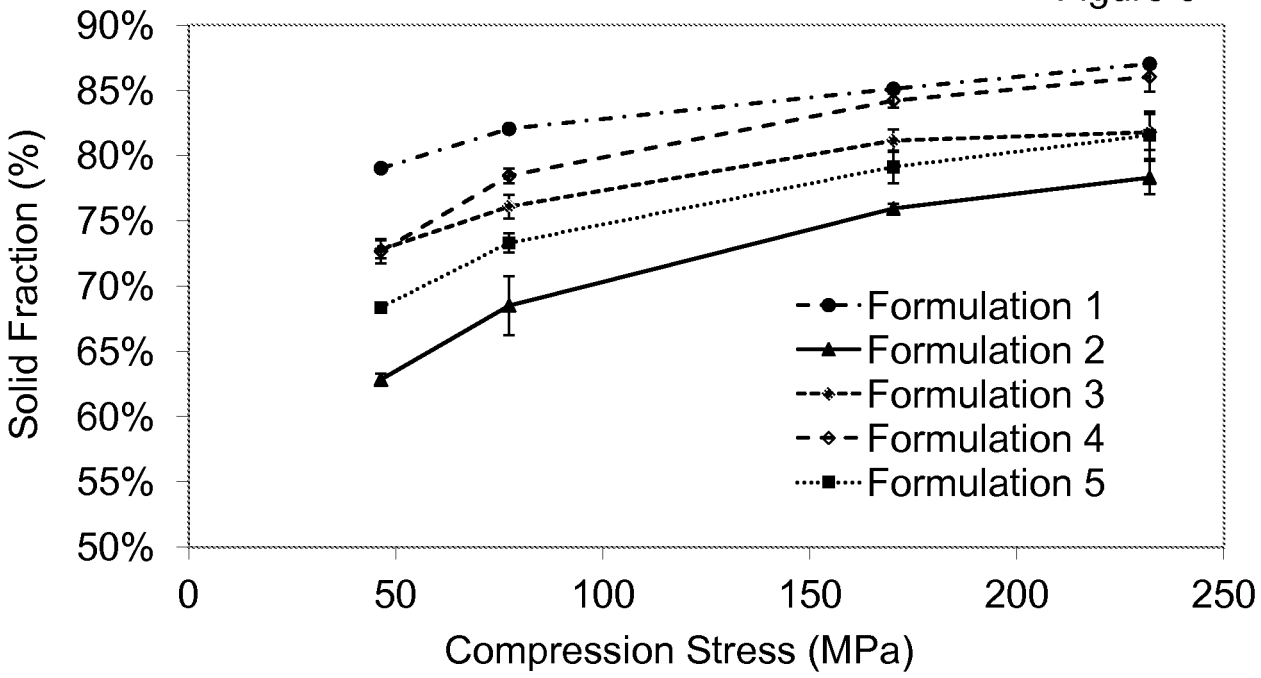

90%
85%
80%
75%
70%
65%
60%
55%
50%
Solid Fraction (%)
0
50
100
150
200
250
Compression Stress (MPa)
Formulation 1
Formulation 2
Formulation 3
Formulation 4
Formulation 5

Figure 4

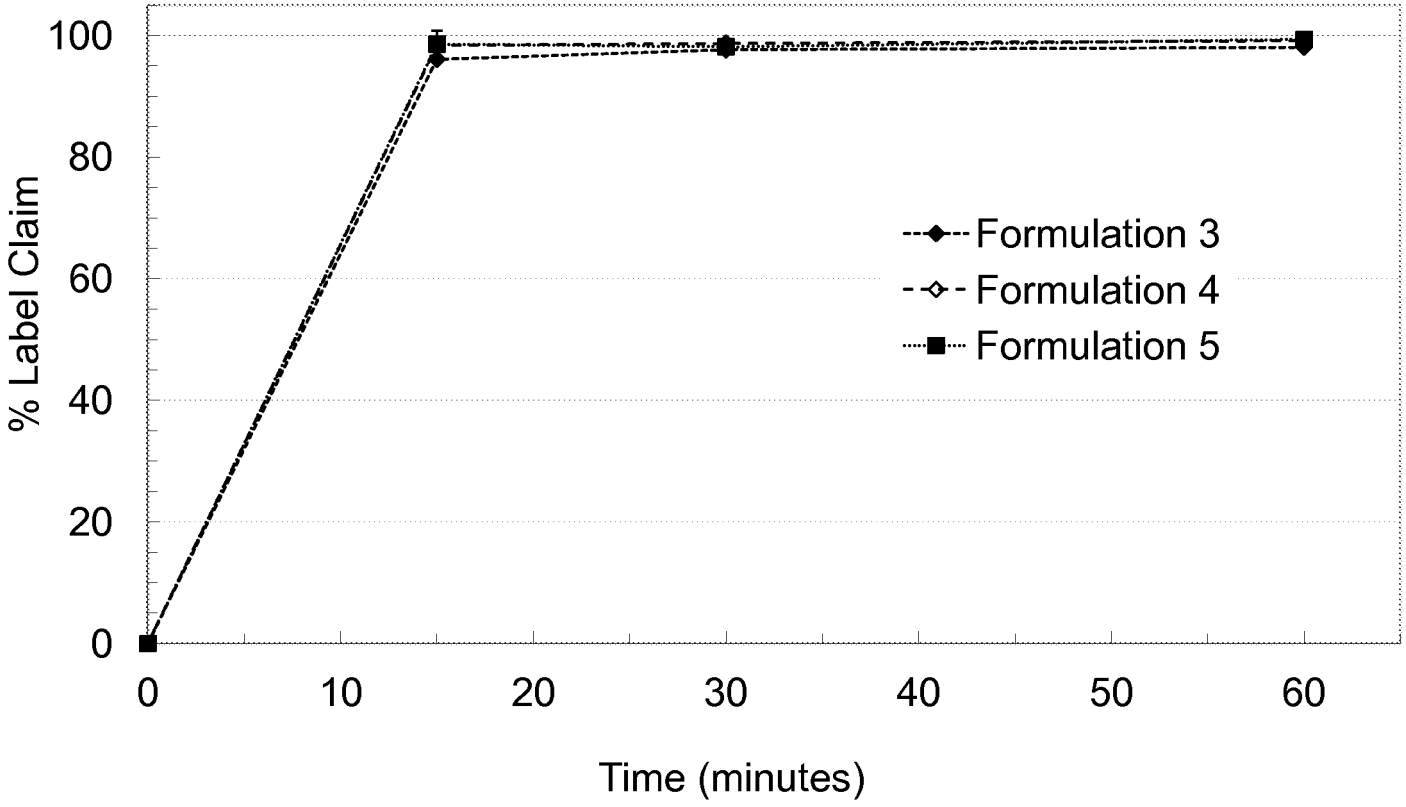

100
80
60
40
20
0
% Label Claim
0
10
20
30
40
50
60
Time (minutes)
Formulation 3
Formulation 4
Formulation 5

