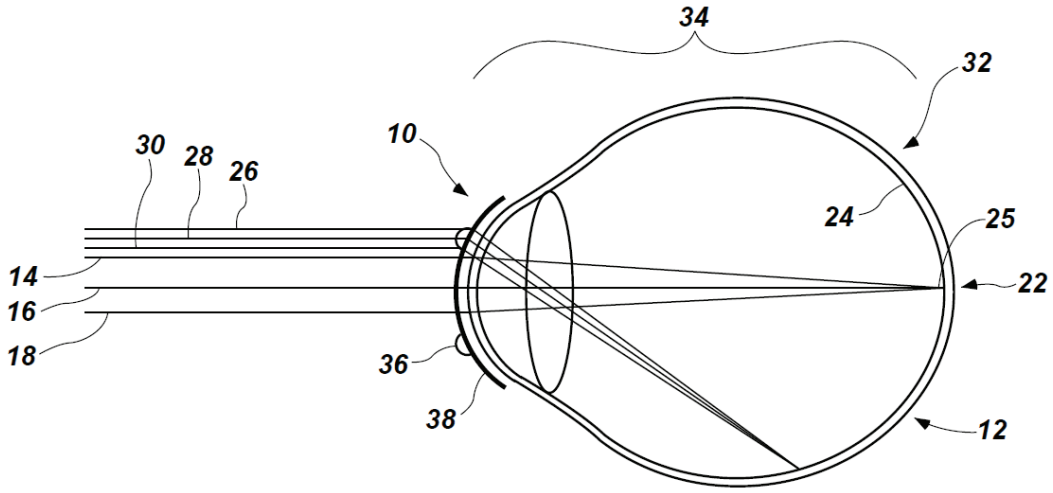


FIG. 1

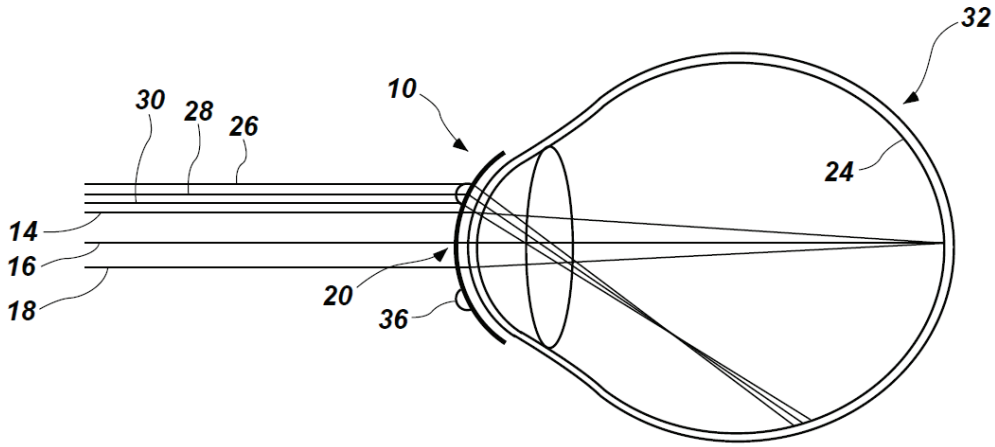


FIG. 2

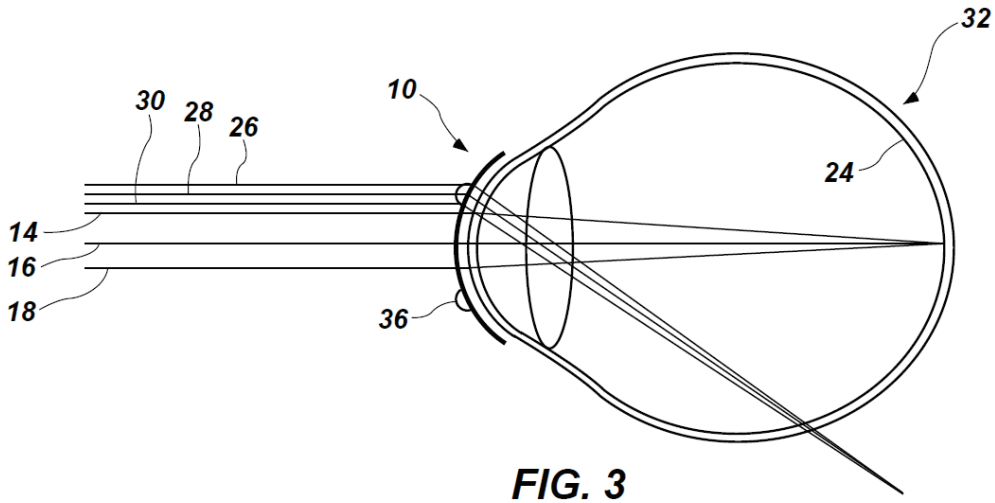


FIG. 3

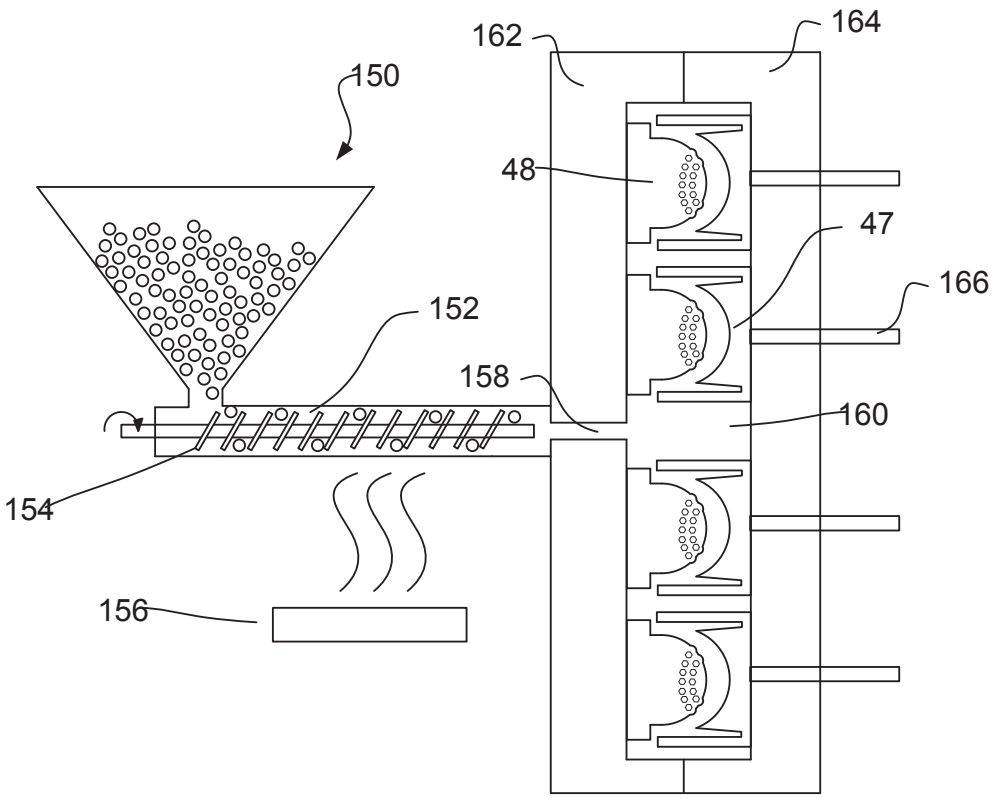


FIG. 4A

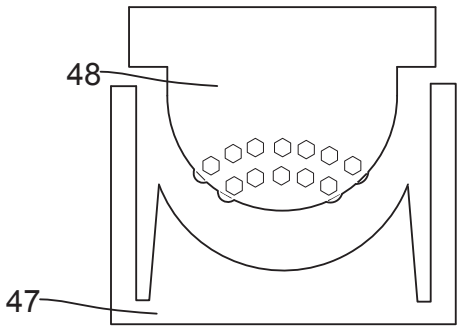


FIG. 4B

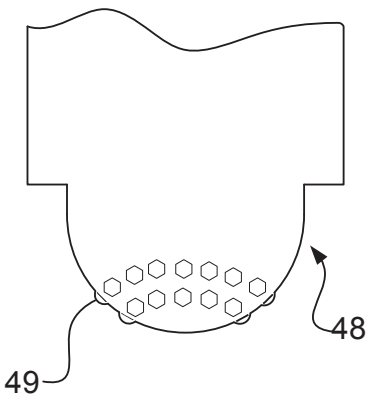


FIG. 5

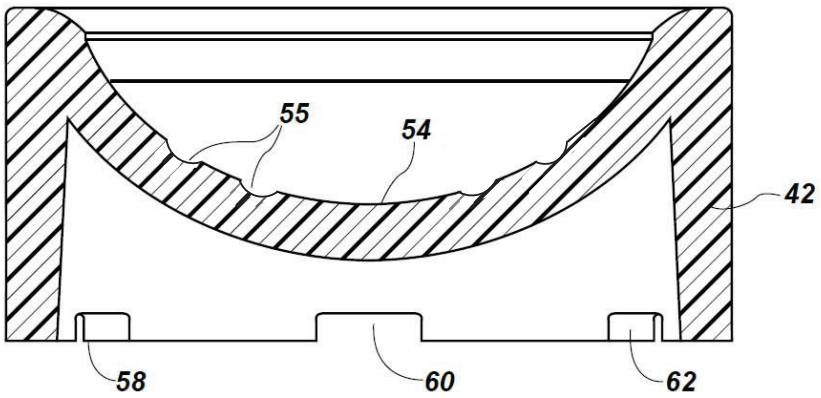


FIG. 6

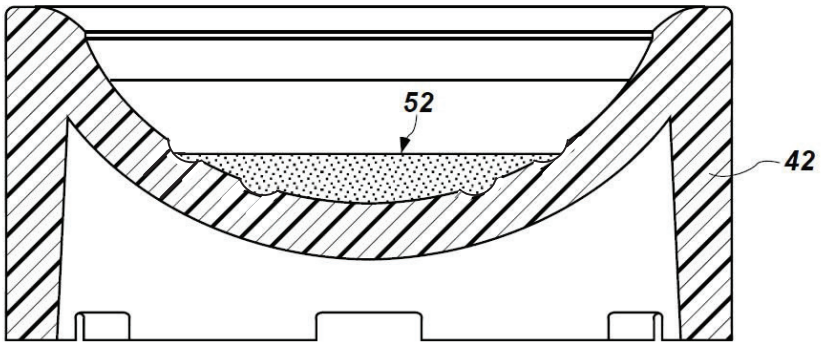


FIG. 7

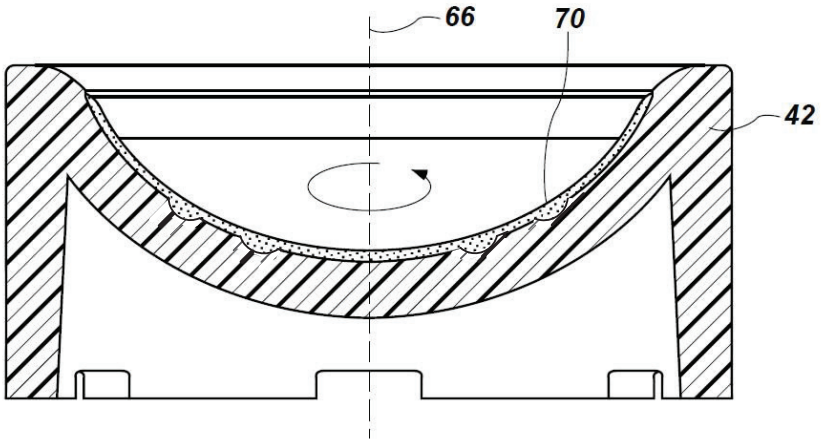


FIG. 8

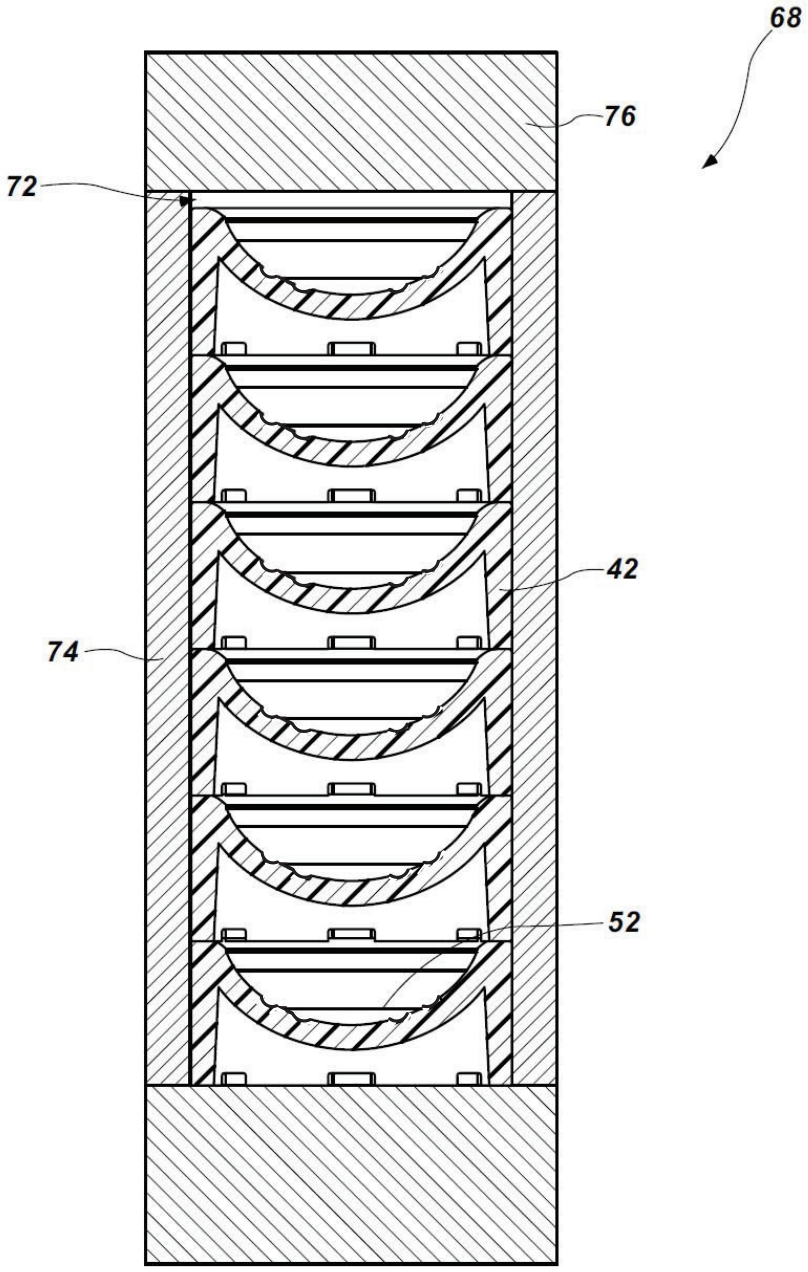


