FIG. 1

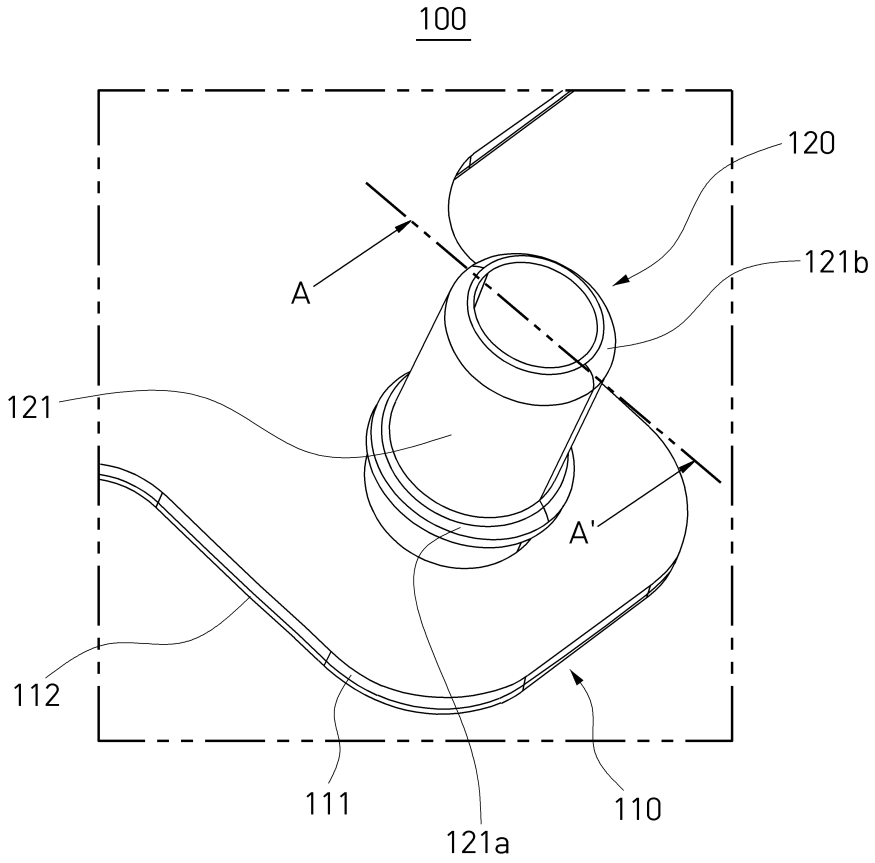


FIG. 2

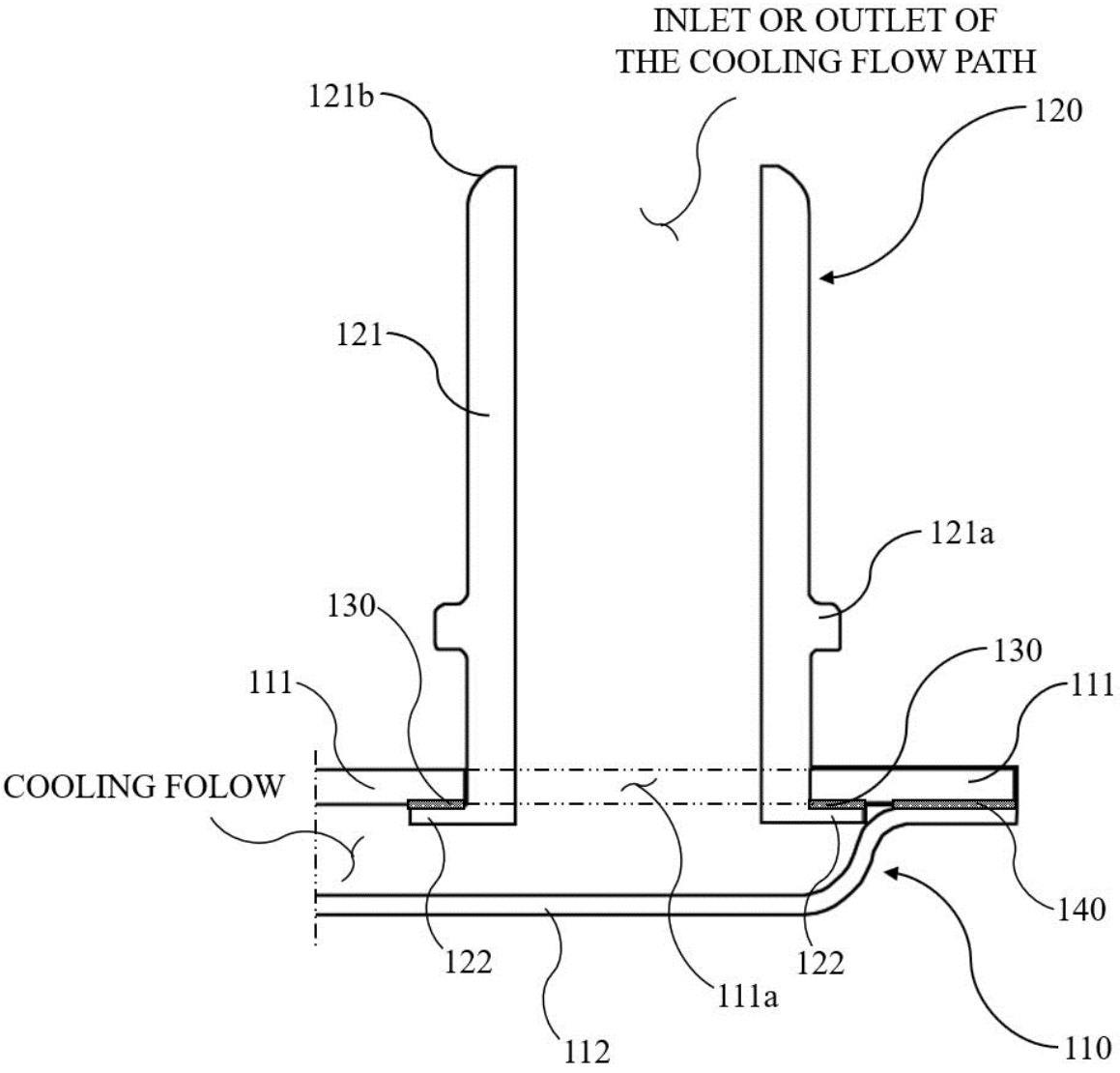

A-A'
INLET OR OUTLET OF
THE COOLING FLOW PATH
121b
120
121
121a
130
130
111
111
COOLING FOLOW
140
122
122
111a
112
110

FIG. 3

A-A'

