

BUPRENORPHINE DOSING REGIMENS

CROSS-REFERENCES TO RELATED APPLICATIONS

- 5 **[0001]** This application claims priority to US Application No. 62/076,854 filed November 7, 2014, US Application No. 62/100,391 filed January 6, 2015; US Application No. 62/112,546 filed February 5, 2015, and US Application No. 62/199,778 filed July 31, 2015, the disclosures of which are incorporated by reference herein in their entirety.

BACKGROUND

- 10 **[0002]** The disclosure is directed to dosing regimens for sustained-release buprenorphine formulations that provide sustained therapeutic levels of buprenorphine and μ -opioid receptor occupancy for the treatment of pain and opioid use disorders.
- [0003]** Opioid addiction is a neurobehavioral syndrome characterized by the repeated, compulsive seeking and use of an opioid despite adverse social, psychological, and/or physical consequences. Opioid addiction is a problem with high costs to individuals, families, and society. The use of prescription opioids has tremendously increased in the past decade in the United States (from 174 million in 2000 to 257 million in 2009) due to the widespread availability and variety of prescription opioid products, and changes in treatment paradigms. Opioid abuse, addiction, overdose, and other health and social consequences of opioid misuse are taking a rapidly growing toll on individuals and institutions in the United States. It is estimated that 2.2 to 2.4 million individuals initiate non-medical use of opioids in the United States each year and non-medical opioid use now exceeds use of many conventional street drugs, including cocaine and heroin. Overdose deaths from prescription drugs have exceeded those from street drugs since 2002 and have surpassed traffic accidents as a cause of accidental death. In 2011, over 1,252,500 of 2.5 million emergency department (ED) visits associated with drug abuse or addiction involved illicit drugs, including 258,482 ED visits related to heroin and about 420,040 ED visits related to narcotic pain relievers.
- 20 **[0004]** Opioid receptors are located in both the central nervous system (CNS) and the periphery. In the CNS, they are found in high concentrations in the limbic system and the spinal cord. The natural ligands for the opioid receptors are a group of neuropeptides known as
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endorphins. Opioid analgesics mimic the action of these natural ligands, but have a more prolonged action as they are not subject to rapid local metabolism. Three major opioid receptor subclasses have been identified: μ -, κ -, and δ -. Buprenorphine is a partial opioid agonist at the μ -opioid receptor, with antagonist properties at the κ - receptor. In contrast to a full agonist,

5 buprenorphine at the μ - receptor has less maximal euphoric effect, and a ceiling on its respiratory depressant effects. By binding to μ -opioid receptors in the brain, buprenorphine reduces craving for opioids and opiate withdrawal symptoms, minimizing the need of opioid-dependent patients to use illicit opiate drugs. For the maintenance treatment of opioid dependence, SUBUTEX® (buprenorphine; Indivior PLC), SUBOXONE® tablets (buprenorphine/naloxone; Indivior PLC),
10 or SUBOXONE® film (buprenorphine/naloxone; Indivior PLC) may be given as a single daily dose ranging from 4 to 24 mg per day, with the recommended dosage being 16 mg buprenorphine per day.

[0005] A major issue in the pharmacological treatment of opioid dependence is the high rate of non-adherence. Currently, there is no approved parenterally-administered, sustained-release
15 buprenorphine product indicated for the treatment of opioid dependence. Such a product could offer advantages over existing buprenorphine pharmacotherapy by improving patient compliance and reducing diversion, abuse, and unintended exposure, particularly regarding children.

[0006] To this end, the present disclosure is directed to dosing regimens for sustained-release formulations of buprenorphine that provide, among other benefits, optimal buprenorphine
20 dosages, therapeutic buprenorphine concentrations, and therapeutic μ -opioid receptor occupancy for the treatment of opioid dependence or pain.

SUMMARY

[0007] The disclosure provides dosing regimens for treating opioid dependence or pain in a human in need thereof including the steps of: (a) administering a first composition including a
25 dose of buprenorphine to the human once per month by injection for one month, two months, or three months; and thereafter (b) administering a second composition including a dose of buprenorphine to the human once per month by injection beginning with the second month, third month, or fourth month of administration, respectively, and for each month thereafter; to treat the opioid dependence or pain; wherein the amount of buprenorphine in the first composition is
30 greater than the amount of buprenorphine in the second composition. In embodiments, the

dosing regimen is for treating opioid dependence. In embodiments, the dosing regimen is for treating pain.

[0008] A comprehensive model-based approach was developed to describe the population pharmacokinetics of sustained-release buprenorphine formulations in opioid-dependent subjects and to define the relationships between buprenorphine plasma concentrations with μ -opioid receptor occupancy (μ ORO) and clinical efficacy. The results of these analyses provide new insight into the long-acting pharmacokinetic and pharmacokinetic/ μ ORO profile of sustained-release buprenorphine formulations. These findings indicated that sustained-release buprenorphine formulations can become an effective treatment of opioid dependence by addressing the compliance, reducing diversion, abuse, and unintended exposure associated with conventional treatments. The disclosure empirically combined clinical molecular neuroimaging, and plasma concentration and pharmacodynamic data to predict an effective dosing regimens for sustained-release buprenorphine formulations.

[0009] The disclosure provides a methodological approach to exploit all the information available, using comprehensive modeling approach to integrate and learn from the data generated in different studies the pharmacokinetic and PK/PD characteristics of sustained-release buprenorphine formulations. This learning has been subsequently applied to address relevant questions for the clinical development of sustained-release buprenorphine formulations.

[0010] This strategy was implemented by initially defining a population pharmacokinetic model of buprenorphine and norbuprenorphine using data obtained in 36 opioid-dependent subjects who received Formulation D (as described herein) with 50 mg, 100 mg, or 200 mg of buprenorphine base. A population pharmacokinetic/ μ ORO model was developed using data (buprenorphine pharmacokinetic and μ ORO) collected in 15 heroin-dependent subjects (5 receiving buprenorphine daily tablet doses of 32 mg, 16 mg, 2 mg, or placebo and 10 receiving buprenorphine daily tablet dose of 16 mg). The results of the buprenorphine population pharmacokinetic analysis were combined with results of the population pharmacokinetic/ μ ORO analysis to estimate the expected μ ORO after repeated subcutaneous injections of different doses of Formulation D administered once a month. As expected, blockade of hydromorphone agonist effects, withdrawal symptoms and plasma buprenorphine concentrations were correlated with μ ORO.

[0011] Norbuprenorphine is a major metabolite of buprenorphine and potent agonist of μ , δ , and κ opioid receptors. However, while norbuprenorphine is able to bind the μ -opioid receptors, it does not appreciably distribute to the CNS and would not affect the pharmacodynamic endpoints. The reasons why norbuprenorphine was included in the model is that it binds to peripheral μ -opioid receptors, with potential involvement in safety, and is important to the overall clinical development plan. In any case, considering that the norbuprenorphine concentrations were available, it was a reasonable strategy to evaluate these data in a comprehensive model for a better characterization and understanding of buprenorphine pharmacokinetics.

[0012] Analysis of the pharmacokinetic profile of Formulation D revealed a complex absorption profile, presenting double peaks and a prolonged plasma terminal half-life. These distinguishing features of the pharmacokinetics of Formulation D required the development of a complex pharmacokinetic model accounting for these dual absorption processes: a first absorption process that was associated with an initial rapid delivery from the subcutaneous injection site, and a second absorption process that was associated with a slow release from the sustained-release formulation into the systemic circulation. The mean transit time associated with the slow release from the sustained-release formulations could be estimated at 10 weeks, which is the likely reason for the curvilinear shape of the plasma concentration-time profile.

[0013] The buprenorphine plasma exposure increased proportionally with dose. The established model was stable and described the data well. The covariate analysis was unable to detect any relevant impact of the demographic characteristics of the subjects enrolled in the trial, probably due to the limited sample size.

[0014] The clinical efficacy of opioid medication assisted therapy for the treatment of opioid dependence is believed to result from a medication's ability to alleviate withdrawal symptoms, and bind μ -opioid receptors resulting in blockade of subjective agonist effects. Greenwald et al, Biol Psychiatry, 61:101-110 (2007) suggests that the threshold for suppressing withdrawal and the blockade of agonist symptom effects is between 50-60% buprenorphine μ ORO while additional benefit and clinical efficacy was observed at 70% μ ORO. As a result from these findings, dose selection criterion was based on the selection of a dose appropriate to reaching and maintaining a μ ORO greater than 70% after multiple doses.

[0015] The population pharmacokinetic/ μ ORO model fully characterized the relationship between buprenorphine plasma levels and μ ORO. The relationship between buprenorphine

plasma concentration and μ ORO was best described by an $E_{\max}$ model with EC_{50} of 0.67 ng/mL and $E_{\max}$ of 91%. The $E_{\max}$ model showed a linear relationship between μ ORO up to the desired 70% receptor occupancy and buprenorphine concentrations up to about 2 ng/mL. At buprenorphine concentrations greater than 2 ng/mL, saturation occurred on μ ORO where 4.5-fold increase in observed buprenorphine concentrations resulted in observed μ ORO between 70% and less than 90%. Thus, once μ ORO is saturated, increasing doses are not expected to exert any appreciable effect. A linear correlation was established between buprenorphine clinical efficacy (withdrawal suppression and blockade of hydromorphone agonist subjective effects) and μ ORO. Trial simulation indicated that $\geq 70\%$ receptor occupancy may be achieved after multiple doses of 200 mg Formulation D once every 28 days.

DETAILED DESCRIPTION

[0016] In one embodiment, the disclosure provides methods of treating opioid dependence or pain in a human in need thereof comprising the steps of (a) administering a first composition comprising a dose of buprenorphine to the human once per month by injection for one month; and thereafter (b) administering a second composition comprising a dose of buprenorphine to the human once per month by injection beginning with the second month of administration and for each month thereafter; to treat the opioid dependence or pain; wherein the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition.

[0017] In one embodiment, the disclosure provides methods of treating opioid dependence or pain in a human in need thereof comprising the steps of (a) administering a first composition comprising a dose of buprenorphine to the human once per month by injection for two months; and thereafter (b) administering a second composition comprising a dose of buprenorphine to the human once per month by injection beginning with the third month of administration and for each month thereafter; to treat the opioid dependence or pain; wherein the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition.

[0018] In one embodiment, the disclosure provides methods of treating opioid dependence or pain in a human in need thereof comprising the steps of (a) administering a first composition comprising a dose of buprenorphine to the human once per month by injection for three months; and thereafter (b) administering a second composition comprising a dose of buprenorphine to the

human once per month by injection beginning with the fourth month of administration and for each month thereafter; to treat the opioid dependence or pain; wherein the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition.

5 **[0019]** As discussed herein, the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition, where the second composition is administered as a maintenance therapy. Without intending to be bound by any theory, it has been discovered that the first composition of buprenorphine administered once monthly for 1 to 3 months produces therapeutically effective levels of buprenorphine and a sufficient μ -opioid
10 receptor occupancy to suppress opioid withdrawal signs and symptoms and block responses to a μ -opioid receptor agonist. Treatment for 1 to 3 months at the higher dose of buprenorphine allows the patients to have reduced cravings, physically and/or psychologically, for opioids. It has also been unexpectedly discovered that once the patient has achieved the therapeutically effective levels of buprenorphine and μ -opioid receptor occupancy, including the reduced
15 cravings for opioids, the second composition comprising a lower dose of buprenorphine can be safely and effectively administered once monthly to the human to maintain the therapeutically effective treatment, without the lower dosage causing a relapse of opioid abuse by the patients. Advantages of administering the lower dosage include decreased side effects, and a step-wise approach to reducing the dosage to completely taper off treatment.

20 **[0020]** The term “buprenorphine” refers to buprenorphine in the form of a free base and buprenorphine in the form of a pharmaceutically acceptable salt. In the formulations described herein, buprenorphine is preferably in the form of a free base.

[0021] The term “sustained-release buprenorphine formulation” refers to any formulation comprising buprenorphine that can be administered by injection and that can provide therapeutic
25 levels of buprenorphine for at least 1 month. The injection can be a subcutaneous injection. In other embodiments, the injection can be an intramuscular injection.

[0022] The “therapeutic levels” of buprenorphine provided by the sustained-release buprenorphine formulations are at therapeutic levels that are effective: (a) in the treatment of opioid use disorders, such as opioid dependence; (b) in suppressing opioid withdrawal signs and
30 symptoms; and (c) in treating pain. Therapeutic levels can be measured by the buprenorphine

concentration (C_{ave}) in the human and/or the μ -opioid receptor occupancy in the patient, each of which are described herein.

[0023] The term “one month” means 28 days to 31 days. In one embodiment, one month is 28 days. In one embodiment, one month is 30 days. In one embodiment, one month is 31 days.