FIG. 9

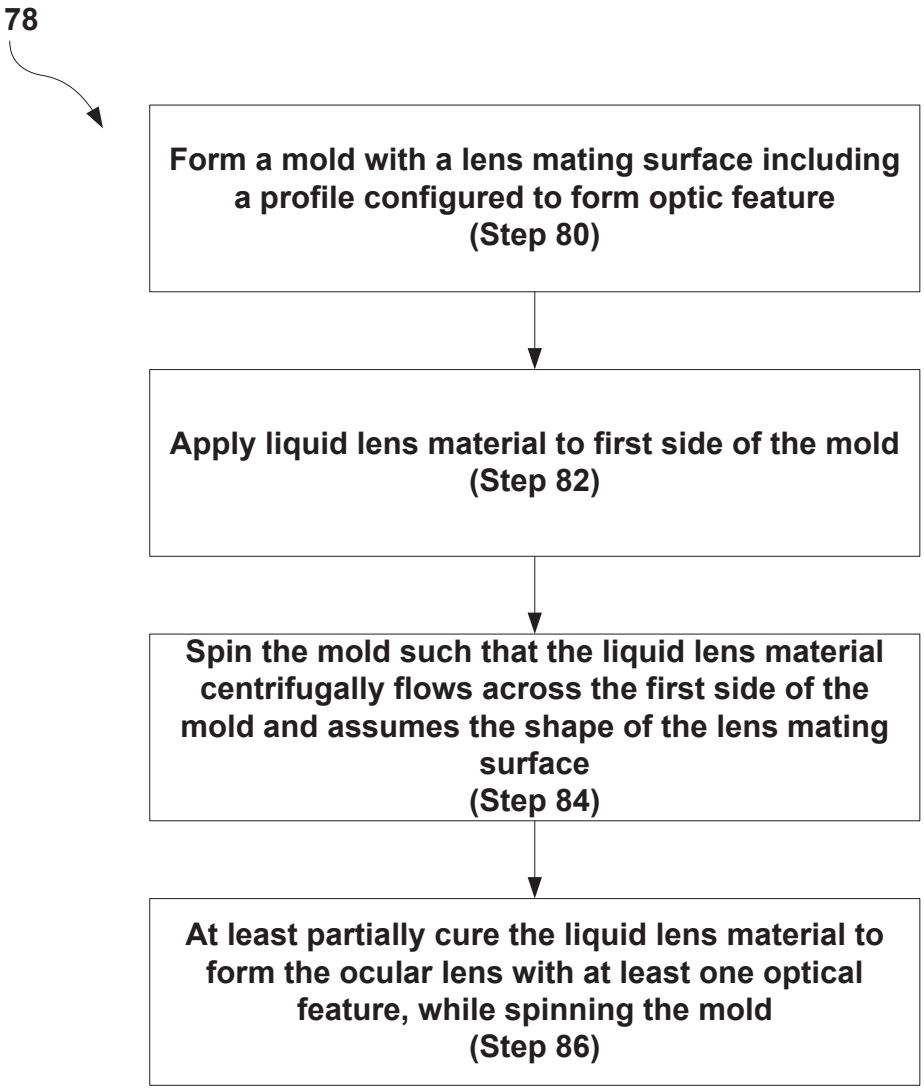

78
Form a mold with a lens mating surface including a profile configured to form optic feature (Step 80)
Apply liquid lens material to first side of the mold (Step 82)
Spin the mold such that the liquid lens material centrifugally flows across the first side of the mold and assumes the shape of the lens mating surface (Step 84)
At least partially cure the liquid lens material to form the ocular lens with at least one optical feature, while spinning the mold (Step 86)

