

FIG. 1

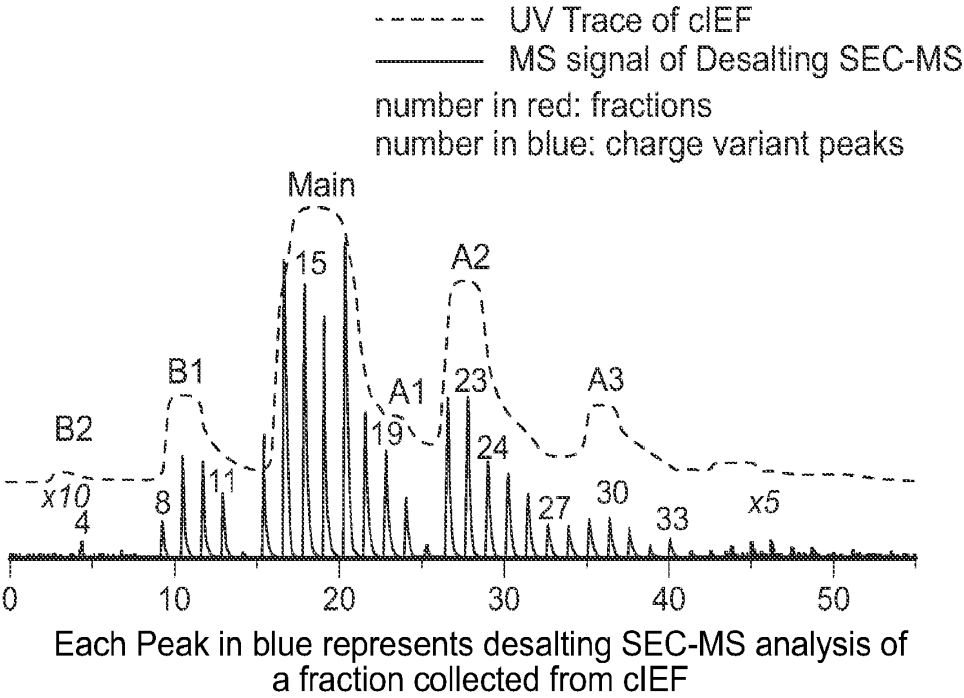


FIG. 2A

Peaks	Fractions	Charge Variants Identified by MS
B2	4	2xLys
B1	8-11	1xLys
Main	13-18	mAb
A1	19-21	deamidation, glycation
A2	22-27	deamidation, 1xNeuAc, glycation/glucuronylation
A3	28-33	deamidation, 2xNeuAc, glycation/glucuronylation

