

TACTILE PACKAGING FOR CONSUMER GOODS

The present invention relates to packaging for consumer goods having a discontinuous tactile coating.

5 Smoking articles and other consumer goods are commonly packaged in containers formed from one or more folded laminar blanks of paper, board or other sheet material. Prior to being folded around a wrapped bundle of smoking articles in order to form the container, the outer surfaces of the one or more laminar blanks that form the exterior of the container are typically printed, embossed, debossed or otherwise embellished with graphics and text, such as
10 manufacturer or brand logos, trade marks, slogans and other manufacturer, product and promotional information.

 It is known to coat the printed surfaces of packaging for consumer goods with ultraviolet varnishes. In one known embodiment, an ultraviolet varnish is applied all over the printed surface as a continuous coating (all-over or flood varnish). In another known embodiment, an
15 ultraviolet varnish is applied to selected areas or spots of the printed surface (spot varnish). Typically, transparent colourless high gloss ultraviolet varnishes are used to coat the printed surfaces of packaging for consumer goods in order to produce shiny reflective coatings.

 It would be desirable to provide packaging for consumer goods having a texture on the outer surface that affords a tactile sensation to a consumer when they handle the packaging.

20 The packaging of many consumer goods is discarded by consumers shortly after purchase. In contrast, consumers typically do not discard containers of cigarettes and other smoking articles until their contents have been consumed. Therefore, it would be particularly desirable to provide a container of smoking articles having a durable texture on the outer surface that affords a tactile sensation to a consumer each time they handle the container.

25 ~~According to the present invention there is provided packaging for consumer goods having a discontinuous tactile coating. The discontinuous tactile coating is formed by applying one or more varnishes to the outer surface of the packaging in a pattern comprising a plurality of raised features having a height of at least about 10 microns and a separation of at least about 20 microns.~~

30 According to a first aspect of the present invention, there is a container of smoking articles having a discontinuous tactile coating, wherein the discontinuous tactile coating is formed by applying one or more tinted varnishes to the outer surface of the container in a pattern comprising a plurality of raised features having a height of at least about 10 microns and a separation of at least about 20 microns.

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Throughout the specification, the term 'varnish' is used to denote a liquid coating that solidifies upon curing.

Throughout the specification, the term 'height' is used to denote the extent of the plurality of raised features in a direction perpendicular to the outer surface of the packaging.

5 Preferably, the plurality of raised features have a height of between about 10 microns and about 500 microns, more preferably of between about 10 microns and about 100 microns.

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The discontinuous tactile coating may be formed by applying one or more varnishes to the outer surface of the packaging in a pattern comprising a plurality of raised features of the same or different heights. Preferably, the plurality of raised features are of substantially the same height.

5 Throughout the specification, the term 'separation' is used to denote the distance between the peaks of adjacent raised features within the pattern.

Preferably, the plurality of features have a separation of between about 20 microns and about 10 cm, more preferably of between about 20 microns and about 1 cm, most preferably of between about 20 microns and about 0.1 cm.

10 The plurality of raised features formed by application of one or more varnishes to the outer surface of packaging for consumer goods according to an embodiment of the invention advantageously provide the packaging with a novel, durable, non-abrasive, texture that affords a tactile sensation to consumers when handling the packaging during use.

Preferably, the discontinuous tactile coating has a coefficient of static friction of between 15 about 0.2 and about 1.0, more preferably of between about 0.25 and about 0.75, most preferably of between about 0.3 and about 0.5.

The discontinuous tactile coating may be formed by applying the one or more varnishes to the outer surface of the packaging in any pattern comprising a plurality of raised features.

In one embodiment, the discontinuous tactile coating is formed by applying the one or 20 more varnishes to the outer surface of the packaging in a regular pattern. Throughout the specification, the term 'regular pattern' is used to denote a pattern comprising a regular array of raised features. For example, the one or more varnishes may be applied to the outer surface of the packaging in a regular striped pattern, a regular checked or square pattern, a regular brick pattern, a regular dotted or spotted pattern, a regular honeycomb or hexagonal pattern or any 25 other regular alphanumeric, pictographic or geometric pattern.

