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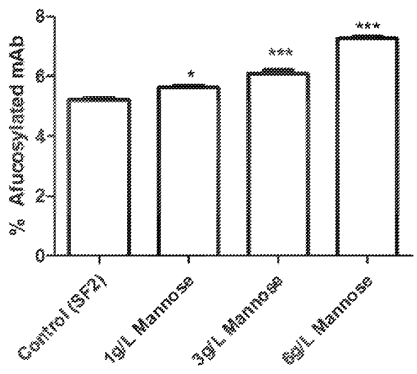
Declarations under Rule 4.17:

— *as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))*

— *as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))*

(54) **Title:** METHOD FOR MODULATING AFUCOSLYATION OF AN ANTIBODY PRODUCT

(57) **Abstract:** The present application is directed to methods for modulating afucosylation of an antibody product that is produced in a bioreactor. The methods include the addition of mannose to the bioreactor to control the afucosylation of the antibody product, including increasing by afucosylation by 1% or more, relative to untreated bioreactor products.



1-way ANOVA + Post test (GraphPad Prism)
* p value 0.01-0.05
** p value 0.001- 0.01
*** p value < 0.001

FIG. 1

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