

(43) International Publication Date
19 December 2013 (19.12.2013)

(51) International Patent Classification:

B31F 1/20 (2006.01) *B32B 29/08* (2006.01)
B31F 1/32 (2006.01) *B32B 38/00* (2006.01)

(21) International Application Number:

PCT/NZ2013/000081

(22) International Filing Date:

9 May 2013 (09.05.2013)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

600669	15 June 2012 (15.06.2012)	NZ
604797	18 December 2012 (18.12.2012)	NZ
607809	4 March 2013 (04.03.2013)	NZ
607894	6 March 2013 (06.03.2013)	NZ

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(81) Designated States (unless otherwise indicated, for every
 kind of national protection available): AE, AG, AL, AM,
 AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY,
 BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM,
 DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT,
 HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP,
 KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD,
 ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI,
 NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU,
 RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ,
 TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA,
 ZM, ZW.

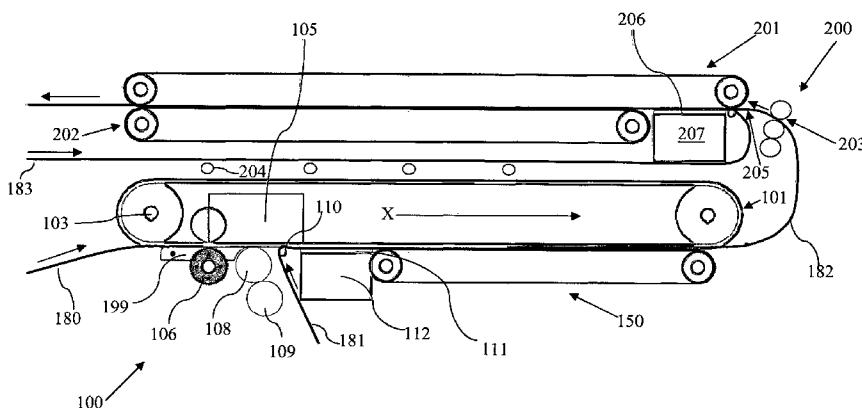
(84) Designated States (unless otherwise indicated, for every
 kind of regional protection available): ARIPO (BW, GH,
 GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ,
 UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ,
 TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK,
 EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV,
 MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM,
 TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW,
 ML, MR, NE, SN, TD, TG).

Published:

— with international search report (Art. 21(3))

(54) Title: IMPROVEMENTS IN AND RELATING TO PAPERBOARD MANUFACTURE

Figure 3



(57) Abstract: A machine for producing corrugated paperboard which includes: an endless fluted conveyor belt assembly having an endless fluted conveyor belt including a plurality of adjacent flutes thereon wherein the flutes are configured to correspond to the teeth on a corrugating roller which is located at the upstream end of the endless fluted conveyor assembly; at least one source of electromagnetic radiation and associated support surface located downstream of a glue applicator, said associated support surface also being sufficiently proximate to the flutes on the endless fluted conveyor belt, so as in use, to be capable of at least partially holding newly glued planar sheet and corrugated sheet material together; and wherein the machine further includes an industrial inkjet printer which is positioned to print a planar liner sheet prior to the liner sheet being bonded to a corrugated sheet material.