Figure 5

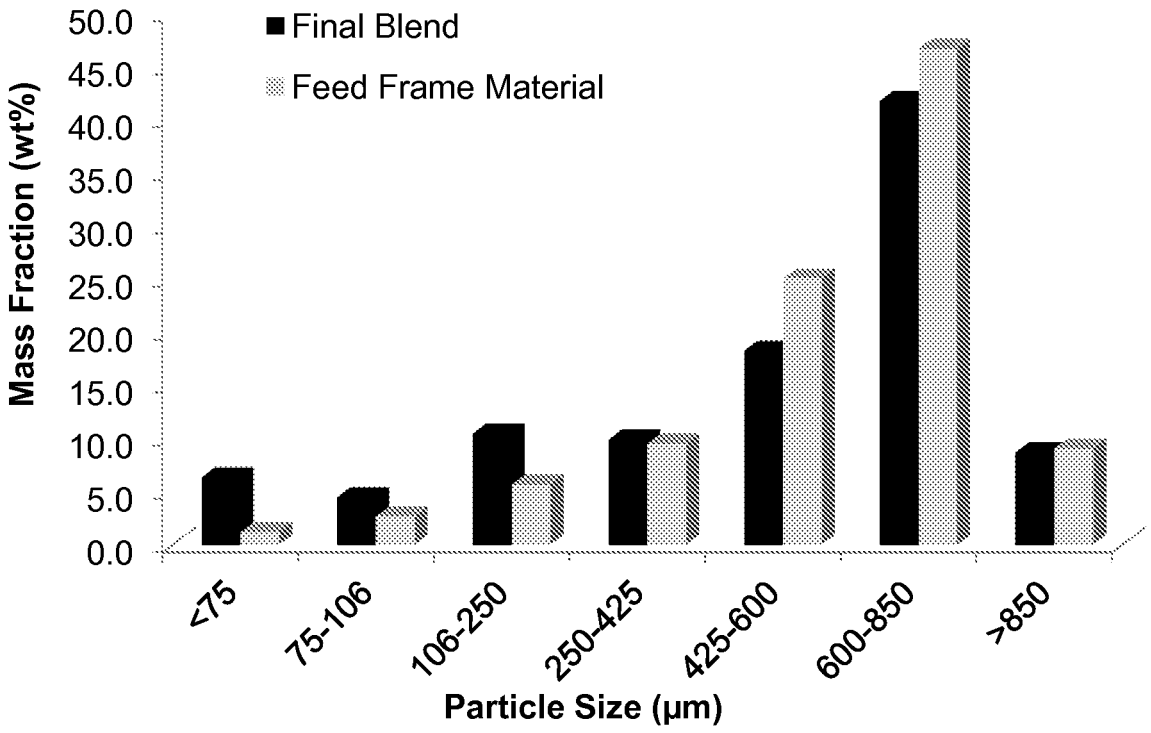
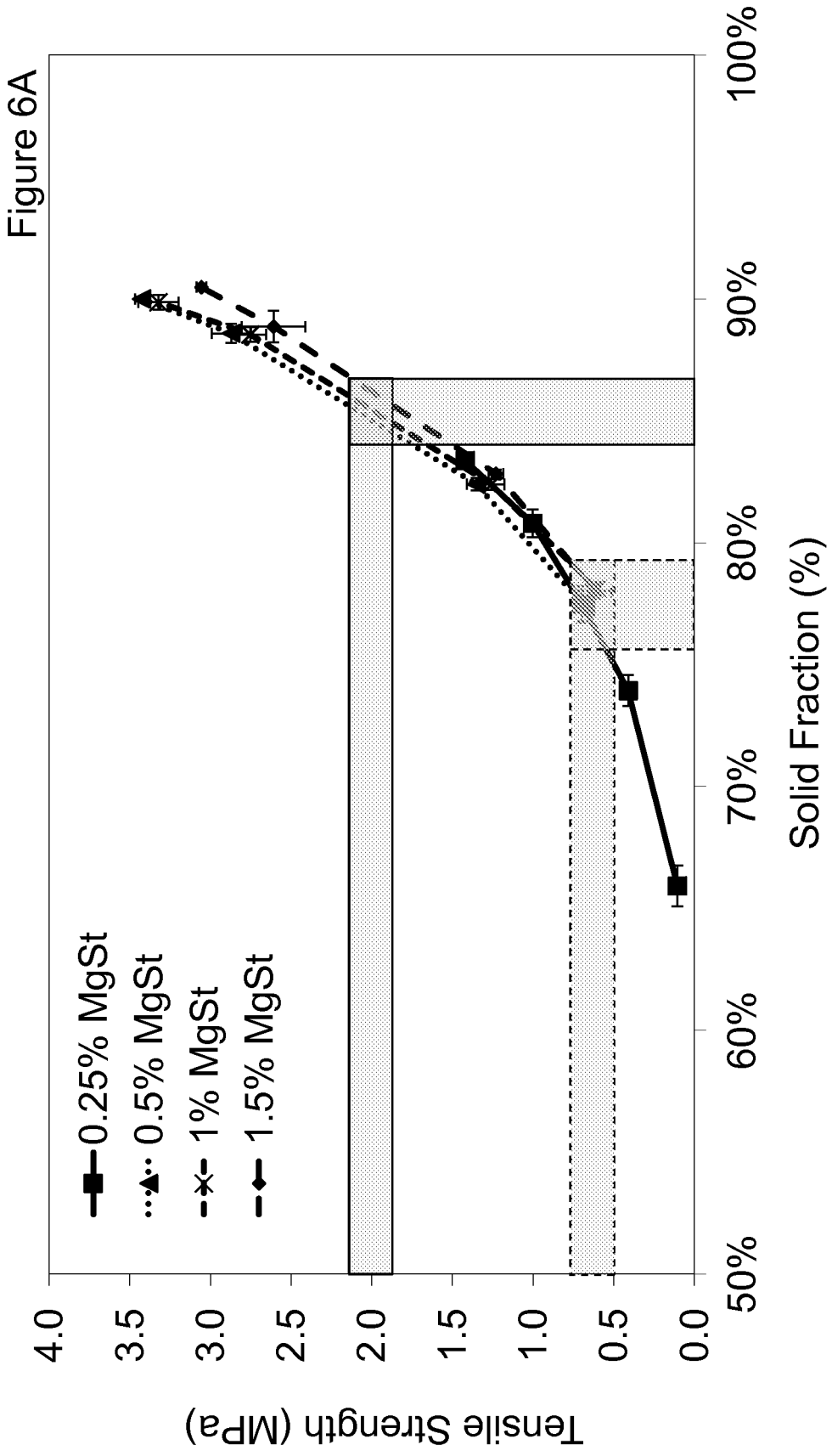