FIG. 10

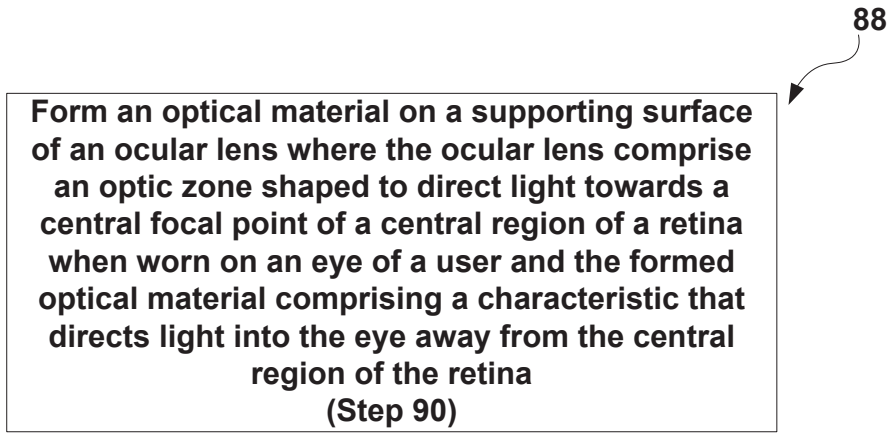

88
Form an optical material on a supporting surface of an ocular lens where the ocular lens comprise an optic zone shaped to direct light towards a central focal point of a central region of a retina when worn on an eye of a user and the formed optical material comprising a characteristic that directs light into the eye away from the central region of the retina (Step 90)