5 [0024] “Opioid use disorder” is defined in the *Diagnostic and Statistical Manual for Mental Disorders, 5th Edition (DSM-5)* as a problematic pattern of opioid use leading to clinically significant impairment or distress, as manifested by symptoms described in the DSM-5. As used herein, the term “opioid use disorder” is synonymous with “opioid dependence,” “opioid addiction,” and “opioid abuse.”

10 [0025] The term “opioid withdrawal signs and symptoms” includes one or more signs and symptoms associated with withdrawal from opioids. Such signs and symptoms can include one or more of the following: agitation, anxiety, muscle aches, increased tearing, insomnia, runny nose, sweating, yawning, abdominal cramping, diarrhea, dilated pupils, goose bumps, nausea, and vomiting. Opioid withdrawal symptoms can begin to occur from a few hours to a few days
15 after the last intake of an opioid, with the time being dependent on the opioid, the person’s metabolism, and other factors.

[0026] In one embodiment, the sustained-release buprenorphine formulation is a formulation described in US Patent No. 8,921,387 or US Patent No. 8,975,270, the disclosures of which are incorporated by reference herein in their entirety. In one embodiment, the sustained-release
20 buprenorphine formulation is a formulation described in US Publication No. 2013/210853, the disclosures of which are incorporated by reference herein in their entirety. In one embodiment, the sustained-release buprenorphine formulation is a formulation described in US Publication No. 2013/0202658, the disclosure of which is incorporated by reference herein in its entirety. In one embodiment, the sustained-release buprenorphine formulation is a formulation described in
25 US Patent No. 8,236,755, the disclosure of which is incorporated by reference herein in its entirety. In one embodiment, the sustained-release buprenorphine formulation is a formulation described in WO 2014/016428, the disclosure of which is incorporated by reference herein in its entirety.

[0027] In one embodiment, the sustained-release buprenorphine formulation is Formulation D.
30 “Formulation D” is a flowable composition that comprises, consists essentially of, or consists of: (i) about 18 wt% buprenorphine in the form of the free base; (ii) about 32 wt% of a 50:50

poly(DL-lactide-co-glycolide) copolymer having a carboxy terminal group and having an average molecular weight of about 9,000 Daltons to about 19,000 Daltons; and (iii) about 50 wt% of N-methyl-2-pyrrolidone.

[0028] In one embodiment, the sustained-release buprenorphine formulation is Formulation C.

5 “Formulation C” is a flowable composition that comprises, consists essentially of, or consists of: (i) about 14 wt% to about 22 wt% buprenorphine in the form of the free base; (ii) about 22 wt% to about 42 wt% of a 50:50 to 80:20 poly(DL-lactide-co-glycolide) copolymer having an average molecular weight of about 5,000 Daltons to about 30,000 Daltons; and (iii) about 40 wt% to about 60 wt% of N-methyl-2-pyrrolidone.

10 **[0029]** In one embodiment, the sustained-release buprenorphine formulation is Formulation B.

“Formulation B” is a flowable composition that comprises, consists essentially of, or consists of: (i) about 10 wt% to about 30 wt% buprenorphine in the form of the free base; (ii) about 10 wt% to about 60 wt% of a 50:50 to 95:5 poly(DL-lactide-co-glycolide) copolymer having an average molecular weight of about 5,000 Daltons to about 40,000 Daltons; and (iii) about 30 wt% to about 70 wt% of N-methyl-2-pyrrolidone.

[0030] In one embodiment, the sustained-release buprenorphine formulation is Formulation A.

“Formulation A” is a flowable composition that comprises, consists essentially of, or consists of: (i) at least one biodegradable thermoplastic polymer; (ii) at least one organic liquid which comprises an amide, an ester, a carbonate, a ketone, a lactam, an ether, a sulfonyl, or a combination thereof; and (iii) about 5 wt % to about 30 wt % of buprenorphine in the form of a free base or pharmaceutically acceptable salt. In one embodiment, the buprenorphine is in the form of a free base. In other embodiments, the buprenorphine is present in an amount from about 10 wt % to about 25 wt %; or in an amount from about 15 wt % to about 20 wt %. In other embodiments, the organic liquid is present in an amount of about 30 wt% to about 70 wt%; or in an amount of about 40 wt% to about 60 wt%. In one embodiment, the organic liquid is N-methyl-2-pyrrolidone, 2-pyrrolidone, propylene glycol, polyethylene glycol, ethanol, acetone, tetrahydrofurfuryl alcohol, dimethyl isosorbide, acetic acid, lactic acid, methyl lactate, ethyl lactate, monomethyl succinate acid, monomethyl citric acid, glycofurol, glycerol formal, isopropylidene glycol, 2,2-dimethyl-1,3-dioxolone-4-methanol, dimethylformamide, dimethylacetamide, N,N-dimethylformamide, propylene carbonate, triacetin, dimethylsulfoxide, dimethylsulfone, epsilon-caprolactone, butyrolactone, caprolactam, and a mixture of two or more thereof. In other embodiments, the organic liquid is N-methyl-2-pyrrolidone, 2-pyrrolidone,

N,N-dimethylformamide, dimethyl sulfoxide, propylene carbonate, caprolactam, polyethylene glycol, ethanol, or a mixture of two or more thereof. In other embodiments, the organic liquid is N-methyl-2-pyrrolidone. In other embodiments, the biodegradable thermoplastic polymer is present in an amount of about 10 wt% to about 60 wt%; or in an amount of about 20 wt% to about 40 wt%. In one embodiment, the polymer is a polylactide, a polyglycolide, a polycaprolactone, a copolymer thereof, a terpolymer thereof, any combination thereof, or a mixture of two or more thereof. In one embodiment, the polymer is a poly(DL-lactide-co-glycolide) copolymer. The polymer, such as the poly(DL-lactide-co-glycolide) copolymer, can have an average molecular weight of about 1,000 Daltons to about 50,000 Daltons; or from about 5,000 Daltons to about 40,000 Daltons; or from about 5,000 Daltons to about 30,000 Daltons; or from about 5,000 Daltons to about 20,000 Daltons; or from about 10,000 Daltons to about 20,000 Daltons. The poly(DL-lactide-co-glycolide) copolymer can be a 50:50 to 95:5 poly(DL-lactide-co-glycolide) copolymer; or a 50:50 to 80:20 poly(DL-lactide-co-glycolide) copolymer; or a 50:50 poly(DL-lactide-co-glycolide) copolymer.

[0031] The phrase “average molecular weight” refers to the weight average molecular weight of a polymer as determined by gel permeation chromatography (also known as GPC or size exclusion chromatography (SEC)) using tetrahydrofuran (THF) as the solvent and using a molecular weight calibration curve using polystyrene standards.

[0032] In one embodiment of the methods described herein, the first composition comprises from about 25 mg to about 500 mg buprenorphine, and the second composition comprises from about 1 mg to about 400 mg buprenorphine; provided that the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition. In another embodiment, the first composition comprises from about 150 mg to about 500 mg buprenorphine, and the second composition comprises from about 10 mg to about 250 mg buprenorphine; provided that the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition. In another embodiment, the first composition comprises from 176 mg to about 500 mg buprenorphine, and the second composition comprises from about 10 mg to 175 mg buprenorphine. In another embodiment, the first composition comprises from about 200 mg to about 400 mg buprenorphine, and the second composition comprises from about 25 mg to about 160 mg buprenorphine. In another embodiment, the first composition comprises from about 250 mg to about 350 mg buprenorphine, and the second composition comprises from about 50 mg to about 150 mg

buprenorphine. In another embodiment, the first composition comprises from about 280 mg to about 320 mg buprenorphine, and the second composition comprises from about 80 mg to about 120 mg buprenorphine. In another embodiment, the first composition comprises about 300 mg buprenorphine, and the second composition comprises about 100 mg buprenorphine.

5 **[0033]** The therapeutically effective buprenorphine concentration produced by the methods described herein is an average buprenorphine concentration (C_{ave}) of about 0.5 ng/mL to about 5 ng/mL in the human. In one embodiment, average buprenorphine concentration (C_{ave}) is from about 1 ng/mL to about 4.5 ng/mL in the human. In one embodiment, average buprenorphine concentration (C_{ave}) is from about 1.5 ng/mL to about 4 ng/mL in the human. In one
10 embodiment, average buprenorphine concentration (C_{ave}) is from about 1.5 ng/mL to about 3.5 ng/mL in the human. In one embodiment, average buprenorphine concentration (C_{ave}) is from about 2 ng/mL to about 4 ng/mL in the human. In one embodiment, average buprenorphine concentration (C_{ave}) is from about 2 ng/mL to about 3 ng/mL in the human. In one embodiment, average buprenorphine concentration (C_{ave}) is from about 2.5 ng/mL to about 3.5 ng/mL in the
15 human. In one embodiment, average buprenorphine concentration (C_{ave}) is from about 3 ng/mL to about 4 ng/mL in the human. In one embodiment, average buprenorphine concentration (C_{ave}) is from about 1.8 ng/mL to about 3.7 ng/mL in the human. In the methods described herein, the average buprenorphine concentration is achieved from one to four months after the first injection, when the injections are given on a monthly basis. In one embodiment, the average
20 buprenorphine concentration is achieved from one to three months after the first injection, when the injections are given on a monthly basis. In one embodiment, the average buprenorphine concentration is achieved from one to two months after the first injection, when the injections are given on a monthly basis. In one embodiment, the average buprenorphine concentration is achieved within two months after the first injection, when the injections are given on a monthly
25 basis. In one embodiment, the average buprenorphine concentration is achieved within one month after the first injection.

[0034] The dosing regimen used in the methods described herein produces a μ -opioid receptor occupancy, as measured by the maximum effect model of Equation 1 (described herein), greater than 60% in the human being treated. In one embodiment, the methods produce a μ -opioid
30 receptor occupancy (as measured by a maximum effect model of Equation 1) of at least 70%. In one embodiment, the methods produce a μ -opioid receptor occupancy (as measured by a maximum effect model of Equation 1) of greater than 60% to about 90%. In one embodiment,

the methods produce a μ -opioid receptor occupancy (as measured by a maximum effect model of Equation 1) of about 65% to about 85%. In one embodiment, the methods produce a μ -opioid receptor occupancy (as measured by a maximum effect model of Equation 1) of about 65% to about 80%. In one embodiment, the methods produce a μ -opioid receptor occupancy (as measured by a maximum effect model of Equation 1) of about 65% to about 76%. In one embodiment, the methods produce a μ -opioid receptor occupancy (as measured by a maximum effect model of Equation 1) of about 65% to about 75%. In the methods described herein, the μ -opioid receptor occupancy is achieved from one to four months after the first injection, when the injections are given on a monthly basis. In one embodiment, the μ -opioid receptor occupancy is achieved from one to three months after the first injection, when the injections are given on a monthly basis. In one embodiment, the μ -opioid receptor occupancy is achieved from one to two months after the first injection, when the injections are given on a monthly basis. In one embodiment, the μ -opioid receptor occupancy is achieved within two months after the first injection, when the injections are given on a monthly basis. In one embodiment, the μ -opioid receptor occupancy is achieved within one month after the first injection, when the injections are given on a monthly basis.

[0035] In one embodiment, the disclosure provides methods of treating opioid dependence or pain in a human in need thereof comprising the steps of (a) administering a first composition of Formulation A, B, C, or D comprising buprenorphine to the human once per month by injection for one month; and thereafter (b) administering a second composition of Formulation A, B, C, or D comprising buprenorphine to the human once per month by injection beginning with the second month of administration and for each month thereafter; to treat the opioid dependence or pain; wherein the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition. In one embodiment, the first and second compositions are Formulation A. In one embodiment, the first and second compositions are Formulation B. In one embodiment, the first and second compositions are Formulation C. In one embodiment, the first and second compositions are Formulation D. In one embodiment, the first composition comprises from about 25 mg to about 500 mg buprenorphine, and the second composition comprises from about 1 mg to about 400 mg buprenorphine; provided that the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition. In another embodiment, the first composition comprises from about 150 mg to about 500 mg buprenorphine, and the second composition comprises from about 10 mg to about

250 mg buprenorphine; provided that the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition. In another embodiment, the first composition comprises from 176 mg to about 500 mg buprenorphine, and the second composition comprises from about 10 mg to 175 mg buprenorphine. In another embodiment, the first composition comprises from about 200 mg to about 400 mg buprenorphine, and the second composition comprises from about 25 mg to about 160 mg buprenorphine. In another embodiment, the first composition comprises from about 250 mg to about 350 mg buprenorphine, and the second composition comprises from about 50 mg to about 150 mg buprenorphine. In another embodiment, the first composition comprises from about 280 mg to about 320 mg buprenorphine, and the second composition comprises from about 80 mg to about 120 mg buprenorphine. In another embodiment, the first composition comprises about 300 mg buprenorphine, and the second composition comprises about 100 mg buprenorphine. In one embodiment, one month is 28 days. In one embodiment, one month is 30 days. In one embodiment, one month is 31 days. In one embodiment, the injection is a subcutaneous injection.

