

FIG. 1

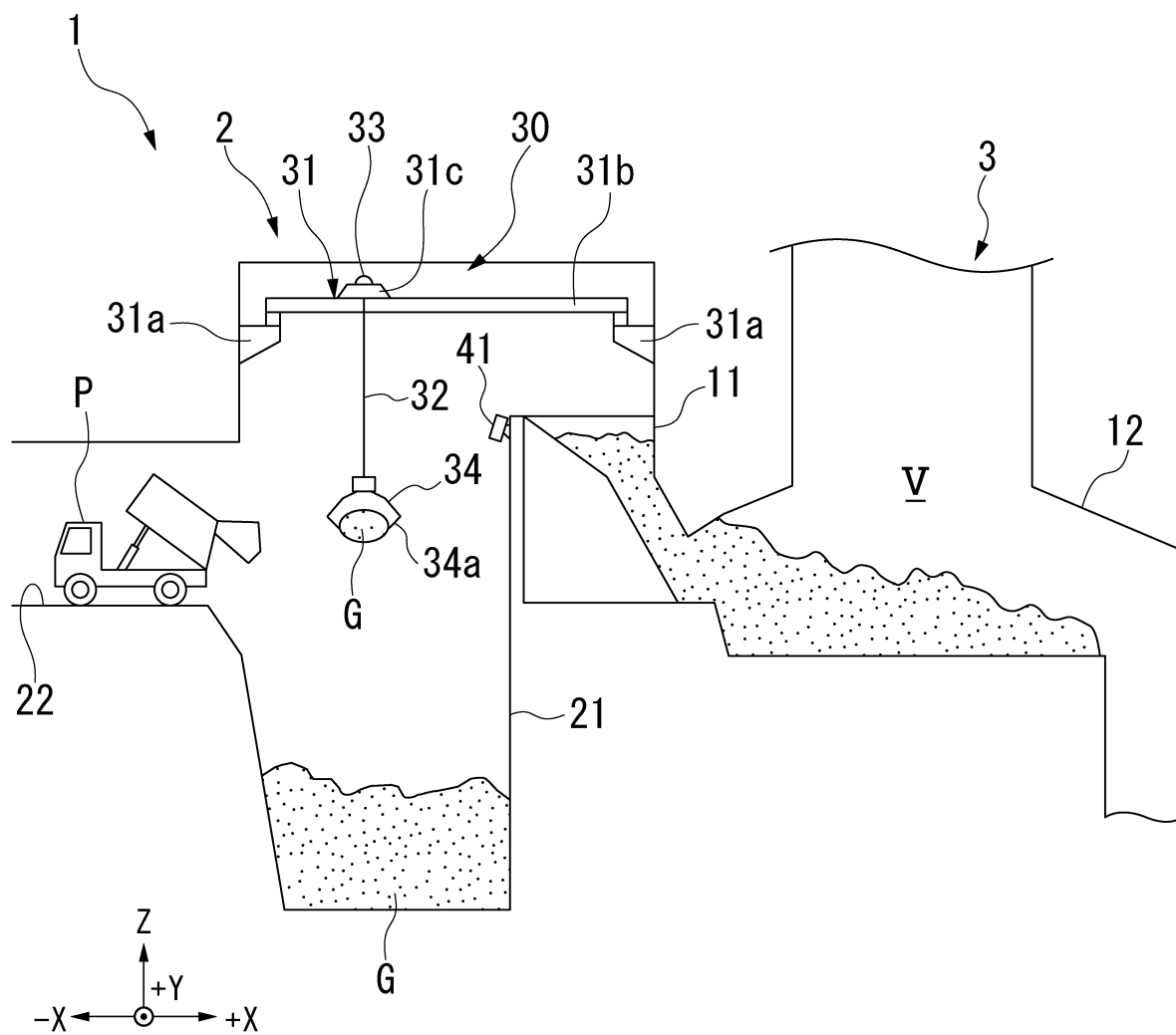


FIG. 2

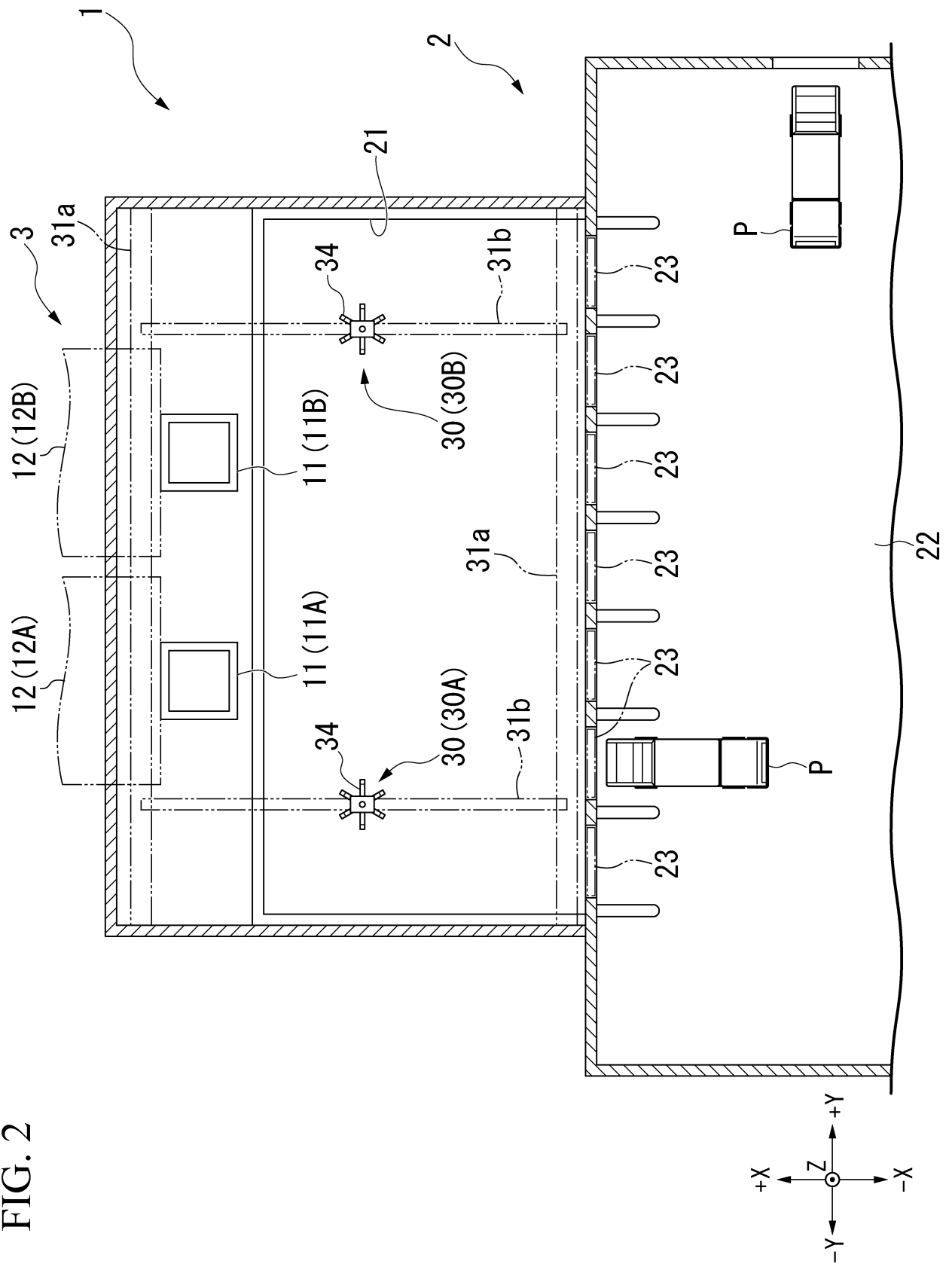


FIG. 3

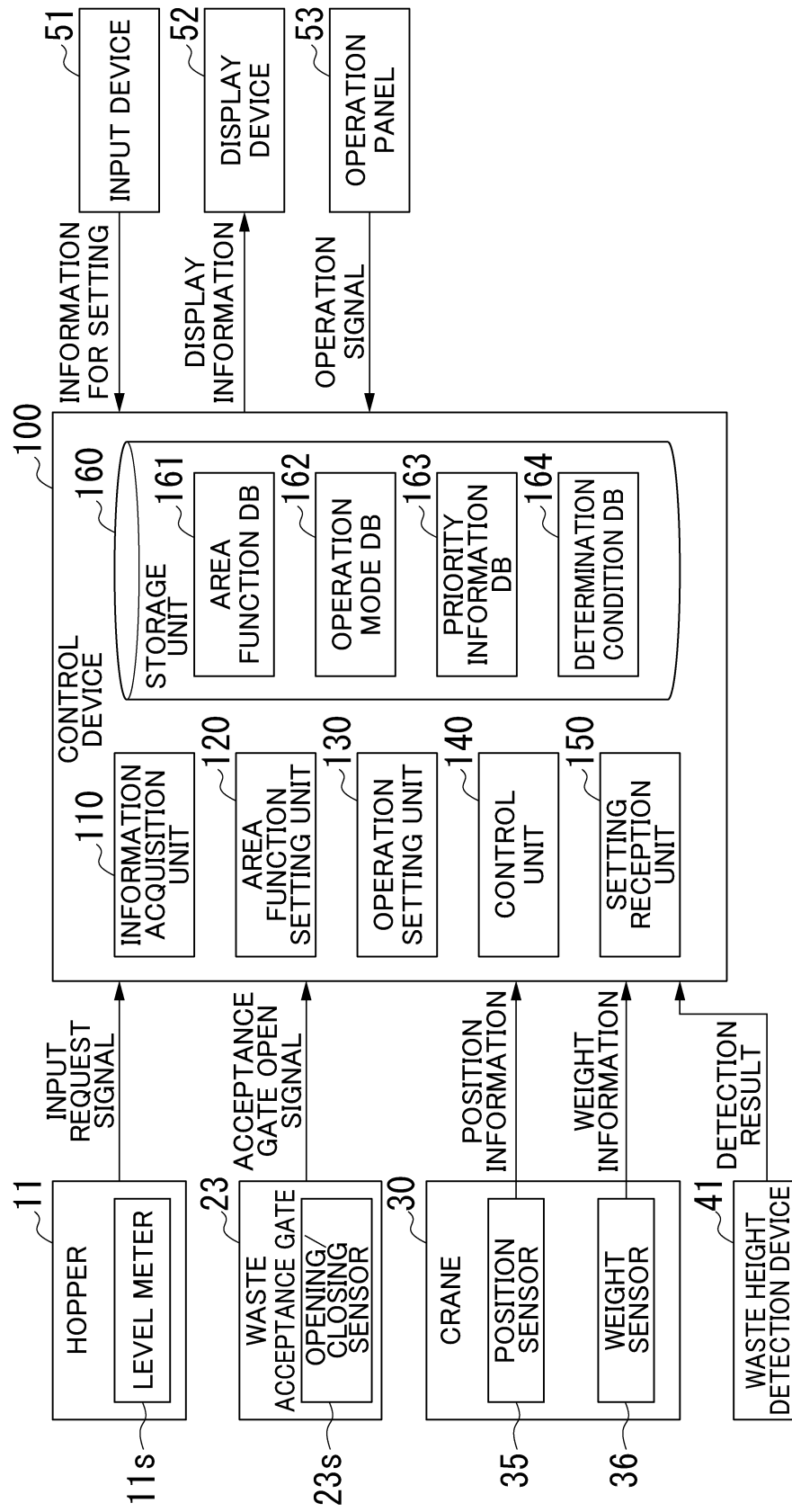


