

Description

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REPLACED

Process for preparing 1,2-dichloroethane by direct
chlorination

5 The preparation of 1,2-dichloroethane (EDC below) by
reacting ethylene with chlorine, which is generally
referred to as direct chlorination, takes place with the
liberation of heat of reaction. For better control of the
reaction and for dissipating the heat of reaction it is
common to use circulating liquid EDC. For this purpose
10 liquid reaction mixture or crude EDC is taken off from
the reaction chamber and the heat of reaction is utilized
by way of a heat exchanger to operate distillation
columns, for example. Such processes are known, for
example, from EP-A-471 987 (ZA 91/6491), DE-A-40 29 314
15 and DE-A-41 33 810. From these documents it is also known
that particularly intensive mixing of the reactants with
the circulating EDC can be ensured by means of appro-
priate devices such as static mixers.

20 The invention now relates to a process for preparing EDC
by feeding ethylene and chlorine into circulating EDC
with intensive mixing and heat recovery, which comprises
carrying out the reaction at from 65 to 125°C and at from
0.5 to 3.2 bar absolute, pressure and temperature being
chosen such that the reaction mixture boils, and conduc-
25 ting the heat of reaction away from the gas space and
supplying it to a heat exchanger.

The invention additionally relates to an apparatus for
carrying out the process, which is shown diagrammatically
in Figure 1. In this figure the reference numbers have
30 the following meanings:

- 1 = Reactor
- 2 = Mixing device
- 3 = Limit of the liquid EDC
- 4 = Circulation line for liquid EDC

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- 5 5 = Pump
- 6 6 = Infeed point for chlorine or ethylene
- 7 7 = Infeed point for chlorine or ethylene
- 8 8 = Offtake line for gaseous reaction mixture
- 5 9 = Line to the heat exchanger 10
- 10 10 = Heat exchanger
- 11 = Return line from the heat exchanger 10 to the
 reactor 1
- 12 = Line to the distillation column (not shown)
- 10 13 = Line to or from the heat consumer unit
- 14 = Line to or from the heat consumer unit

Preferred embodiments of the novel process and of the apparatus are described in more detail below:

- One process variant consists in taking off gaseous reaction mixture from the gas space, condensing the EDC in a heat exchanger and passing the liquid EDC back into the reactor.
- 15

- Another embodiment of the invention consists in feeding the gaseous reaction mixture at the side into a distillation column from which inert gas fractions and unreacted ethylene are taken off from the top, pure EDC is taken off at the side below the infeed point, and high-boiling byproducts are separated off from the bottom. This distillation column can advantageously be operated with the heat of reaction from the gas space of the reactor. In this case the temperature in the lower part of the distillation column is somewhat lower than the temperature in the reaction chamber. It is, for example, 90°C if the reaction is carried out at 105°C.
- 20
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- 30 An appropriate apparatus for this embodiment of the invention is shown in Figure 2. In this figure the reference numerals 1 to 14 have the meanings given above, and the others are:

- 15 = Distillation column
- 16 = Line for volatile products
- 17 = Condenser
- 18 = Circuit line
- 5 19 = Return flow vessel
- 20 = Pump
- 21 = Line for taking off low-boiling products
- 22 = Drier
- 23 = Line for off-gas
- 10 24 = Condenser
- 25 = Pump
- 26 = Line for EDC
- 27 = Line for high-boiling products

15 The volatile products pass from the head of the distillation column 15 through the line 16 and the condenser 17, by way of the circuit line 18, into the container 19 (return flow vessel). In addition, condensed liquid products pass via the circuit line 18 and a pump 20 into a drier 22, which prevents entrained water from becoming enriched in this circuit and causing corrosion. Via a line 21 it is possible to bring out low-boiling products separately.

25 Gaseous products, essentially unreacted ethylene and inert fractions, pass from the container 19 via a further condenser 24 and a pump 25 to the off-gas utilization unit.

30 The drier 22 can be of customary design and may function, for example, in accordance with known physical and/or chemical methods. If the drier 22 contains a drying agent, chemical drying agents such as phosphorus pentoxide or physical drying agents such as molecular sieves or silica gels are appropriate. Drying is advantageously effected as indicated in US-A-5 507 920.

35 In a different embodiment of the invention the distillation column is operated under reduced pressure. This

embodiment is shown in Figure 3. In this figure the reference numbers 1 to 21 (there is no drier 22) and 23 to 27 have the meanings given above and 28 is a return flow line from the condenser 24 to the container 19.