[0036] In one embodiment, the disclosure provides methods of treating opioid dependence or pain in a human in need thereof comprising the steps of (a) administering a first composition of Formulation A, B, C, or D comprising buprenorphine to the human once per month by injection for two months; and thereafter (b) administering a second composition of Formulation A, B, C, or D comprising buprenorphine to the human once per month by injection beginning with the third month of administration and for each month thereafter; to treat the opioid dependence or pain; wherein the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition. In one embodiment, the first and second compositions are Formulation D. In one embodiment, the first composition comprises from about 25 mg to about 500 mg buprenorphine, and the second composition comprises from about 1 mg to about 400 mg buprenorphine; provided that the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition. In another embodiment, the first composition comprises from about 150 mg to about 500 mg buprenorphine, and the second composition comprises from about 10 mg to about 250 mg buprenorphine; provided that the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition. In another embodiment, the first composition comprises from 176 mg to about 500 mg buprenorphine, and the second composition comprises from about 10 mg to

175 mg buprenorphine. In another embodiment, the first composition comprises from about 200 mg to about 400 mg buprenorphine, and the second composition comprises from about 25 mg to about 160 mg buprenorphine. In another embodiment, the first composition comprises from about 250 mg to about 350 mg buprenorphine, and the second composition comprises from about 50 mg to about 150 mg buprenorphine. In another embodiment, the first composition comprises from about 280 mg to about 320 mg buprenorphine, and the second composition comprises from about 80 mg to about 120 mg buprenorphine. In another embodiment, the first composition comprises about 300 mg buprenorphine, and the second composition comprises about 100 mg buprenorphine. In one embodiment, one month is 28 days. In one embodiment, one month is 30 days. In one embodiment, one month is 31 days. In one embodiment, the injection is a subcutaneous injection.

[0037] In one embodiment, the disclosure provides methods of treating opioid dependence or pain in a human in need thereof comprising the steps of (a) administering a first composition of Formulation A, B, C, or D comprising buprenorphine to the human once per month by injection for three months; and thereafter (b) administering a second composition of Formulation A, B, C, or D comprising buprenorphine to the human once per month by injection beginning with the fourth month of administration and for each month thereafter; to treat the opioid dependence or pain; wherein the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition. In one embodiment, the first and second compositions are Formulation D. In one embodiment, the first composition comprises from about 25 mg to about 500 mg buprenorphine, and the second composition comprises from about 1 mg to about 400 mg buprenorphine; provided that the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition. In another embodiment, the first composition comprises from about 150 mg to about 500 mg buprenorphine, and the second composition comprises from about 10 mg to about 250 mg buprenorphine; provided that the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition. In another embodiment, the first composition comprises from 176 mg to about 500 mg buprenorphine, and the second composition comprises from about 10 mg to about 175 mg buprenorphine. In another embodiment, the first composition comprises from about 200 mg to about 400 mg buprenorphine, and the second composition comprises from about 25 mg to about 160 mg buprenorphine. In another embodiment, the first composition comprises from

about 250 mg to about 350 mg buprenorphine, and the second composition comprises from about 50 mg to about 150 mg buprenorphine. In another embodiment, the first composition comprises from about 280 mg to about 320 mg buprenorphine, and the second composition comprises from about 80 mg to about 120 mg buprenorphine. In another embodiment, the first composition
5 comprises about 300 mg buprenorphine, and the second composition comprises about 100 mg buprenorphine. In one embodiment, one month is 28 days. In one embodiment, one month is 30 days. In one embodiment, one month is 31 days. In one embodiment, the injection is a subcutaneous injection.

[0038] In one embodiment, the disclosure provides methods of treating opioid dependence or
10 pain in a human in need thereof comprising the steps of (a) administering a first composition of Formulation A, B, C, or D comprising buprenorphine to the human once per month by injection for four months; and thereafter (b) administering a second composition of Formulation A, B, C, or D comprising buprenorphine to the human once per month by injection beginning with the
15 fifth month of administration and for each month thereafter; to treat the opioid dependence or pain; wherein the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition. In one embodiment, the first and second compositions are Formulation D. In one embodiment, the first composition comprises from about 25 mg to about 500 mg buprenorphine, and the second composition comprises from about 1 mg to about
20 400 mg buprenorphine; provided that the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition. In another embodiment, the first composition comprises from about 150 mg to about 500 mg buprenorphine, and the second composition comprises from about 10 mg to about 250 mg buprenorphine; provided that the amount of buprenorphine in the first composition is greater than the amount of buprenorphine
25 mg to about 500 mg buprenorphine, and the second composition comprises from about 10 mg to 175 mg buprenorphine. In another embodiment, the first composition comprises from about 200 mg to about 400 mg buprenorphine, and the second composition comprises from about 25 mg to about 160 mg buprenorphine. In another embodiment, the first composition comprises from about 250 mg to about 350 mg buprenorphine, and the second composition comprises from about
30 50 mg to about 150 mg buprenorphine. In another embodiment, the first composition comprises from about 280 mg to about 320 mg buprenorphine, and the second composition comprises from about 80 mg to about 120 mg buprenorphine. In another embodiment, the first composition

comprises about 300 mg buprenorphine, and the second composition comprises about 100 mg buprenorphine. In one embodiment, one month is 28 days. In one embodiment, one month is 30 days. In one embodiment, one month is 31 days. In one embodiment, the injection is a subcutaneous injection.

- 5 **[0039]** The disclosure provides dosing regimens for treating opioid dependence or pain in a human in need thereof including the steps of: (a) administering a first composition including a dose of buprenorphine to the human once per month by injection for one month, two months, or three months; and thereafter (b) administering a second composition including a dose of buprenorphine to the human once per month by injection beginning with the second month, third month, or fourth month of administration, respectively, and for each month thereafter; to treat the opioid dependence or pain; wherein the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition. In embodiments, the dosing regimen is for treating opioid dependence. In embodiments, the dosing regimen is for treating pain. In embodiments, the first and second compositions comprise (i) buprenorphine in the form of a free base or a pharmaceutically acceptable salt; (ii) ethanol or N-methyl-2-pyrrolidone; (iii) a neutral diacyl lipid and/or a tocopherol; and (iv) a phospholipid. In one embodiment, the first and second compositions comprise (i) buprenorphine in the form of a free base or a pharmaceutically acceptable salt; (ii) 30 to 90% of a lipid matrix comprising at least one monoglyceride, at least one diglyceride, at least one triglyceride, at least one phospholipid, at least one tocopherol, or mixtures thereof; and (iii) 2% to 35% by weight an organic solvent selected from ethanol, propylene glycol, N-methyl-2-pyrrolidone, DMSO, and mixtures thereof. In embodiments, the first and second compositions comprise (i) buprenorphine in the form of a free base or a pharmaceutically acceptable salt; (ii) 30% to 90% by weight of at least one neutral diacyl lipid comprising diacyl glycerols and containing at least 50% of a glycerol dioleate; (iii) 10% to 60% by weight of at least one phospholipid having polar head groups consisting of at least 50% phosphatidylcholine; and (iv) 2-30% by weight of ethanol, N-methyl-2-pyrrolidone, or a combination thereof. Such compositions are described in US Patent No. 8,892,782 and US Publication No. 2013/0190341, the disclosures of which are incorporated by reference herein in their entirety.
- 30 **[0040]** The sustained-release buprenorphine formulation includes a flowable composition and an implant. The sustained-release buprenorphine formulation provides an in situ sustained release of buprenorphine. The flowable composition accomplishes the sustained release by

producing the implant in situ. The implant has a low volume and provides a long term, therapeutic delivery of buprenorphine. The flowable composition enables subcutaneous formation of the implant in situ and causes little or no tissue necrosis.

[0041] Methods for making the sustained-release buprenorphine formulations described herein are known in the art and described, for example, in US Patent No. 8,921,387 and US Patent No. 8,975,270, the disclosures of which are incorporated by reference herein in their entirety. In particular, the flowable composition is produced by combining all of the components recited in each of Formulas A, B, C, and D. The flowable composition can be administered by a syringe and needle to a patient in need of treatment. Other buprenorphine formulations that may be used in the methods described herein can be prepared by other methods known in the art, such as those described in US Publication No. 2013/210853, US Publication No. 2013/0202658, and WO 2014/016428, the disclosure of which are incorporated by reference herein in their entirety.

EXAMPLES

[0042] The following examples are for illustrative purposes and are not intended to limit the scope of the disclosure.

[0043] Example 1

[0044] Formulation D (containing 200 mg/mL buprenorphine base in a form suitable for subcutaneous injection and allowing for the release of buprenorphine at therapeutic levels for at least 28 days) was used. Following administration of Formulation D, day-to-day compliance over the ensuing month would not be a potential issue as it is with existing products that are administered on a daily basis. Also, since Formulation D contains buprenorphine base in a sustained release delivery formulation, the safety profile and clinical efficacy of Formulation D are expected to be similar to that of sublingually administered buprenorphine (e.g., SUBUTEX®) and buprenorphine/naloxone treatments (e.g., SUBUXONE®).

[0045] The primary goal of this study was to develop a model-based approach to rationally support and justify the dose and dosing regimen of Formulation D in Phase 2 and 3 trials. For this purpose, a modeling strategy was implemented to characterize the population pharmacokinetics of buprenorphine and norbuprenorphine (major metabolite of buprenorphine), and to assess the relationship between buprenorphine and μ ORO. In addition, the relationship between plasma concentration, μ ORO, withdrawal symptoms and attenuation (i.e., blockade) of

hydromorphone challenge agonist effects was explored. Trial simulations were used for predicting the expected μ ORO after repeated subcutaneous injections of different doses of Formulation D administered once monthly. The model-based approach aimed at determining the Formulation D dosage range that is expected to sustain a μ ORO level of 70% and to establish the corresponding levels of withdrawal symptoms suppression and blockade of the effects of exogenously administered opioids.

[0046] The study was a single-center, open-label, sequential cohort, single ascending-dose study. Thirty-six opioid-dependent (by Diagnostic and Statistical Manual of Mental Disorders, Fourth Edition, Text Revision criteria) subjects were randomized to receive Formulation D containing 50 mg buprenorphine, 100 mg buprenorphine, or 200 mg buprenorphine. Subjects in each cohort received a single subcutaneous dose of Formulation D on Day 1. On Day 1, blood samples for measuring plasma concentrations were drawn at 0.5, 1, 2, 4, 6, 8 and 12 hour post-dose, daily on Day 2 through Day 22, and on Days 25, 28, 31, 35, 42, 49, 56, 63, 70, 77, 84, 112, 140, and 150. Human ethylenediaminetetraacetic acid (EDTA) treated plasma samples were analyzed for buprenorphine and norbuprenorphine using a validated liquid chromatography coupled to tandem mass spectrometry (LC-MS/MS) method. Human plasma containing buprenorphine, norbuprenorphine, and the internal standards, buprenorphine-D4 and norbuprenorphine-D3, was extracted with an organic solvent mixture after the addition of sodium hydroxide solution (liquid-liquid extraction). After extraction, the extract was evaporated, reconstituted, and an aliquot was injected on a Sciex API 5000 LC-MS/MS equipped with an UPLC column. Quantitation was performed using separate weighted ($1/x^2$ for buprenorphine and $1/x$ for norbuprenorphine) linear least squares regression analyses generated from fortified plasma calibration standards prepared immediately prior to each run. The method was validated for specificity, linearity, lower limit of quantitation, precision, accuracy, recovery and stability for a range of 0.0250 to 5.0 ng/mL for buprenorphine and 0.0200 to 4.00 ng/mL for norbuprenorphine based on the analysis of 0.500 mL of plasma. The overall precision for both analytes was better than 6.3%; the overall accuracy was within $\pm 10.3\%$. The recoveries for both analytes and internal standards were above 80%. The established short-term and long-term stability covered the maximum sample storage time (methods unpublished).

[0047] All data preparation, summary statistics (mean, median, standard deviation, and other measures, as appropriate), logistic regression analysis, report and graphical display presentation were performed using R (version 2.14.1) (Foundation for Statistical Computing (2009). R: a

language and environment for statistical computing. website: www.R-project.org. Accessed 14 Dec 2013). The population pharmacokinetic analysis was conducted using the NONMEM software, Version 7.2 (Beal et al, NONMEM user's guide, 1989-2013. Ellicott City: Icon Development Solutions; 2013). NONMEM was run in a Windows Vista operating system using the Fortran compiler *gfortran* version 4.6.0. Diagnostic graphics, exploratory analyses and post-processing of NONMEM outputs were performed using R and Xpose (version 4.3) (Parke et al, Comput Meth Prog Bio., 59:19-29 (1999)). The Perl based software Perl-speaks-NONMEM (PsN) (version 3.4.2) was used to perform bootstrapping and visual predictive checks (VPCs) (Kobayashi et al, Drug Metab Disp., 26:818–21 (1998)).