FIG. 4

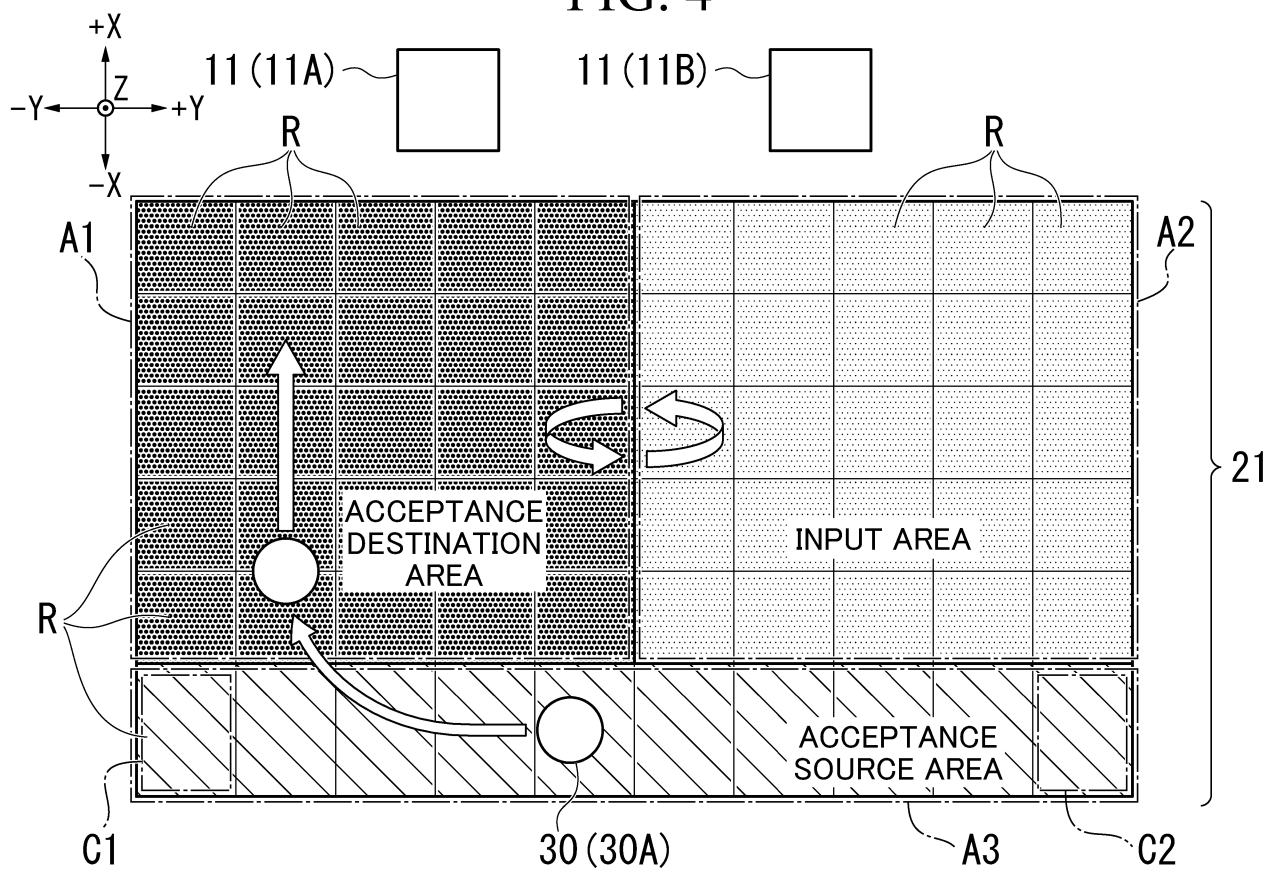


FIG. 5

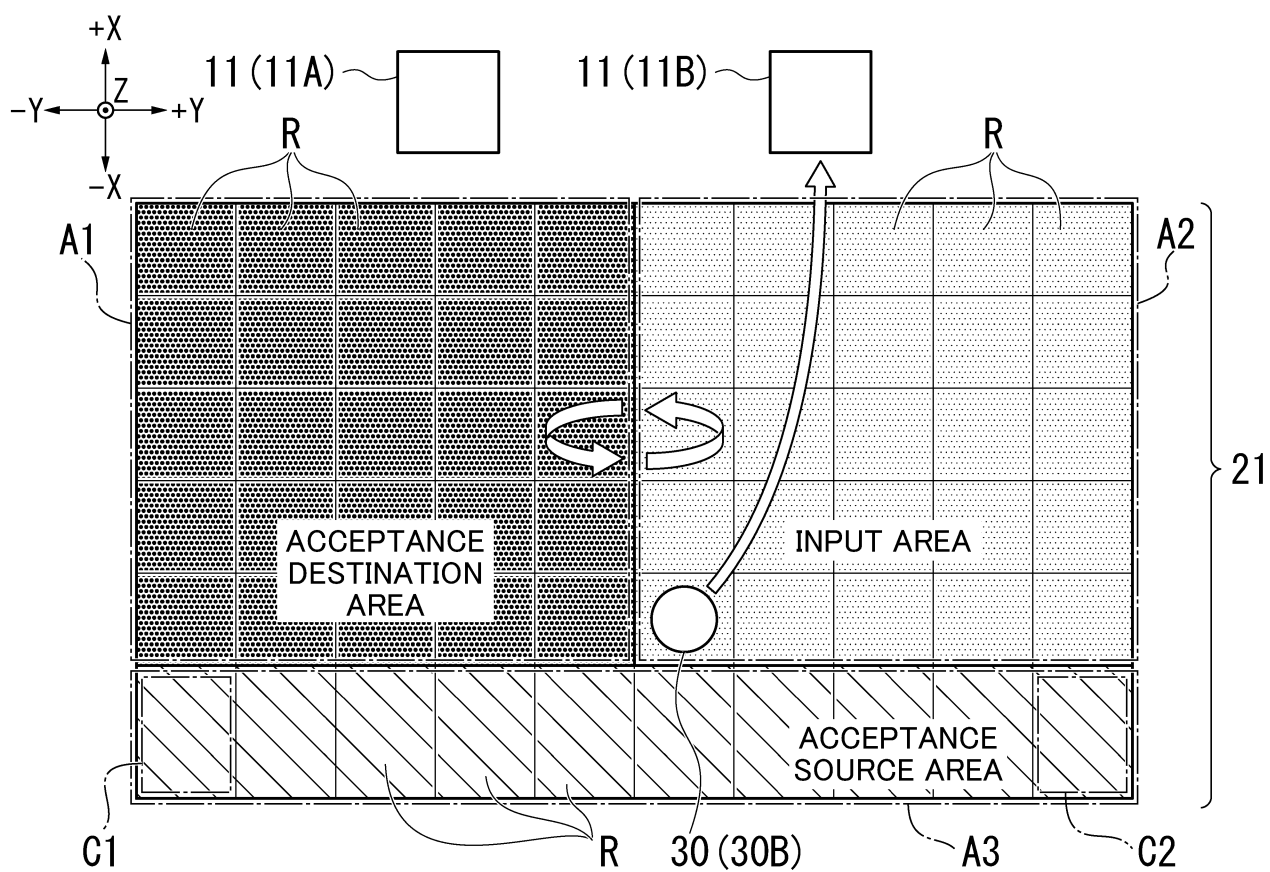


FIG. 6

MODE	WORK CONTENT	MIXING METHOD	
INPUT MODE	ACCEPTANCE	MOVING AND SCATTERING MIXING	MOVING MIXING
	RESTACKING	MOVING AND SCATTERING MIXING	MOVING MIXING
	INPUT	VERTICAL MIXING	INPUT OPERATION
ACCEPTANCE MODE	ACCEPTANCE	MOVING AND SCATTERING MIXING	MOVING MIXING
	RESTACKING	VERTICAL MIXING	MOVING MIXING

FIG. 7

CRANE OPERATION 1 (VERTICAL MIXING)