FIG. 2B

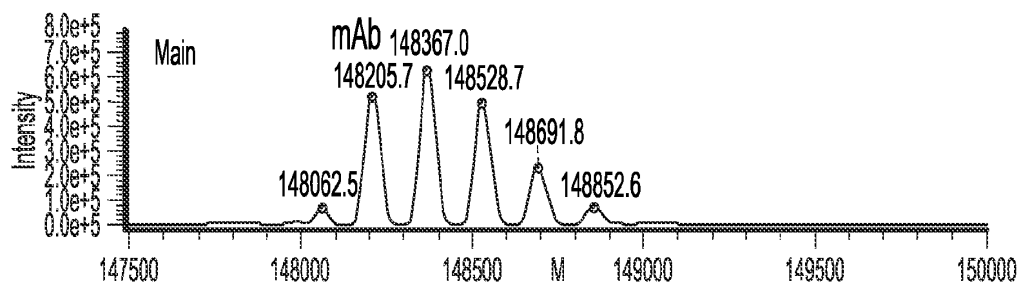


FIG. 3A

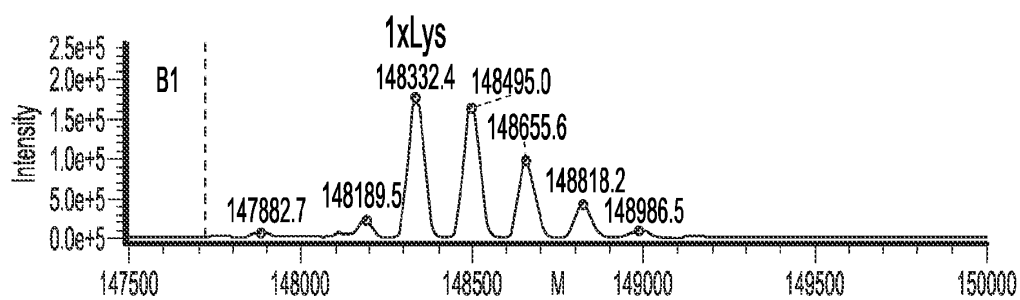


FIG. 3B

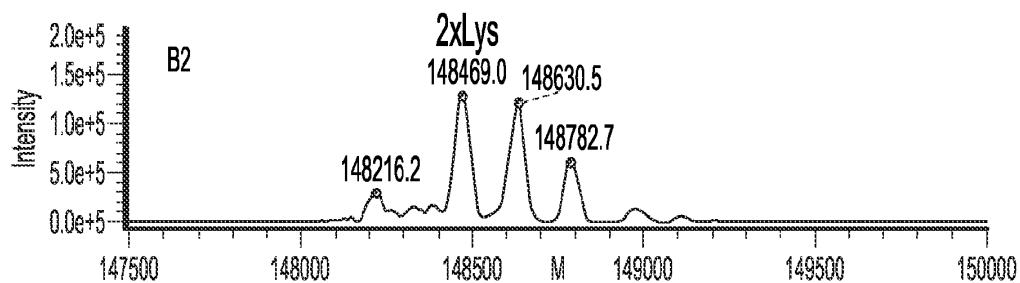


FIG. 3C

SUBSTITUTE SHEET (RULE 26)

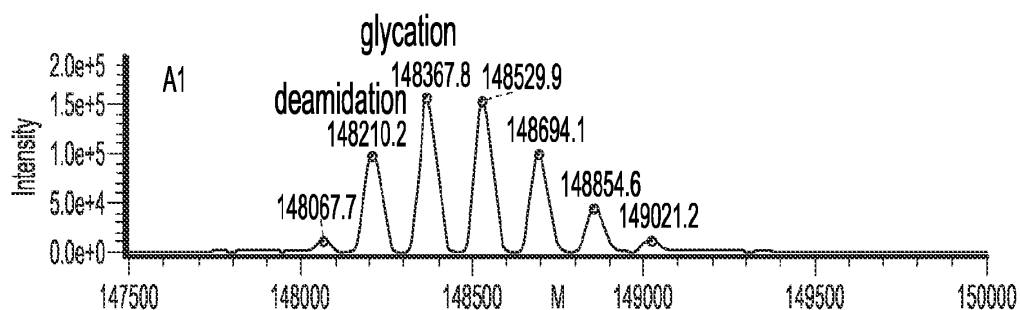


FIG. 3D

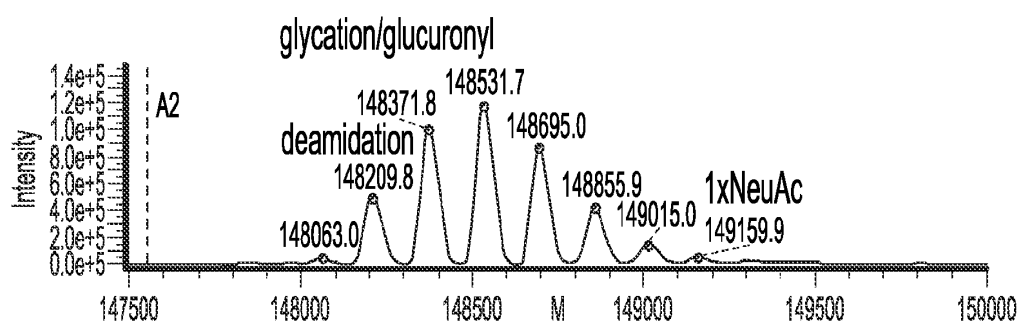


FIG. 3E

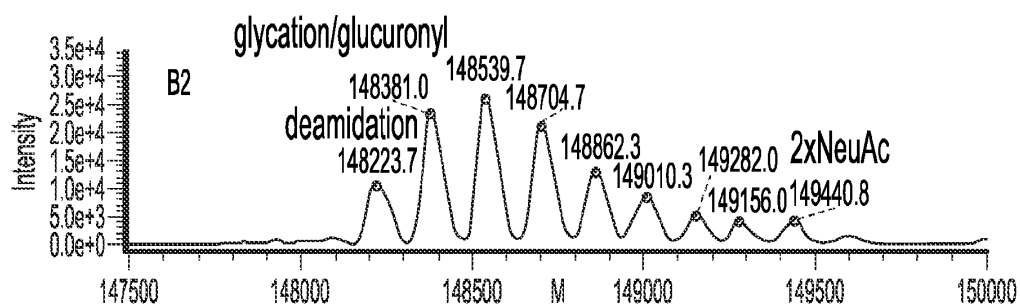


FIG. 3F

SUBSTITUTE SHEET (RULE 26)