[0048] The first-order conditional estimation with interaction method (FOCE-I) was used for estimating the fixed and random effect parameters using a non-linear-mixed effect approach. Appropriateness of the model was evaluated using various goodness-of-fit criteria, including diagnostic scatter plots, likelihood-ratio-test (LRT), and measures of model stability and adequacy (successful convergence, significant digits, matrix singularity). The results for LRT were considered statistically significant if decreases in the objective function value (OFV) of nested models were more than 3.84 ($P < 0.05$, 1 degree of freedom) throughout the model building process.

[0049] The inter-individual variability (IIV) on all the model parameters was assumed log-normally distributed. The residual variability, which was comprised of, but not limited to intra-individual variability, experimental errors, process noise and/or model misspecifications, was modeled using additive, proportional, and combined error structures.

[0050] An outlier was defined as an aberrant observation that significantly deviates from the rest of observations in a particular individual and did not refer to a subject as an outlier. The proportion of outliers in a dataset should be low and such points may be excluded from the analysis given the potential for these observations to negatively impact the convergence and/or parameter estimates (i.e., which may cause a bias) (Food and Drug Administration Guidance for Industry: Population Pharmacokinetics (1999)). Outlier detection was based initially on visual examination of individual and pooled pharmacokinetic profiles. Additionally, data points identified with an absolute conditional weighted residual ($|CWRES| > 3$) during the initial model building process were excluded from the analysis. The CWRES are weighted residuals calculated using the FOCE method and have been shown to represent a reliable estimate of the distribution of residuals (Hooker et al, Pharm Res, 24(12):2187-2197 (2007)). Given the

theoretical distribution of CWRES, it is expected that 99.73% of the CWRES should lie in the interval -3, 3; for this reason, values outside this interval were considered as outliers.

[0051] Buprenorphine is metabolized primarily by cytochrome P450 3A4 to norbuprenorphine. Buprenorphine undergoes extensive first pass in the liver, thus it is administered sublingually with 50% to 60% bioavailability. The population pharmacokinetic model was developed to describe simultaneously the concentrations of buprenorphine and norbuprenorphine.

[0052] Age, sex, race, and dose were considered in the covariate analysis. Covariate model building was a step-wise process consisting of a forward and a backward selection procedure. The LRT was used to evaluate the significance of incorporating or removing fixed effects in the population model based on alpha levels that were set a priori. Initially, each covariate was individually included in the base model. A covariate was retained in the model if a reduction in the objective function value (OFV) was ≥ 3.84 ($\chi^2 < 0.05$). After defining the full model, the significance of each covariate was tested individually by removing each one from the full model. A covariate was retained in the model if, upon removal, the OFV increased by more than 6.64 points ($\chi^2 < 0.001$).

[0053] A non-parametric bootstrap resampling method was used to evaluate the stability and robustness of the final pharmacokinetic model (Parke et al, Comput Meth Prog Biomed, 59:19-29 (1999)). Resampling with replacement generated 100 bootstrap data sets and the final population pharmacokinetic model was fitted repeatedly to each of the 100 bootstrap data sets. The median and 95% confidence intervals of parameters obtained from this step were compared with the final parameter estimates. In addition, a VPC was also performed. Results from the VPC were assessed using graphical comparison of the appropriate 90% prediction intervals from simulated data with overlaid observed data from the original dataset.

[0054] It is recognized that the medication assisted treatment of opioid dependence is related to the opioid pharmacotherapy occupying brain μ -opioid receptors. The level of receptor occupancy is expected to mediate the abuse and dependence potential of opioids and to predict clinical efficacy. Specifically, higher medication doses are hypothesized to decrease μ -opioid receptor availability (or "binding potential") and provide agonist replacement that minimizes withdrawal symptoms and prevents the reinforcing, euphoric, and other effects of abused opioids resulting greater clinic attendance (Greenwald et al, Neuropsychopharmacology, 28:2000-2009 (2003)). Opioid withdrawal symptoms are the body's physical response to the absence of the

opioid, which include muscle aches, restless anxiety, diarrhea, abdominal cramping, nausea and vomiting. In clinical trials, subjective opioid withdrawal scales are used to quantify these withdrawal effects. In addition, the blockade of hydromorphone challenge agonist effects is measured by subjective drug-effect assessments which often employ ratings on visual analog
5 scales using adjectives that reflect abuse potential such as “liking” or “good effect”. These measures are quantitative and exhibit dose-response sensitivity to opioid exposure.

[0055] The experimental individual values for buprenorphine plasma concentrations, μ ORO, opioid withdrawal syndrome, and opioid-like agonist effects were provided from two published clinical trials. In trial 1, 5 heroin-dependent subjects underwent buprenorphine induction from 4
10 mg/day on Day 1 to 16 mg/day by Day 7 and were maintained at 32 mg/day for 12 days. On the 8th day of the maintenance period, subjects were challenged with the opioid agonist hydromorphone and subjective drug effects were ascertained, and on Day 9, blood samples for the measurement of buprenorphine and norbuprenorphine were collected following buprenorphine administration. On the 10th and 11th day of the maintenance period, opioid
15 withdrawal symptoms were measured prior to buprenorphine administration and 1, 2, 3, 6, and 12 hours afterwards. On the 12th and final day of the maintenance period, a positron emission tomography (PET) scan with [¹¹C]-carfentanil was administered 4 hours after buprenorphine administration to measure μ ORO. Subjects were titrated down to the subsequent maintenance periods at buprenorphine doses of 16 mg/day for 12 days, 2 mg/day for 12 days, and to 0 mg/day
20 for 12 days. During each subsequent maintenance period subjects underwent the hydromorphone challenge, measurement of opioid withdrawal symptoms, and a PET scan (Greenwald et al, Neuropsychopharmacology, 28:2000-2009 (2003)).

[0056] In trial 2, 10 heroin-dependent subjects were initially maintained ≥ 2 weeks on 16 mg/day buprenorphine given as sublingual tablets. Plasma buprenorphine concentration, opioid
25 withdrawal symptoms, and four hydromorphone challenges (to measure subjective opioid agonist drug effects) or four PET brain scans with [¹¹C]-carfentanil (to measure μ ORO) were conducted at 4, 28, 52, and 76 hours after the last daily buprenorphine dose. In addition to characterizing the relationship between buprenorphine plasma concentration and μ ORO, the study assessed the relationship between μ ORO and two key clinical effects –opioid withdrawal
30 syndrome and blockade of hydromorphone agonist subjective drug effects (Greenwald et al, Biol Psychiatry, 61:101-110 (2007)).

[0057] In both trials, opioid agonist and withdrawal symptoms were assessed by using an Opioid Symptom Questionnaire with 16 agonist and 16 withdrawal scale items. Each item was scored from 0 (not at all) to 4 (extremely), yielding total scores ranging from 0 to 64.

Buprenorphine attenuation (blockade) of hydromorphone agonist effects was measured by six visual analog scales (VAS) ratings including: any drug effect, high, good drug effect, bad drug effect, stimulated, and sedated (Greenwald et al, Neuropsychopharmacology, 28:2000-2009 (2003); Greenwald et al, Biol Psychiatry, 61:101-110 (2007)). From both trials, whole brain imaging results were used to calculate receptor μ OR availability. Percent μ ORO was calculated as (100 minus μ -opioid receptor availability).

[0058] The analysis dataset included 36 subjects for a total of 2797 observations with 66 observations below the lower limit of quantification. These values were considered as missing in the NONMEM analysis. The buprenorphine and norbuprenorphine measurements were simultaneously fitted using the ADVAN5 TRANS1 routine in NONMEM. The absorption of Formulation D from the subcutaneous injection site was described by a dual model that was described by a first-order absorption process associated with the rapid absorption and the first observed peak; and a delayed delivery process that was described by a transit compartment absorption model to mimic the sustained-release components of Formulation D (Savic et al, J Pharmacokinet Pharmacodyn, 34:711-726 (2007)). The disposition model was a one-compartment model with a first-order elimination, and first-order conversion to norbuprenorphine. This metabolite was subsequently distributed in a peripheral compartment and eliminated according to a first-order process.

[0059] Initial analysis of the distribution of the CWRES indicated that 28 observations showed an absolute CWRES > 3. These values satisfied the definition of outlier measurements. Therefore, a new dataset was generated where these measurements were considered as missing observations.

[0060] The new analysis dataset included 36 subjects for a total of 2,769 observations. The buprenorphine and norbuprenorphine concentrations were again simultaneously fitted using the ADVAN5 TRANS1 routine in NONMEM. The residual error model included a combined additive (Add Err) and proportional components with a different proportional component for buprenorphine (Prop Err BUP) and for norbuprenorphine (Prop Err NorBUP). The results of this analysis were considered as the final model.

[0061] Overall, there was no apparent bias in the goodness-of-fit diagnostic plots and in the evaluation of the VPCs, suggesting that the final population pharmacokinetic model was adequate in describing the buprenorphine and norbuprenorphine plasma concentration-time courses at Formulation D doses of 50 mg buprenorphine, 100 mg buprenorphine, and 200 mg buprenorphine.

[0062] The high level of agreement between the parameter estimated by NONMEM and by the bootstrap procedure, together with the precision of the estimated parameters, supports the adequacy of the model to describe these data.

[0063] Empirical Bayesian estimates of individual parameters and random effects were obtained from the base model in the NONMEM analysis. The relationships between individual model parameters and the selected covariates were evaluated graphically. Inspection of the generated plots indicated a potential impact of sex on the volume of distribution for the central norbuprenorphine compartment V_3 . This hypothesis was formally tested by incorporating sex as covariate of V_3 in the model. However, the resulting objective function did not show a significant change with respect to the base model. Overall, it was not possible to identify any covariate with significant impact on the population pharmacokinetic variability, given the relatively small number of subjects in the study.

[0064] A saturable $E_{\max}$ model with an additive error model was used for describing the relationship between buprenorphine plasma concentrations and μ ORO as shown in Equation 1:

$$\mu\text{ORO} = \frac{E_{\max} \cdot Cp}{EC_{50} + Cp} \quad (\text{Equation 1})$$

where Cp is buprenorphine plasma concentration and EC_{50} is buprenorphine plasma concentration expected to achieve 50% of the maximal μ ORO ($E_{\max}$). This model was developed assuming a direct relationship between plasma concentration and μ ORO without equilibration delay. This model assumes that the metabolite norbuprenorphine has negligible activity with respect to brain μ ORO. The analysis dataset (μ ORO and buprenorphine pharmacokinetic sampling) included 15 subjects with a total of 59 pharmacokinetic/ μ ORO data. The modeling was performed using the FOCE-I method as implemented in the NONMEM software.

[0065] The estimated value for $E_{\max}$ (standard error) was 91.4% (3.94) and the estimated value for EC_{50} (standard error) was 0.67 (0.19) (ng/mL). The inter-individual variability of $E_{\max}$ was not estimated due to the limited number of measures available in the proximity of the estimated $E_{\max}$ value. The adequacy of the final model was evaluated using the visual predictive check method. Four-hundred replicates of the original dataset were simulated based on the final model, and a 90% prediction interval was computed based on the simulated datasets. The observed μ ORO versus the buprenorphine concentration data were plotted on the prediction interval to visually assess the concordance between the simulated and observed data. Statistics of interest including the median were calculated from the simulated and observed data for comparison. The median population prediction and distributions of quantiles (5th, median, 95th) of simulated data were compared and found to be best described by a linear relationship between μ ORO and buprenorphine plasma concentrations up to 2 ng/mL. When buprenorphine levels approached 2-3 ng/mL, the μ ORO was saturated and reached a plateau with occupancy ranging between 70-90%. Greenwald et al, *Biol Psychiatry*, 61:101-110 (2007) suggests that the threshold for suppressing withdrawal and the blockade of agonist symptom effects is between 50-60% buprenorphine μ ORO while additional benefit and clinical efficacy was observed at 70% μ ORO. As a result of these findings, a 70% μ ORO was the desired target. The predictive checks seems to indicate a larger variability in model predictions compared to observations at the saturation levels (e.g., above 3-4 ng/mL concentrations), and more data would be required to validate the model predictions for that concentration range.