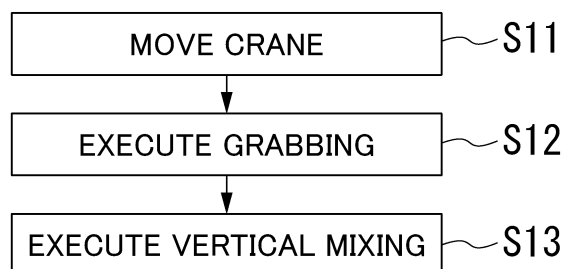


FIG. 8

CRANE OPERATION 2 (MOVING MIXING)

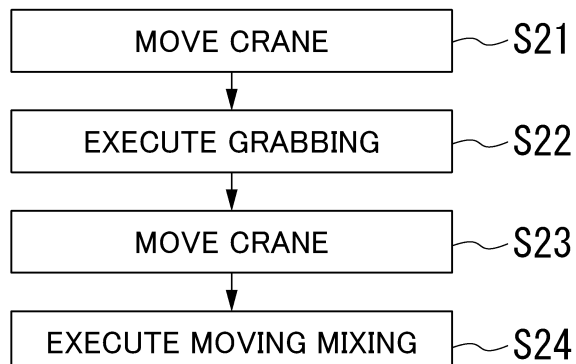


FIG. 9

CRANE OPERATION 3 (MOVING AND SCATTERING MIXING)

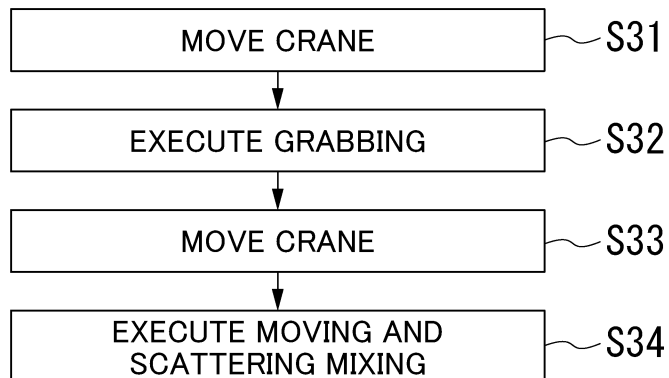


FIG. 10

CRANE OPERATION 4 (INPUT TO HOPPER)

