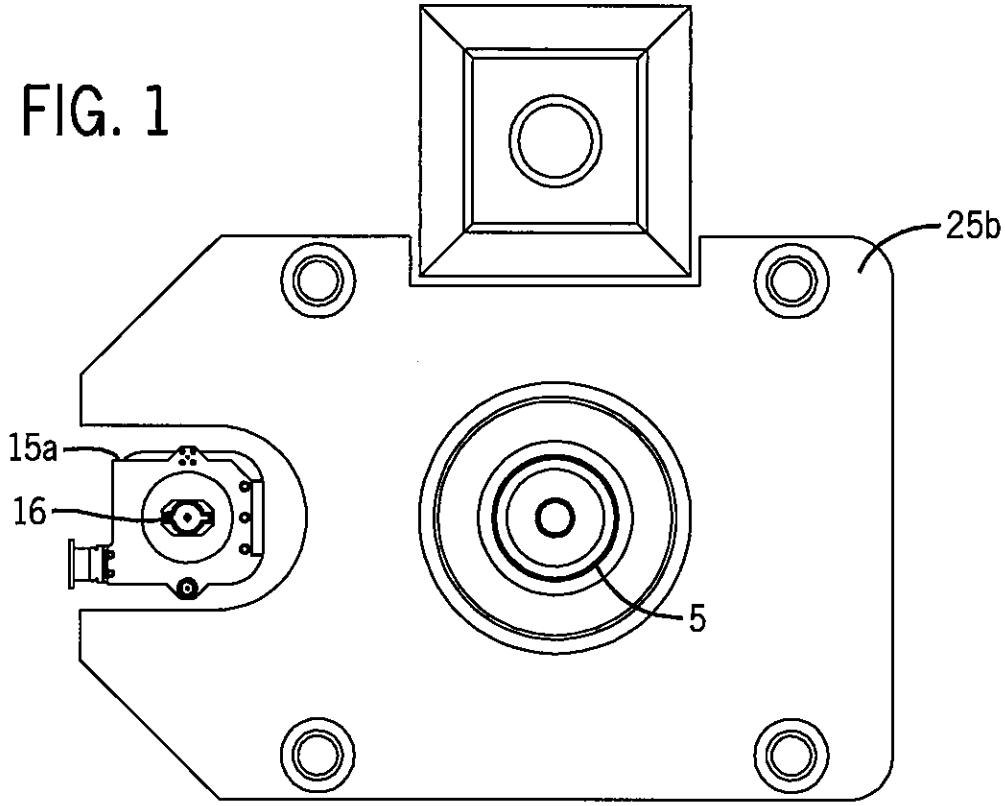
FIG. 1



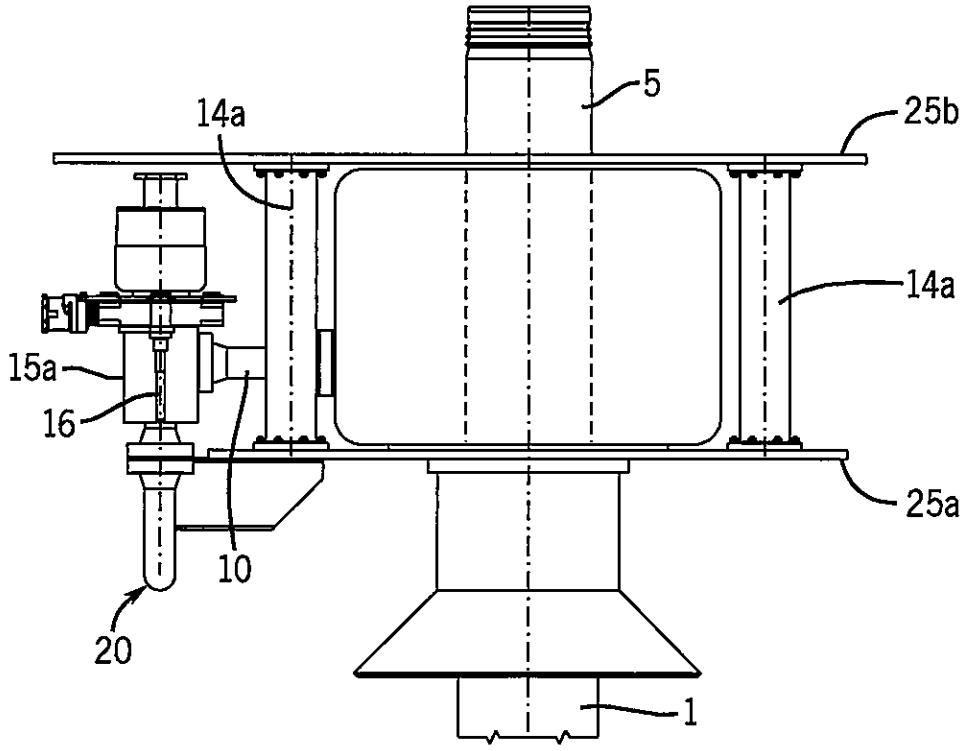


