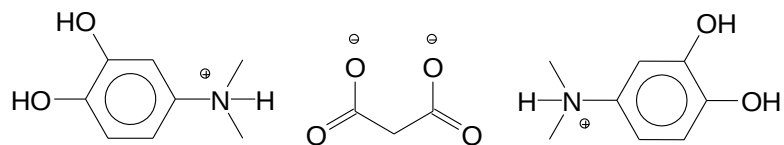
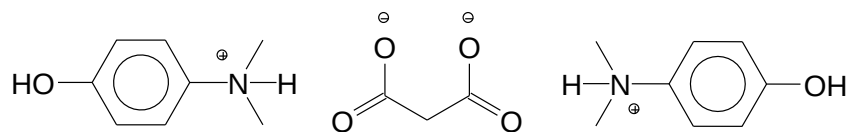
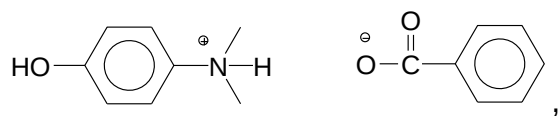
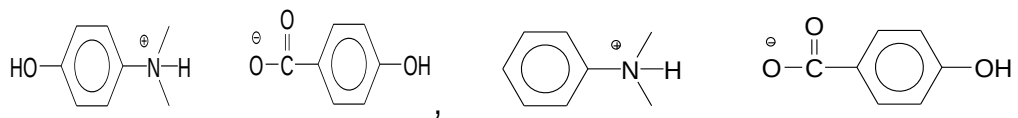
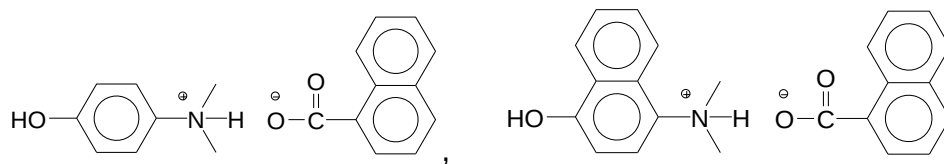
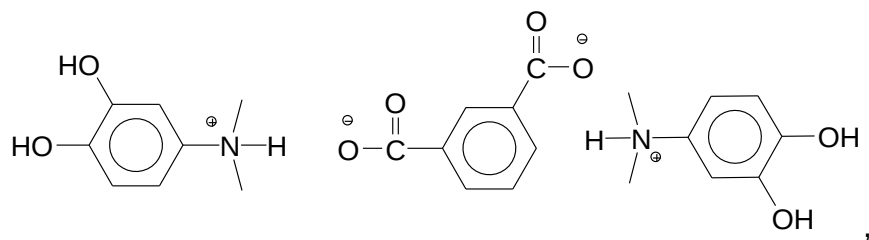
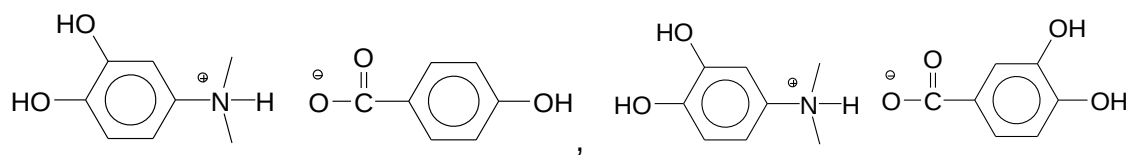


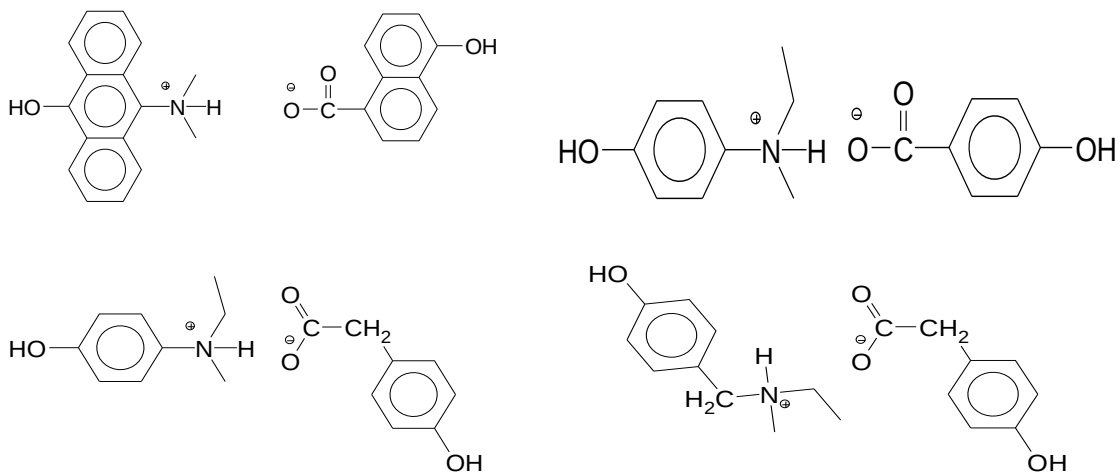
DRAWINGSSHEET 1 of 5Figure 1: Examples of carboxylate additive