FIG. 11

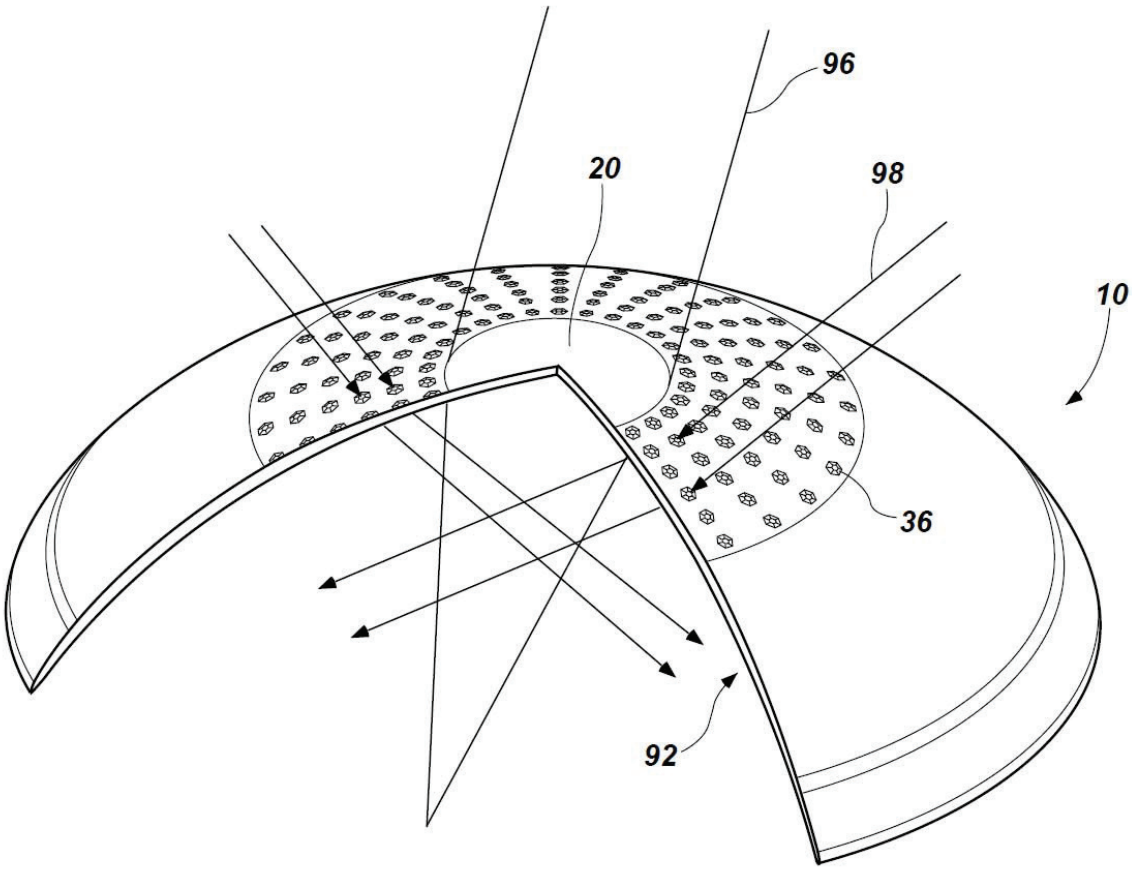


FIG. 12

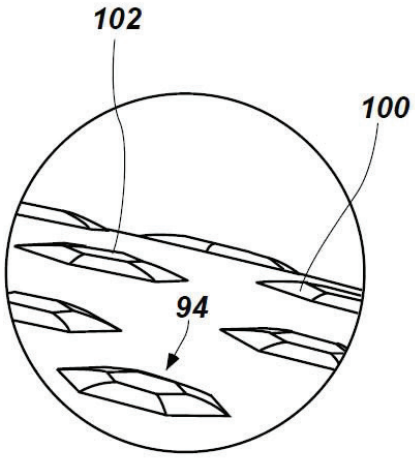


FIG. 13

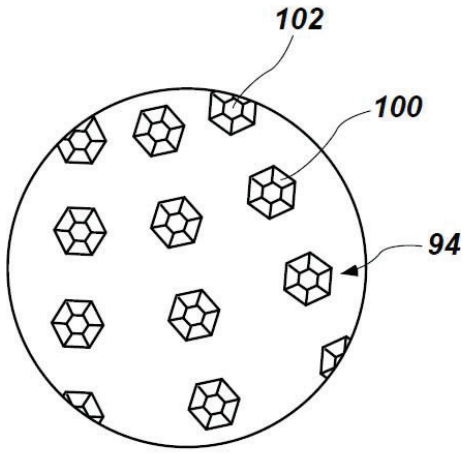


FIG. 14

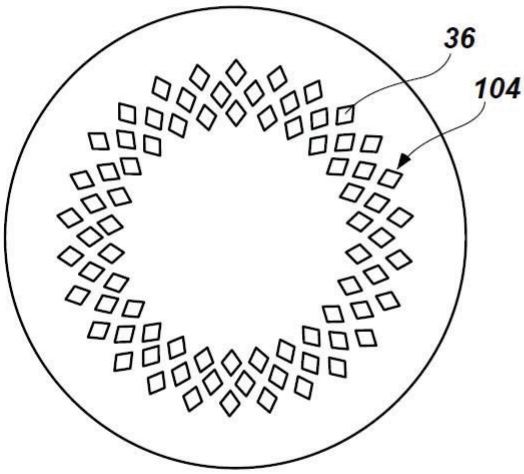