Final Blend
Feed Frame Material
Mass Fraction (wt%)
50.0
45.0
40.0
35.0
30.0
25.0
20.0
15.0
10.0
5.0
0.0
<75
75-106
106-250
250-425
425-600
600-850
>850
Particle Size (µm)

Figure 6A


Tensile Strength (MPa)
4.0
3.5
3.0
2.5
2.0
1.5
1.0
0.5
0.0
50%
60%
70%
80%
90%
100%
Solid Fraction (%)
0.25% MgSt
0.5% MgSt
1% MgSt
1.5% MgSt

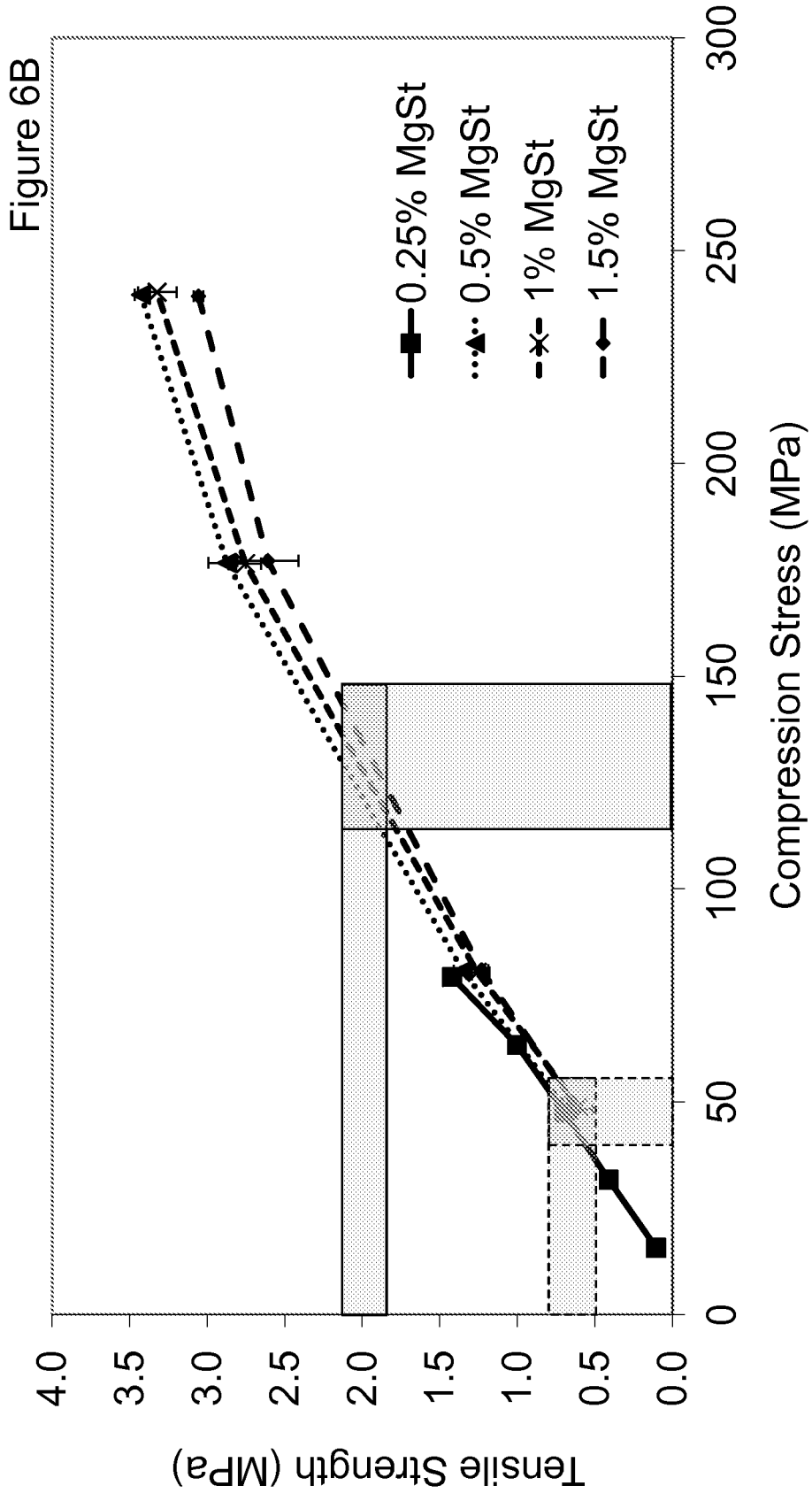

Figure 6B
Tensile Strength (MPa)
4.0
3.5
3.0
2.5
2.0
1.5
1.0
0.5
0.0
0
50
100
150
200
250
300
Compression Stress (MPa)
0.25% MgSt
0.5% MgSt
1% MgSt
1.5% MgSt