[0066] Regression models were used to describe relationships between mean hydromorphone induced changes in agonist symptoms, mean withdrawal symptom scores, or mean buprenorphine plasma concentrations each with respect to the mean μ -opioid receptor availability. These data suggest that at a mean buprenorphine plasma concentration of 2 ng/mL is able to provide the desired 70% μ -opioid receptor occupancy. The same conditions are associated with low reported agonist drug effects and withdrawal symptoms (scores ≤ 2). For the treatment of opioid dependence, the positive clinical outcomes are free of withdrawal, cravings and the drug-induced highs and lows of addiction. The individuals who exhibit greater μ ORO and more suppression of withdrawal symptoms experience better treatment outcomes (Greenwald et al, *Imaging opioid receptors: applications to substance use disorders*. In: Dean et al, editors. *Opioid receptors and antagonists: from bench to clinic*. New York: Humana Press, pages 45-65 (2009)). As buprenorphine plasma concentrations decline, there is a concomitant

increase in subjective hydromorphone agonist drug effects and withdrawal symptoms with a corresponding decrease in μ -opioid receptor occupancy.

[0067] The simulated drug concentrations of buprenorphine and norbuprenorphine after repeated subcutaneous injections of Formulation D were derived from the final model parameter estimates. The 400 hypothetical subjects received 4 subcutaneous injections of Formulation D containing 50 mg, 100 mg buprenorphine, 200 mg buprenorphine, or 300 mg buprenorphine doses separated by 28 days. The objective of this simulation was to predict buprenorphine plasma concentrations after multiple doses of Formulation D and to consequently predict the corresponding μ ORO. Simulation indicated that the desired $> 70\%$ receptor occupancy may be achieved after multiple doses of Formulation D containing 200 mg buprenorphine.

[0068] Example 2

[0069] This study implemented pharmacokinetic/pharmacodynamics (PK/PD) modeling to support the clinical development of Formulation D, a sustained-release formulation of buprenorphine for the treatment of opioid dependence. Such a formulation could offer advantages over existing buprenorphine pharmacotherapy by improving patient compliance and reducing the diversion of the product.

[0070] A population pharmacokinetic model was developed using 36 opioid-dependent subjects who received single subcutaneous doses of Formulation D. Another PK/PD model was developed using μ -opioid receptor occupancy data to predict efficacy of Formulation D after repeated doses. It was also assessed how buprenorphine plasma concentrations were correlated to opioid withdrawal symptoms and hydromorphone agonist blockade data from 15 heroin-dependent subjects.

[0071] The resulting pharmacokinetic model accurately described buprenorphine and norbuprenorphine plasma concentrations. A saturable maximum effect ($E_{\max}$) model with 0.67 ng/mL effective concentration at 50% of maximum (EC_{50}) and 91% $E_{\max}$ best described μ ORO versus buprenorphine plasma concentrations. Linear relationships were found among μ ORO, withdrawal symptoms, and blockade of agonist effects.

[0072] Previous published findings demonstrate μ ORO $\geq 70\%$ is needed to achieve withdrawal suppression and blockade of opioid agonist subjective effects. Model simulations indicated that

Formulation D containing 200 mg buprenorphine should achieve 2-3 ng/mL buprenorphine average concentrations and desired efficacy.

[0073] This study demonstrated the relationship among buprenorphine plasma concentrations, μ ORO, and blockade of opioid agonist effects. A saturable $E_{\max}$ model was established between buprenorphine plasma levels and μ ORO. The desired buprenorphine activity was achieved at μ ORO $\geq$ 70%. A buprenorphine plasma concentration of 2 ng/mL is required to achieve a μ ORO of approximately 70%. This analysis provided new insight onto the long-acting pharmacokinetic and pharmacokinetic/ μ ORO profile of Formulation D.

[0074] Example 3

[0075] As described in Examples 1 and 2, modeling showed that mu opioid receptor occupancy (RO) $\geq$ 70% and buprenorphine plasma levels $\geq$ 2 ng/mL are needed to provide full blockade of opioid agonist effects (Nasser et al, Clin Pharmacokinet, 2014). This example was performed to assess Formulation D (containing 300 mg buprenorphine) blockade of hydromorphone-induced subjective and reinforcing effects, and to determine the accuracy of the modeling presented in Example A in a clinical setting.

[0076] A total of 39 subjects with moderate or severe opioid use disorder (not seeking treatment) first completed 3 hydromorphone challenges (0, 6, 18 mg intramuscular on 3 consecutive days in randomized order), then 3 hydromorphone challenges at the end of 14-day SUBOXONE® film stabilization. This was followed by two injections of Formulation D (containing 300 mg buprenorphine) separated by 28 days. For 12 weeks after the first Formulation D dose, on days 5-7 of each week, subjects received 3 hydromorphone challenges in randomized (6 sequences) order. A Drug Liking visual analog scale (VAS) score was the primary, and hydromorphone reinforcing effects (log breakpoint values), and VAS for Any Effect, Bad Effect, High, Good Effect, and Sedation were secondary endpoints. Statistical comparison using mixed effects model was used for each week. Change from hydromorphone 0 mg with 95% CI was reported, with a difference cut-off of less than or equal to 11 was required to declare full blockade. A PK sample was collected the morning of each hydromorphone administration day. The $E_{\max}$ model of Equation 1 was used to calculate μ -opioid receptor occupancy.

[0077] For Drug Liking, mean differences for 6 or 18 mg hydromorphone compared to placebo were < 7 units on week 1 and decreased over the 12 weeks. After the second Formulation D

injection, the 95% CI of the difference included 0. Hydromorphone reinforcing effects and all VAS showed similar results. Buprenorphine concentrations were 1.8-3.7 ng/mL and the μ -opioid receptor occupancy was 65-76% over the 12 weeks.

[0078] At 300 mg of buprenorphine, Formulation D blocked hydromorphone subjective and reinforcing effects from weeks 1-12 in patients with moderate or severe opioid use disorder.

[0079] Example 4

[0080] Data were obtained from an open label, multiple dose study conducted in 89 treatment-seeking opioid-dependent subjects. Subjects were inducted and stabilized on SUBUTEX[®] (buprenorphine, Indivior UK Limited) at various doses (8-24 mg) before transitioning to Formulation D (50, 100, 200, or 300 mg) given as 4 subcutaneous monthly injections. A joint population PK model was developed from buprenorphine plasma concentrations measured after SUBUTEX[®] (buprenorphine, Indivior UK Limited) and treatment with Formulation D. Model simulations were conducted to assist dose selection and evaluate the impact of drug holidays. Prediction of μ -opioid receptors occupancy (μ ORO) was based on a previously developed PK/PD model (Nasser et al, Clin Pharmacokinet, 2014).

[0081] Modeling and simulation showed that a 300 mg dose of Formulation D every 28 days was appropriate for immediately achieving an effective exposure after the first SC injection and could maintain effective levels of exposure during chronic treatment. Furthermore, simulations indicated that in the unexpected event of two-week holiday the levels of μ ORO remained consistently above 80% with no significant loss of drug efficacy. The results of the analysis provided quantitative criteria for effective clinical dose selection and showed that a two-week drug holiday did not result in a loss of drug efficacy.

[0082] Example 5

[0083] A 6 month clinical study will be conducted to test two different dosage regimens of Formulation D on patients seeking treatment for opioid dependence. Patient Group 1 will be administered a 300 mg dose of buprenorphine base of Formulation D on Month 1 (day 1) and Month 2 (day 29), and will then be administered a 100 mg dose of buprenorphine base of Formulation D on Month 3 (day 57), Month 4 (day 85), Month 5 (day 113), and Month 6 (day 141). Patient Group 2 will be administered a 300 mg dose of buprenorphine base of Formulation

D on each of Months 1, 2, 3, 4, 5, and 6. The pk/pD modeling analysis predicts that the average buprenorphine concentration (C_{ave} in ng/mL) for each month for each group will be as follows:

[0084] Table 1. Schedules for dosing regimen

	Month 1	Month 2	Month 3	Month 4	Month 5	Month 6
Patient Group 1	1.9	3.1	3.0	3.0	2.8	2.6
Patient Group 2	1.9	3.1	4.3	5.1	5.7	6.0

- 5 **[0085] Study Design:** This was an open-label, multiple dose study (NLM Identifier: NCT01738503). This study enrolled 89 treatment-seeking opioid-dependent subjects based on criteria from the Diagnostic and Statistical Manual of Mental Disorders, 4th Edition, Text Revision (DSM-IV-TR). Subjects were inducted and stabilized (over a 13-day period) on SUBUTEX® (buprenorphine sublingual tablet; Indivior, Richmond, VA) at doses of 8 mg, 12
- 10 mg, 14 mg, 24 mg, or 8-24 mg to receive Formulation D containing doses of 50 mg, 100 mg, or 200 mg buprenorphine in 4 subcutaneous (SC) injections separated by 28 days or 300 mg buprenorphine in 6 subcutaneous (SC) injections separated by 28 days. The 6 cohorts were defined as follows (the first dose is SUBUTEX® and the second dose is Formulation D): Cohort #1 (n=15) 8 mg + 50 mg; Cohort #2 (n=15) 12 mg+100 mg; Cohort #3 (n=15) 24 mg+200 mg;
- 15 Cohort #4 (n=15) 8 mg+100 mg; Cohort #5 (n=15) 14 mg+200 mg, and Cohort #6 (n=14) 8-24 mg+300 mg.

- [0086] Blood Collection Schedule:** Blood samples for buprenorphine PK assessments were collected during the SUBUTEX® stabilization period at pre-dose time on Day -7 to Day-1 then at 0.5, 1, 2, 4, 6, 8, 12, and 24 hours post-dose on Day-1. After the first Formulation D
- 20 subcutaneous injection, blood samples were collected at 1, 2, 4, 6, 8, 12, 20, 24, 30, 48, 144, 192, 240, 312, 384, 456, 528, and 600 hours post-dose. During the second, third and fifth (300 mg dose) Formulation D subcutaneous injections, blood samples were collected at: pre-dose, 1, 12, 24, 48, 192, 312, and 456 hours post-dose. During the fourth Formulation D subcutaneous injection or the sixth Formulation D SC injection (300 mg dose only), blood samples were
- 25 collected at: pre dose, 1, 2, 4, 6, 8, 12, 20, 24, 30, 48, 144, 192, 240, 312, 384, 456, 528, 600, 672, 864, 1008, 1200, and 1344 hours post-dose. The plasma samples were analyzed using a

validated method of a liquid chromatography with tandem mass spectrometry (LC-MS/MS) for buprenorphine. The LLOQ for buprenorphine was 50 pg/mL.

[0087] Population pharmacokinetic analysis: A population PK model was developed to simultaneously describe the time course of the buprenorphine plasma concentrations after repeated doses of SUBUTEX® during the induction and stabilization period and the repeated SC injections of Formulation D. Circulating buprenorphine concentrations were calculated as the resultant of SUBUTEX® and Formulation D administrations. A total of 5498 observations obtained in 89 subjects were included in the population PK analysis.

[0088] Previously published models were selected as a starting point for model building. Nasser et al, Clin. Pharmacokinet, 53(9):813-824 (2014). The choice of the final models was based on the analysis of the semi-logarithmic scatter plots of the buprenorphine plasma concentrations versus time. After SUBUTEX® administration, the buprenorphine PK profile was best described by a two-compartment model with a first-order absorption rate constant (k_{12}), a distribution in the peripheral compartment (rate constants k_{23} and k_{32}) and a first-order elimination rate constant (k_{20}).

[0089] After SC administration, Formulation D exhibited complex kinetics of buprenorphine with a prolonged plasma terminal half-life. The resulting PK time course suggested that the likely model accounted for a dual absorption process: the first one associated with a rapid delivery from the SC injection site (first-order absorption process) and the second one associated with the slow delivery from Formulation D (delayed delivery process described by a transit compartment absorption model⁸). In this model, k_{a1} is the first-order absorption rate constant characterizing buprenorphine immediately reaching the systemic circulation, k_{a2} is the first-order absorption rate constant characterizing the rate of buprenorphine entering into the transit compartment system, k_{kl} is the rate characterizing the delayed process in the transit compartments, k_{50} is the elimination rate constant of buprenorphine, and k_{56} and k_{65} are the transfer rate constants between the central and peripheral buprenorphine compartments. In this model S_2 represents the volume of distribution of the central compartment for buprenorphine after SUBUTEX® administration and S_5 represents the volume of distribution of buprenorphine after SC administration of Formulation D.

[0090] The buprenorphine plasma concentrations were modeled using the ADVAN6 routine in NONMEM software version 7.3. The stochastic approximation expectation-maximization

(SAEM) with interaction computational algorithm was used for estimation of population PK model parameters. The maximum number of iterations in the stochastic phase (NBURN) of the SAEM method was 2000 followed by 500 iterations in the accumulation phase (NITER). Convergence was assessed visually based on SAEM convergence plots for the fixed and random effect parameters. The -2 log-likelihood (-2LL) value at the final model parameter estimates was calculated using the importance sampling approach (IMP) as implemented in NONMEM version 7.3.