FIG. 2

FIG. 3

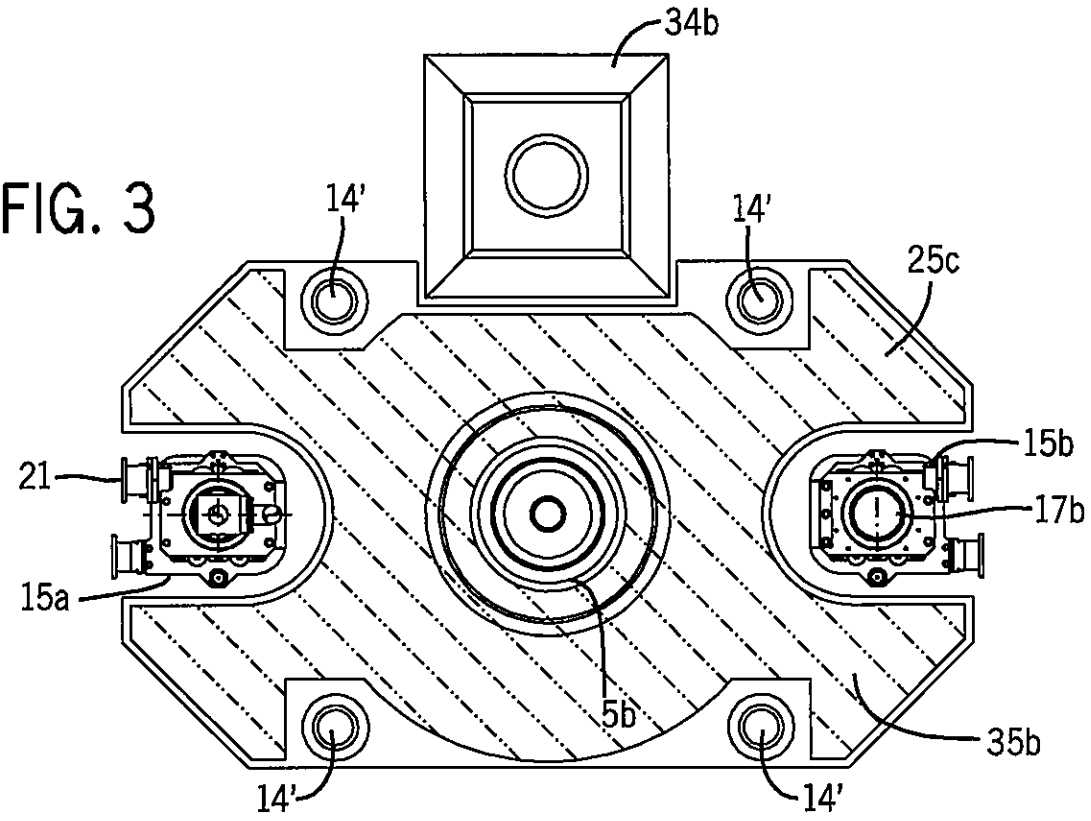
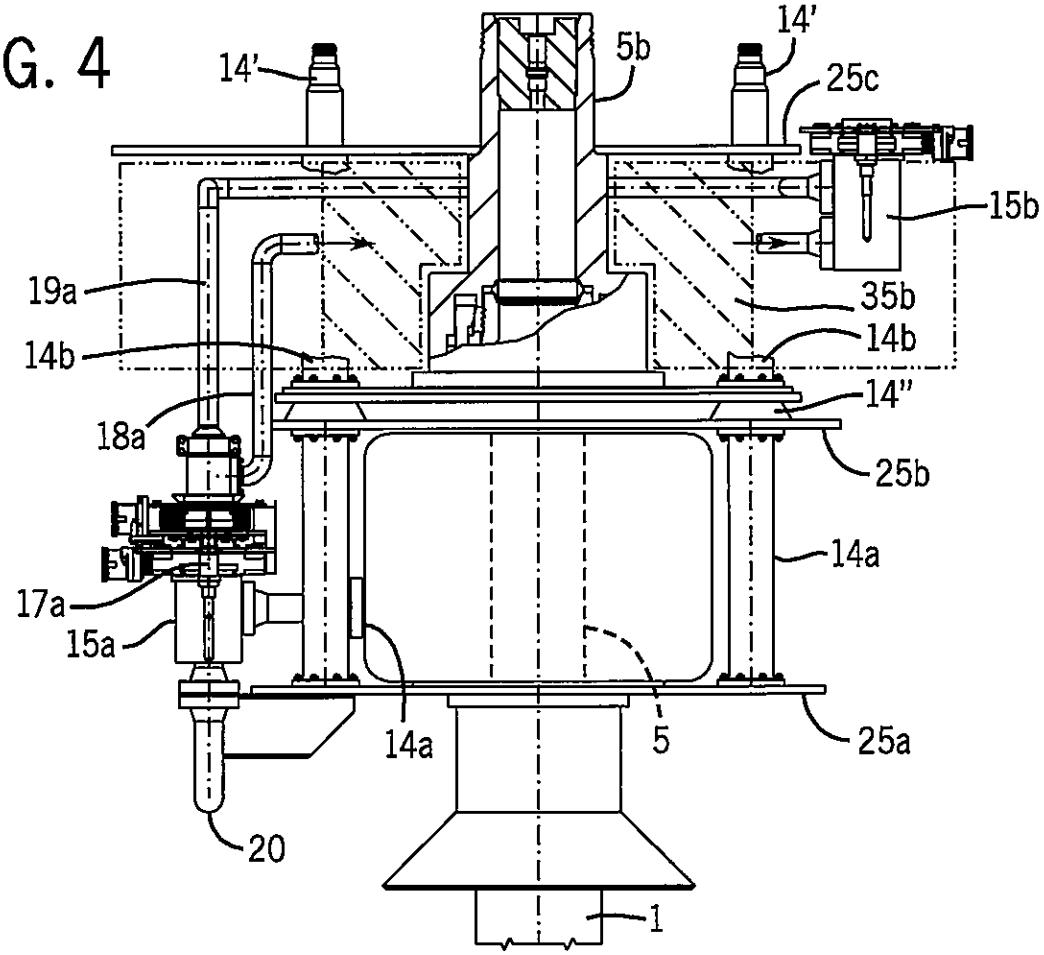