5 In this case the container 19 is under a more greatly reduced pressure than the column 15 (for example 0.8 bar absolute in the column 15, 0.26 bar absolute in the container 19). Pressure regulation here is by means of
10 one or more pumps, for example the pump 25 (with appropriate valves, which are not shown in the figure). In this embodiment the products which arrive by way of the condenser 17 are depressurized in the container 19. The gas phase passes via the line 23 into the condenser 24, from which liquefied products flow back to the container
15 19 via the line 28. The liquid phase - pure EDC - is separated downstream of the pump 20 into the product stream (via line 26) and the return stream 18.

The process is carried out with the customary catalysts. Suitable catalysts are combinations of Lewis acids such
20 as iron(III) chloride and halides of metals of the first or second subgroup of the Periodic Table of the Elements, especially sodium chloride, in a wide variety of molar ratios (NL-A-6901398, US-A-4 774 373 or DE-A-41 03 281) and, in particular, with the catalyst system according to
25 WO-A-94/17019 (ZA 94/0535), in which case during the entire reaction the molar ratio of sodium chloride to iron(III) chloride remains below 0.5, preferably in the range from 0.45 to 0.3. In this process the EDC is obtained in such high purity that particularly long
30 standing times of the heat exchangers are achieved.

The novel implementation of the process entails a range of advantages:

The reaction can be carried out very safely and can be readily controlled at any time. By this means it is
35 possible to keep the reaction temperature low, which

suppresses the formation of byproducts. Owing to the fact that the heat of reaction is conducted away from the gaseous reaction mixture, the heat exchangers, for example circulation evaporators, can be given small dimensions, since the heat of condensation of the EDC is utilized as well. Another advantage is that the heat exchangers are not contaminated by entrained catalyst and high-boiling byproducts.

The utilization of the heat of reaction and heat of condensation is very effective and permits a large number of constructional designs of the process. The heat exchanger or exchangers can be arranged directly adjacent to the reactor, and the heat-utilizing apparatus can in turn also be built in the direct spatial vicinity of or around the heat exchanger or exchangers. By this means it is possible to avoid constructional expense and heat losses as a result of long lines and to save valuable space in the plant.

In the case of the abovementioned embodiments of the invention, in which inert gas fractions and unreacted ethylene are removed, the ethylene can be separated off from the inert fractions in a known manner and passed back to the process. Gas fractions such as oxygen or nitrogen are, for example, entrained by the chlorine, the oxygen here being regarded as inert as it is at a volume concentration below the explosion limit (3 %). Off-gas recycling in the context of direct chlorination is described in WO-A-96/03361 (ZA 95/6058).

The implementation of the reaction is effected in a manner known per se, reference being made to the above-mentioned documents in relation to this and to the details regarding apparatus.

The novel process is explained in more detail in the following examples.

Example 1 (Figures 1 and 2)

In a direct chlorination reactor 1 with a static mixer 2, chlorine is fed in via the line 6 and ethylene is fed in via the line 7. The reactor is filled with liquid EDC to the liquid level 3 and this EDC is pumped in circulation via the line 4 and the pump 5. The gas mixture which emerges from the vapor space of the reactor via the line 8 (essentially comprising EDC but also traces of unreacted ethylene, oxygen, nitrogen and components which boil more readily than EDC) is predominantly (about 85 %) passed via the line 9 to a column heater 10 (heat exchanger), where it is condensed and passed back into the reactor 1 via the line 11. The energy of condensation is passed via the lines 13 and 14 to the distillation column 15 and is led away from the latter.

The smaller proportion of the gas mixture is fed via the line 12 into the distillation column 15 at the side, where unreacted ethylene, oxygen, nitrogen and traces of relatively low-boiling byproducts such as ethyl chloride and water are separated off at the top (line 16). The pure EDC is taken off from the column 15 via the line 26 (below the infeed point of the line 12).

Noncondensables such as ethylene, oxygen and nitrogen pass via the line 16, the condenser 17, the line 18, the container 19 and the line 23 to an off-gas condenser 24, and then to the compressor 25, which sends them under pressure to an off-gas utilization unit.

Condensables such as relatively low-boiling byproducts and an azeotropic mixture of EDC and water likewise pass first via the line 16, the condenser 17 and the circuit line 18 to the return flow vessel 19, but from there they pass via the conveying pump 20 to the drier 22, which prevents traces of entrained water from accumulating at the column head. The dried condensate then flows via the circuit line 18 into the distillation column 15.