In another embodiment, the discontinuous tactile coating is formed by applying the one or more varnishes to the outer surface of the packaging in an irregular pattern. Throughout the specification, the term 'irregular pattern' is used to denote a pattern comprising a non-repetitive or random array of raised features. For example, the one or more varnishes may be applied to 30 the outer surface of the packaging in an irregular ripple or wave pattern, an irregular swirl pattern, an irregular spiral pattern, an irregular whorl pattern, an irregular wood grain pattern, an irregular tyre tread pattern or irregular animal skin patterns (for example, cow, zebra, tiger, leopard, snake, alligator or crocodile skin patterns).

Preferably, the pattern comprises a plurality of discrete raised features.

35 By applying one or more varnishes to substantially the entire outer surface of the packaging in a pattern comprising a plurality of raised features, packaging for consumer goods

according to an embodiment of the invention may be provided with a discontinuous tactile coating on substantially the entire exterior of the packaging. Alternatively, by applying one or more varnishes to only a portion of the outer surface of the packaging in a pattern comprising a plurality of raised features, packaging for consumer goods according to an embodiment of the invention may be provided with a discontinuous tactile coating on only a portion of the exterior of the packaging.

The pattern may include a concentration gradient or distribution of the one or more varnishes per unit area of the outer surface of the packaging. For example, a concentration gradient of the one or more varnishes within the pattern can vary between a first portion having a low concentration and a second portion having a high concentration.

A concentration gradient may be achieved by varying the surface area of the pattern (for example, by increasing the size of geometric features or the font size of alphanumeric features of the pattern). Alternatively or in addition, a concentration gradient may be achieved by varying the height of the raised features in the pattern.

The discontinuous tactile coating is preferably provided on a portion of the outer surface of the packaging that is printed with a design comprising graphics, text or a combination of the two. For example, the discontinuous tactile coating may be formed by applying one or more varnishes to a portion of the outer surface of the packaging that is printed with manufacturer or brand logos, trade marks, slogans or other advertising, promotional or product information. Alternatively or in addition, the discontinuous tactile coating may be provided on an unprinted or plain portion of the outer surface of the packaging.

Where the discontinuous tactile coating is provided on a portion of the outer surface of the packaging that is printed with a design, the discontinuous tactile coating may be formed by applying the one or more varnishes to the outer surface of the packaging in a pattern corresponding to one or more features of the printed design. This advantageously has the effect of highlighting the features of the printed design corresponding to the pattern. For example, the discontinuous tactile coating may be formed by applying the one or more varnishes to the outer surface of the packaging in a pattern corresponding to a manufacturer or brand logo printed on the outer surface.

In a particularly preferred embodiment, the discontinuous tactile coating is formed by applying one or more tinted varnishes to the outer surface of the packaging.

As well as providing a novel texture that affords a tactile sensation, the application of one or more tinted varnishes to the outer surface of packaging for consumer goods according to an embodiment of the invention advantageously provides the exterior of the packaging with a novel appearance.

Throughout the specification, the term 'tinted varnish' is used to denote a varnish comprising at least one tinting agent selected from the group consisting of pigments, dyes and

may be applied by gravure or rotogravure printing, flexographic printing, lithographic printing, offset printing or screen printing.

The one or more varnishes may be applied to the outer surface after assembly of the packaging. Alternatively, the one or more varnishes may be applied to one or more components or materials from which the packaging is formed at any point prior to or during assembly of the packaging. Preferably, the one or more varnishes are applied to one or more laminar blanks from which the packaging is subsequently formed, more preferably to one or more pre-printed laminar board blanks from which the packaging is subsequently formed.

After the application of the one or more varnishes thereto in a pattern comprising a plurality of raised features, the one or more laminar blanks may be folded to form the packaging. For example, the one or more laminar blanks may advantageously be folded around a wrapped bundle of smoking articles to form a container of smoking articles using known and available machinery and methods employed in the production of prior art packs and cartons of smoking articles.

Where the discontinuous coating is formed by applying two or more varnishes to the outer surface of the packaging in a pattern comprising a plurality of raised features, the two or more varnishes may be applied simultaneously or successively.

For example, the discontinuous tactile coating may be formed by applying two or more varnishes to the outer surface of the packaging using a single roller or cylinder in successive applications, wherein a different one of the two or more varnishes is applied in each step. Alternatively, the discontinuous tactile coating may be formed by applying two or more varnishes to the outer surface of the packaging using multiple rollers or cylinders wherein each roller or cylinder applies a separate one of the two or more varnishes.