FIG. 15

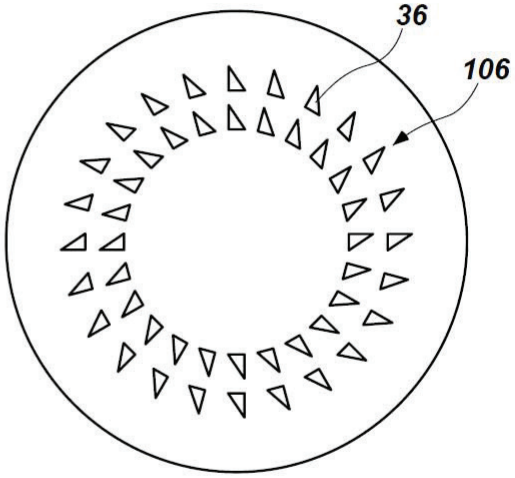


FIG. 16

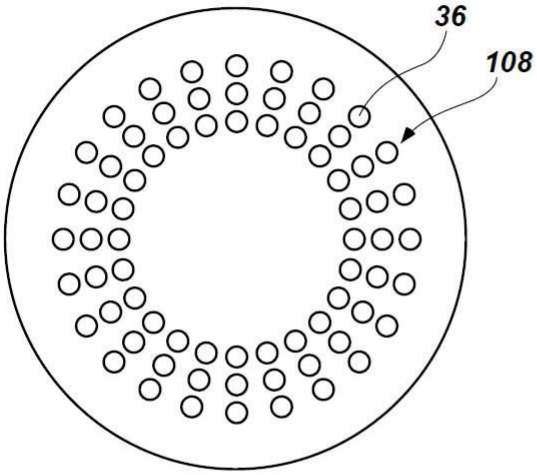


FIG. 17

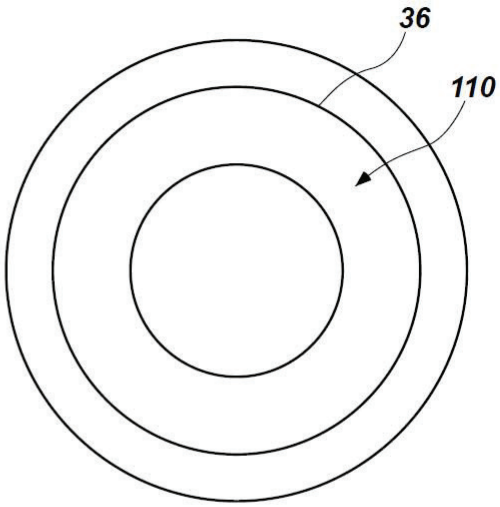


FIG. 18

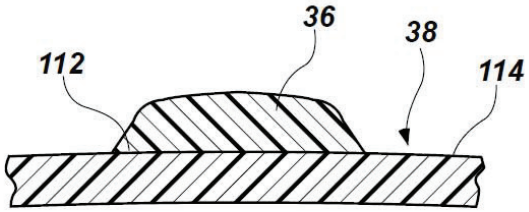


