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(54) Title: METHOD FOR FILLING AND FORMING A TRANSPORTABLE CONTAINER FOR BULK GOODS

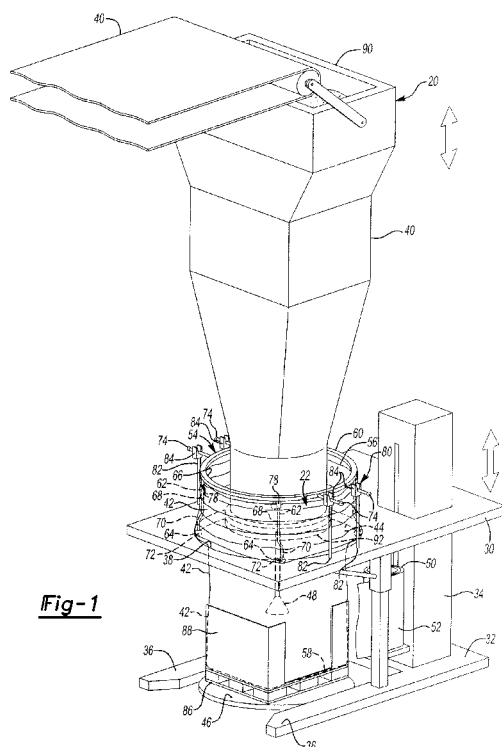


Fig-1

(57) Abstract: A method of forming a transportable container (24) of bulk goods begins by placing the distributing end of a hopper (40) over the open top of a bunched bag (42). Bulk goods are dispensed from the distributing end of the hopper (40) through the open top of the bag (42) to establish a level of bulk goods in the bag. The hopper (40) moves vertically relative to the closed base (58) of the bag (42) during the dispensing of bulk goods from the distributing end of the hopper to maintain vertical spacing between the distributing end of the hopper and the level of bulk goods in the bag (42). A hopper fill level is maintained in the hopper during the dispensing of bulk goods from the hopper. An outer wrap (52) is spirally wrapped around the bag (42) while filling the bag to form the transportable container (24). The outer wrap (52) is maintained near the level of bulk goods in the bag.



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