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(54) Title: METHOD AND DEVICE FOR WELDING TOGETHER TWO BODIES

(57) Abstract

A method for welding together two bodies, for instance pipes or plates, which are placed mutually in line against each other while leaving clear a weld groove, wherein the weld groove is filled with more than one welding layer by means of a welding torch moved in longitudinal direction of the weld groove, and wherein two welding layers are laid in one welding pass by means of two welding torches placed successively at a predetermined fixed distance in the longitudinal direction of the weld groove, so that a time-saving is achieved in the welding process. The invention also relates to a device for welding together two bodies, which device comprises two welding torches lying successively in the longitudinal direction of the weld groove.