[0091] Model selection was based on various goodness-of fit criteria, including standard diagnostic plots, likelihood-ratio-test (LRT), and visual predictive checks (VPC). The results for LRT were considered statistically significant if decreases in -2LL of nested models were more than 3.84 ($p < 0.05$, one degree of freedom) throughout the model building process. The inter-individual variability (IIV) was modeled assuming a log-normal distribution for individual PK parameters. The relationship between a PK parameter (P) and the subject-specific random effect was expressed as:

$$P_i = P_{TV} e^{\eta_{pi}} \quad (\text{Equation 2})$$

where P_j is the value of the PK parameter for the j th individual, P_{TV} is the typical value of P in the population, and η_{pj} denotes the difference between P_j and P_{TV} . The random effects η_{pj} were assumed to be independent and identically distributed with a mean of zero and variance of ω^2 .

[0092] The residual variability, which comprised of, but was not limited to intra-individual variability, experimental errors, process noise and/or model misspecifications, was modeled using additive, proportional, and combined error structures. The “combined additive and proportional error” was retained in the final model.

[0093] Covariate Analysis. The following variables: age, BMI, Weight, Gender, Race, Ethnicity were prospectively identified as potential covariates. Covariate model building was a step-wise process consisting of a forward and a backward selection procedure. The LRT was used to evaluate the significance of incorporating or removing fixed effects into the population model based on alpha levels that were set a priori. Initially, each covariate was individually included in the base model. A covariate was retained into the model if a reduction in -2LL was ≥ 3.84 ($\chi^2 < 0.05$). After the full model was defined, the significance of each covariate was tested

individually by removing each one at the time from the full model. A covariate was retained in the model if, upon removal, the -2LL increased by more than 6.64 points ($\chi^2 < 0.001$).

[0094] Model Evaluation. Visual predictive checks (VPC) with 200 simulated datasets were used to assess the predictive performance of the model. Results from the VPC were assessed by graphical comparison of the medians and appropriate 90% prediction intervals calculated at each time point from the simulated data compared to observed data from the original dataset.

[0095] Assess clinical effective dose and evaluate the impact of missed doses on Formulation D PK and μ ORO. The level of μ ORO is recognized as one of the drivers of the clinical efficacy of buprenorphine. The currently accepted hypothesis is that the μ ORO should be greater than 70% to achieve optimal opioid blockade in the treatment of opioid use disorder. In a previous study, a population PK/ μ ORO model was developed to fully characterize the relationship between buprenorphine plasma levels and μ ORO. Nasser et al, Clin. Pharmacokinet, 53(9):813-824 (2014). This relationship was best described by an Emax model with an EC50 of 0.67 ng/mL and an Emax of 91%. The rationale for clinical dose selection of Formulation D was based on the evaluation of the dose appropriate for providing the target receptor occupancy. Furthermore, the dose selection criterion was also explored in the event a patient occasionally fails to take the prescribed dose at the prescribed time. For this purpose, additional simulations were conducted to evaluate the impact of the missed doses on Formulation D on the predicted μ ORO for repeated doses of 100 mg or 300 mg. For each dose level (100 mg or 300 mg), three scenarios were explored: Scenario 0: Reference scenario where a subject takes the dose at the prescribed time (once every 4 weeks); Scenario 1: 1 SC injection of Formulation D, with 2-week holiday prior to the 2nd SC injection of Formulation D; Scenario 2: 3 SC injections of Formulation D given at a 28-day interval, with 2-week holiday prior to the 4th SC injection of Formulation D.

[0096] For all scenarios, predictions of buprenorphine plasma concentrations and μ ORO were generated using the present population PK model and previously published PK/ μ ORO model Greenwald et al, Neuropsychopharmacology, 28:2000-2009 (2003).

[0097] Software. All data preparation was performed using R (version 3.0.2). The population PK analysis was conducted using the NONMEM software, version 7.3. NONMEM was run in a Windows 8.1 operating system using the Fortran compiler gfortran version 4.6.0. Diagnostic

graphics, exploratory analyses and post-processing of NONMEM outputs were performed using R and Xpose (version 4.3).

[0098] Subjects Characteristics. A total of 89 subjects were included in the analysis. The mean age was 33.8 year, mean weight was 72.5 kg and the mean BMI was 24.6 (mg/kg²). There were 26 females and 60 males in the study. The majority of the subjects were White (70%) with only 30% being Black or African American.

[0099] Final Population PK Model. Age was found to significantly affect k₁₂ and BMI was found to significantly affect k_{a2}. The covariate models used for AGE and BMI were:

$$k_{12} = \theta_{k12} \cdot e^{(-Age \cdot \theta_{Age})} \quad (\text{Equation 3})$$

$$k_{a2} = \theta_{ka2} \cdot e^{(-(BMI-24.64) \cdot \theta_{BMI})} \quad (\text{Equation 4})$$

where 24.64 represents the mean value of BMI in the study.

[0100] Overall, there was no apparent bias in the goodness-of-fit plots, suggesting that the final population PK model was adequate in describing the buprenorphine plasma concentration-time course.

[0101] The adequacy of the final model was evaluated using the VPC method. Two-hundred replicates of the original dataset were simulated based on the final population PK model, and the distribution of the simulated data was summarized at each time point by the median and 90% prediction interval (delineated by the 5th and 95th percentiles). The concordance between the observations and the simulated data (medians and 90% prediction intervals) was assessed graphically following normalization by the dose in order to present all the data on a same plot.

[0102] The VPC method for the SUBUTEX® pre-treatment and for Formulation D treatment show that the overall population PK model analyzing the buprenorphine time-course after the SUBUTEX® induction period and after the repeated SC injections of Formulation D performed well. Also, the variability in the data was well described by the model, although slightly overestimated for Formulation D. Altogether, the goodness-of-fit plots and VPC indicated that the population PK model properly described the observed data.

[0103] Dose selection and Impact of missed doses of Formulation D. Predicted time-courses of μORO for repeated SC injections of Formulation D at 50 mg, 100 mg, 200 mg and 300 mg reveal that a μORO greater than 70% would be achieved just after the first dose of 300

mg of Formulation D. This level is then maintained during chronic treatment. The target μ ORO level can also be reached with the dose of 200 mg. However, at this dose, the expected μ ORO will not reach the effective level during the first month of treatment. Altogether, these findings support the choice of 300 mg as a starting dose for treatment of opioid dependence.

5 **[0104]** The results of the simulations conducted for evaluating the potential impact of drug holiday found that in the case of repeated doses of 300 mg, the predicted levels of μ ORO after two-week holiday remained consistently above 80%, suggesting that the probability of lacking efficacy with Formulation D under these circumstances is extremely low.

10 **[0105]** The objective of this analysis was to develop a model-based approach to characterize the population PK of buprenorphine after multiple SC injections of 50 mg, 100 mg, 200 mg and 300 mg doses of Formulation D in treatment seeking opioid-dependent subjects who were inducted and then stabilized on a buprenorphine sublingual tablet (SUBUTEX®) dose of 8 mg, 12 mg, 14 mg or 24 mg prior to transfer. The secondary objective was to define the rationale for clinical dose selection and to evaluate the impact of missed doses on the expected level of
15 Formulation D efficacy.

20 **[0106]** The analysis of the PK profile of buprenorphine after Formulation D administration revealed a complex and multi-phase absorption profile, with sustained buprenorphine plasma concentrations over the dosing interval. These distinguishing features of the PK of buprenorphine required the development of a complex PK model accounting for this absorption processes associated with Formulation D into the systemic circulation.

25 **[0107]** The mean transit time (defined as the number of transit compartments/kkl) associated with the slow release of buprenorphine from Formulation D could be estimated at ~5.5 weeks, which is the likely reason for the curvilinear shape of the plasma concentration-time profile. The results of the analysis confirmed earlier predictions of buprenorphine plasma exposures after repeated SC injections of Formulation D at the doses of 50 mg to 300 mg previously generated using single dose PK data. Nasser et al, Clin. Pharmacokinet, 53(9):813-824 (2014).

30 **[0108]** The model outcomes indicated that a linear and time invariant PK model is appropriate for characterizing the PK of buprenorphine and for predicting the exposure expected at different dosage regimens. The covariates analysis provided important insight into the absorption process of buprenorphine. BMI was identified as a statistically significant covariate affecting the absorption process of Formulation D. Patients with smaller BMI showed a higher rate of the

absorption process associated with buprenorphine delivery from Formulation D (k_{a2}). However, the rate of the immediate absorption (k_{a1}) was not affected by the BMI. For this reason the C_{max} value of buprenorphine remained substantially invariant with respect to the BMI values. The absorption process of the sublingual administration of SUBUTEX® was found to be
5 affected by age. The rate of absorption from the sublingual site to the systemic circulation (k_{12}) decreased with the increase of age.

[0109] It is recognized that the efficacy of a buprenorphine treatment for opioid dependence is associated with μ ORO. In Greenwald et al, Neuropsychopharmacology, 28:2000-2009 (2003), a population PK/ μ ORO model was developed using buprenorphine PK and μ ORO data collected
10 in 15 heroin-dependent subjects (5 subjects receiving buprenorphine daily tablet doses of 32 mg, 16 mg or 2 mg, or placebo, and 10 subjects receiving a buprenorphine daily tablet dose of 16 mg). This study characterized the relationship between buprenorphine plasma concentrations, μ ORO and blockade of opioid agonist effects. A saturable maximum effect (E_{max}) model was established between buprenorphine plasma levels and μ ORO. This model showed a linear
15 relationship between μ ORO up to the desired 70% receptor occupancy and buprenorphine concentrations up to approximately 2 ng/mL. At buprenorphine concentrations greater than 2 ng/mL, saturation occurred on μ ORO where a 4.5-fold increase in observed buprenorphine concentrations resulted in observed μ ORO between 70% and less than 90%. Thus, once μ ORO is saturated, increasing doses are not expected to exert any appreciable effect. A linear correlation
20 was established between buprenorphine clinical efficacy (withdrawal suppression and blockade of hydromorphone agonist subjective effects) and μ ORO.

[0110] This previous PK/ μ ORO model [Nasser et al, Clin. Pharmacokinet, 53(9):813-824 (2014)] together with the present population PK model were used to conduct simulations and predict μ ORO after repeated SC injections of Formulation D containing buprenorphine at doses
25 of 50 mg, 100 mg, 200 mg and 300 mg. The results of the simulations provided quantitative criteria for the clinical dose selection for the late phase clinical development of Formulation D: the dose of 300 mg every 28 days was found to be appropriate for immediately achieving an effective exposure after the first SC injection and to maintain an effective level of exposure during chronic treatment. Furthermore, the results of the simulations conducted to evaluate the
30 potential impact of holiday in drug intake indicated that in the unexpected event of one- or two-week holiday the level of μ ORO remained consistently above 80% for repeated doses of 300 mg.

This finding indicates that significant loss of Formulation D efficacy may not be expected under these unexpected circumstances.

[0111] Embodiments.

[0112] Embodiment 1. A method of treating opioid dependence or pain in a human in need

5 thereof including the steps of: (a) administering a first composition including a dose of buprenorphine to the human once per month by injection for one month, two months, or three months; and thereafter (b) administering a second composition including a dose of buprenorphine to the human once per month by injection beginning with the second month, third month, or fourth month of administration, respectively, and for each month thereafter; to treat the
10 opioid dependence or pain; wherein the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition.

[0113] Embodiment 2. The method of Embodiment 1, wherein the first composition is administered to the human once per month for one month, and the second composition is administered to the human once per month beginning with the second month.

15 [0114] Embodiment 3. The method of Embodiment 1, wherein the first composition is administered to the human once per month for two months, and the second composition is administered to the human once per month beginning with the third month.

[0115] Embodiment 4. The method of Embodiment 1, wherein the first composition is administered to the human once per month for three months, and the second composition is
20 administered to the human once per month beginning with the fourth month.

[0116] Embodiment 5. The method of Embodiment 1, wherein the first composition comprises from about 150 mg to about 500 mg buprenorphine, and the second composition comprises from about 10 mg to about 250 mg buprenorphine; and wherein the amount of buprenorphine in the first composition is greater than the amount of buprenorphine in the second composition.

25 [0117] Embodiment 6. The method of Embodiment 1, wherein the first composition comprises from 176 mg to about 500 mg buprenorphine, and the second composition comprises from about 10 mg to 175 mg buprenorphine.

[0118] Embodiment 7. The method of Embodiment 1, wherein the first composition comprises from about 200 mg to about 400 mg buprenorphine, and the second composition comprises from
30 about 25 mg to 160 mg buprenorphine.

[0119] Embodiment 8. The method of Embodiment 1, wherein the first composition comprises from about 250 mg to about 350 mg buprenorphine, and the second composition comprises from about 50 mg to 150 mg buprenorphine.