Having been applied to the outer surface of the packaging in a pattern comprising a plurality of raised features, the one or more varnishes may be cured in any suitable known manner to form the discontinuous tactile coating.

In a preferred embodiment, the one or more varnishes are cured in an inert gas atmosphere. For example, the one or more varnishes may be cured under a nitrogen or carbon dioxide atmosphere.

Alternatively or in addition, the one or more varnishes may be cured in other known manners. For example, the one or more varnishes may be cured by exposure to ultraviolet light.

Suitable varnishes for use in an embodiment of the present invention are known in the art and commercially available from, for example, Schmid Rhyner AG of Adliswil, Switzerland.

Packaging according to an embodiment of the invention may be used for a variety of consumer goods. In a particularly preferred embodiment, packaging according to an embodiment of the invention is used for smoking

articles.

According to an embodiment of the invention there is also provided a container of smoking articles comprising packaging according to an embodiment of the invention.

Containers of smoking articles according to an embodiment of the invention may be individual packs of smoking articles or cartons comprising a plurality of individual packs of smoking articles.

Where, containers of smoking articles according to an embodiment of the invention are individual packs of smoking articles they may have substantially the same construction as known packs of smoking articles including, but not limited to, hinge-lid packs, slide and shell packs, shoulder packs and booklet packs. Similarly, where containers of smoking articles according to an embodiment of the invention are cartons comprising a plurality of individual packets of smoking articles they may have substantially the same construction as known cartons of smoking articles.

Containers of smoking articles according to an embodiment of the invention may be 'hard' packs. For example, containers according to an embodiment of the invention may be rigid hinge-lid containers comprising a box portion and a lid portion connected to the box portion along a hinge line extending across the rear wall of the container. In such embodiments, the discontinuous tactile coating may be provided on the exterior of one or both of the box portion and the lid portion.

Alternatively, containers of smoking articles according to an embodiment of the invention may be rigid slide and shell containers having an outer shell and an inner slide or tray in which the smoking articles are housed and which is slidable within the outer shell. In such embodiments, the discontinuous tactile coating may be provided on the exterior of the outer shell or on the exterior of the outer shell and inner slide of the rigid slide and shell container.

In yet further embodiments, containers of smoking articles according to an embodiment of the invention may be 'soft' packs comprising a cup-shaped box containing a wrapped bundle of smoking articles.

Containers of smoking articles according to an embodiment of the present invention may have one or more right-angled longitudinal edges, one or more right-angled transverse edges, one or more rounded longitudinal edges, one or more rounded transverse edges, one or more bevelled longitudinal edges, one or more bevelled transverse edges, or any suitable combination thereof. For example, by scoring in a known manner one or more laminar blanks from which the containers are produced, 'rounded-corner' and 'bevelled-corner' containers of smoking according to an embodiment of the invention may be produced.

Containers of smoking articles according to an embodiment of the invention may advantageously house smoking articles including, but not limited to, conventional lit-end cigarettes, cigars or cigarillos, heated smoking articles comprising a combustible fuel element or heat source and an aerosol-generating substrate (for example cigarettes of the type disclosed in
5 US-A-4,714,082) and smoking articles for use with electrical smoking systems (for example cigarettes of the type

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disclosed in US-A-5,692,525).

It will be appreciated that through an appropriate choice of the dimensions of the packaging, containers of smoking articles according to an embodiment of the invention may house different total numbers of smoking articles or different arrangements of smoking articles.

5 For example, containers according to an embodiment of the invention may house a total of between ten and thirty smoking articles.

The smoking articles may be arranged in different collations, depending on the total number of smoking articles. For example, the smoking articles may be arranged in a single row of six, seven, eight, nine or ten. Alternatively, the smoking articles may be arranged in two or
10 more rows. The two or more rows may contain the same number of smoking articles. For example, the smoking articles may be arranged in: two rows of five, six, seven, eight, nine or ten; three rows of five or seven; or four rows of four, five or six. Alternatively, the two or more rows may include at least two rows containing different numbers of smoking articles to each other. For example, the smoking articles may be arranged in: a row of five and a row of six (5-
15 6); a row of six and a row of seven (6-7); a row of seven and a row of eight (7-8); a middle row of five and two outer rows of six (6-5-6); a middle row of five and two outer rows of seven (7-5-7); a middle row of six and two outer rows of five (5-6-5); a middle row of six and two outer rows of seven (7-6-7); a middle row of seven and two outer rows of six (6-7-6); a middle row of nine and two outer rows of eight (8-9-8); or a middle row of six with one outer row of five and one
20 outer row of seven (5-6-7).