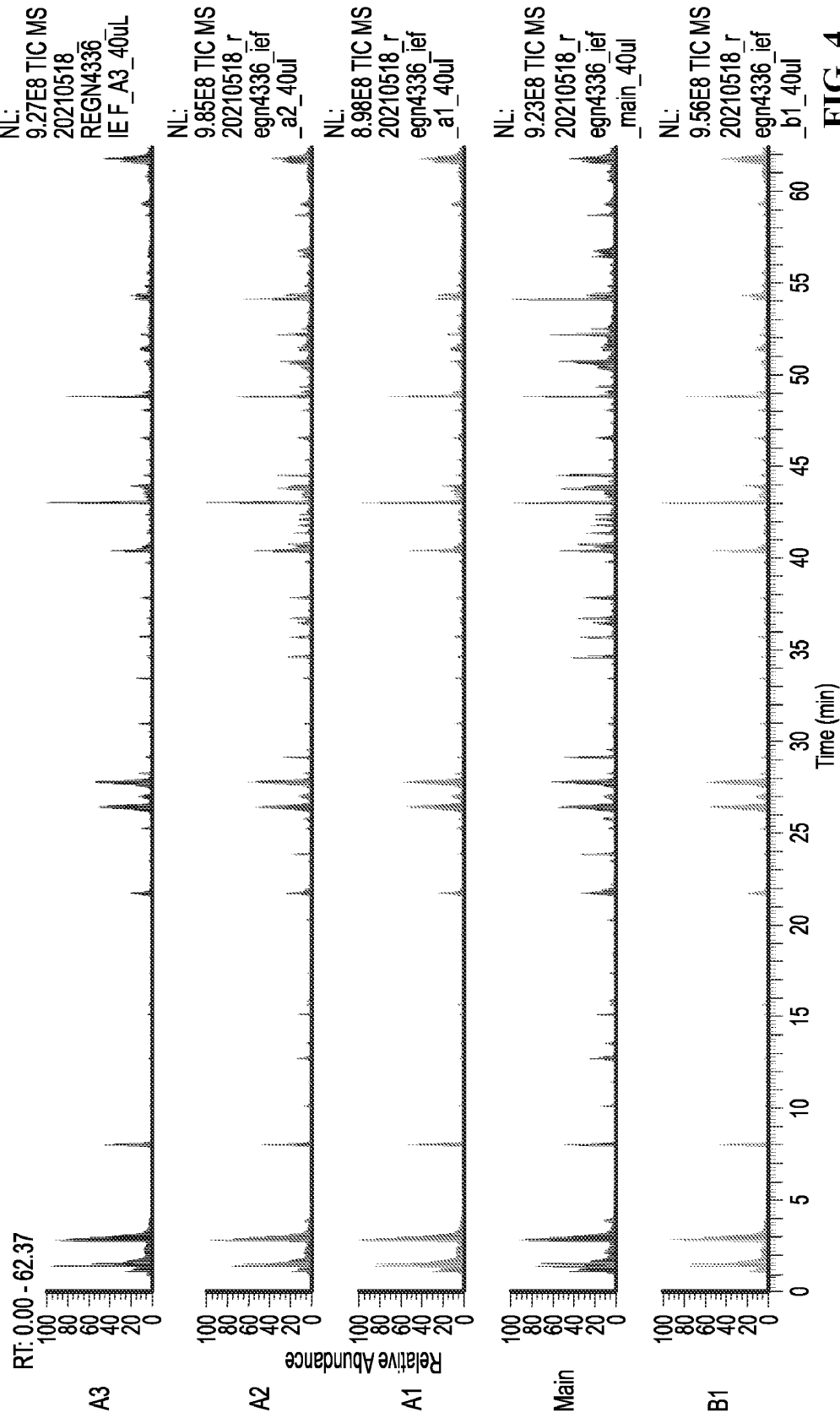


FIG. 4

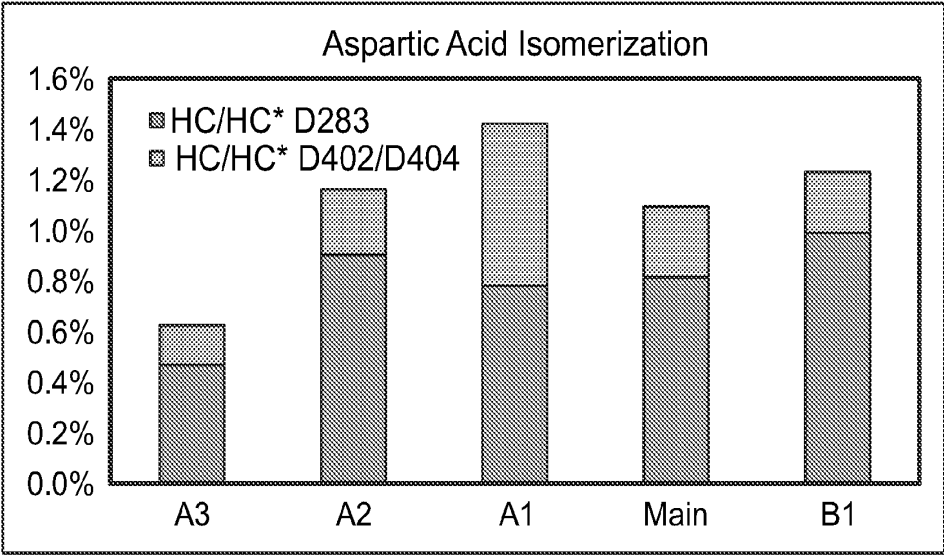


FIG. 5A

