

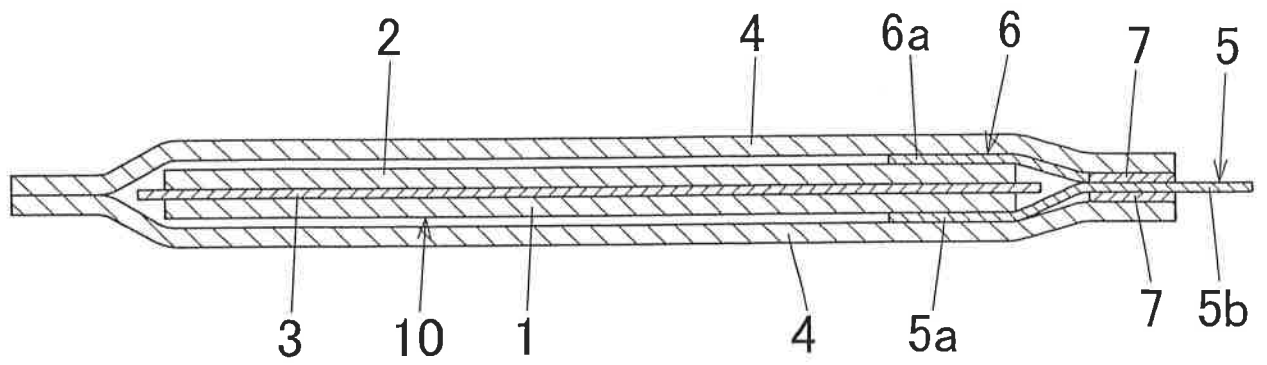


FIG.1

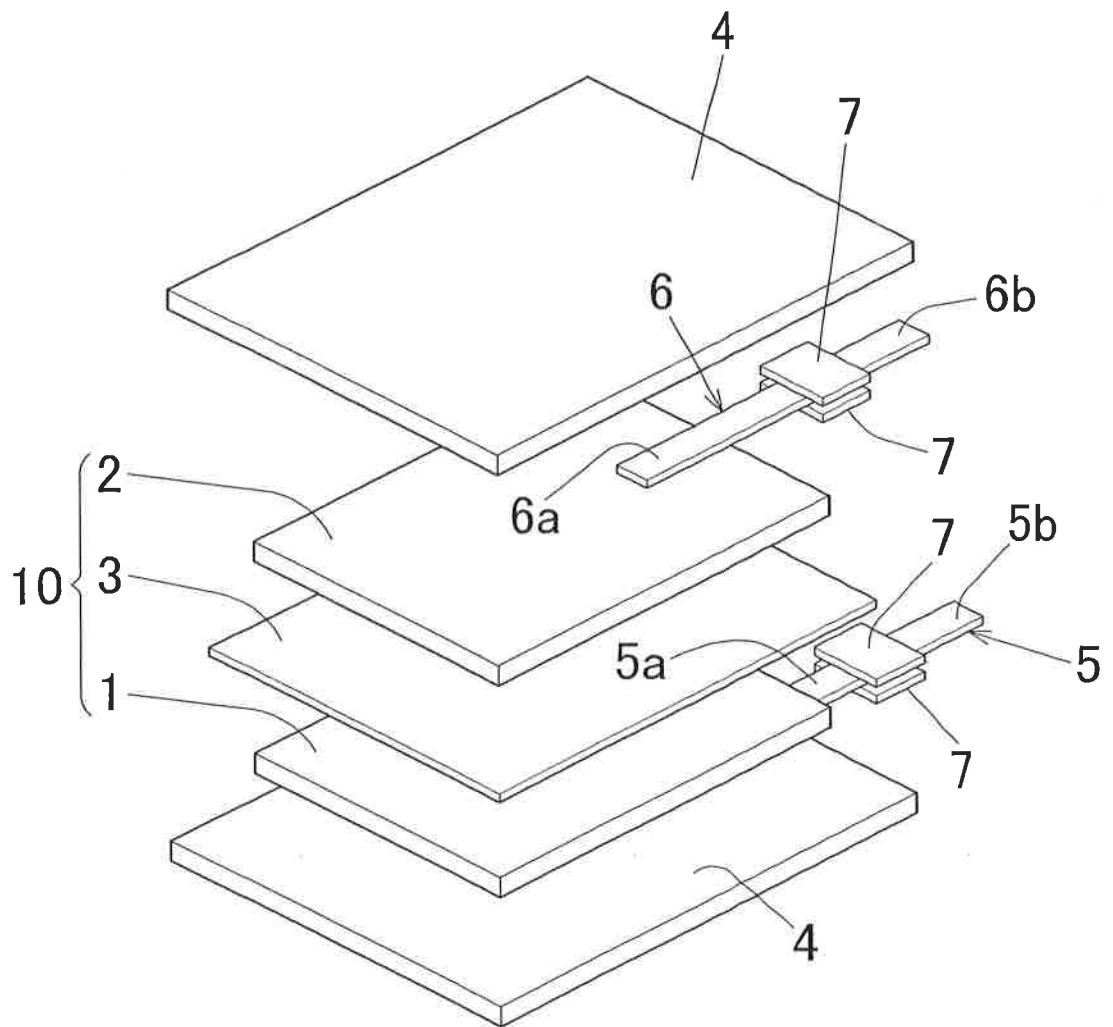


FIG.2

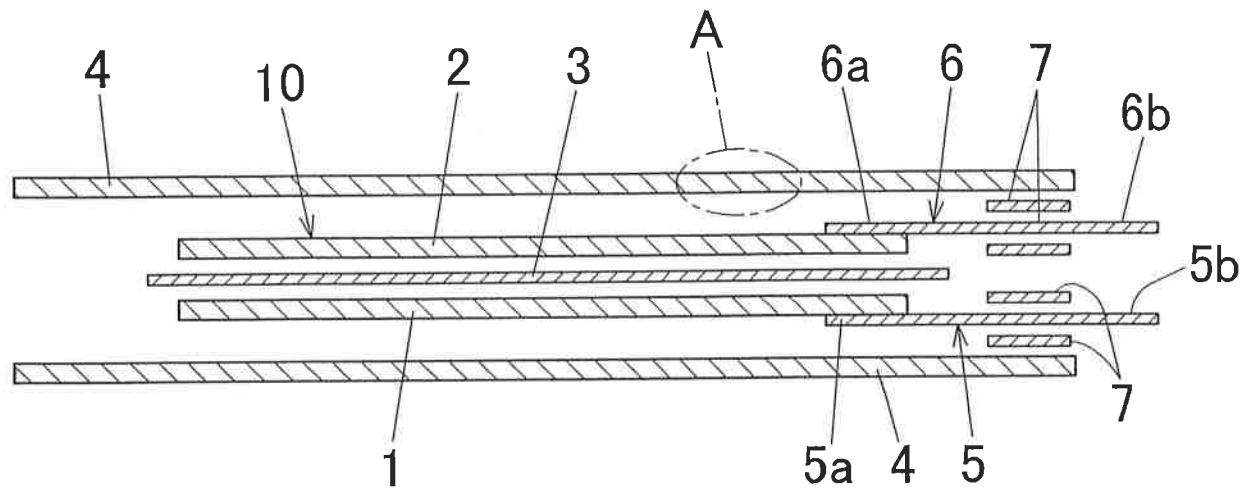


FIG. 3

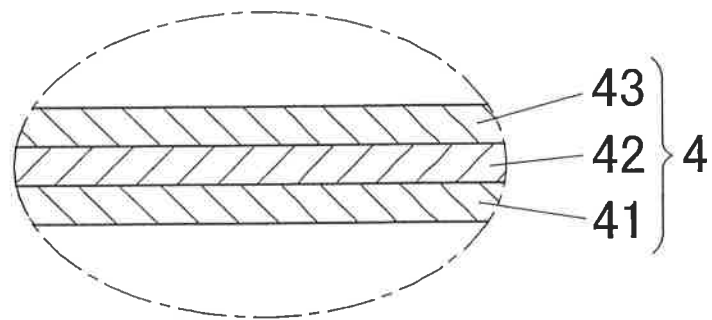


FIG. 4

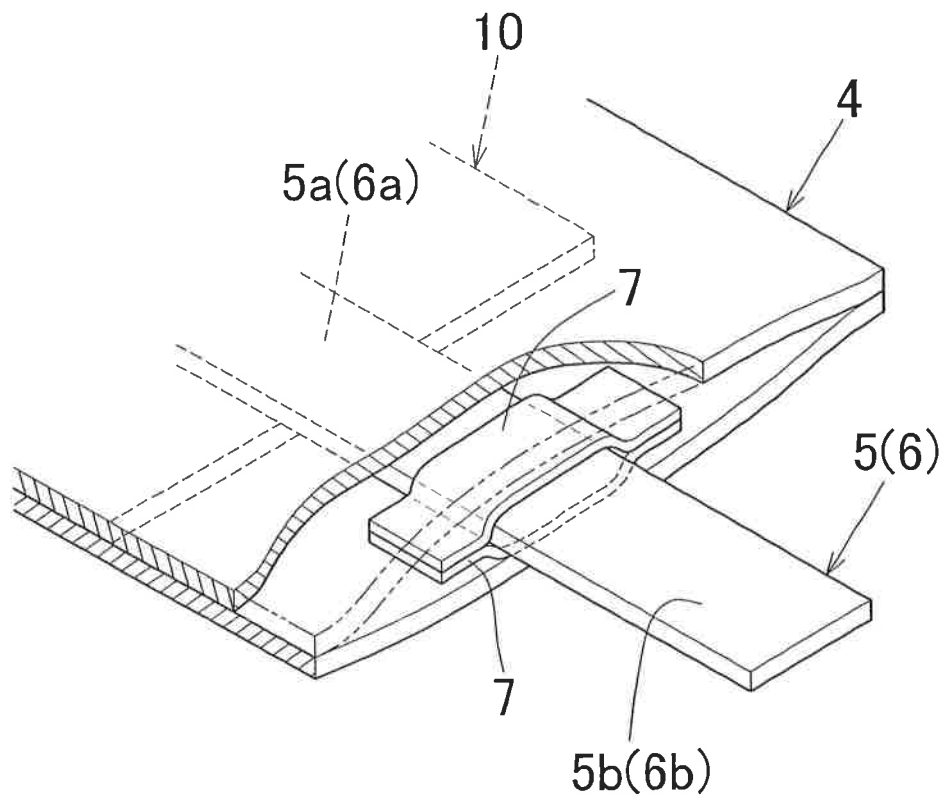


FIG. 5