Example 2 (Figure 3)

The procedure of Example 1, first paragraph, is repeated, and then the procedure is as follows:

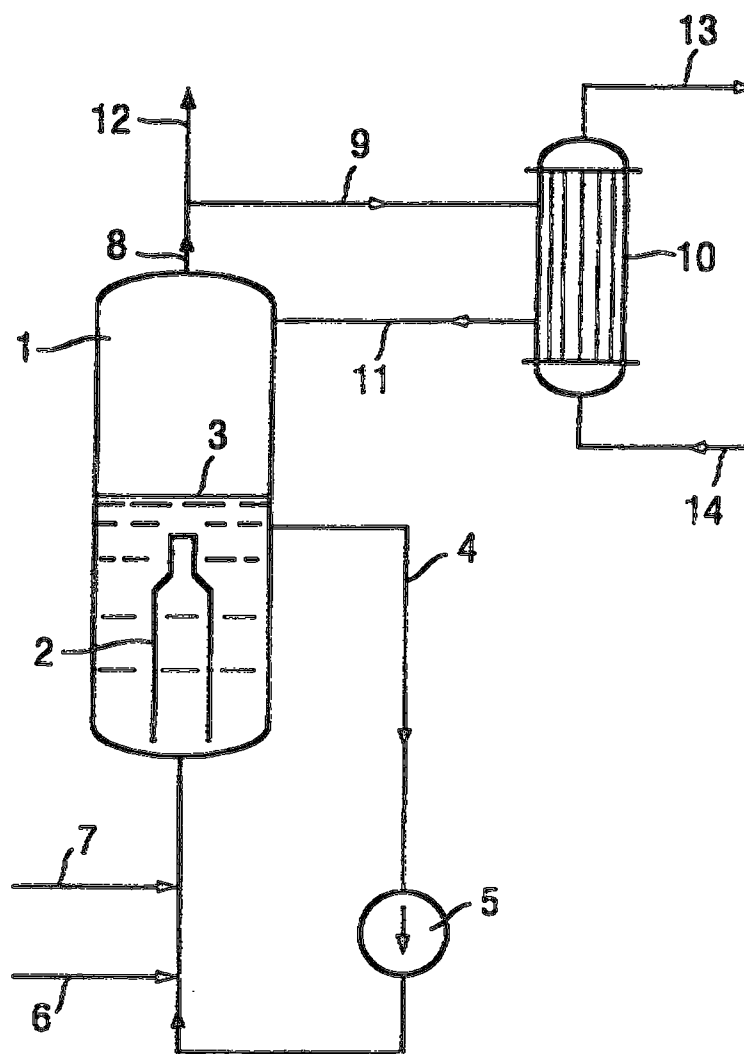
5 The smaller part of the gas mixture is fed via the line
12 into the distillation column 15. Pure EDC and unreact-
ed ethylene, oxygen and nitrogen and traces of relatively
low-boiling components pass via the line 16 to the EDC
condenser 17 and then via the line 18 to the return flow
vessel 19. A (single) vacuum pump 25 is used to establish
10 a pressure of 0.8 bar absolute in the column 15 and
0.26 bar absolute in the return flow vessel 19, in order
to separate off the unreacted ethylene dissolved in the
EDC, and also the oxygen and nitrogen. Further EDC is
condensed at + 1°C in the off-gas condenser 24, and the
15 off-gas is passed via the line 23 to an off-gas
utilization unit. Pure EDC from the return flow vessel 19
is passed via the line 26 to an EDC cracking furnace.