Figure 6C

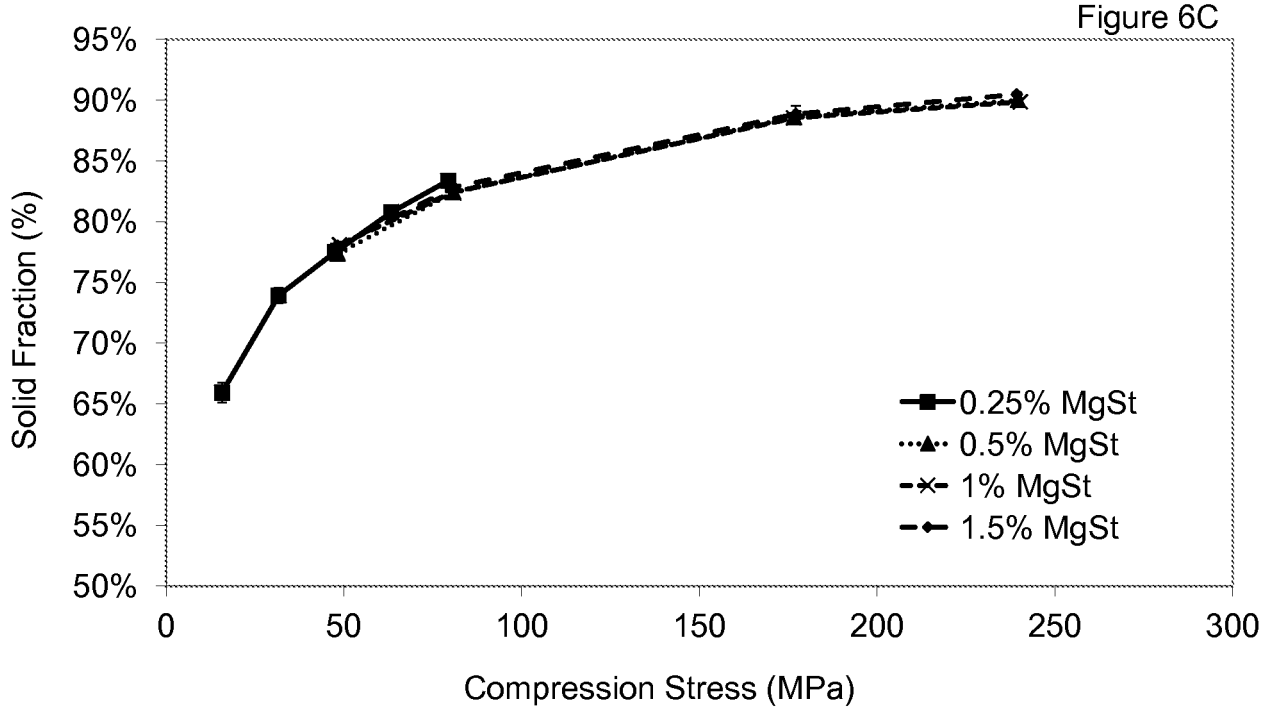

95%
90%
85%
80%
75%
70%
65%
60%
55%
50%
Solid Fraction (%)
0
50
100
150
200
250
300
Compression Stress (MPa)
0.25% MgSt
0.5% MgSt
1% MgSt
1.5% MgSt