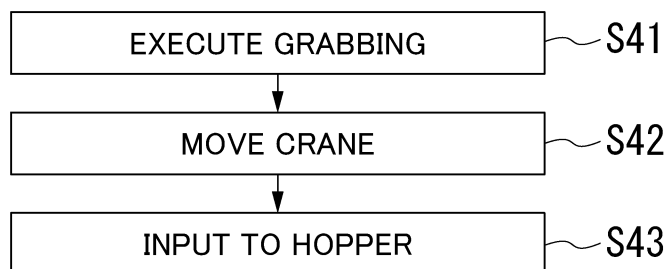


FIG. 11

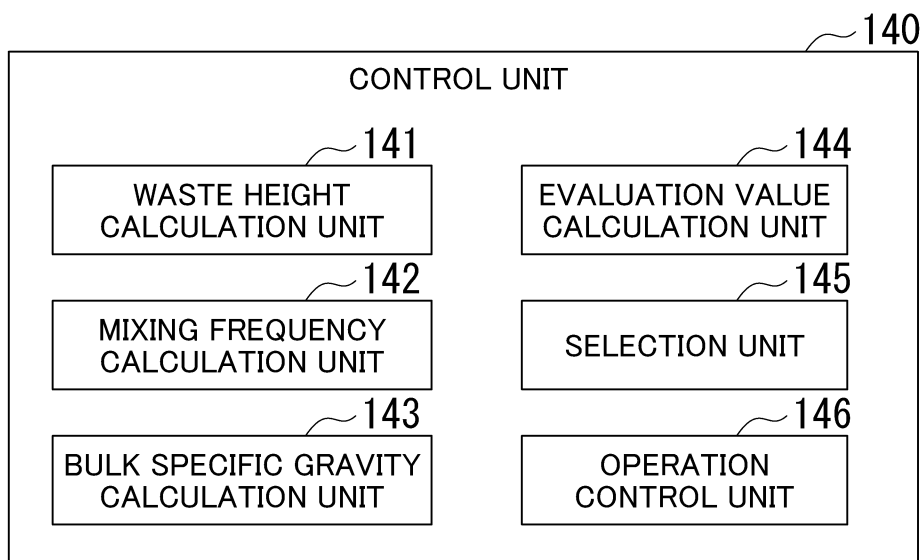


FIG. 12

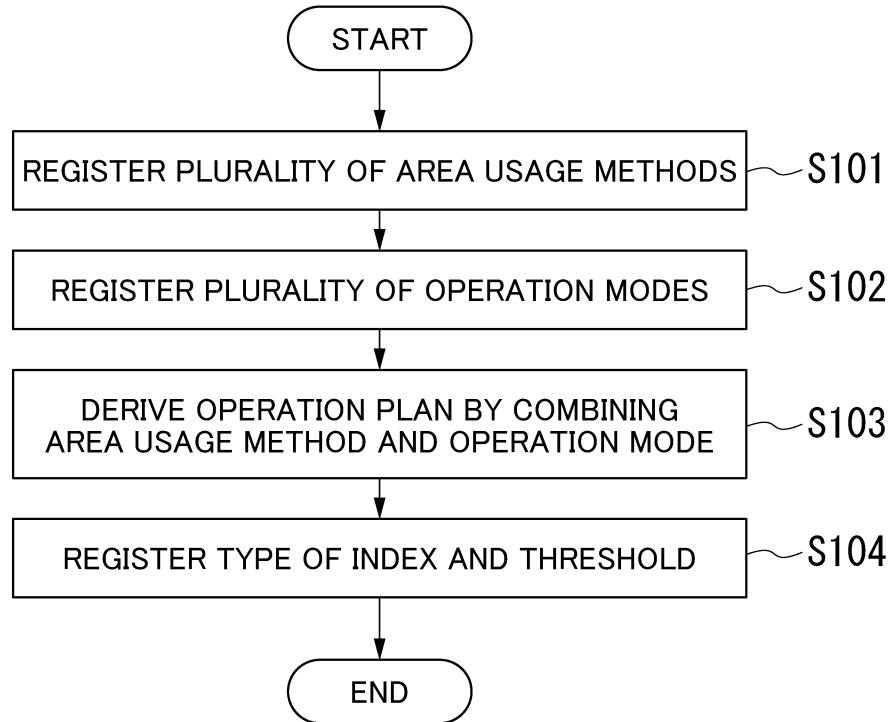


