

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau

(43) International Publication Date
29 June 2023 (29.06.2023)



(10) International Publication Number
WO 2023/117203 A1

- (51) **International Patent Classification:**
B32B 27/32 (2006.01) *B32B 7/028* (2019.01)
- (21) **International Application Number:**
PCT/EP2022/081430
- (22) **International Filing Date:**
10 November 2022 (10.11.2022)
- (25) **Filing Language:** English
- (26) **Publication Language:** English
- (30) **Priority Data:**
21217244.9 23 December 2021 (23.12.2021) EP
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- (81) **Designated States** (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CV, CZ, DE, DJ, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IQ, IR, IS, IT, JM, JO, JP, KE, KG, KH, KN, KP, KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, WS, ZA, ZM, ZW.
- (84) **Designated States** (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, CV, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, ME, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI,

(54) **Title:** MULTI-LAYER FILM STRUCTURE COMPRISING MULTIMODAL ETHYLENE TERPOLYMERS AND RECYCLED LDPE FOR COLLATION-SHRINK FILMS

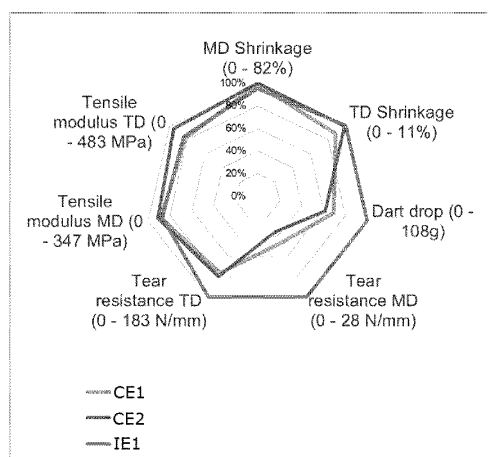


Figure 1: Graphical representation of the values given in Table 3 for IE1, CE1 and CE2.

(57) **Abstract:** A layered film structure comprising a core layer C and external layers E1 and E2, wherein core layer C comprises a multimodal ethylene terpolymer (I) with at least one C₄ to C₁₂ alpha-olefin having an MFR₅ determined according to ISO 1133 of from 0.1 to 5 g/10 min and a density of 0.934 to 0.940 g/cm³ and a recycled LDPE having a MFR₂ determined according to ISO 1133 of from 0.1 to 10 g/10 min and a density in the range from 910 to 940 kg/m³ and wherein external layer(s) E1 and/or E2 comprise(s) a multimodal ethylene terpolymer (II) having an MFR₂ determined according to ISO 1133 of from 0.5 to 10 g/10 min and a density of 0.920 to 0.935 g/cm³.

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SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN,
GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Published:

— *with international search report (Art. 21(3))*