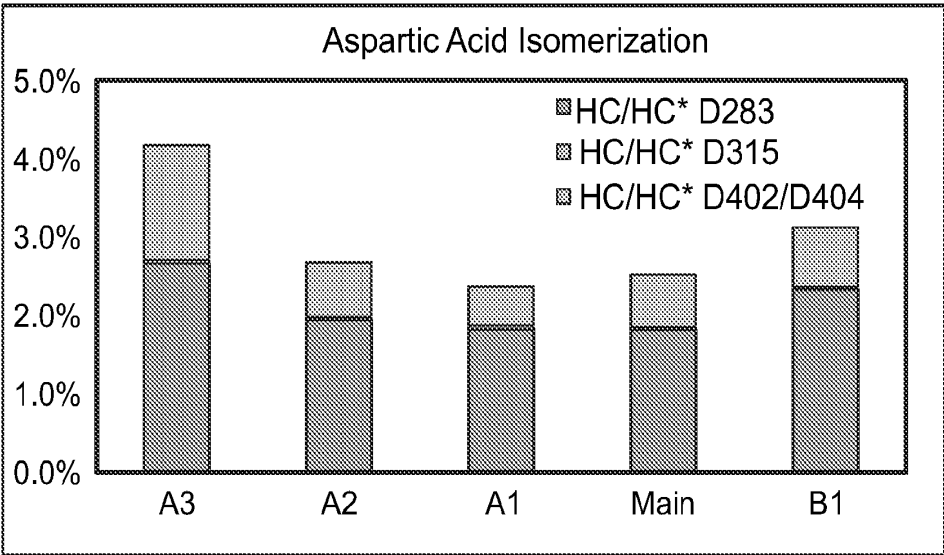


FIG. 5B

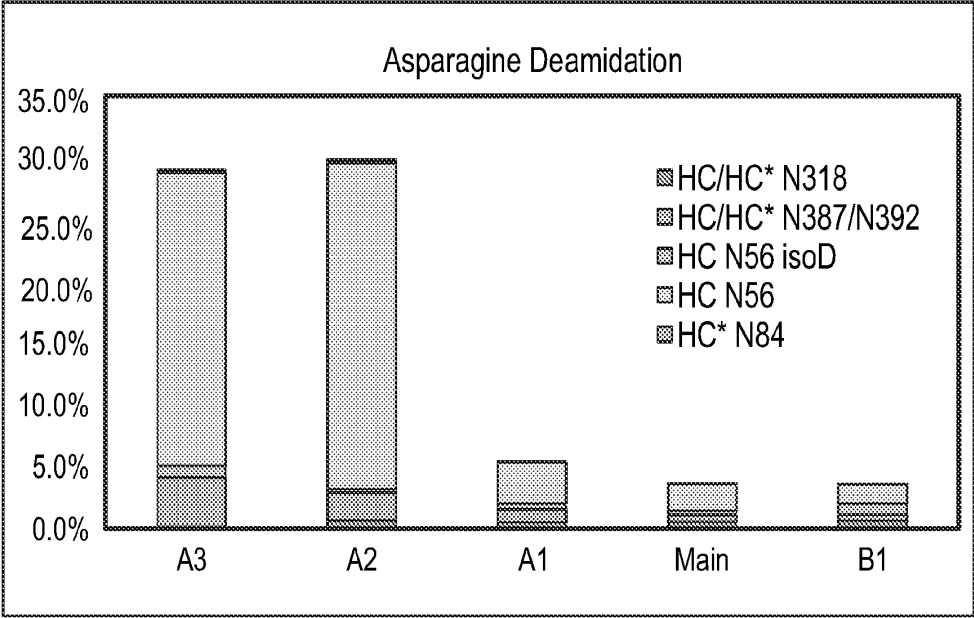


FIG. 5C

