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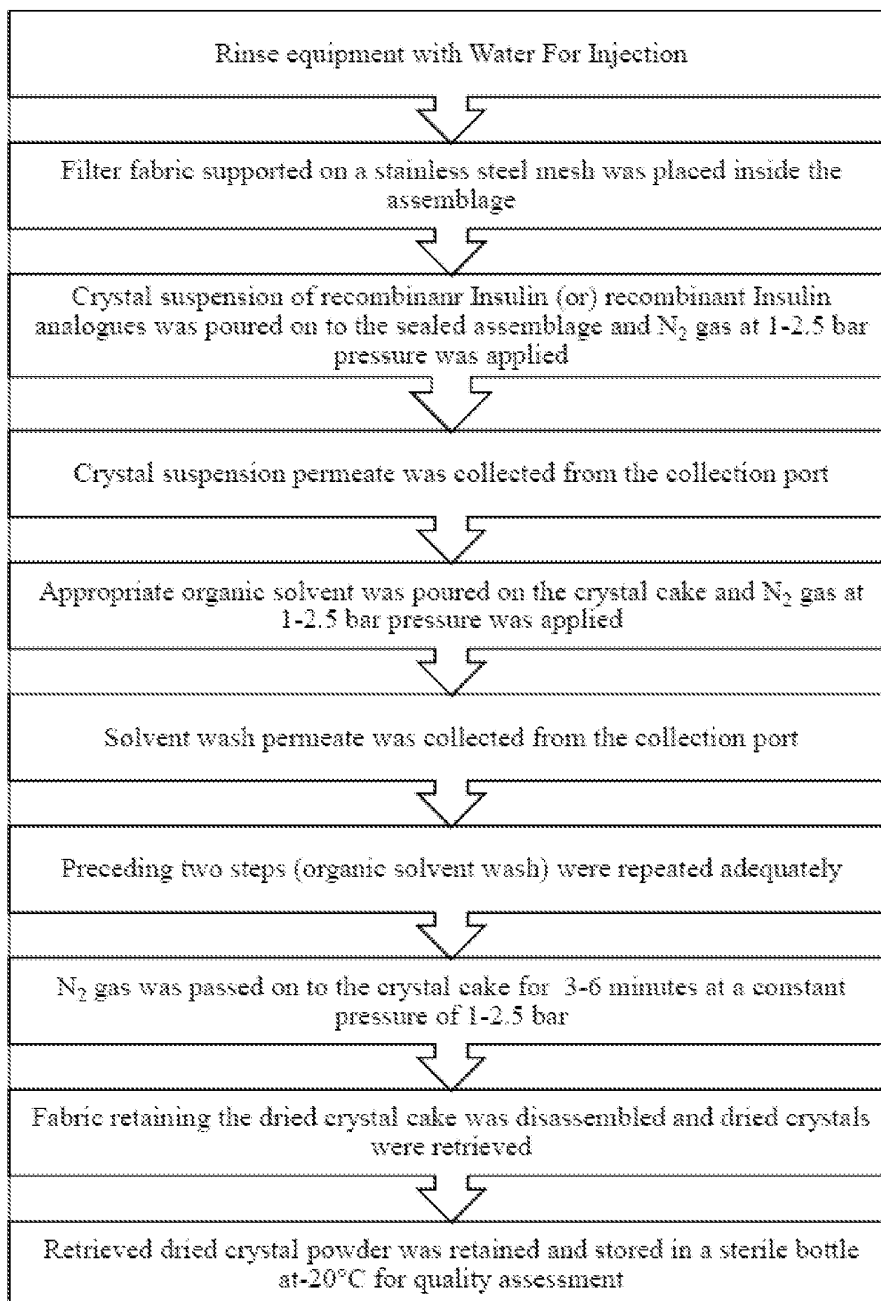


Figure 1: flowchart of process pressure filtration in rHI purification

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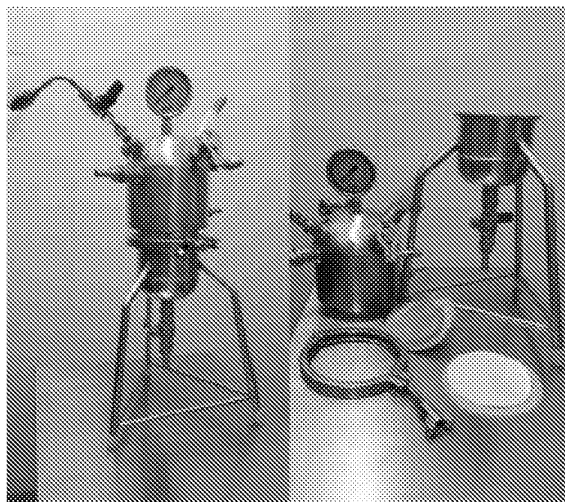