34b
14'
14'
25c
15b
21
17b
15a
5b
35b
14'
14'

FIG. 4


14'
14'
5b
25c
15b
19a
35b
14b
14b
14"
18a
25b
14a
17a
15a
14a
5
25a
20
1

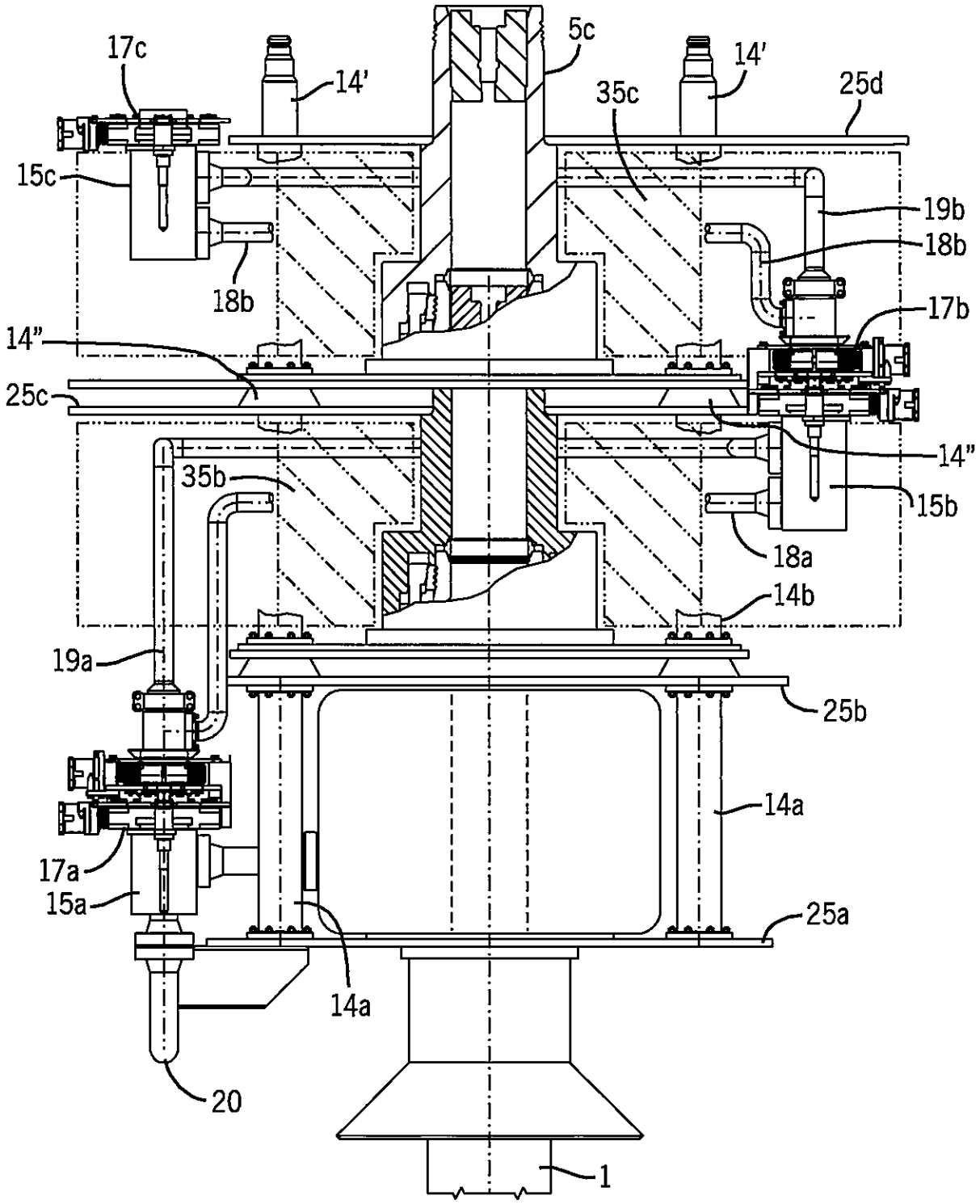

17c
14'
5c
14'
35c
25d
15c
19b
18b
18b
17b
14"
25c
14"
35b
15b
18a
14b
19a
25b
14a
17a
15a
25a
14a
20
1