Figure 7

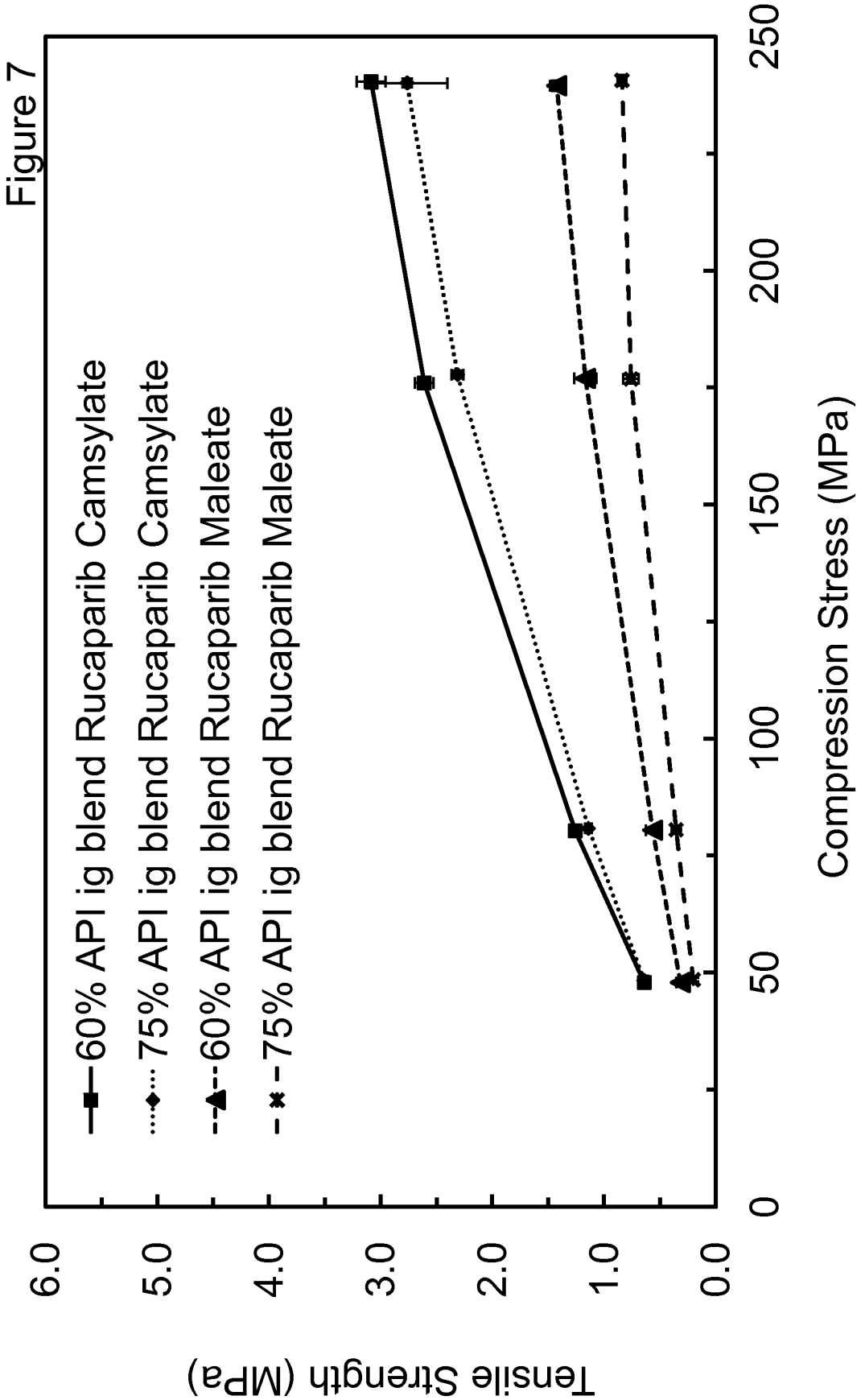
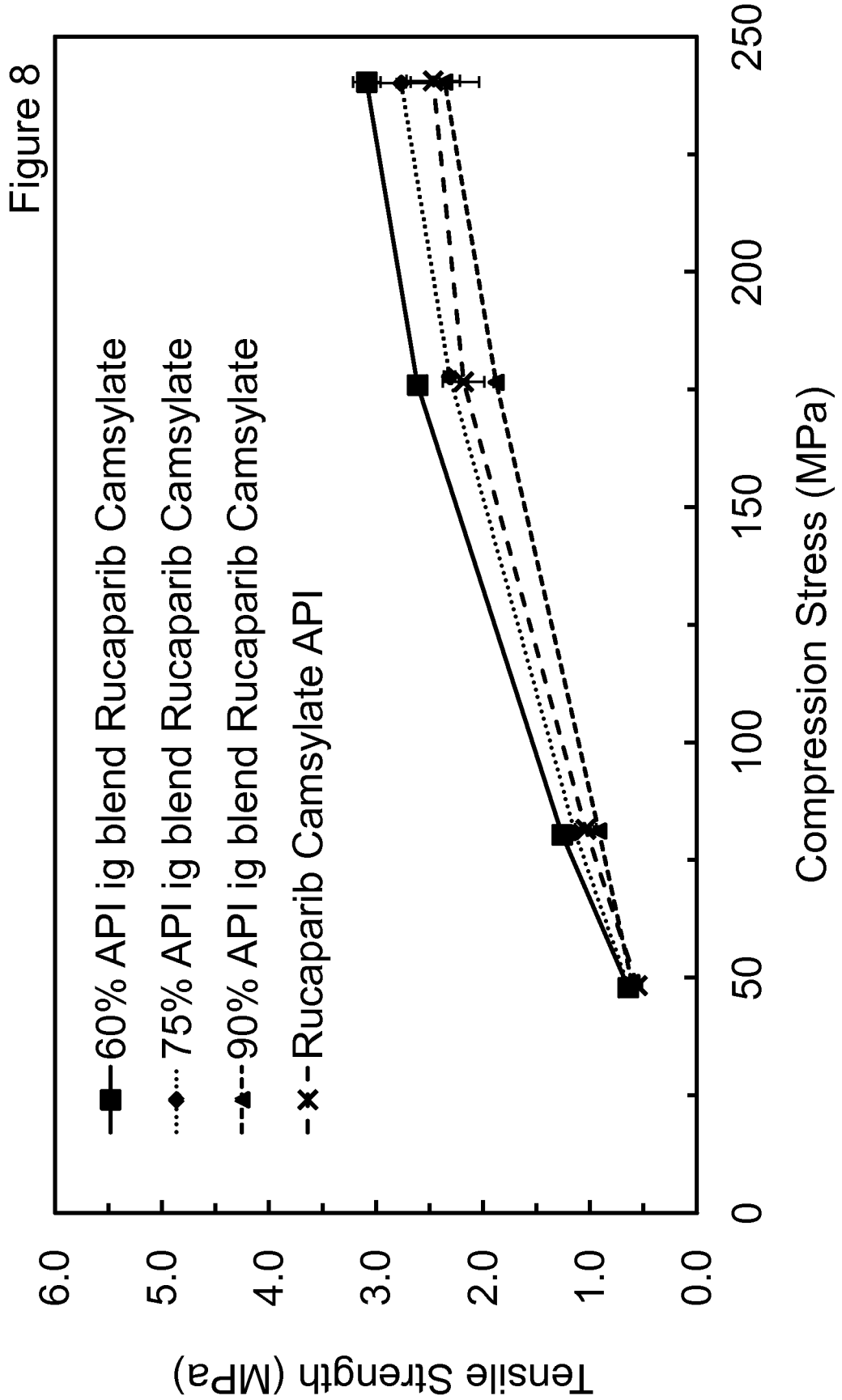

60% API ig blend Rucaparib Camsylate
75% API ig blend Rucaparib Camsylate
60% API ig blend Rucaparib Maleate
75% API ig blend Rucaparib Maleate
Tensile Strength (MPa)
Compression Stress (MPa)
0.0
1.0
2.0
3.0
4.0
5.0
6.0
0
50
100
150
200
250

Figure 8


60% API ig blend Rucaparib Camsylate
75% API ig blend Rucaparib Camsylate
90% API ig blend Rucaparib Camsylate
Rucaparib Camsylate API
Tensile Strength (MPa)
Compression Stress (MPa)
0.0
1.0
2.0
3.0
4.0
5.0
6.0
0
50
100
150
200
250