Claims

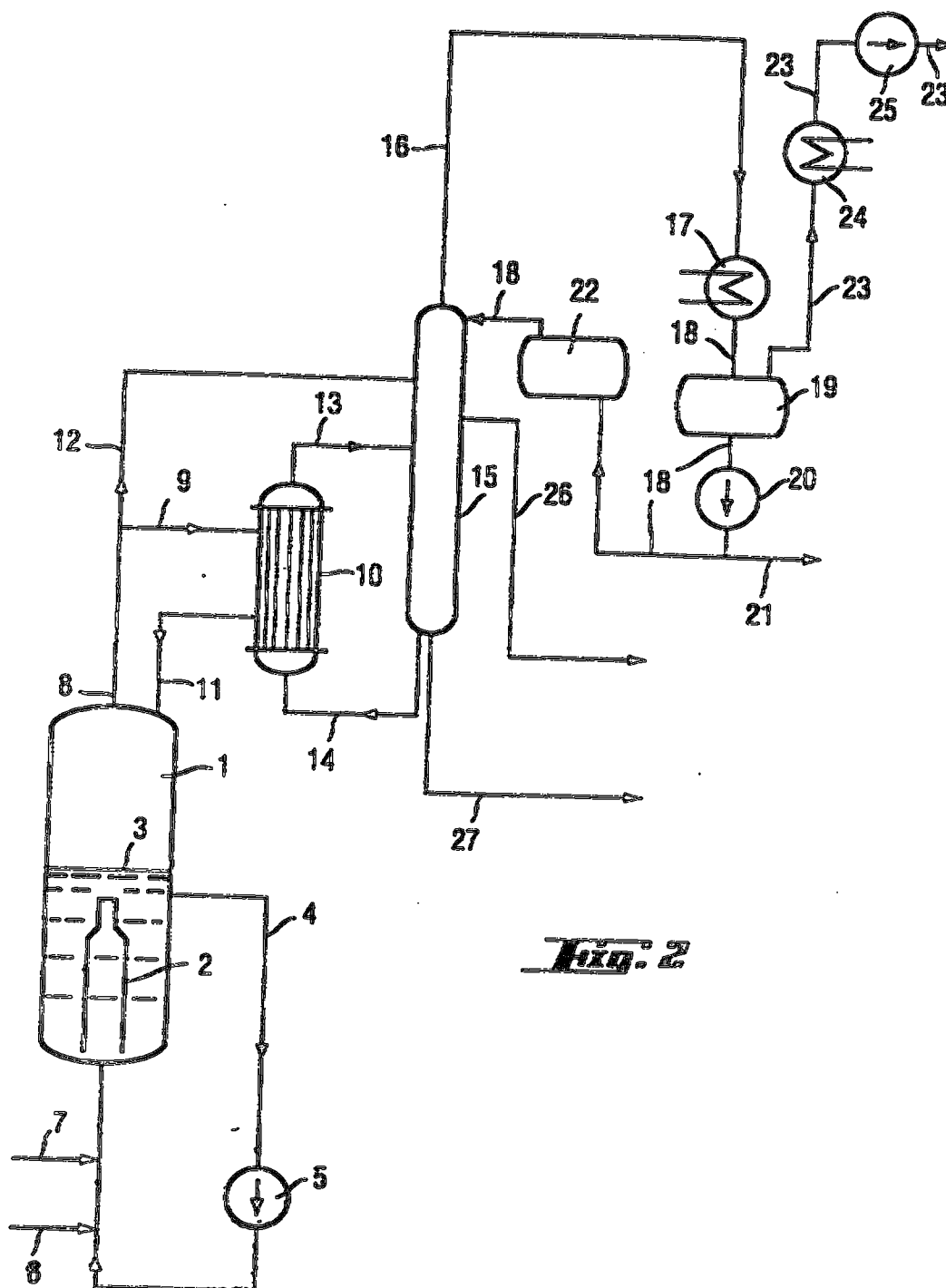
1. A process for preparing 1,2-dichloroethane (EDC) by feeding ethylene and chlorine into circulating EDC with intensive mixing and heat recovery, which comprises carrying out the reaction at a temperature of from 65 to 125°C and at a pressure of from 0.5 to 3.2 bar absolute, pressure and temperature being chosen such that the reaction mixture boils, and conducting the heat of reaction away from the gas space and supplying it to at least one heat exchanger.
2. The process as claimed in claim 1, wherein part of the gaseous reaction mixture is taken off from the gas space, the EDC is condensed in a heat exchanger and the liquid EDC is passed back to the reactor.
3. The process as claimed in claim 1 or 2, wherein part of the gaseous reaction mixture is fed at the side into a distillation column from which inert gas fractions and unreacted ethylene are taken off from the top, pure EDC is taken off at the side below the infeed point, and high-boiling byproducts are separated off from the bottom.
4. The process as claimed in claim 3, wherein the distillation column is operated with the heat of reaction from the gas space of the reactor.
5. The process as claimed in one or more of the preceding claims, wherein the intensive mixing is effected with a static mixer.
6. The process as claimed in one or more of the preceding claims, wherein the reaction is carried out with a catalyst system comprising a Lewis acid and a halide from the first or second group of the Periodic Table of the Elements.