FIG. 5

FIG. 6

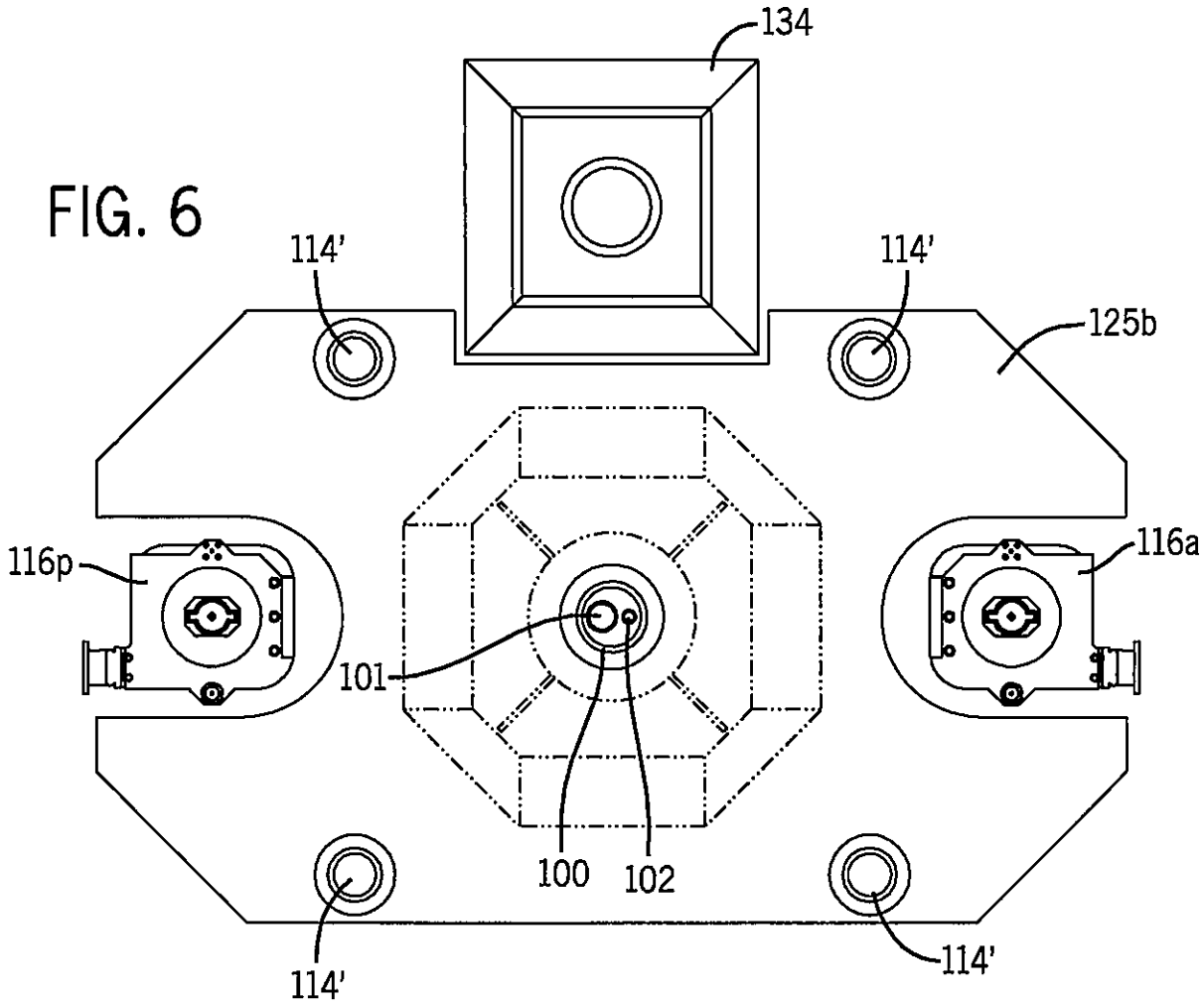