FIG. 19

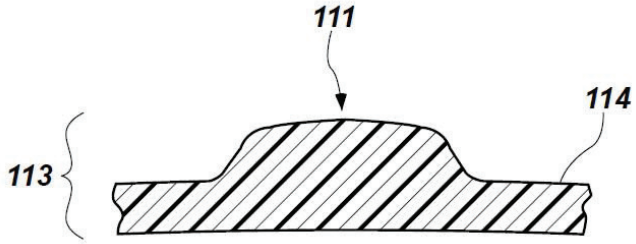


FIG. 20

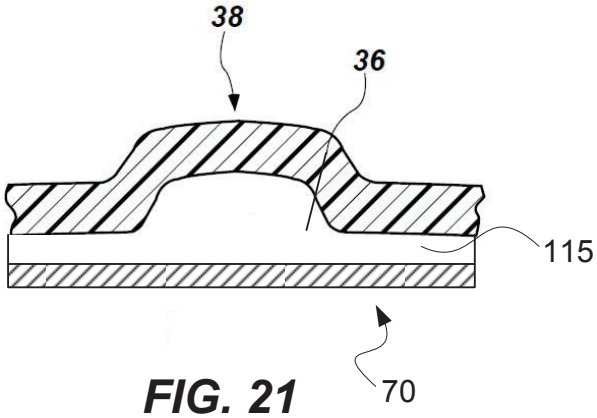


FIG. 21

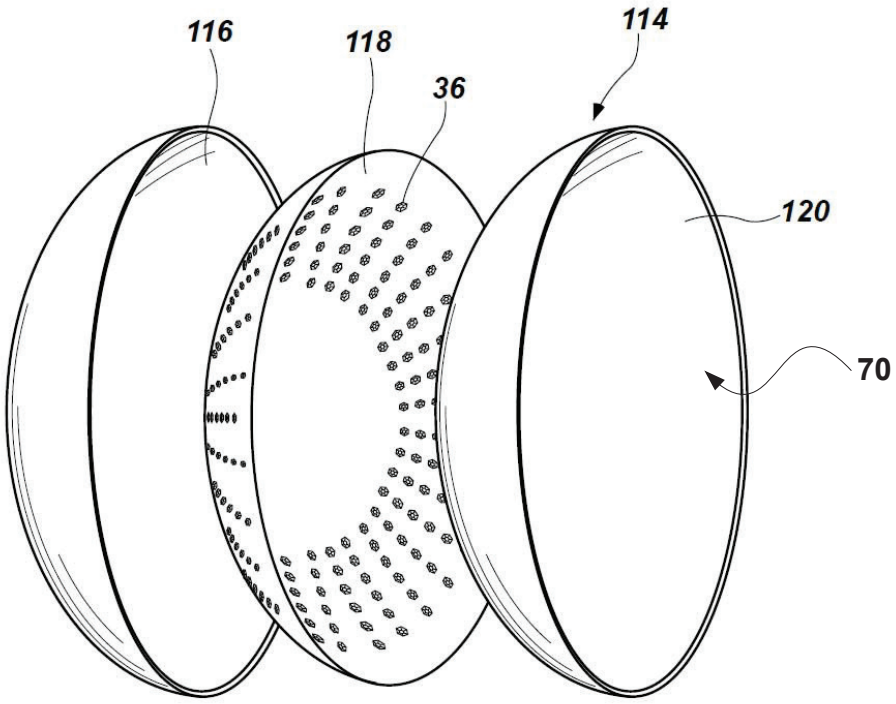


FIG. 22

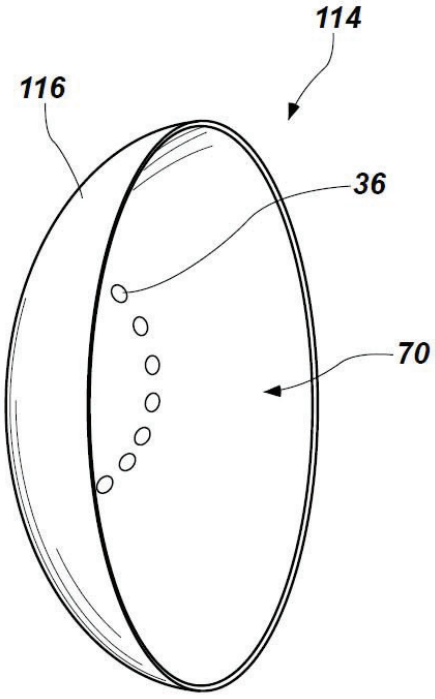