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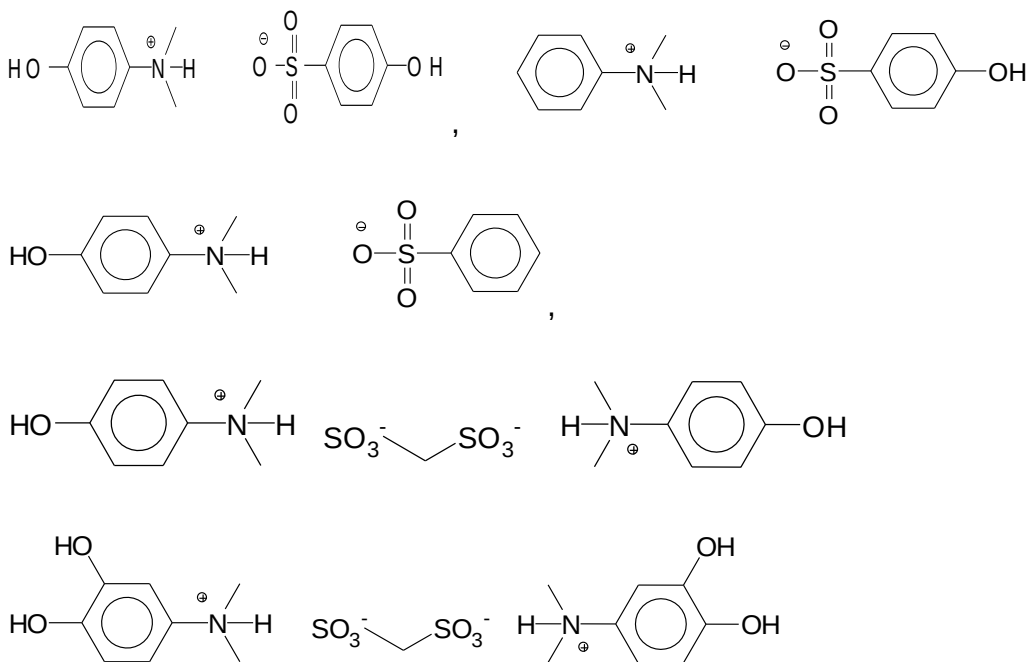


DRAWINGSSHEET 2 of 5

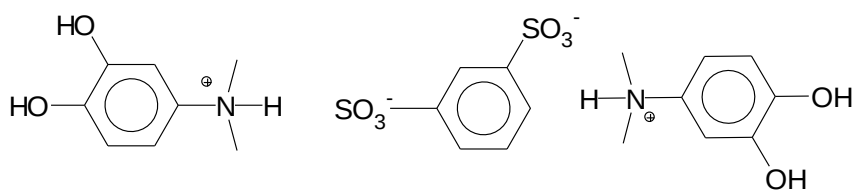
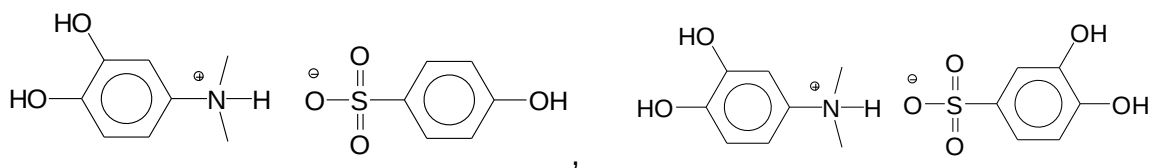
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Figure 2: Examples of sulfonate additive