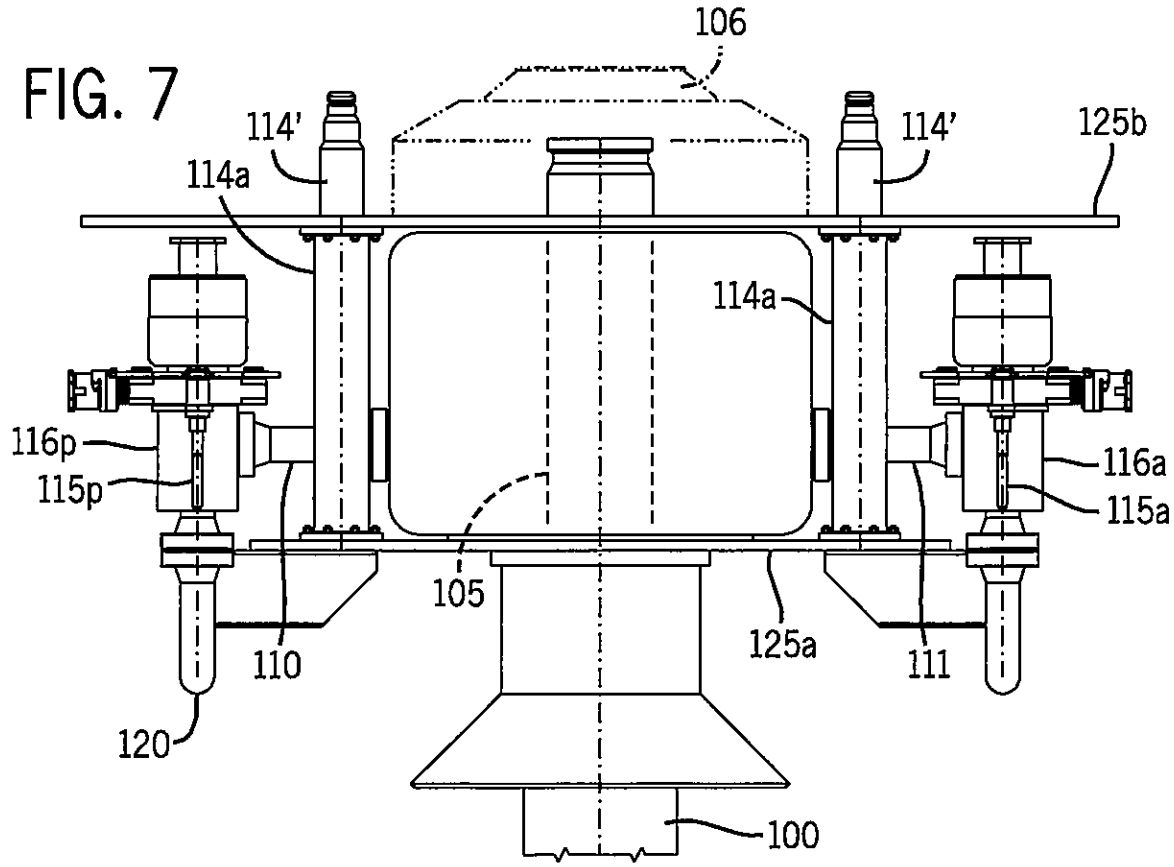

134
114'
114'
125b
116p
116a
101
100
102
114'
114'

