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International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : A61K 7/50, C08J 3/03, A61K 7/00		A1	(11) International Publication Number: WO 97/40814
			(43) International Publication Date: 6 November 1997 (06.11.97)
(21) International Application Number: PCT/US97/06905		(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, HU, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ARIPO patent (GH, KE, LS, MW, SD, SZ, UG), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).	
(22) International Filing Date: 25 April 1997 (25.04.97)		Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>	
(30) Priority Data: 08/640,268 30 April 1996 (30.04.96) US 08/759,547 5 December 1996 (05.12.96) US			
(71) Applicant: THE PROCTER & GAMBLE COMPANY [US/US]; One Procter & Gamble Plaza, Cincinnati, OH 45202 (US).			
(72) Inventors: MACKEY, Larry, Neil ; 5856 Crestview Avenue, Fairfield, OH 45014 (US). HIRD, Bryn ; 8519 Eagle Creek, Cincinnati, OH 45224 (US). TROKHAN, Paul, Dennis ; 1356 Warvel Road, Hamilton, OH 45013 (US).			
(74) Agents: REED, T., David et al. ; The Procter & Gamble Company, 5299 Spring Grove Avenue, Cincinnati, OH 45217 (US).			
(54) Title: CLEANING ARTICLES TREATED WITH A HIGH INTERNAL PHASE INVERSE EMULSION			
(57) Abstract			
The invention relates to articles useful in cleansing, and particularly to wet-like cleansing wipes that are especially useful for hardsurface cleaning, and in personal cleansing such as baby wipes and particularly for removal of perianal soils. These articles comprise: a carrier and an emulsion applied to the carrier. The emulsion comprises: (1) from about 2 to about 60 % of a continuous solidified lipid phase comprising a waxy lipid material having a melting point of about 30 °C of higher; (2) from about 39 to about 97 % of an internal polar (e.g., water) phase dispersed in the lipid phase; (3) an effective amount of a non-silicon containing emulsifier, where the emulsifier has a viscosity at 55 °C of more than about 500 centipoise; and (4) an optional second emulsifier having a viscosity at 55 °C of less than about 400 centipoise. Because the emulsion comprises the waxy external phase, the internal polar phase is retained in the emulsion until in-use shear pressures break the emulsion, thereby providing desired moisture for cleaning. The invention also relates to a process for making the cleaning articles.			