FIG. 23

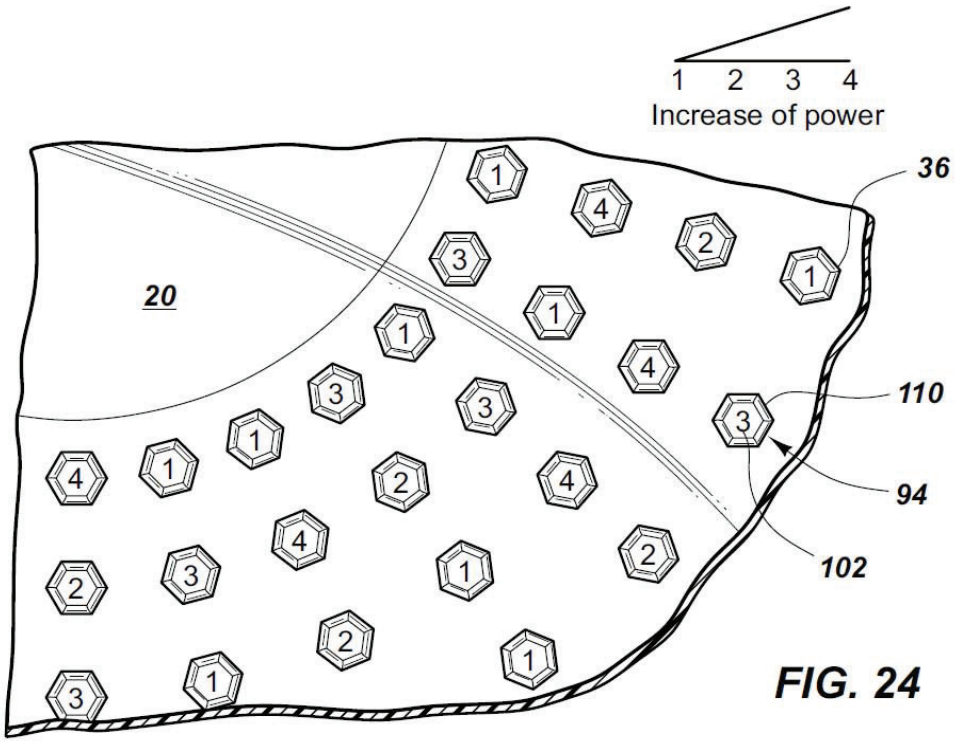


FIG. 24

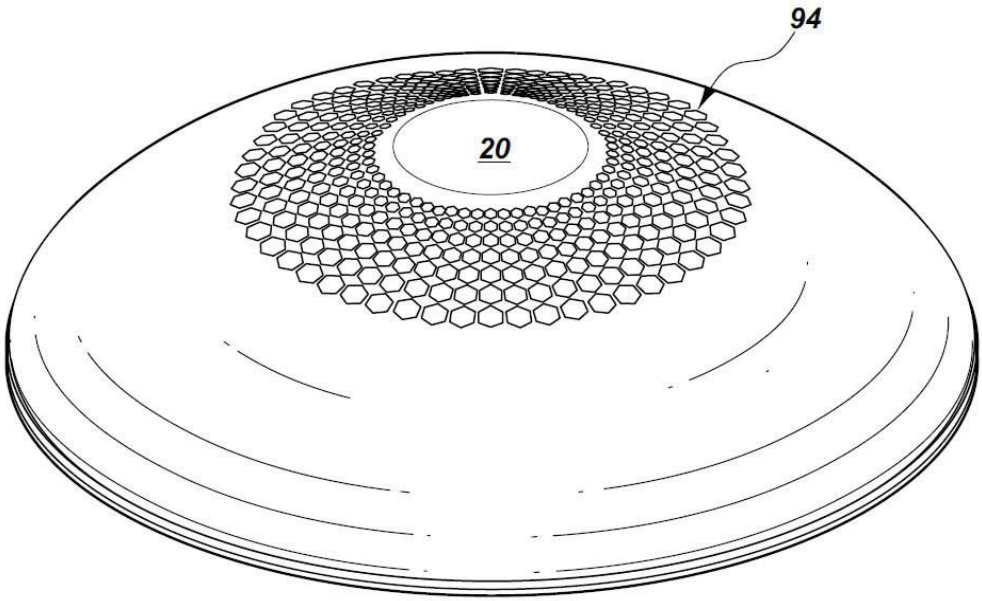


FIG. 25

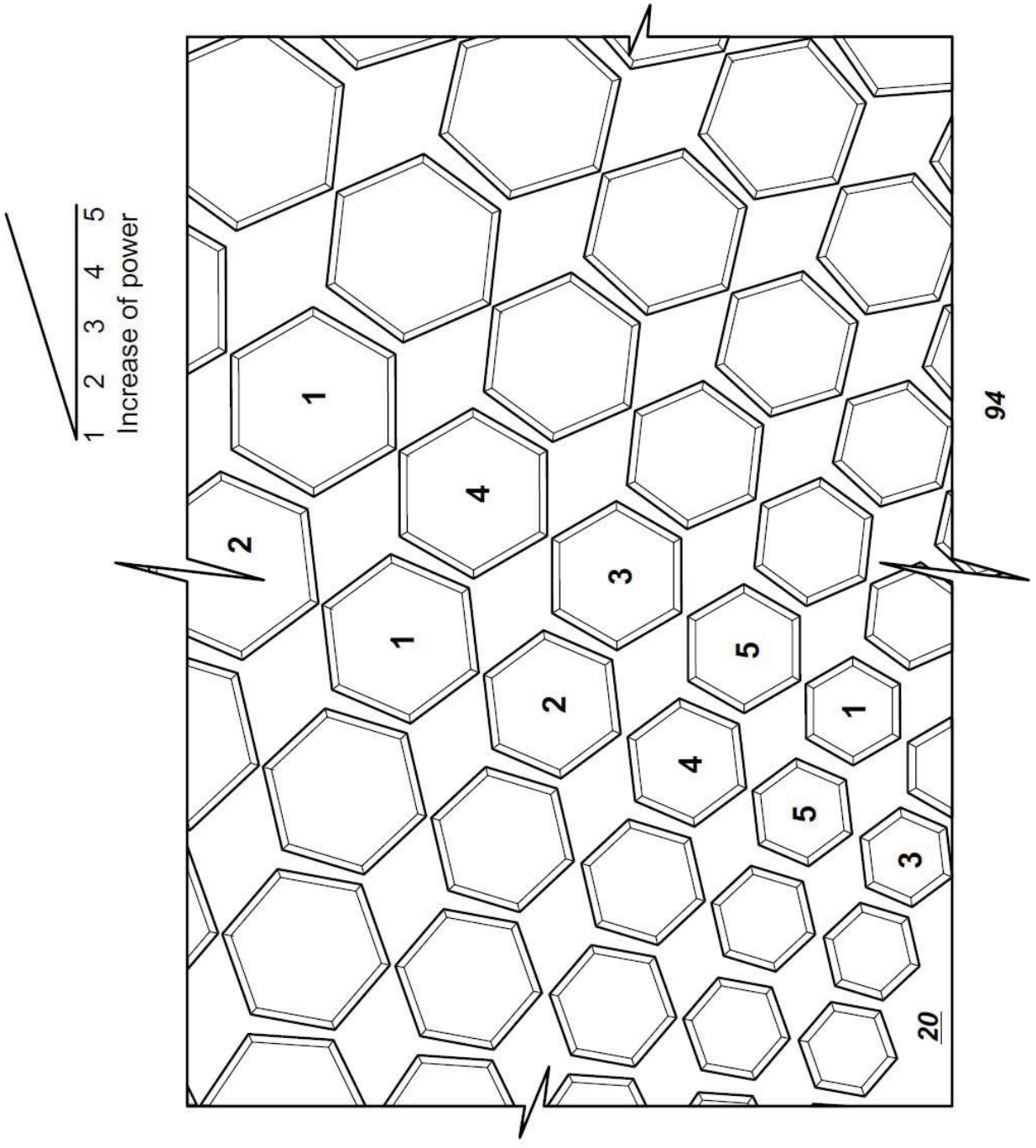


FIG. 26

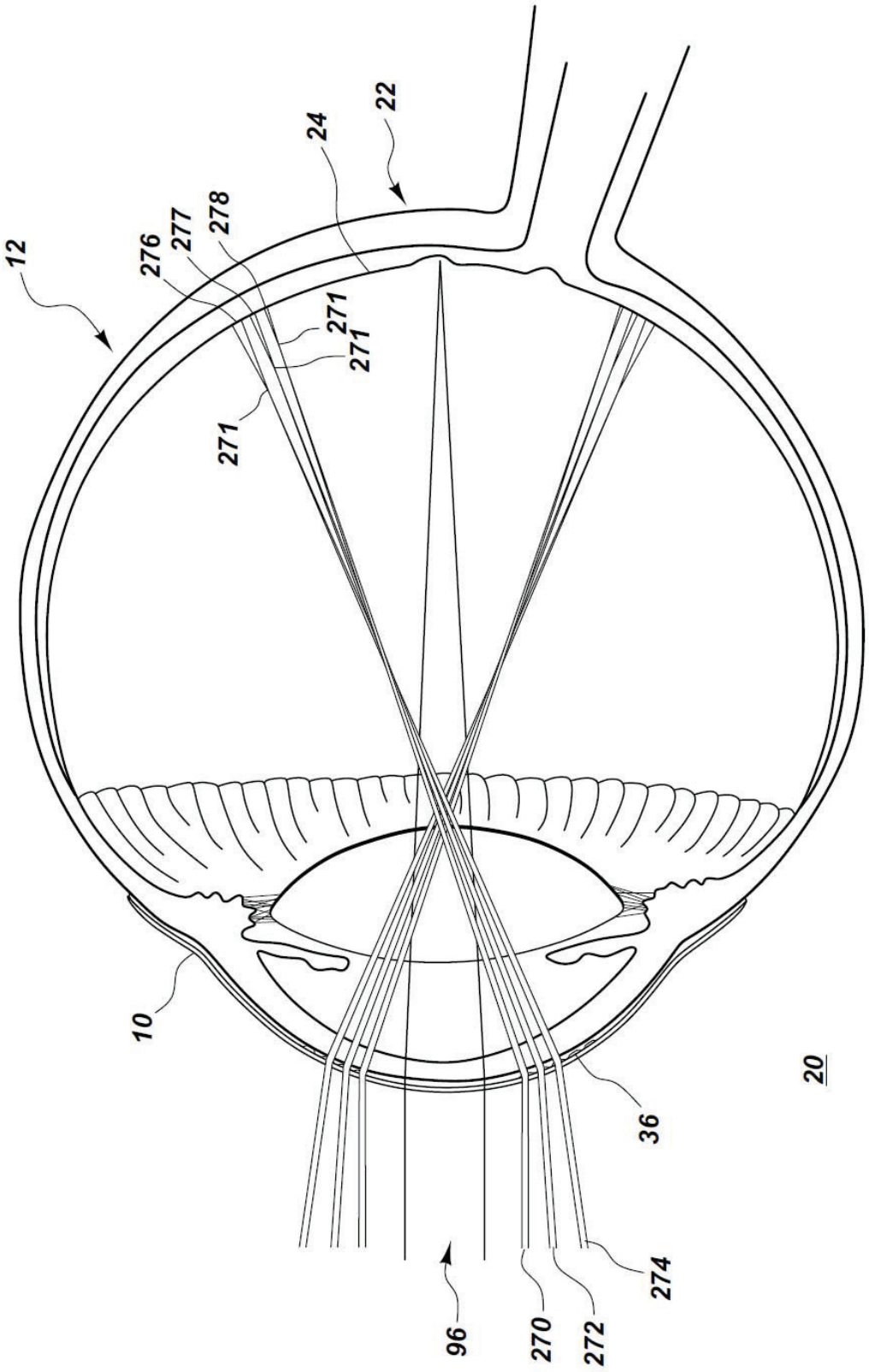


FIG. 27