FIG. 7


106
114'
114'
125b
114a
114a
116p
115p
116a
115a
105
110
125a
111
120
100

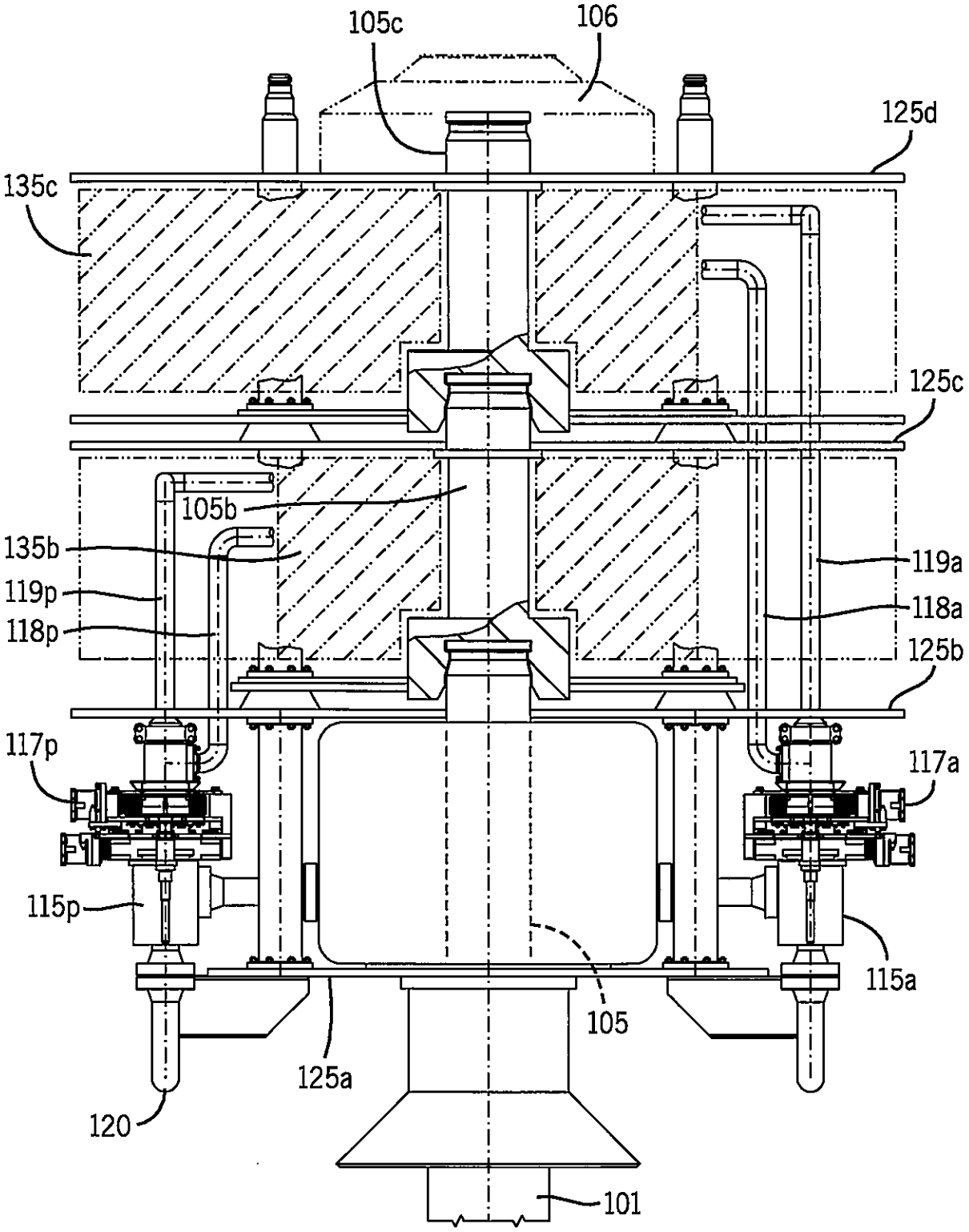

105c
106
125d
135c
125c
105b
135b
119p
118p
119a
118a
125b
117p
117a
115p
115a
105
125a
120
101

