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(71) Applicant: **RAYO 3D BIOTECH OY** [FI/FI]; Kassivikin-
tie 99-34, 01180 Kalkkiranta (FI).

(72) Inventor: **VALLITTU, Pekka**; Kylläisentie 23, 21620
Kuusisto (FI).

(74) Agent: **KOLSTER OY AB**; (Salmisaarenaukio 1), P.O.
Box 204, 00181 Helsinki (FI).

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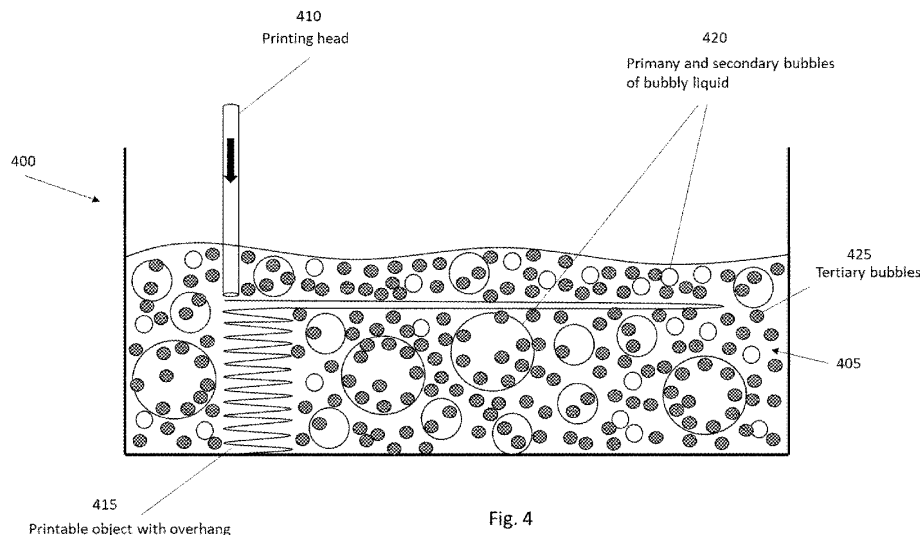


Fig. 4

(57) Abstract: Disclosed is a method for producing bubbly liquid material that is suitable for being used as a supporting material in a 3D printing system, the method comprising, producing to liquid material primary bubbles, stabilizing the primary bubbles with cross-linking enhancing compound, producing secondary bubbles to the liquid material, and using the liquid material comprising the primary and secondary bubbles as the supporting material for printing a 3D object, wherein the liquid material comprises a bubble system comprising at least the primary and secondary bubbles.

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