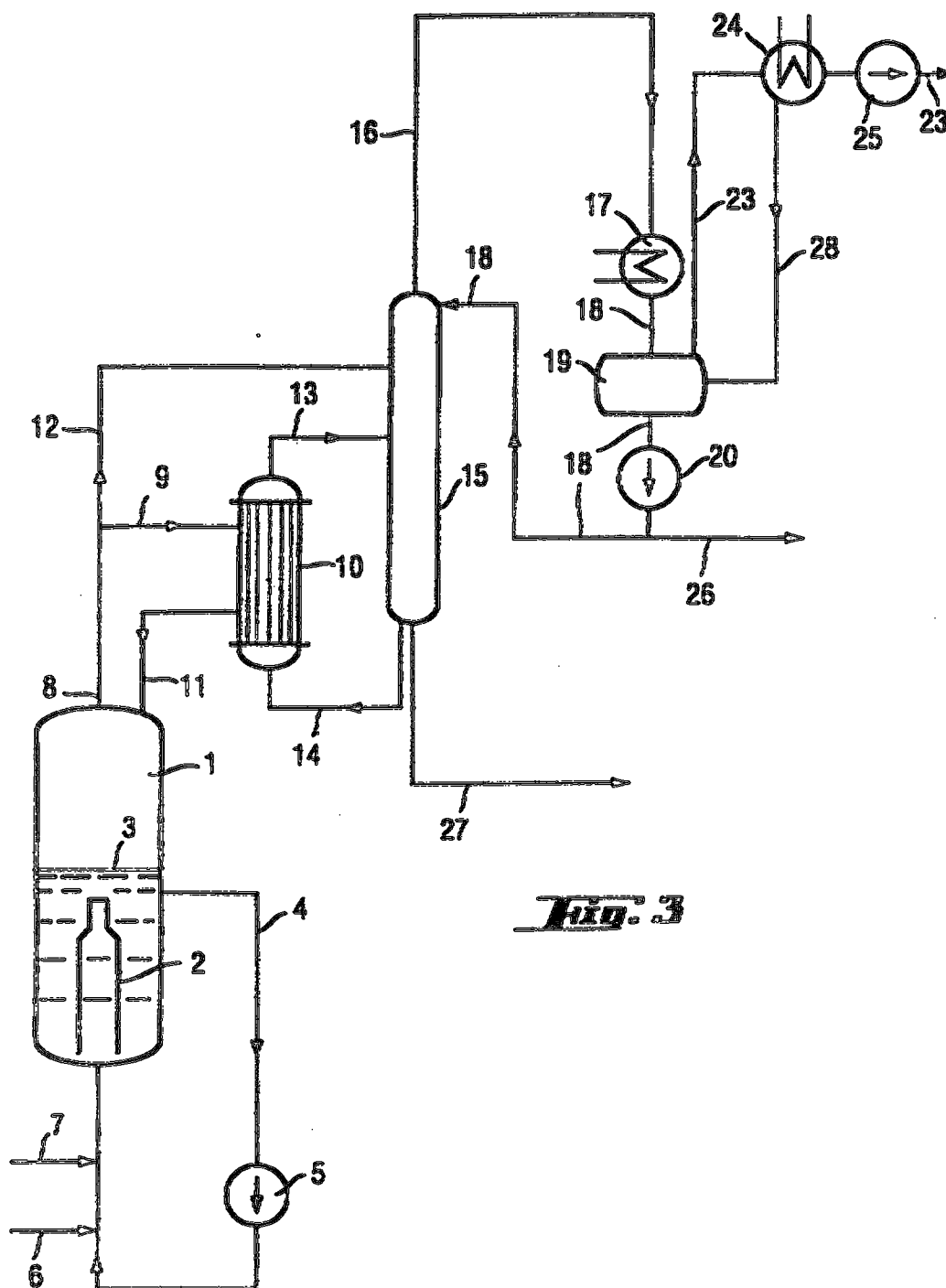
7. The process as claimed in claim 6, wherein the catalyst employed comprises sodium chloride and iron(III) chloride in a molar ratio of below 0.5.
- 5 8. An apparatus for carrying out the process as claimed in claims 1 to 7, which comprises a reactor (1), a mixing device (2), a limit of the liquid EDC (3), a circulation line for liquid EDC (4), a pump (5), infeed points for chlorine and ethylene respectively (6, 7), an offtake line for gaseous reaction mixture (8), a line (9) to the heat exchanger (10), a heat exchanger (10), a return line (11) from the heat exchanger (10) to the reactor (1), a line (12) to a distillation column and lines (13, 14) to and from, respectively, the heat consumer unit.
- 10 9. The apparatus as claimed in claim 8, which comprises a distillation column (15), a line for volatile products (16), a condenser (17), a circuit line (18), a return flow vessel (19), a pump (20), a line for taking off low-boiling products (21), a drier (22), a line for off-gas (23), a condenser (24), a pump (25), a line for EDC (26) and a line for high-boiling products (27).
- 15 10. The apparatus as claimed in claim 9, in which the drier (22) is omitted and a return flow line (28) from the condenser (24) to the container (19) is provided.
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- 25