FIG. 8

FIG. 9

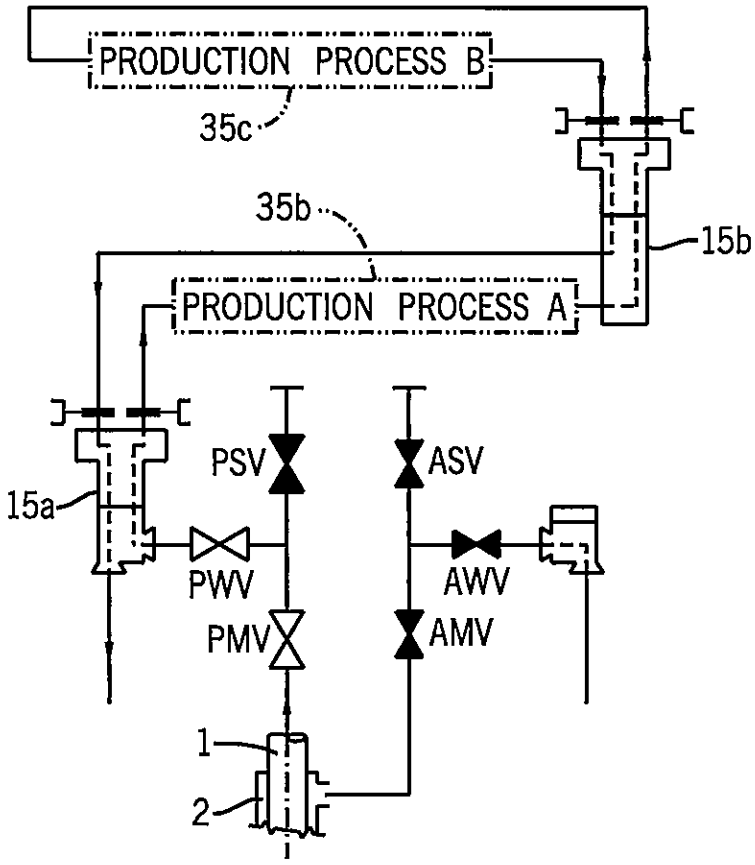

PRODUCTION PROCESS B
35c
35b
15b
PRODUCTION PROCESS A
PSV
ASV
15a
PWV
AWV
PMV
AMV
1
2

FIG. 10

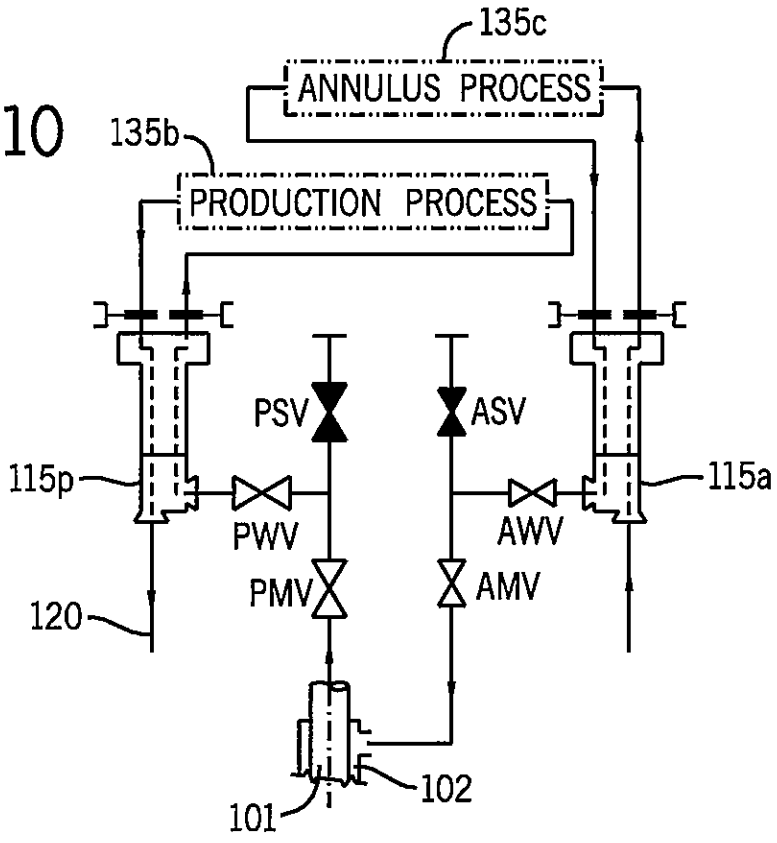

135c
ANNULUS PROCESS
135b
PRODUCTION PROCESS
