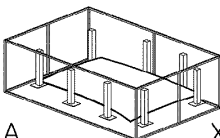
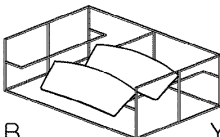
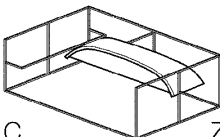
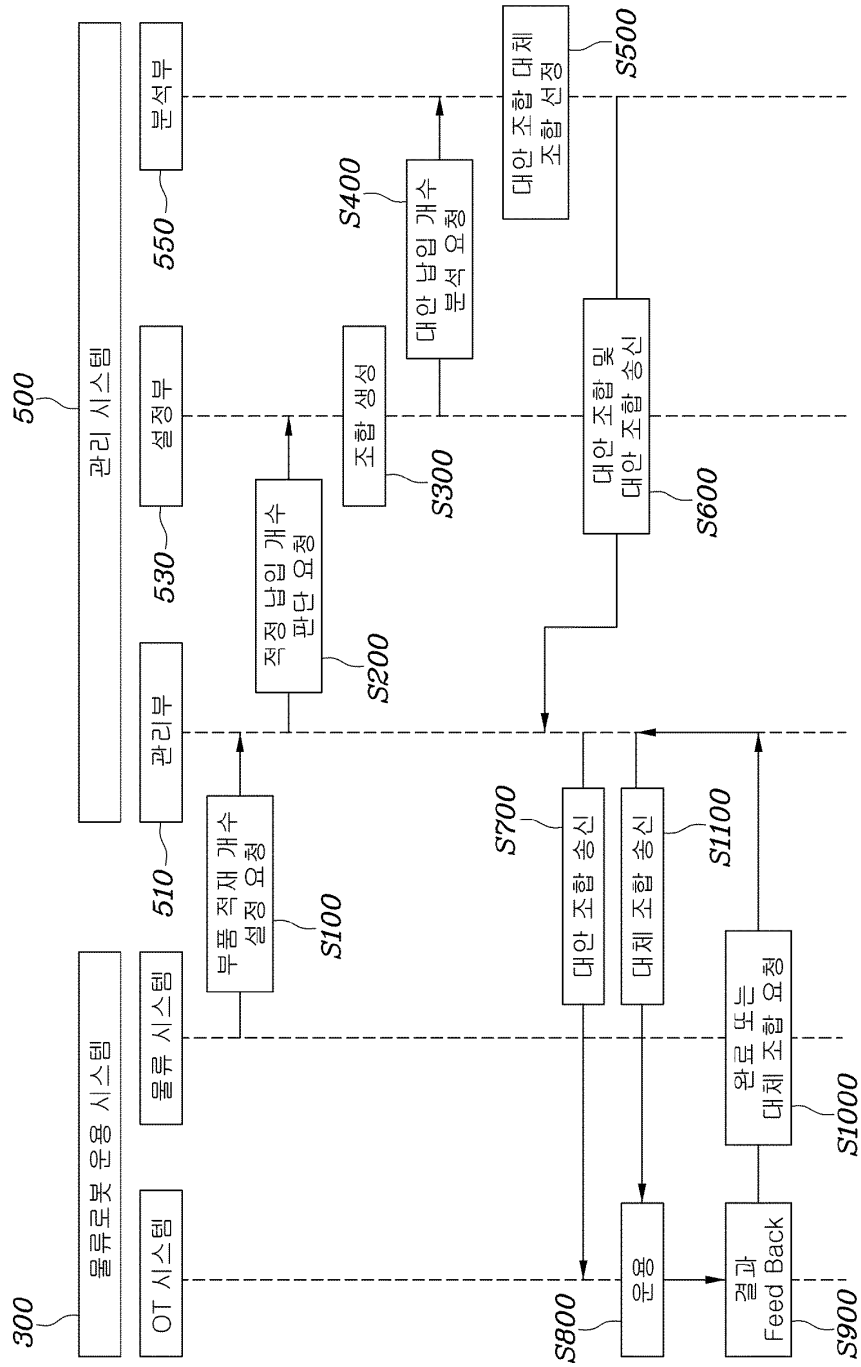


100



팔레트 종류	기존 적입	공정 시퀀스								
		1	2	3	4	5	6	7	8	...
A  X	4									
B  Y	8									
C  Z	2									

[도3]



WO 2025/121525

PCT/KR2023/021321

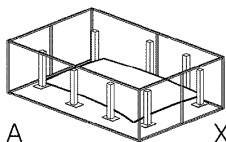
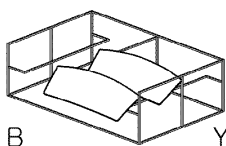
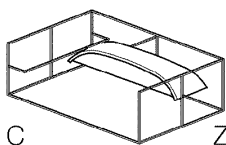
[도4]

팔레트	적입량	그룹	소수	기존	소수
1번	2	P	X	☒	☒
2번	4	Q	3	☐	☒
3번	4	Q	3	☐	☒
4번	4	Q	3	☒	☐
5번	6	R	5	☐	☒
6번	6	R	5	☒	☐

[도5]

조합 2	적입 개수	공정 시퀀스												
		1	2	3	4	5	6	7	8	9	10	11	...	n
1번	2													
2번	3													
3번	4													
4번	4													
5번	6													
6번	6													

조합	최대호출	평균호출
1	4	1.18
2	4	1.17
3	5	1.36
...	...	...
32	3	1.36

팔레트 종류	변경 적입	공정 시퀀스								
		1	2	3	4	5	6	7	8	...
A 	3									
B 	7									
C 	2									