**Fig. 1**

2/3



3/3

**Fig. 3**

IN THE MATTER OF a Singapore
Application corresponding to
PCT Application PCT/EP97/03399

I, Andrew Harvey David SUMPTER BSc,
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England, do solemnly and sincerely declare that I am conversant
with the English and German languages and am a competent
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amended sheet of the PCT Application filed under
No. PCT/EP97/03399.

Date: 1 December 1998



A. H. D. SUMPTER

For and on behalf of RWS Group plc

Process for preparing 1,2-dichloroethane by direct chlorination

The invention relates to a process for preparing 1,2-dichloroethane by direct chlorination.

5 The preparation of 1,2-dichloroethane (EDC below) by reacting ethylene with chlorine, which is generally referred to as direct chlorination, takes place with the liberation of heat of reaction. For better control of the reaction and for dissipating the heat of reaction it is
10 common to use circulating liquid EDC. For this purpose liquid reaction mixture or crude EDC is taken off from the reaction chamber and the heat of reaction is utilized by way of a heat exchanger to operate distillation columns, for example. Such processes are known, for
15 example, from EP-A-471 987 (ZA 91/6491), DE-A-4029314 and DE-A-41 33 810. From these documents it is also known that particularly intensive mixing of the reactants with the circulating EDC can be ensured by means of appropriate devices such as static mixers. US-4 873 384
20 describes a process for preparing EDC from ethylene and chlorine in liquid EDC in which the vapor of the reaction medium serves to recover some of the latent heat.

The invention now relates to a process for preparing EDC by feeding ethylene and chlorine into circulating EDC
25 with intensive mixing and heat recovery, which comprises carrying out the reaction at from 65 to 125°C and at from 0.5 to 3.2 bar absolute, the pressure and temperature being chosen such that the reaction mixture boils, and conducting the heat of reaction away from the gas space
30 and supplying it to a heat exchanger.

The invention additionally relates to an apparatus for carrying out the process, which is shown diagrammatically in Figure 1. In this figure the reference numbers have the following meanings:

AMENDED SHEET

- 1 = Reactor
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AMENDED SHEET

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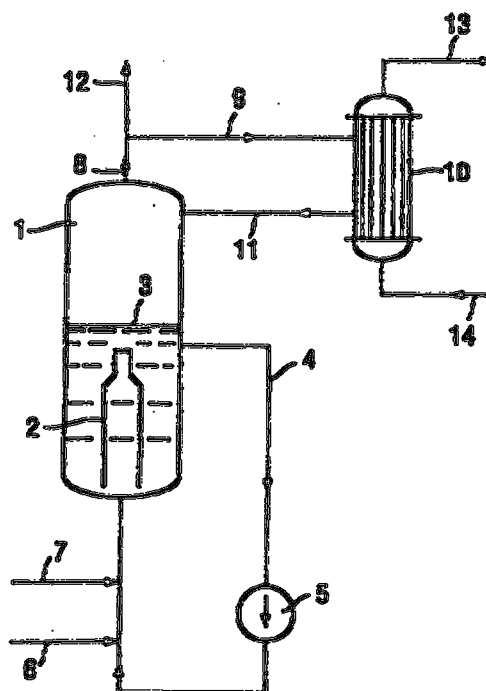
(54) Bezeichnung: VERFAHREN ZUR HERSTELLUNG VON 1,2-DICHLORETHAN DURCH DIREKTCHLORIERUNG

(57) Abstract

The preparation of 1,2-dichloroethane (EDC) is carried out by feeding ethylene and chlorine into circulating EDC (direct chlorination) such that the reaction mixture boils and the heat of the reaction is led away from the gas space.

(57) Zusammenfassung

Die Herstellung von 1,2-Dichlorethan (EDC) durch Einspeisen von Ethylen und Chlor in umlaufendes EDC (Direktchlorierung) wird so geführt, daß das Reaktionsgemisch siedet, wobei die Reaktionswärme aus dem Gasraum abgeführt wird.



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