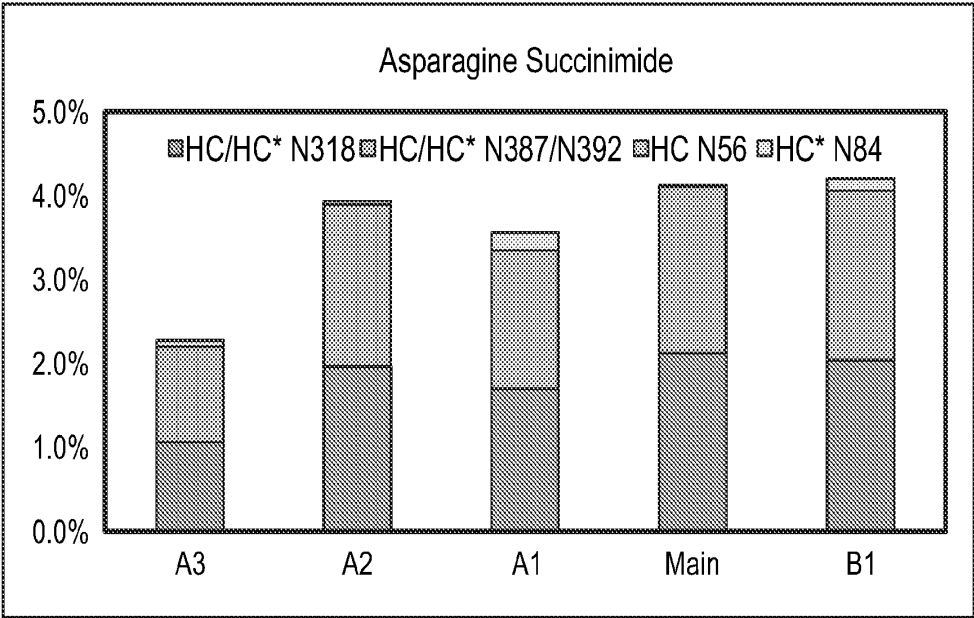


FIG. 5D

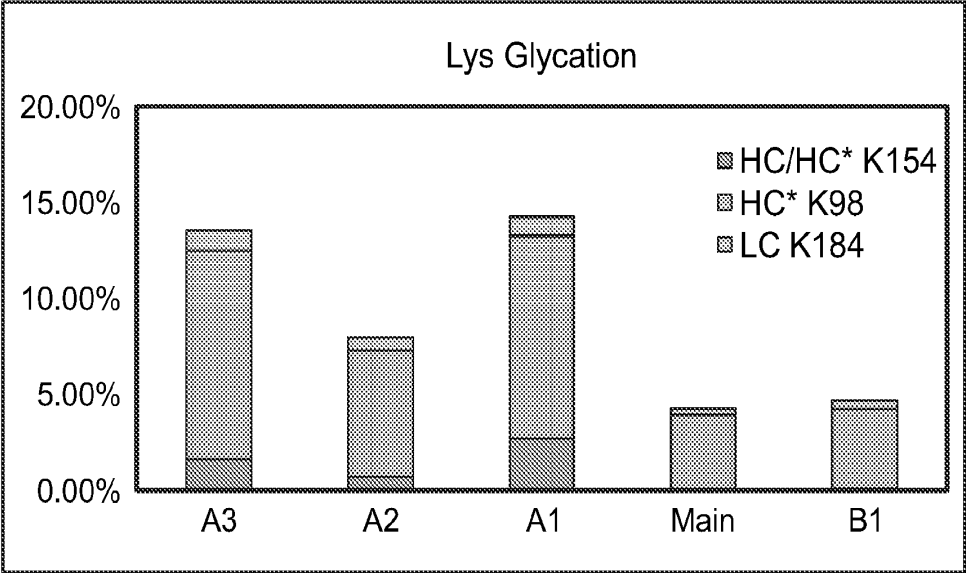


FIG. 5E