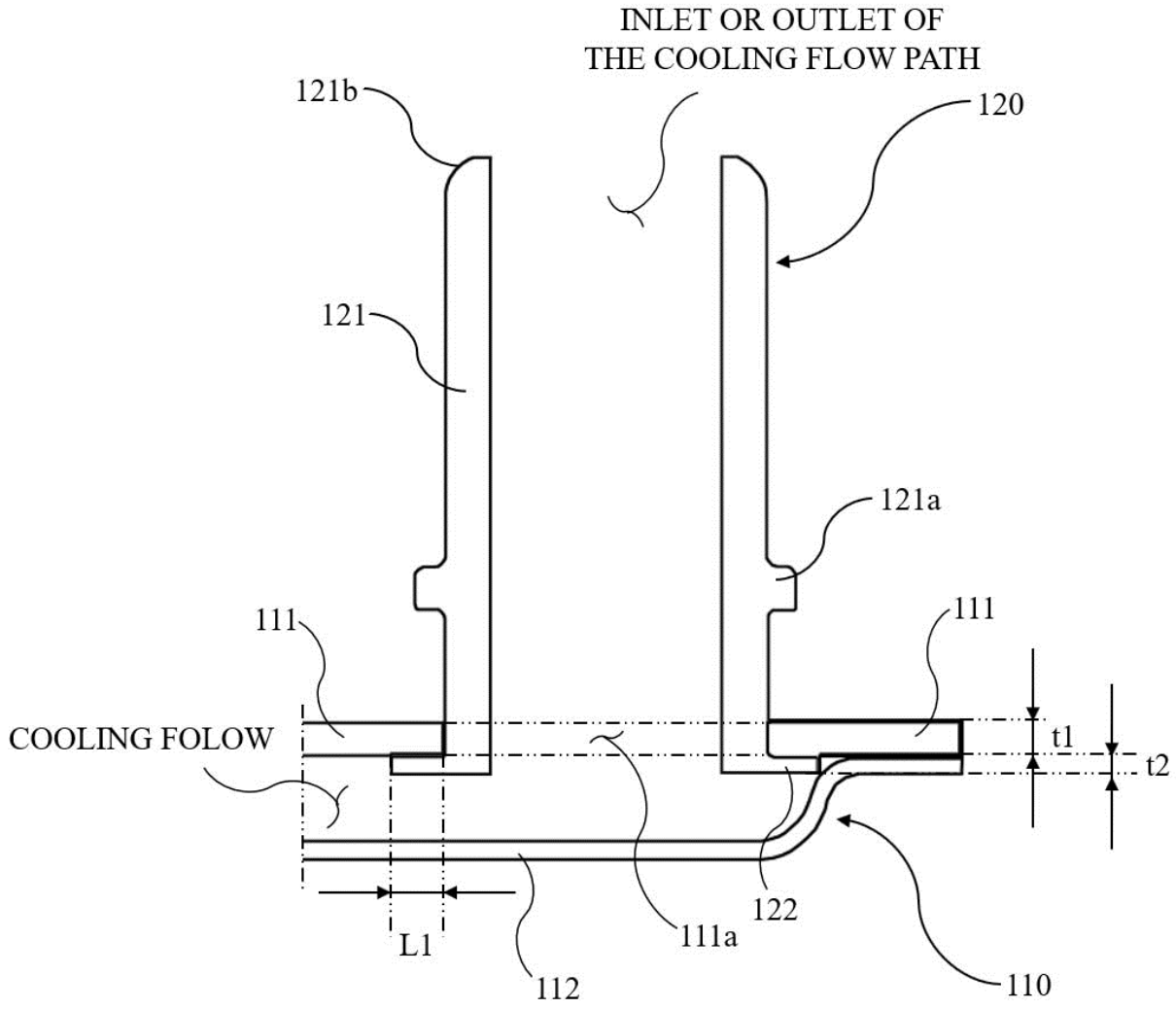
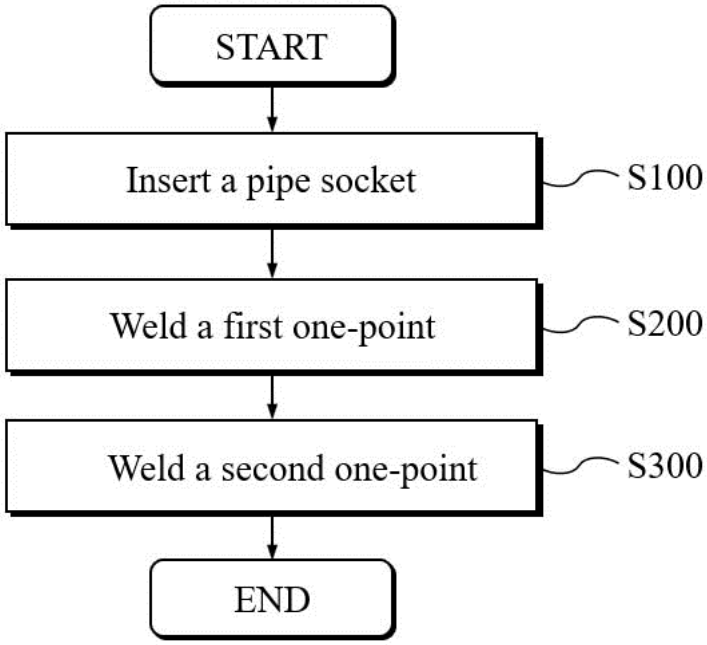

INLET OR OUTLET OF
THE COOLING FLOW PATH
121b
120
121
121a
111
111
COOLING FOLOW
t1
t2
L1
112
111a
122
110

FIG. 4


START
Insert a pipe socket
S100
Weld a first one-point
S200
Weld a second one-point
S300
END