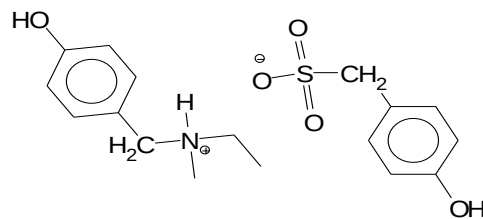
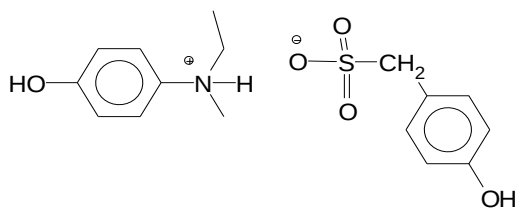
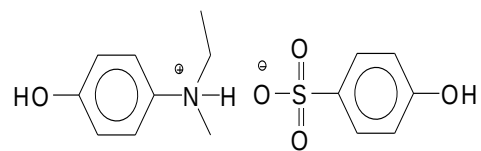
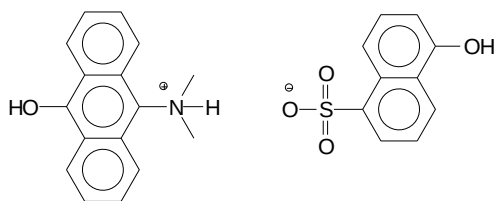
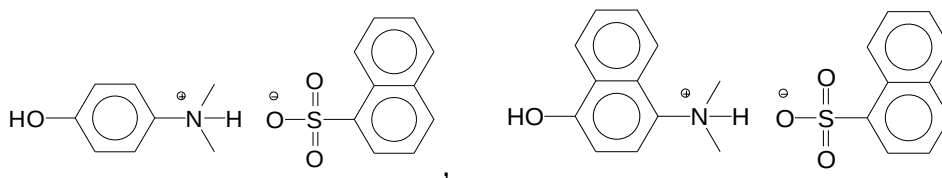
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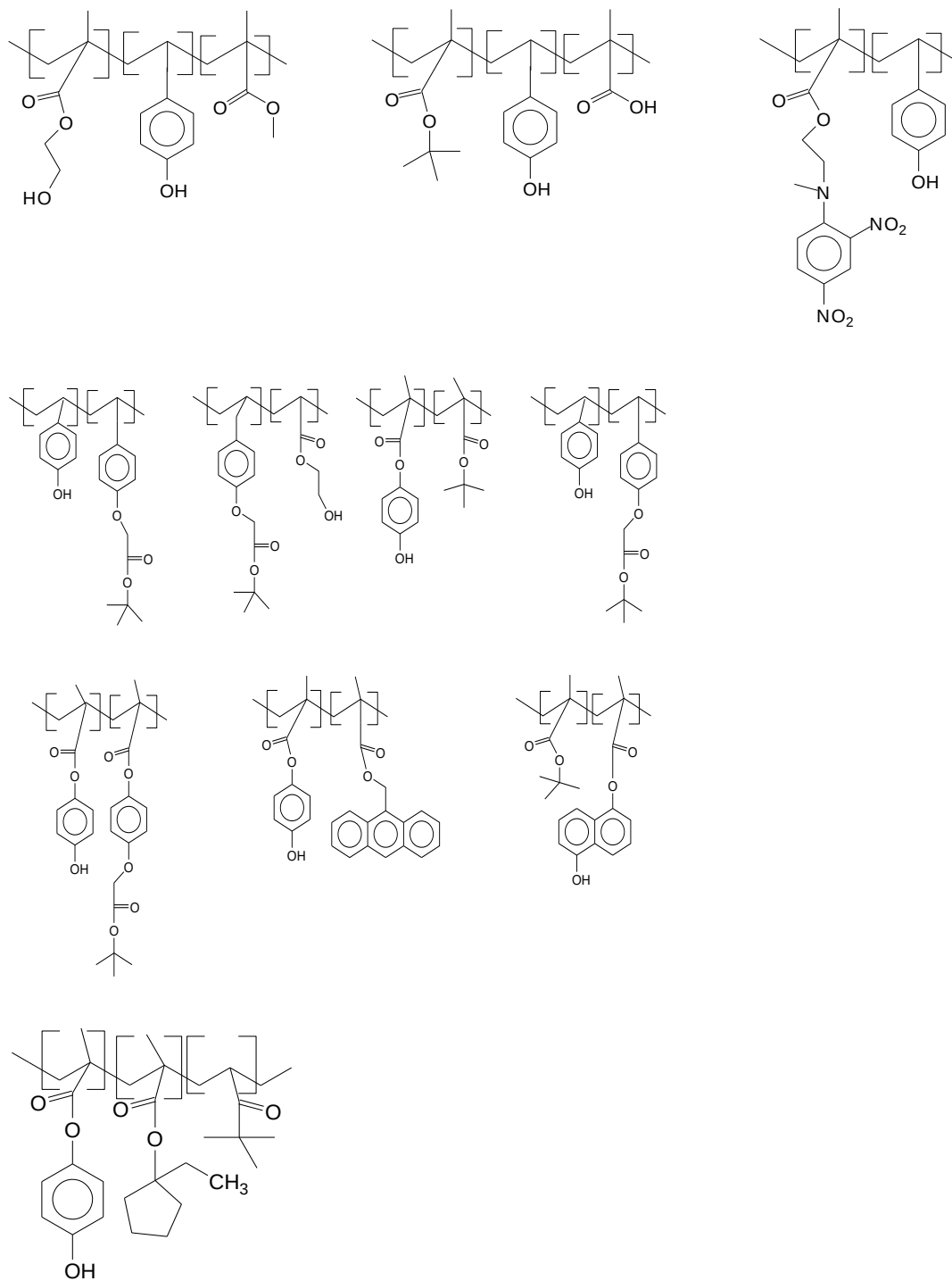
DRAWINGSSHEET 3 of 5

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DRAWINGSSHEET 4 of 5Figure 3: Examples of Polymers

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