5 [0120] Embodiment 9. The method of Embodiment 1, wherein the first composition comprises from about 280 mg to about 320 mg buprenorphine, and the second composition comprises from about 80 mg to 120 mg buprenorphine.

[0121] Embodiment 10. The method of Embodiment 1, wherein the first composition comprises about 300 mg buprenorphine, and the second composition comprises about 100 mg buprenorphine.

10 [0122] Embodiment 11. The method of any of Embodiments 1 to 10, wherein the buprenorphine is in the form of a free base.

[0123] Embodiment 12. The method of any of Embodiments 1 to 10, wherein the buprenorphine is in the form of a pharmaceutically acceptable salt.

15 [0124] Embodiment 13. The method of any one of Embodiments 1 to 12, wherein the method produces an average buprenorphine concentration of about 0.5 ng/mL to about 5 ng/mL in the human.

[0125] Embodiment 14. The method of any one of Embodiments 1 to 12, wherein the method produces an average buprenorphine concentration of about 1 ng/mL to about 4.5 ng/mL in the human.

20 [0126] Embodiment 15. The method of any one of Embodiments 1 to 12, wherein the method produces an average buprenorphine concentration of about 1.5 ng/mL to about 4 ng/mL in the human.

[0127] Embodiment 16. The method of any one of Embodiments 1 to 12, wherein the method produces an average buprenorphine concentration of about 1.5 ng/mL to about 3.5 ng/mL in the
25 human.

[0128] Embodiment 17. The method of any one of Embodiments 1 to 12, wherein the method produces an average buprenorphine concentration of about 2 ng/mL to about 3 ng/mL in the human.

[0129] Embodiment 18. The method of any one of Embodiments 1 to 12, wherein the method produces an average buprenorphine concentration of about 2 ng/mL to about 4 ng/mL in the human.

[0130] Embodiment 19. The method of any one of Embodiments 1 to 12, wherein the method produces an average buprenorphine concentration of about 3 ng/mL to about 4 ng/mL in the human.

[0131] Embodiment 20. The method of any one of Embodiments 1 to 12, wherein the method produces an average buprenorphine concentration of about 1.8 ng/mL to about 3.7 ng/mL in the human.

[0132] Embodiment 21. The method of any one of Embodiments 13 to 20, wherein the average buprenorphine concentration is achieved from one to four months after the first injection.

[0133] Embodiment 22. The method of any one of Embodiments 13 to 20, wherein the average buprenorphine concentration is achieved from one to three months after the first injection.

[0134] Embodiment 23. The method of any one of Embodiments 13 to 20, wherein the average buprenorphine concentration is achieved from one to two months after the first injection.

[0135] Embodiment 24. The method of any one of Embodiments 13 to 20, wherein the average buprenorphine concentration is achieved within two months after the first injection.

[0136] Embodiment 25. The method of any one of Embodiments 13 to 20, wherein the average buprenorphine concentration is achieved within one month after the first injection.

[0137] Embodiment 26. The method of any one of Embodiments 1 to 13, wherein the method produces a μ -opioid receptor occupancy (as measured by a maximum effect model of Equation 1) greater than 60% in the human.

[0138] Embodiment 27. The method of any one of Embodiments 1 to 13, wherein the method produces a μ -opioid receptor occupancy (as measured by a maximum effect model of Equation 1) of at least 70%.

[0139] Embodiment 28. The method of any one of Embodiments 1 to 13, wherein the method produces a μ -opioid receptor occupancy (as measured by a maximum effect model of Equation 1) of greater than 60% to about 90%.

[0140] Embodiment 29. The method of any one of Embodiments 1 to 13, wherein the method produces a μ -opioid receptor occupancy (as measured by a maximum effect model of Equation 1) of about 65% to about 85%.

5 [0141] Embodiment 30. The method of any one of Embodiments 1 to 13, wherein the method produces a μ -opioid receptor occupancy (as measured by a maximum effect model of Equation 1) of about 65% to about 80%.

[0142] Embodiment 31. The method of any one of Embodiments 1 to 13, wherein the method produces a μ -opioid receptor occupancy (as measured by a maximum effect model of Equation 1) of about 65% to about 76%.

10 [0143] Embodiment 32. The method of any one of Embodiments 1 to 13, wherein the method produces a μ -opioid receptor occupancy (as measured by a maximum effect model of Equation 1) of about 65% to about 75%.

[0144] Embodiment 33. The method of any one of Embodiments 26 to 32, wherein the μ -opioid receptor occupancy is achieved from one to four months after the first injection.

15 [0145] Embodiment 34. The method of any one of Embodiments 26 to 32, wherein the μ -opioid receptor occupancy is achieved from one to three months after the first injection.

[0146] Embodiment 35. The method of any one of Embodiments 26 to 32, wherein the μ -opioid receptor occupancy is achieved from one to two months after the first injection.

20 [0147] Embodiment 36. The method of any one of Embodiments 26 to 32, wherein the μ -opioid receptor occupancy is achieved within two months after the first injection.

[0148] Embodiment 37. The method of any one of Embodiments 26 to 32, wherein the μ -opioid receptor occupancy is achieved within one month after the first injection.

[0149] Embodiment 38. The method of any one of Embodiments 1 to 37, wherein the injection is a subcutaneous injection.

25 [0150] Embodiment 39. The method of any one of Embodiments 1 to 38, wherein a month is from 28 days to 31 days.

[0151] Embodiment 40. The method of any one of Embodiments 1 to 38, wherein a month is 28 days.

[0152] Embodiment 41. The method of any one of Embodiments 1 to 40 for treating opioid dependence in the human in need thereof.

[0153] Embodiment 42. The method of Embodiment 41, wherein the method of treating opioid dependence is a method of suppressing opioid withdrawal signs and symptoms.

5 [0154] Embodiment 43. The method of any one of Embodiments 1 to 40 for treating pain in the human in need thereof.

[0155] Embodiment 44. The method of any one of Embodiments 1 to 10, wherein the first composition and the second composition each comprises, consists essentially of, or consists of:

(i) about 18 wt% buprenorphine in the form of the free base; (ii) about 32 wt% of a 50:50
10 poly(DL-lactide-co-glycolide) copolymer having an average molecular weight of about 5,000 Daltons to about 25,000 Daltons; and (iii) about 50 wt% of N-methyl-2-pyrrolidone.

[0156] Embodiment 45. The method of any one of Embodiments 1 to 10, wherein the first composition and the second composition each comprises, consists essentially of, or consists of:

(i) about 14 wt% to about 22 wt% buprenorphine in the form of the free base; (ii) about 22 wt%
15 to about 42 wt% of a 50:50 to 80:20 poly(DL-lactide-co-glycolide) copolymer having an average molecular weight of about 5,000 Daltons to about 30,000 Daltons; and (iii) about 40 wt% to about 60 wt% of N-methyl-2-pyrrolidone.

[0157] Embodiment 46. The method of any one of Embodiments 1 to 10, wherein the first composition and the second composition each comprises, consists essentially of, or consists of:

(i) about 10 wt% to about 30 wt% buprenorphine in the form of the free base; (ii) about 10 wt%
20 to about 60 wt% of a 50:50 to 95:5 poly(DL-lactide-co-glycolide) copolymer having an average molecular weight of about 5,000 Daltons to about 40,000 Daltons; and (iii) about 30 wt% to about 70 wt% of N-methyl-2-pyrrolidone.

[0158] Embodiment 47. The method of any one of Embodiments 1 to 10, wherein the first

25 composition and the second composition each includes, consists essentially of, or consists of: (i) at least one biodegradable thermoplastic polymer; (ii) at least one organic liquid which comprises an amide, an ester, a carbonate, a ketone, a lactam, an ether, a sulfonyl, or a combination thereof; and (iii) buprenorphine in the form of a free base or pharmaceutically acceptable salt.

[0159] Embodiment 48. The method of Embodiment 47, wherein the buprenorphine in the form of a free base or pharmaceutically acceptable salt is present in the first composition and/or the second composition in an amount between about 5 wt % to about 30 wt % or in an amount between about 10 wt % and about 25 wt %.

- 5 [0160] Embodiment 49. The method of Embodiment 47, wherein the buprenorphine in the form of a free base or pharmaceutically acceptable salt is present in the first composition and/or the second composition in an amount between about 15 wt % and about 20 wt %.

[0161] Embodiment 50. The method of Embodiment 47, wherein the organic liquid is present in the first composition and/or the second composition in an amount of about 30 wt% to about 70
10 wt%.

[0162] Embodiment 51. The method of Embodiment 47, wherein the organic liquid is present in the first composition and/or the second composition in an amount of about 40 wt% to about 60 wt%.

[0163] Embodiment 52. The method of Embodiment 47, wherein the organic liquid is N-
15 methyl-2-pyrrolidone, 2-pyrrolidone, propylene glycol, polyethylene glycol, ethanol, acetone, tetrahydrofurfuryl alcohol, dimethyl isosorbide, acetic acid, lactic acid, methyl lactate, ethyl lactate, monomethyl succinate acid, monomethyl citric acid, glycofurol, glycerol formal, isopropylidene glycol, 2,2-dimethyl-1,3-dioxolone-4-methanol, dimethylformamide, dimethylacetamide, N,N-dimethylformamide, propylene carbonate, triacetin, dimethylsulfoxide,
20 dimethylsulfone, epsilon-caprolactone, butyrolactone, caprolactam, and a mixture of two or more thereof.

[0164] Embodiment 53. The method of Embodiment 47, wherein the organic liquid is N-methyl-2-pyrrolidone, 2-pyrrolidone, N,N-dimethylformamide, dimethyl sulfoxide, propylene carbonate, caprolactam, polyethylene glycol, ethanol, or a mixture of two or more thereof.

- 25 [0165] Embodiment 54. The method of Embodiment 47, wherein the organic liquid is N-methyl-2-pyrrolidone.

[0166] Embodiment 55. The method of Embodiment 47, wherein the biodegradable thermoplastic polymer is present in the first composition and/or the second composition in an amount of about 10 wt% to about 60 wt%.

[0167] Embodiment 56. The method of Embodiment 47, wherein the biodegradable thermoplastic polymer is present in the first composition and/or the second composition in an amount of about 20 wt% to about 40 wt%.

[0168] Embodiment 57. The method of Embodiment 47, wherein the polymer is a polylactide, a polyglycolide, a polycaprolactone, a copolymer thereof, a terpolymer thereof, any combination thereof, or a mixture of two or more thereof.

[0169] Embodiment 58. The method of Embodiment 47, wherein the polymer is a poly(DL-lactide-co-glycolide) copolymer.

[0170] Embodiment 59. The method of Embodiment 47, wherein the polymer has an average molecular weight of about 5,000 Daltons to about 40,000 Daltons.

[0171] Embodiment 60. The method of Embodiment 47, wherein the polymer has an average molecular weight of about 5,000 Daltons to about 30,000 Daltons.

[0172] Embodiment 61. The method of Embodiment 47, wherein the polymer has an average molecular weight of about 5,000 Daltons to about 20,000 Daltons.

[0173] Embodiment 62. The method of Embodiment 47, wherein the polymer has an average molecular weight of about 10,000 Daltons to about 20,000 Daltons.

[0174] Embodiment 63. The method of Embodiment 58, wherein the poly(DL-lactide-co-glycolide) copolymer is a 50:50 to 95:5 poly(DL-lactide-co-glycolide) copolymer.

[0175] Embodiment 64. The method of Embodiment 58, wherein the poly(DL-lactide-co-glycolide) copolymer is a 50:50 to 80:20 poly(DL-lactide-co-glycolide) copolymer.

[0176] Embodiment 65. The method of Embodiment 58, wherein the poly(DL-lactide-co-glycolide) copolymer is a 50:50 poly(DL-lactide-co-glycolide) copolymer.

[0177] Embodiment 66. The method of Embodiment 58, wherein the poly(DL-lactide-co-glycolide) copolymer is a 50:50 poly(DL-lactide-co-glycolide) copolymer having an average molecular weight from about 5,000 Daltons to about 20,000 Daltons.

[0178] Embodiments for practicing the invention have been described. It will be understood and readily apparent to the skilled artisan that changes and modifications may be made to the embodiments described herein without departing from the spirit and the scope of the invention.

CLAIMS

What is claimed is:

1 1. A method of treating opioid dependence or pain in a human in need
2 thereof comprising the steps of:

3 (a) administering a first composition comprising a dose of buprenorphine to
4 the human once per month by injection for one month, two months, or
5 three months; and thereafter

6 (b) administering a second composition comprising a dose of buprenorphine
7 to the human once per month by injection beginning with the second
8 month, third month, or fourth month of administration, respectively, and
9 for each month thereafter;

10 to treat the opioid dependence or pain; wherein the amount of buprenorphine in the first
11 composition is greater than the amount of buprenorphine in the second composition.