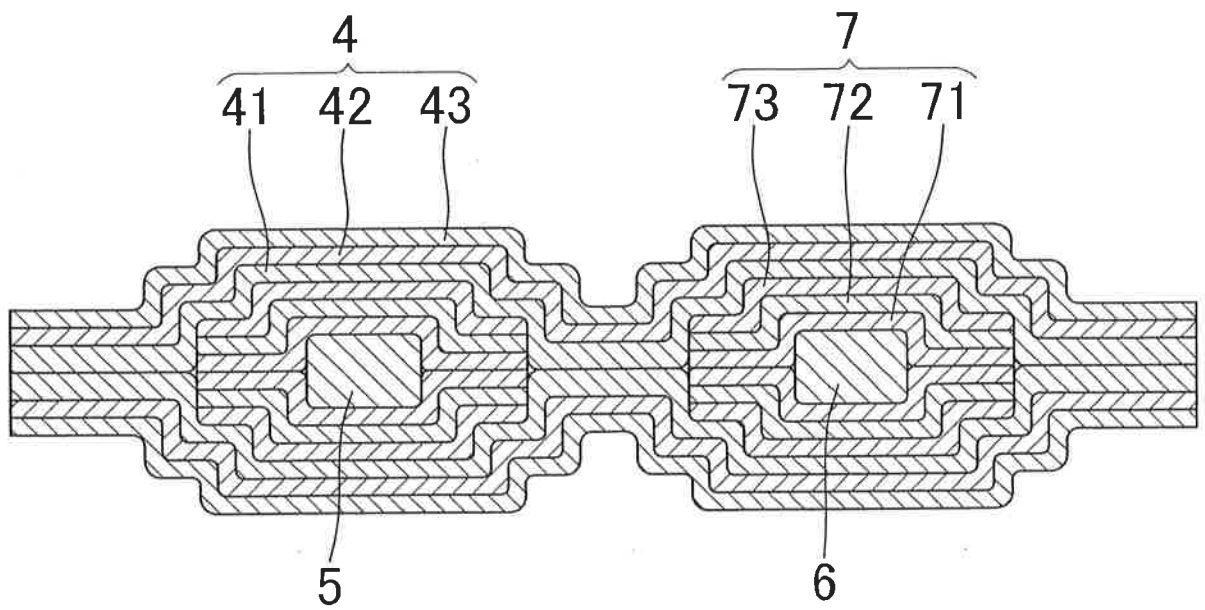


FIG. 6

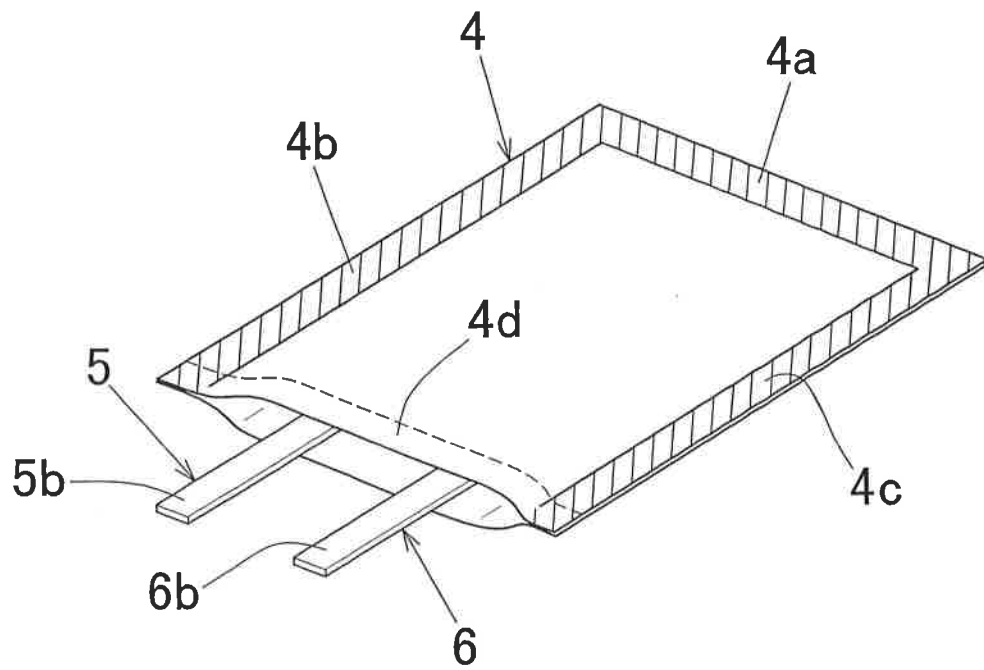


FIG. 7

	Melting point of the inner most layer 41 of the outer packaging film 4	Melting point of the outermost layer 73 of the lead terminal covering film 7	Difference of melting points	Time for heat sealing	Pressure caused rupture
Example	1 168°C	134°C	34°C	5 seconds	No rupture was occurred until 0.2 MPa
	2 168°C	143°C	25°C	5 seconds	No rupture was occurred until 0.2 MPa
	3 143°C	134°C	9°C	5 seconds	No rupture was occurred until 0.2 MPa
	4 134°C	124°C	10°C	5 seconds	No rupture was occurred until 0.2 MPa
	5 134°C	126°C	8°C	5 seconds	0.2MPa
Com. Example	1 168°C	168°C	0°C	5 seconds	0.18MPa
	2 143°C	143°C	0°C	5 seconds	0.16MPa
	3 134°C	134°C	0°C	5 seconds	0.16MPa
	4 143°C	143°C	0°C	20 seconds	No rupture was occurred until 0.2 MPa

FIG.8