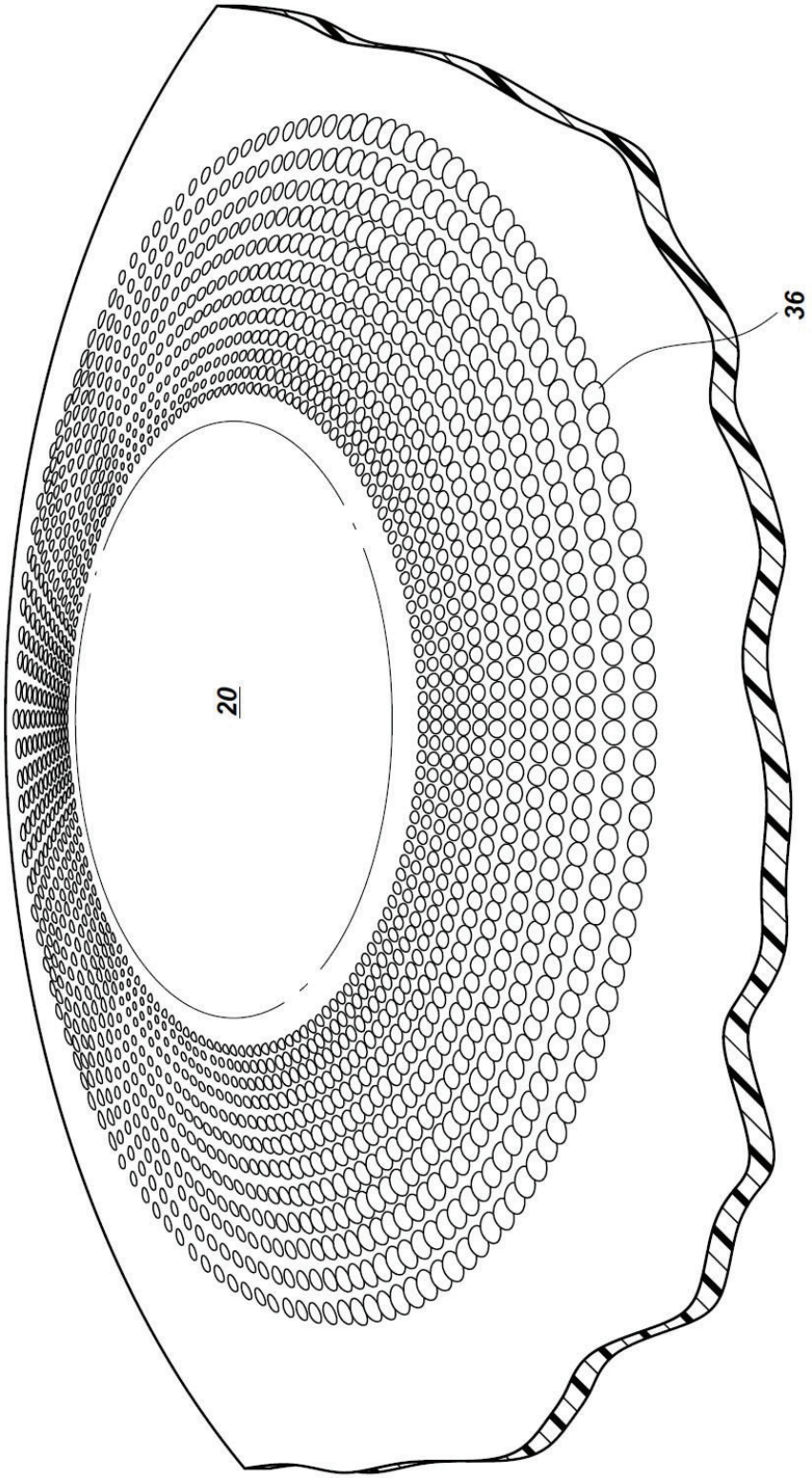


FIG. 28

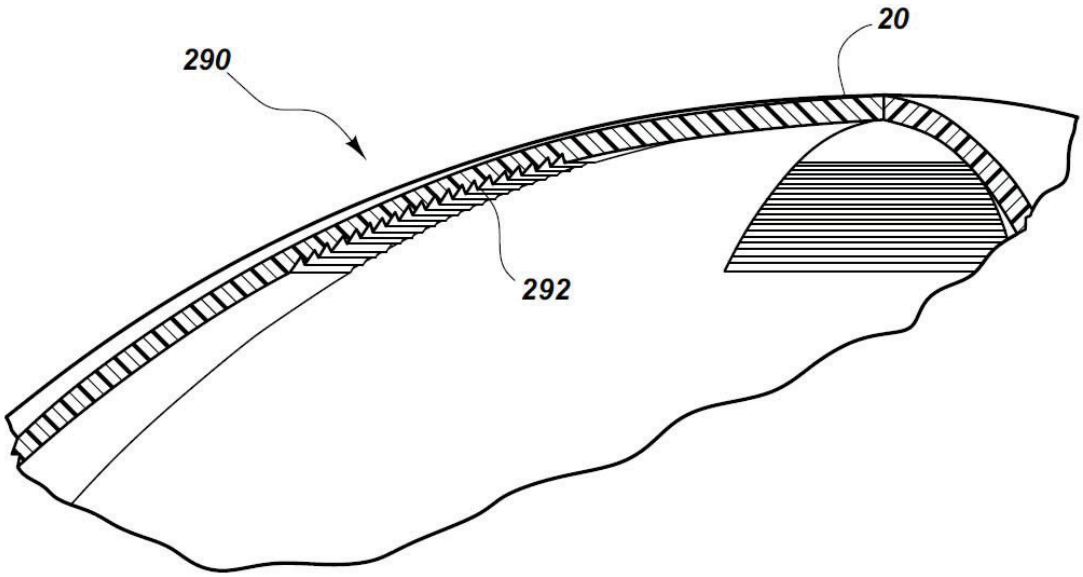


FIG. 29

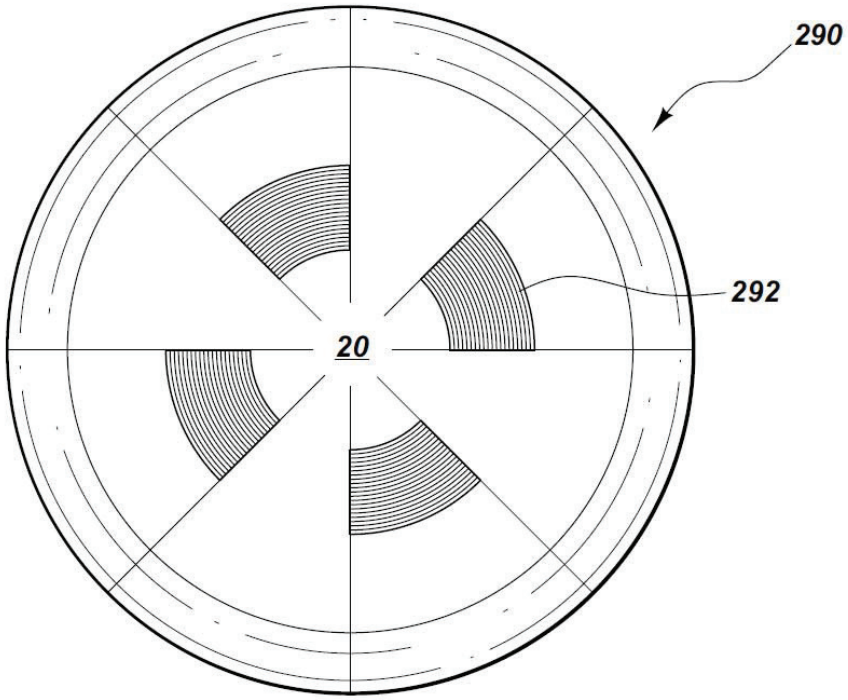


FIG. 30

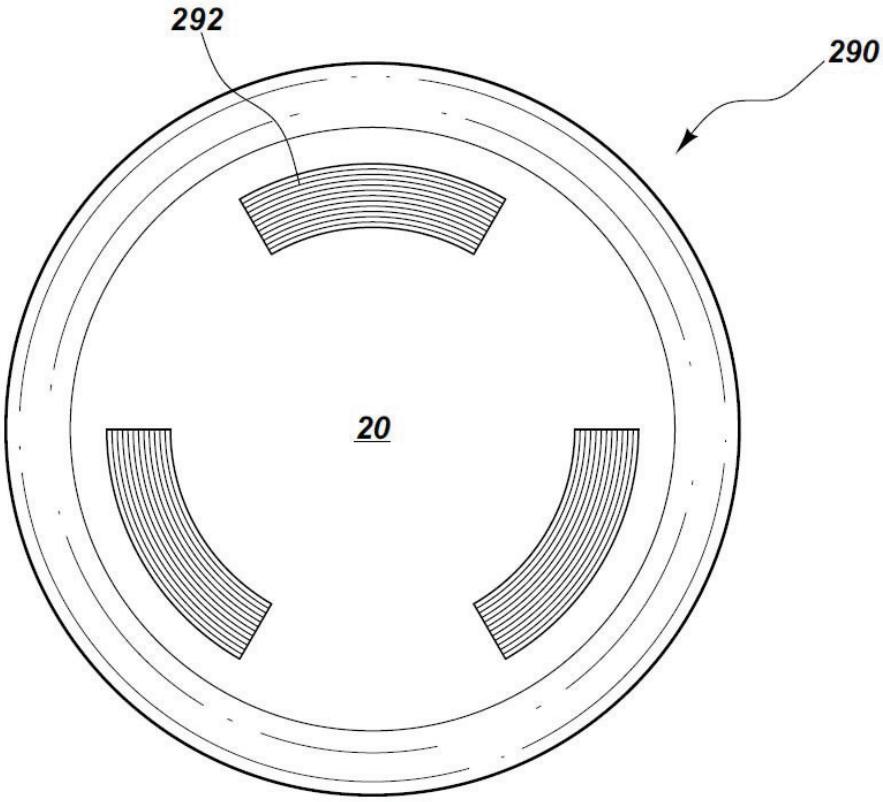


FIG. 31