Figure 2: Representative image of lab scale pressure filter



Figure 3: drug substance from conventional (left) and new (right) process

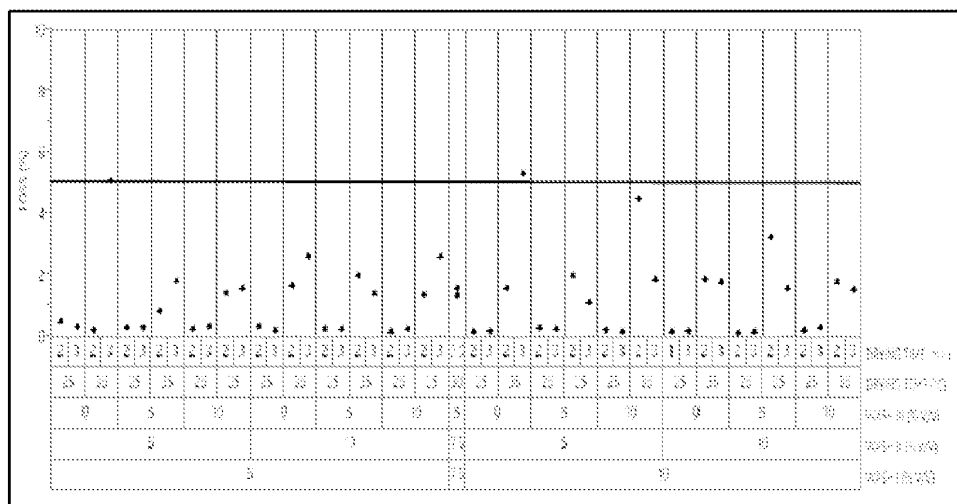


Figure 4: Variability chart for Loss %

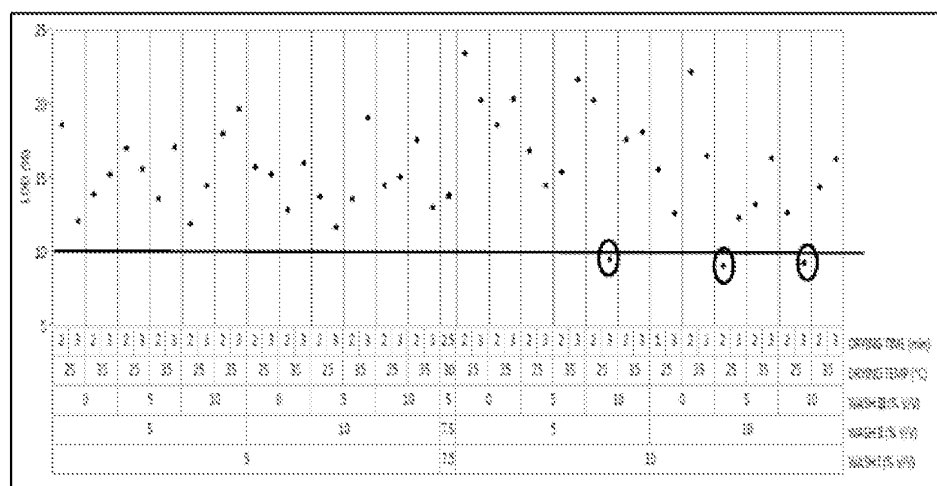


Figure 5: Variability chart for LOD %

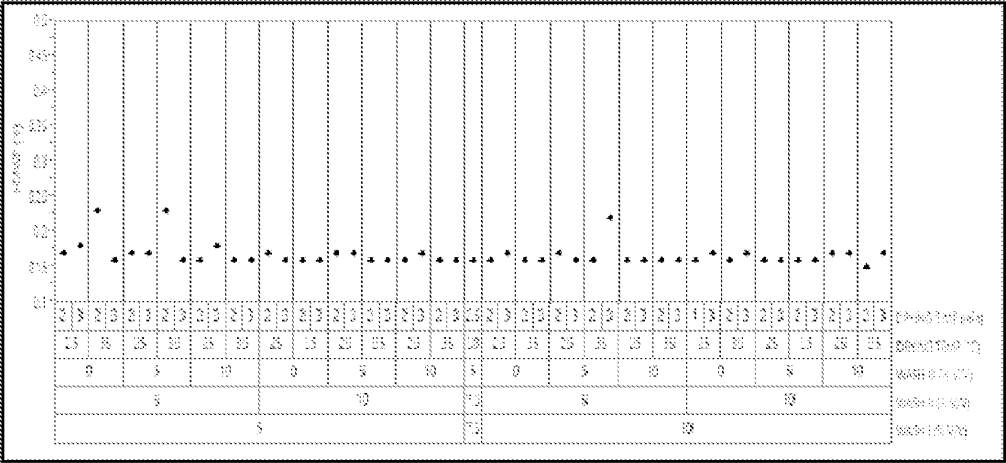


Figure 6: Variability chart for HMWP %

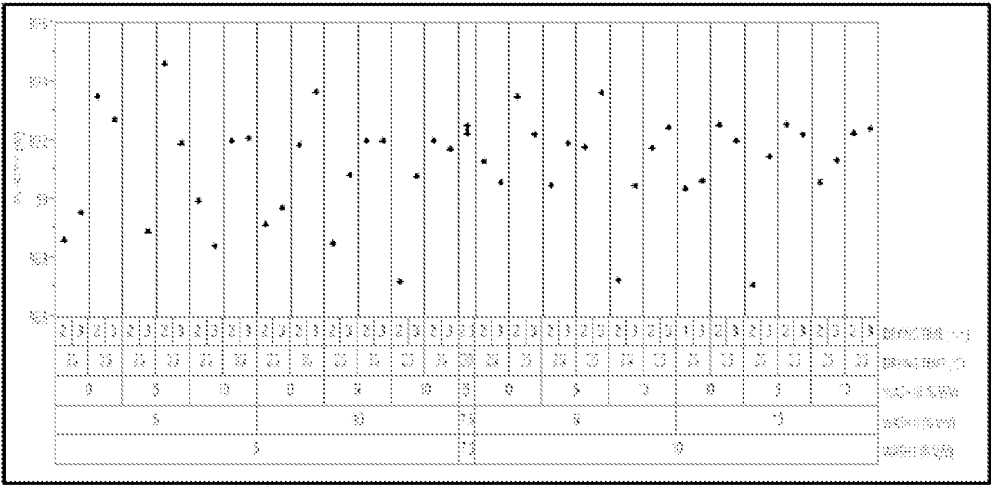


Figure 7: Variance chart for Purity %