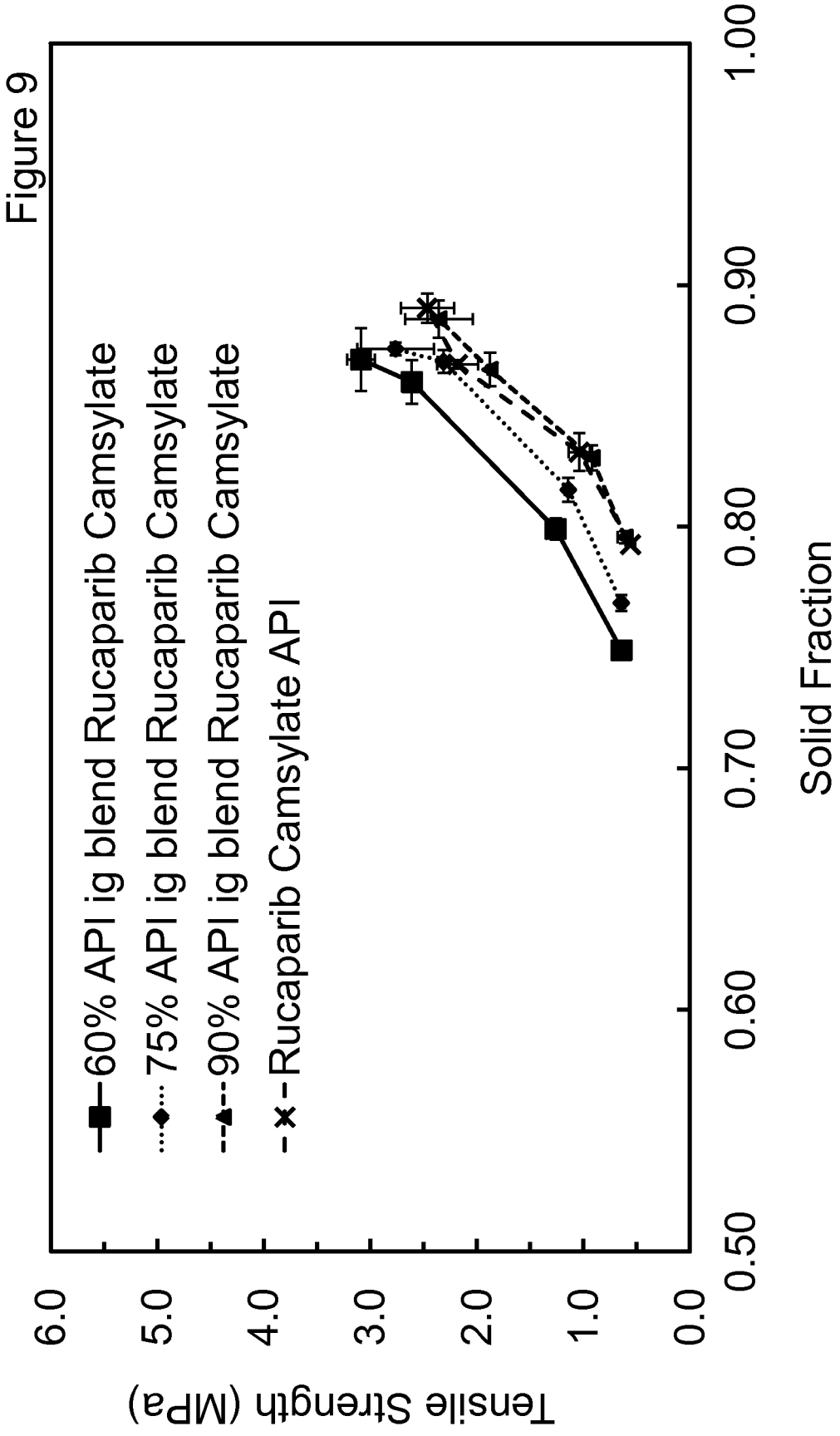

Figure 9
60% API ig blend Rucaparib Camsylate
75% API ig blend Rucaparib Camsylate
90% API ig blend Rucaparib Camsylate
Rucaparib Camsylate API
Tensile Strength (MPa)
0.0
1.0
2.0
3.0
4.0
5.0
6.0
0.50
0.60
0.70
0.80
0.90
1.00
Solid Fraction

Figure 10

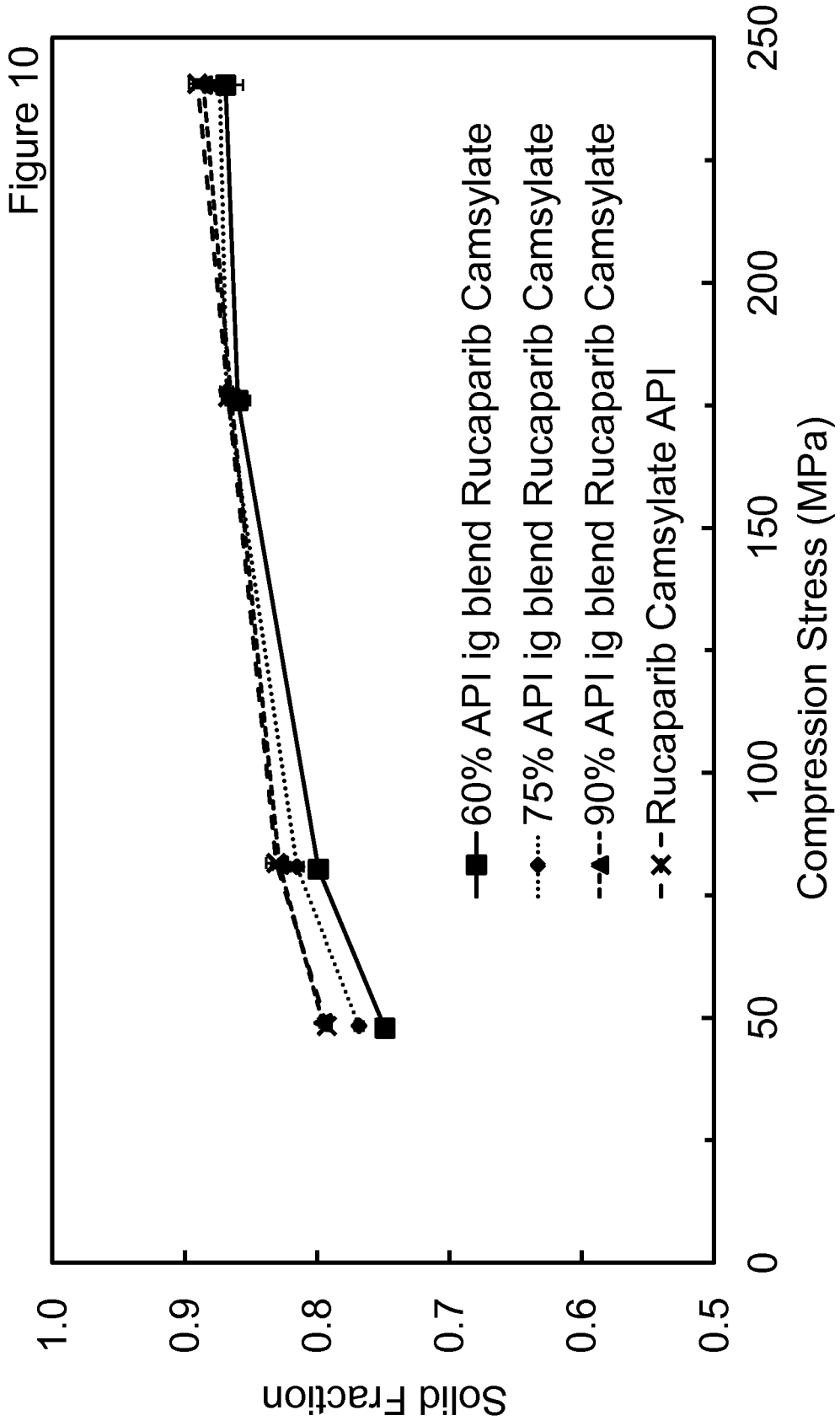

Solid Fraction
1.0
0.9
0.8
0.7
0.6
0.5
0
50
100
150
200
250
Compression Stress (MPa)
60% API ig blend Rucaparib Camsylate
75% API ig blend Rucaparib Camsylate
90% API ig blend Rucaparib Camsylate
Rucaparib Camsylate API