Alternatively or in addition, containers of smoking articles according to an embodiment of the invention may house smoking articles of different dimensions (for example, smoking articles of different length or different circumference). For example, the container may house smoking articles with lengths of between about 40 mm and about 180 mm and diameters of between
25 about 4 mm and about 9 mm.

Containers of smoking articles according to an embodiment of the invention may house filterless smoking articles and smoking articles with various filter tips. In addition, containers of smoking articles according to an embodiment of the invention may house smoking articles of the same type or brand, or of different types or brands (for example, smoking articles with
30 different filters, tobacco blends, flavours, total particulate matter delivery, resistance to draw or nicotine delivery). Preferably, the dimensions of the container are adapted to the length of smoking articles, and the collation of the smoking articles housed therein. Typically, the external dimensions of the container are between about 0.5 mm and about 5 mm larger than the dimensions of the bundle or bundles of smoking articles housed therein.

35 Preferably, containers of smoking articles according to an embodiment of the invention house a plurality of smoking articles wrapped in an inner liner of, for example, metal foil or metallised paper.

Containers of smoking articles according to an embodiment of the invention may be overwrapped in a known manner with any suitable known material or combination of materials including, but not limited to, cellophane, polymeric films of, for example, polyethylene or polypropylene, metallised polymeric films and laminated polymeric films. Containers of smoking
5 | articles according to an embodiment of the invention may be overwrapped with overwrappers including one or more tear tapes. The one or more tear tapes may extend in a transverse or longitudinal direction around the perimeter of the container.

~~According to the invention there is further provided a method of making packaging for consumer goods having a discontinuous tactile coating, the method comprising: applying one or
10 | more varnishes to the outer surface of a laminar blank in a pattern comprising a plurality of raised features having a height of at least about 10 microns and a separation of at least about 20 microns; and curing the one or more varnishes.~~

According to the second aspect of the present invention, there is a method of making a container of smoking articles having a discontinuous tactile coating, the method comprising:
15 | applying one or more tinted varnishes to the outer surface of a laminar blank in a pattern comprising a plurality of raised features having a height of at least about 10 microns and a separation of at least about 20 microns; curing the one or more tinted varnishes; and folding the laminar blank around a bundle of smoking articles.

20 | Preferably, the method comprises curing the one or more varnishes in an inert gas atmosphere. For example, the method may comprise curing the one or more varnishes in a nitrogen or carbon dioxide atmosphere.

In a preferred embodiment, the method further comprises: folding the laminar blank around a bundle of smoking articles.

25 | The invention will be further described, by way of example only, with reference to the accompanying drawings in which:

Figure 1 shows a perspective view of a hinge-lid container of smoking articles according to an embodiment of the invention having a discontinuous tactile coating formed by applying a tinted varnish to the front wall of the hinged lid pack in a regular striped pattern; and

30 | Figures 2 (a) to (f) show examples of regular and irregular patterns in which one or more varnishes may be applied to the outer surface of packaging for consumer goods according to the invention.

The hinge-lid container 10 of smoking articles shown in Figure 1 generally comprises a lower box portion 12 and an upper lid portion 14, which is hinged to the lower box portion 12
35 | along a horizontal hinge line that extends across the rear of the hinge-lid container 10. The lower box portion 12 and the upper lid portion 14 have the same general construction as the box

portion and the lid portion of a conventional hinge-lid cigarette pack having right-angled vertical edges and right-angled horizontal edges. The lower box portion 12 and upper lid portion 14 are formed from a single, folded, one-piece, laminar board blank.

5 In the following description of the hinge-lid container the terms "upper" and "top", "bottom" and "lower" and "front" and "rear", are used to describe the relative positions of components of the hinge-lid container when the container is held in an upright position by a consumer during opening so that the smoking articles in the container may be removed through