FIG. 13

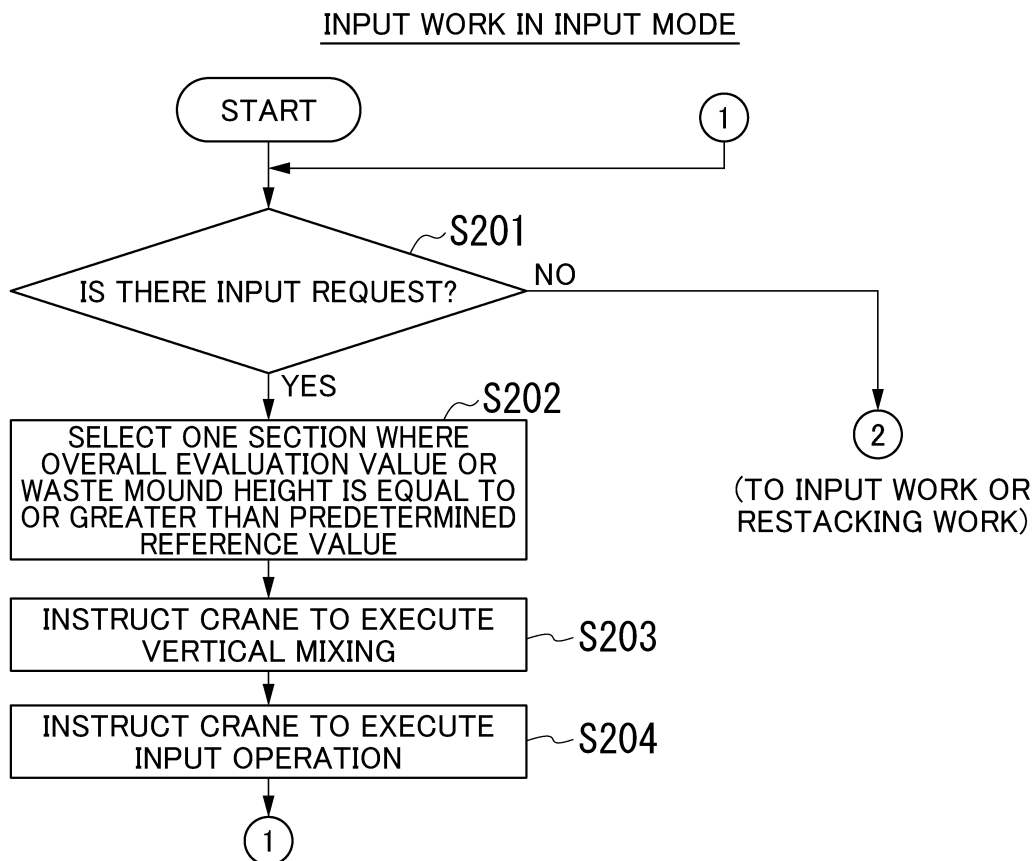


FIG. 14

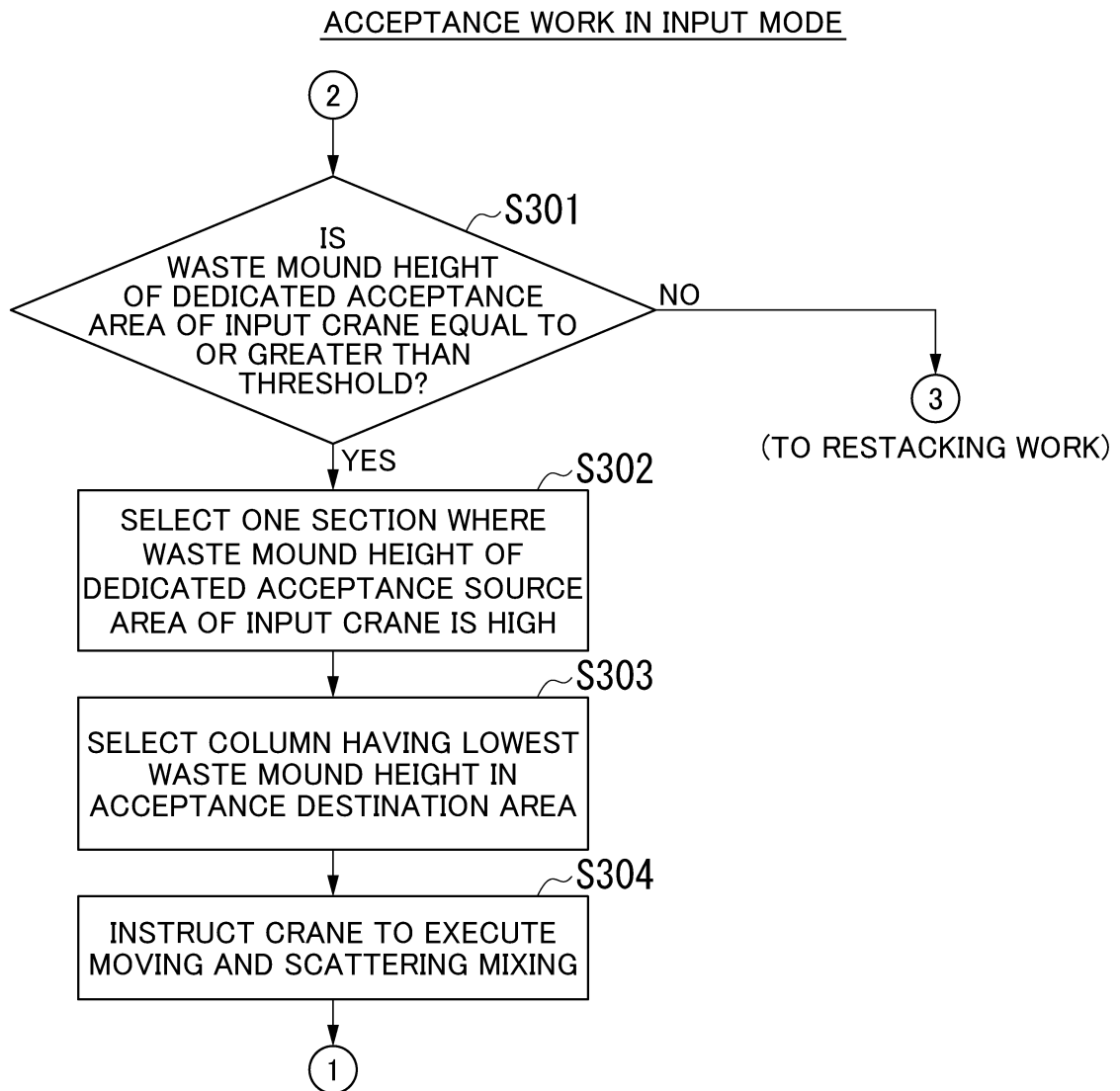


FIG. 15