Figure 11

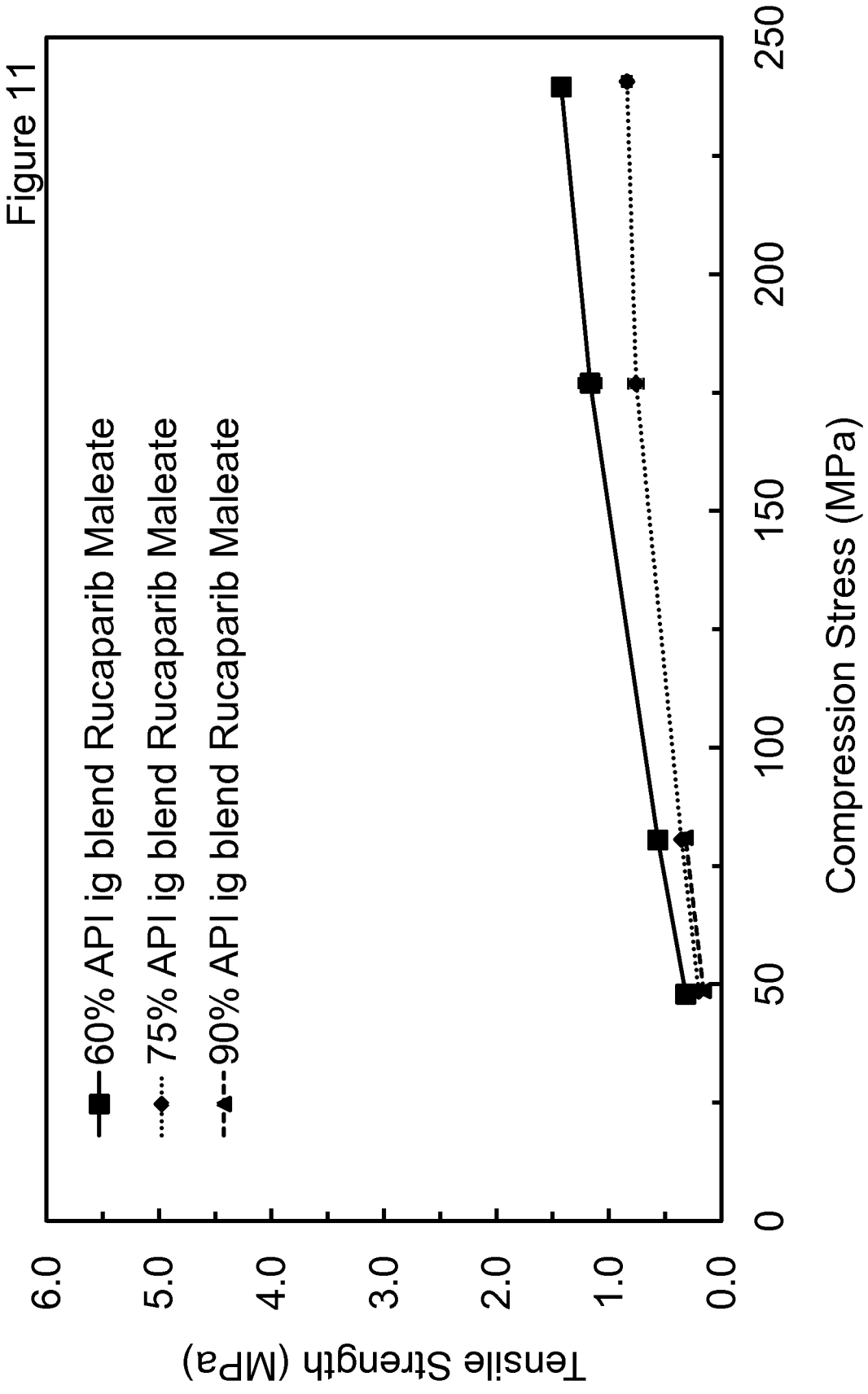

60% API ig blend Rucaparib Maleate
75% API ig blend Rucaparib Maleate
90% API ig blend Rucaparib Maleate
Tensile Strength (MPa)
6.0
5.0
4.0
3.0
2.0
1.0
0.0
0
50
100
150
200
250
Compression Stress (MPa)

