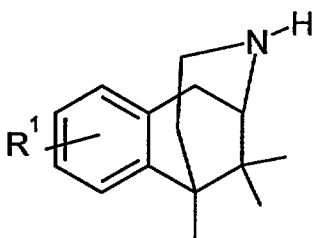


Abstract:

The present invention relates to a new process for
5 preparing norbenzomorphone derivatives of general formula
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