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(21) International Application Number: PCT/US96/10028 (22) International Filing Date: 5 June 1996 (05.06.96) (30) Priority Data: 08/481,960 7 June 1995 (07.06.95) US (71) Applicant: SAMSONITE CORPORATION [US/US]; 11200 East Forty-Fifth Avenue, Denver, CO 80239 (US). (72) Inventors: YOUNESSIAN, Elliot; 3255 C West 98th Avenue, Westminster, CO 80030 (US). KAPUSHION, Joseph; 12755 Forest Street, Thornton, CO 80241 (US). BROMLEY, Robert; 557 Burbank Street Unit H, Broomfield, CO 80020 (US). (74) Agent: BAKER, Rod, D.; Samsonite Corporation, 11200 East Forty-Fifth Avenue, Denver, CO 80239 (US).	(81) Designated States: BG, BR, CA, CN, CZ, EE, GE, HU, JP, KR, LT, LV, MK, MX, NO, PL, RO, SG, SI, SK, UA, UZ, VN, Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> <i>With amended claims.</i> SG 9701354-f	

(54) Title: DIFFERENTIAL PRESSURE FORMED LUGGAGE WITH MOLDED INTEGRATED FRAME

(57) Abstract

A differential pressure formed piece of luggage has a lid shell (40) and base shell (80). The lid shell (40) has a lid wall member (42) which extends perpendicularly from the lid shell into the interior of the luggage. A lid flange (44) extends perpendicularly downwardly from the lid wall member (42). The base shell (80) has a base wall member (82) which extends perpendicularly into the luggage interior from the base shell (80). Extending obliquely from the base wall member (82) is a base flange (84). The lid flange (44) and base flange (84) overlap in a nonparallel fashion when the luggage is closed. The luggage is held in the closed position by a catch (39) on the lid wall member (42) mating with a latch (90) on the base wall member (82). The two shells are also aligned by the use of alignment pins (110) and recess (111) on the shells (40, 80).