1 2. The method of Claim 1, wherein the first composition is administered to
2 the human once per month for one month, and the second composition is administered to the
3 human once per month beginning with the second month.

1 3. The method of Claim 1, wherein the first composition is administered to
2 the human once per month for two months, and the second composition is administered to the
3 human once per month beginning with the third month.

1 4. The method of Claim 1, wherein the first composition is administered to
2 the human once per month for three months, and the second composition is administered to the
3 human once per month beginning with the fourth month.

1 5. The method of Claim 1, 2, 3, or 4, wherein the first composition comprises
2 from about 150 mg to about 500 mg buprenorphine, and the second composition comprises from
3 about 10 mg to about 250 mg buprenorphine; and wherein the amount of buprenorphine in the
4 first composition is greater than the amount of buprenorphine in the second composition.

1 6. The method of Claim 1, 2, 3, or 4, wherein the first composition comprises
2 from 176 mg to about 500 mg buprenorphine, and the second composition comprises from about
3 10 mg to 175 mg buprenorphine.

1 7. The method of Claim 1, 2, 3, or 4, wherein the first composition comprises
2 from about 200 mg to about 400 mg buprenorphine, and the second composition comprises from
3 about 25 mg to 160 mg buprenorphine.

1 8. The method of Claim 1, 2, 3, or 4, wherein the first composition comprises
2 from about 250 mg to about 350 mg buprenorphine, and the second composition comprises from
3 about 50 mg to 150 mg buprenorphine.

1 9. The method of Claim 1, 2, 3, or 4, wherein the first composition comprises
2 from about 280 mg to about 320 mg buprenorphine, and the second composition comprises from
3 about 80 mg to 120 mg buprenorphine.

1 10. The method of Claim 1, 2, 3, or 4, wherein the first composition comprises
2 about 300 mg buprenorphine, and the second composition comprises about 100 mg
3 buprenorphine.

1 11. The method of any of Claims 1 to 10, wherein the buprenorphine is in the
2 form of a free base.

1 12. The method of any of Claims 1 to 10, wherein the buprenorphine is in the
2 form of a pharmaceutically acceptable salt.

1 13. The method of any one of Claims 1 to 12, wherein the method produces an
2 average buprenorphine concentration of about 0.5 ng/mL to about 5 ng/mL in the human.

1 14. The method of any one of Claims 1 to 12, wherein the method produces an
2 average buprenorphine concentration of about 1 ng/mL to about 4.5 ng/mL in the human.

1 15. The method of any one of Claims 1 to 12, wherein the method produces an
2 average buprenorphine concentration of about 1.5 ng/mL to about 4 ng/mL in the human.

1 16. The method of any one of Claims 1 to 12, wherein the method produces an
2 average buprenorphine concentration of about 1.5 ng/mL to about 3.5 ng/mL in the human.

1 17. The method of any one of Claims 1 to 12, wherein the method produces an
2 average buprenorphine concentration of about 2 ng/mL to about 3 ng/mL in the human.

1 18. The method of any one of Claims 1 to 12, wherein the method produces an
2 average buprenorphine concentration of about 2 ng/mL to about 4 ng/mL in the human.

1 19. The method of any one of Claims 1 to 12, wherein the method produces an
2 average buprenorphine concentration of about 3 ng/mL to about 4 ng/mL in the human.

1 20. The method of any one of Claims 1 to 12, wherein the method produces an
2 average buprenorphine concentration of about 1.8 ng/mL to about 3.7 ng/mL in the human.

1 21. The method of any one of Claims 13 to 20, wherein the average
2 buprenorphine concentration is achieved from one to four months after the first injection.

1 22. The method of any one of Claims 13 to 20, wherein the average
2 buprenorphine concentration is achieved from one to three months after the first injection.

1 23. The method of any one of Claims 13 to 20, wherein the average
2 buprenorphine concentration is achieved from one to two months after the first injection.

1 24. The method of any one of Claims 13 to 20, wherein the average
2 buprenorphine concentration is achieved within two months after the first injection.

1 25. The method of any one of Claims 13 to 20, wherein the average
2 buprenorphine concentration is achieved within one month after the first injection.

1 26. The method of any one of Claims 1 to 20, wherein the method produces a
2 μ -opioid receptor occupancy (as measured by a maximum effect model of Equation 1) greater
3 than 60% in the human.

1 27. The method of any one of Claims 1 to 20, wherein the method produces a
2 μ -opioid receptor occupancy (as measured by a maximum effect model of Equation 1) of at least
3 70%.

1 28. The method of any one of Claims 1 to 20, wherein the method produces a
2 μ -opioid receptor occupancy (as measured by a maximum effect model of Equation 1) of greater
3 than 60% to about 90%.

1 29. The method of any one of Claims 1 to 20, wherein the method produces a
2 μ -opioid receptor occupancy (as measured by a maximum effect model of Equation 1) of about
3 65% to about 85%.

1 30. The method of any one of Claims 1 to 20, wherein the method produces a
2 μ -opioid receptor occupancy (as measured by a maximum effect model of Equation 1) of about
3 65% to about 80%.

1 31. The method of any one of Claims 1 to 20, wherein the method produces a
2 μ -opioid receptor occupancy (as measured by a maximum effect model of Equation 1) of about
3 65% to about 76%.

1 32. The method of any one of Claims 1 to 20, wherein the method produces a
2 μ -opioid receptor occupancy (as measured by a maximum effect model of Equation 1) of about
3 65% to about 75%.

1 33. The method of any one of Claims 26 to 32, wherein the μ -opioid receptor
2 occupancy is achieved from one to four months after the first injection.

1 34. The method of any one of Claims 26 to 32, wherein the μ -opioid receptor
2 occupancy is achieved from one to three months after the first injection.

1 35. The method of any one of Claims 26 to 32, wherein the μ -opioid receptor
2 occupancy is achieved from one to two months after the first injection.

1 36. The method of any one of Claims 26 to 32, wherein the μ -opioid receptor
2 occupancy is achieved within two months after the first injection.

1 37. The method of any one of Claims 26 to 32, wherein the μ -opioid receptor
2 occupancy is achieved within one month after the first injection.

1 38. The method of any one of Claims 1 to 37, wherein the injection is a
2 subcutaneous injection.

1 39. The method of any one of Claims 1 to 38, wherein a month is from 28
2 days to 31 days.

1 40. The method of any one of Claims 1 to 38, wherein a month is 28 days.

1 41. The method of any one of Claims 1 to 40 for treating opioid dependence
2 in the human in need thereof.

1 42. The method of Claim 41, wherein the method of treating opioid
2 dependence is a method of suppressing opioid withdrawal signs and symptoms.

1 43. The method of any one of Claims 1 to 40 for treating pain in the human in
2 need thereof.

1 44. The method of any one of Claims 1 to 10, wherein the first composition
2 and the second composition each comprise, consists essentially of, or consist of:

- 3 (i) about 18 wt% buprenorphine in the form of the free base;
4 (ii) about 32 wt% of a 50:50 poly(DL-lactide-co-glycolide) copolymer
5 having an average molecular weight of about 5,000 Daltons to
6 about 25,000 Daltons; and
7 (iii) about 50 wt% of N-methyl-2-pyrrolidone.

1 45. The method of any one of Claims 1 to 10, wherein the first composition
2 and the second composition each comprise, consists essentially of, or consist of:

- 3 (i) about 14 wt% to about 22 wt% buprenorphine in the form of the
4 free base;
5 (ii) about 22 wt% to about 42 wt% of a 50:50 to 80:20 poly(DL-
6 lactide-co-glycolide) copolymer having an average molecular
7 weight of about 5,000 Daltons to about 30,000 Daltons; and
8 (iii) about 40 wt% to about 60 wt% of N-methyl-2-pyrrolidone.

1 46. The method of any one of Claims 1 to 10, wherein the first composition
2 and the second composition each comprise, consists essentially of, or consist of:

- 3 (i) about 10 wt% to about 30 wt% buprenorphine in the form of the
4 free base;

(ii) about 10 wt% to about 60 wt% of a 50:50 to 95:5 poly(DL-lactide-co-glycolide) copolymer having an average molecular weight of about 5,000 Daltons to about 40,000 Daltons; and

(iii) about 30 wt% to about 70 wt% of N-methyl-2-pyrrolidone.

47. The method of any one of Claims 1 to 10, wherein the first composition and the second composition each comprise, consists essentially of, or consist of:

(i) at least one biodegradable thermoplastic polymer;

(ii) at least one organic liquid which comprises an amide, an ester, a carbonate, a ketone, a lactam, an ether, a sulfonyl, or a combination thereof; and

(iii) buprenorphine in the form of a free base or pharmaceutically acceptable salt.

48. The method of Claim 47, wherein the buprenorphine in the form of a free base or pharmaceutically acceptable salt is present in the first composition and/or the second composition in an amount between about 5 wt % and about 30 wt %.

49. The method of Claim 47, wherein the buprenorphine in the form of a free base or pharmaceutically acceptable salt is present in the first composition and/or the second composition in an amount between about 10 wt % and about 25 wt %.

50. The method of Claim 47, wherein the buprenorphine in the form of a free base or pharmaceutically acceptable salt is present in the first composition and/or the second composition in an amount between about 15 wt % and about 20 wt %.

51. The method of Claim 47, wherein the organic liquid is present in the first composition and/or the second composition in an amount of about 30 wt% to about 70 wt%.

52. The method of Claim 47, wherein the organic liquid is present in the first composition and/or the second composition in an amount of about 40 wt% to about 60 wt%.

53. The method of Claim 47, wherein the organic liquid is N-methyl-2-pyrrolidone, 2-pyrrolidone, propylene glycol, polyethylene glycol, ethanol, acetone,

3 tetrahydrofurfuryl alcohol, dimethyl isosorbide, acetic acid, lactic acid, methyl lactate, ethyl
4 lactate, monomethyl succinate acid, monomethyl citric acid, glycofurol, glycerol formal,
5 isopropylidene glycol, 2,2-dimethyl-1,3-dioxolone-4-methanol, dimethylformamide,
6 dimethylacetamide, N,N-dimethylformamide, propylene carbonate, triacetin, dimethylsulfoxide,
7 dimethylsulfone, epsilon-caprolactone, butyrolactone, caprolactam, and a mixture of two or more
8 thereof.

1 54. The method of Claim 47, wherein the organic liquid is N-methyl-2-
2 pyrrolidone, 2-pyrrolidone, N,N-dimethylformamide, dimethyl sulfoxide, propylene carbonate,
3 caprolactam, polyethylene glycol, ethanol, or a mixture of two or more thereof.

1 55. The method of Claim 47, wherein the organic liquid is N-methyl-2-
2 pyrrolidone.

1 56. The method of Claim 47, wherein the biodegradable thermoplastic
2 polymer is present in the first composition and/or the second composition in an amount of about
3 10 wt% to about 60 wt%.

1 57. The method of Claim 47, wherein the biodegradable thermoplastic
2 polymer is present in the first composition and/or the second composition in an amount of about
3 20 wt% to about 40 wt%.

1 58. The method of Claim 47, wherein the polymer is a polylactide, a
2 polyglycolide, a polycaprolactone, a copolymer thereof, a terpolymer thereof, any combination
3 thereof, or a mixture of two or more thereof.

1 59. The method of Claim 47, wherein the polymer is a poly(DL-lactide-co-
2 glycolide) copolymer.

1 60. The method of Claim 47, wherein the polymer has an average molecular
2 weight of about 5,000 Daltons to about 40,000 Daltons.

1 61. The method of Claim 47, wherein the polymer has an average molecular
2 weight of about 5,000 Daltons to about 30,000 Daltons.

1 62. The method of Claim 47, wherein the polymer has an average molecular
2 weight of about 5,000 Daltons to about 20,000 Daltons.

1 63. The method of Claim 47, wherein the polymer has an average molecular
2 weight of about 10,000 Daltons to about 20,000 Daltons.

1 64. The method of Claim 59, wherein the poly(DL-lactide-co-glycolide)
2 copolymer is a 50:50 to 95:5 poly(DL-lactide-co-glycolide) copolymer.

1 65. The method of Claim 59, wherein the poly(DL-lactide-co-glycolide)
2 copolymer is a 50:50 to 80:20 poly(DL-lactide-co-glycolide) copolymer.

1 66. The method of Claim 59, wherein the poly(DL-lactide-co-glycolide)
2 copolymer is a 50:50 poly(DL-lactide-co-glycolide) copolymer.

1 67. The method of Claim 59, wherein the poly(DL-lactide-co-glycolide)
2 copolymer is a 50:50 poly(DL-lactide-co-glycolide) copolymer having an average molecular
3 weight from about 5,000 Daltons to about 20,000 Daltons.