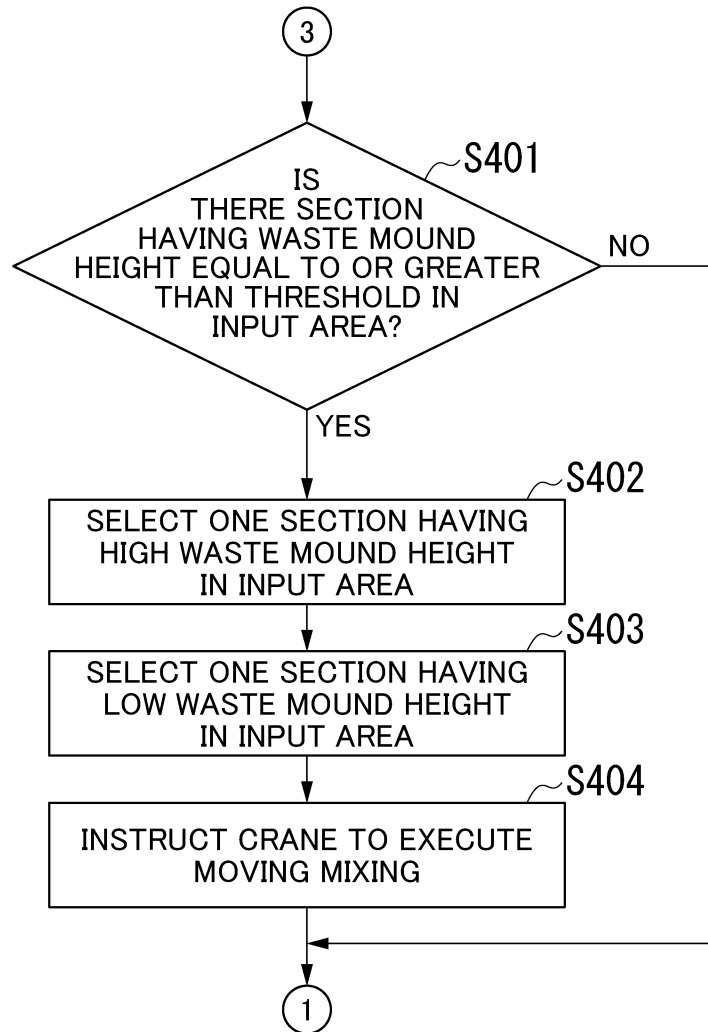
RESTACKING WORK IN INPUT MODE

FIG. 16

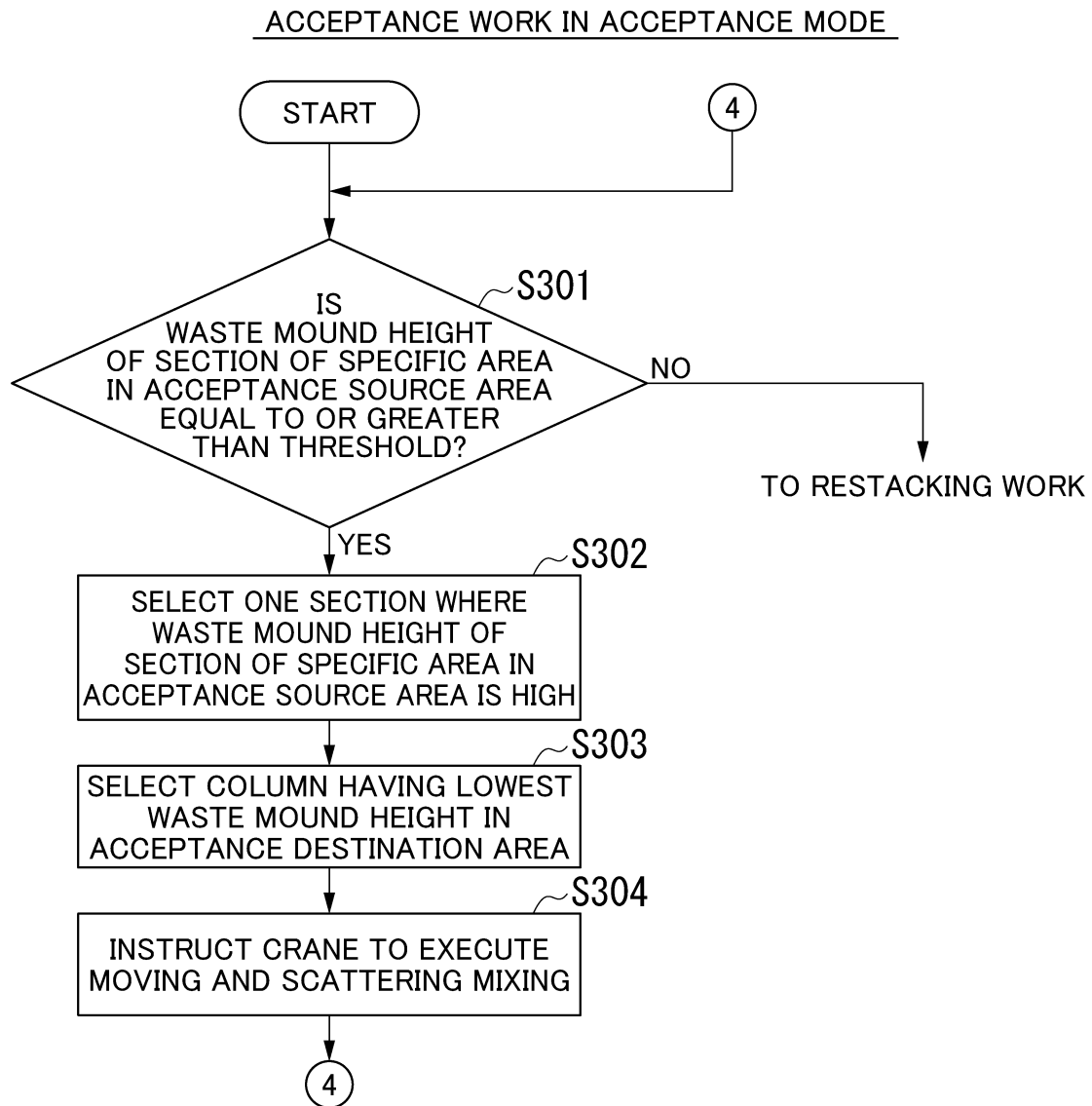


FIG. 17