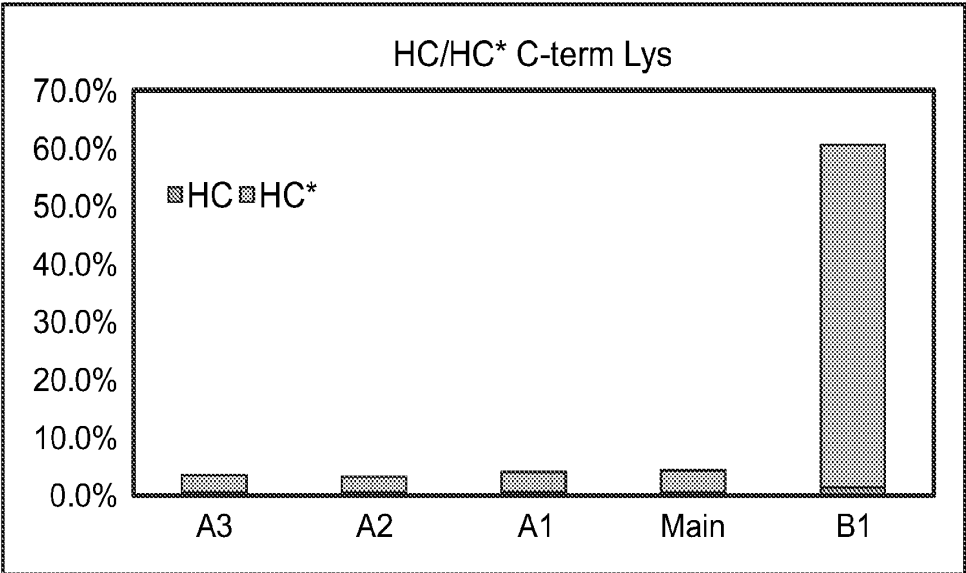
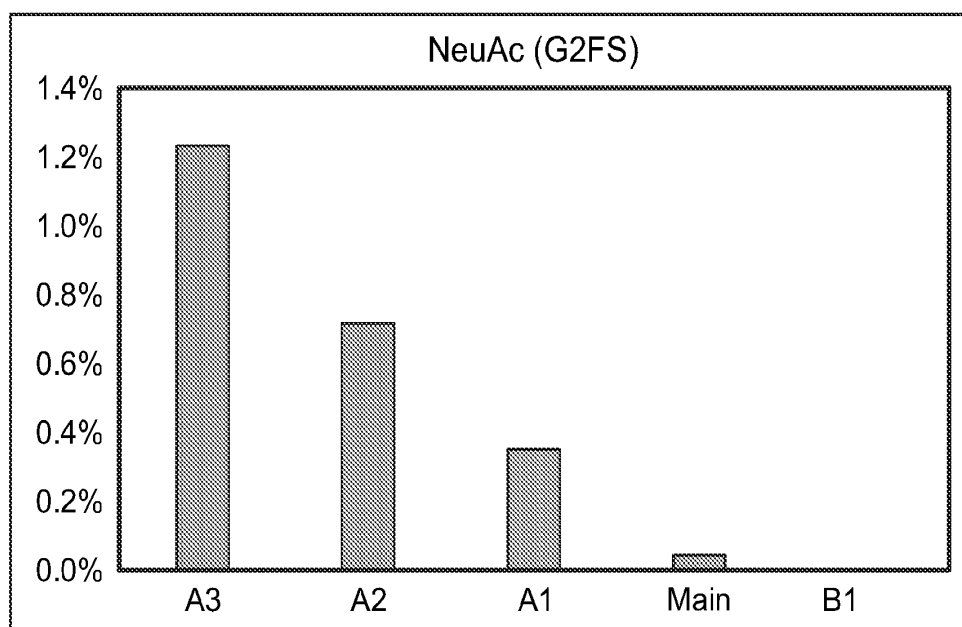


FIG. 5F

**FIG. 5G**