Figure 12

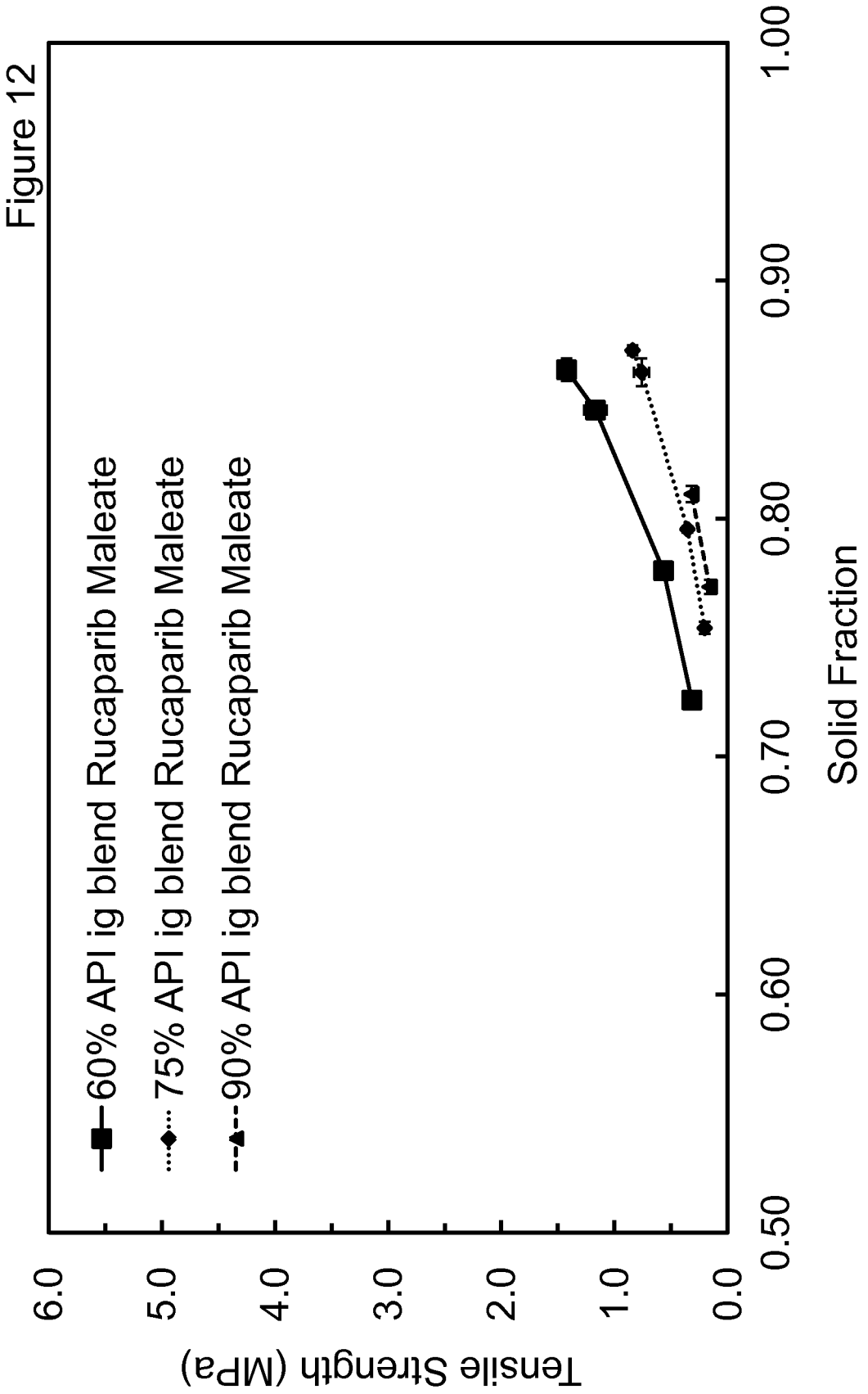
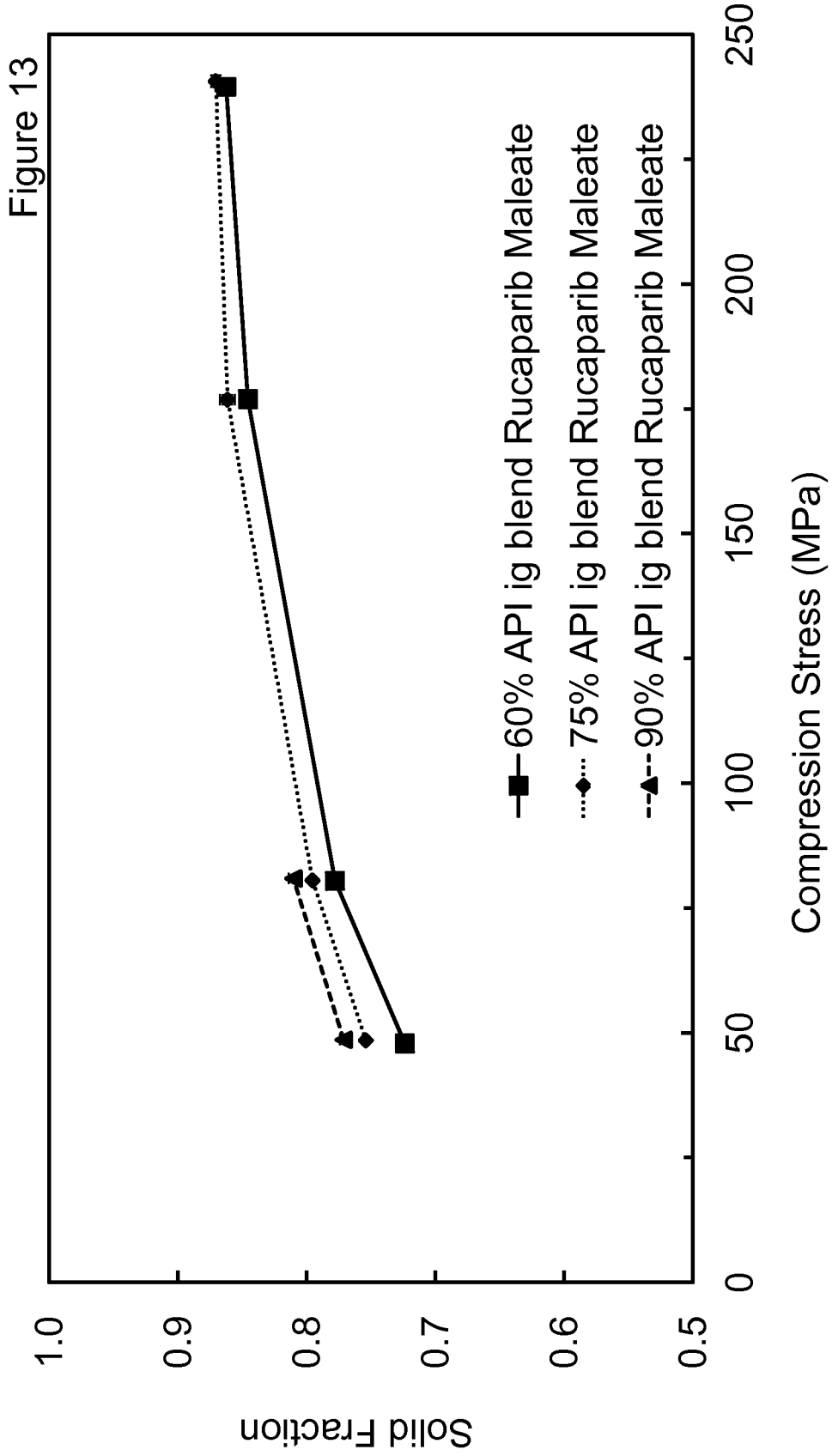

60% API ig blend Rucaparib Maleate
75% API ig blend Rucaparib Maleate
90% API ig blend Rucaparib Maleate
Tensile Strength (MPa)
6.0
5.0
4.0
3.0
2.0
1.0
0.0
0.50
0.60
0.70
0.80
0.90
1.00
Solid Fraction

Figure 13


Solid Fraction
1.0
0.9
0.8
0.7
0.6
0.5
0
50
100
150
200
250
Compression Stress (MPa)
60% API ig blend Rucaparib Maleate
75% API ig blend Rucaparib Maleate
90% API ig blend Rucaparib Maleate