

A B S T R A C TMETHOD OF MANUFACTURING AN INSULATING
MEMBER AND APPARATUS THEREFOR

5 This invention secures the breakdown voltage between
stem pins or the like for high voltage service in a
cathode ray tube. This CRT formed clay-like silicone
compound having a tip-throughhole and pin-throughholes or a
stem base with the electric insulator mounted to the stem
10 base, and a inter-stem electric insulation device is
structured by mounting either one of the electric insulator
or the stem base with the electric insulator to the stem
of a cathode ray tube and by pressing to fix together.
This structure does not occur bubble generation caused by
15 the electric insulator, and makes the handling easy, and
furthermore, accomplish an automatic mounting of the
electric insulator to a stem.

FIGURE 5B