PSV
ASV
115p
115a
PWV
AWV
PMV
AMV
120
102
101

FIG. 11

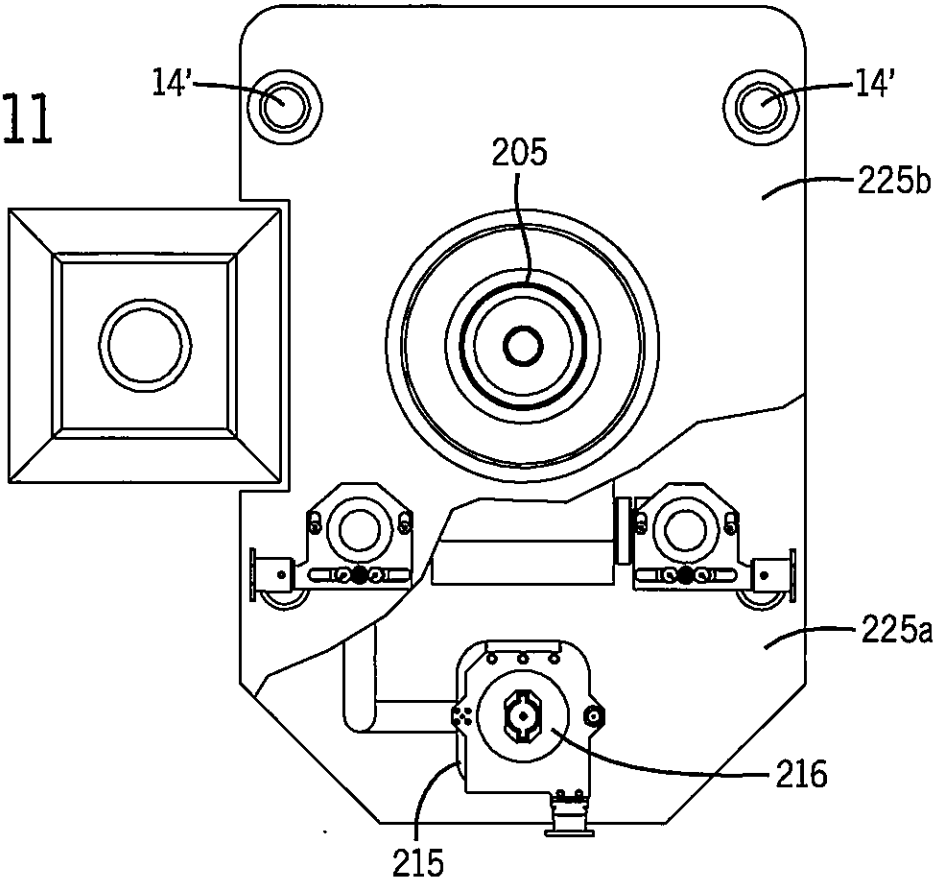
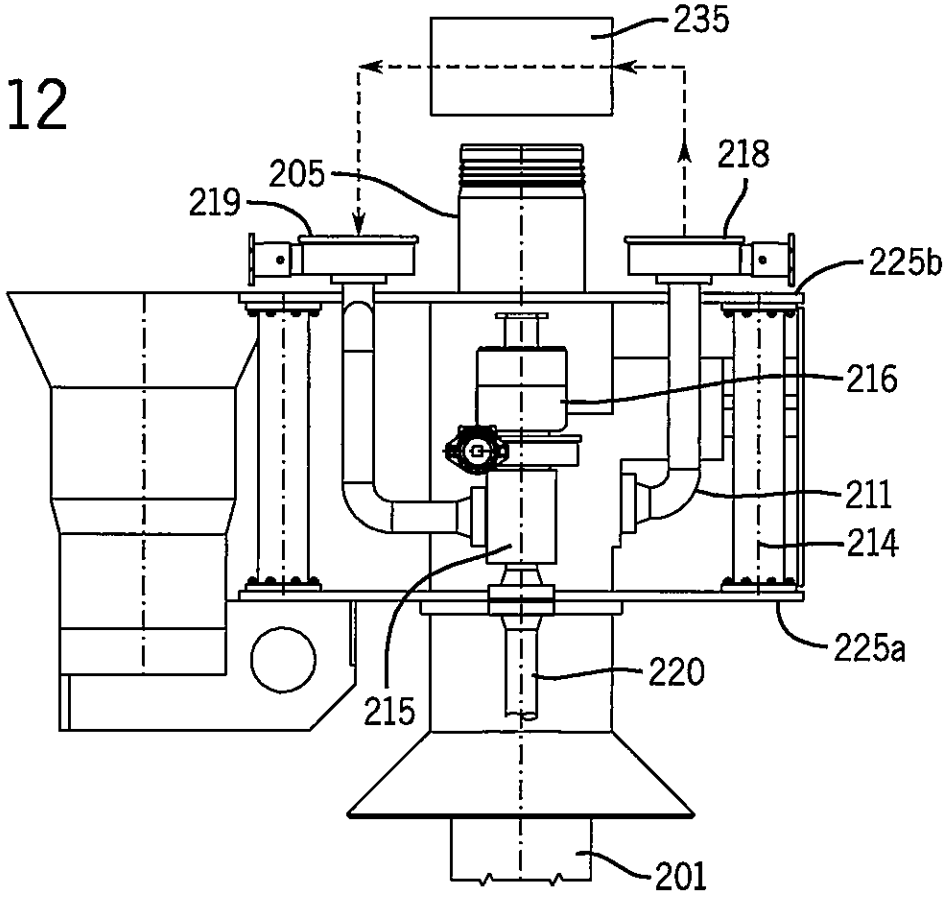

14'
14'
205
225b
225a
216
215

FIG. 12


235
218
205
219
225b
216
211
214
225a
220
215
201

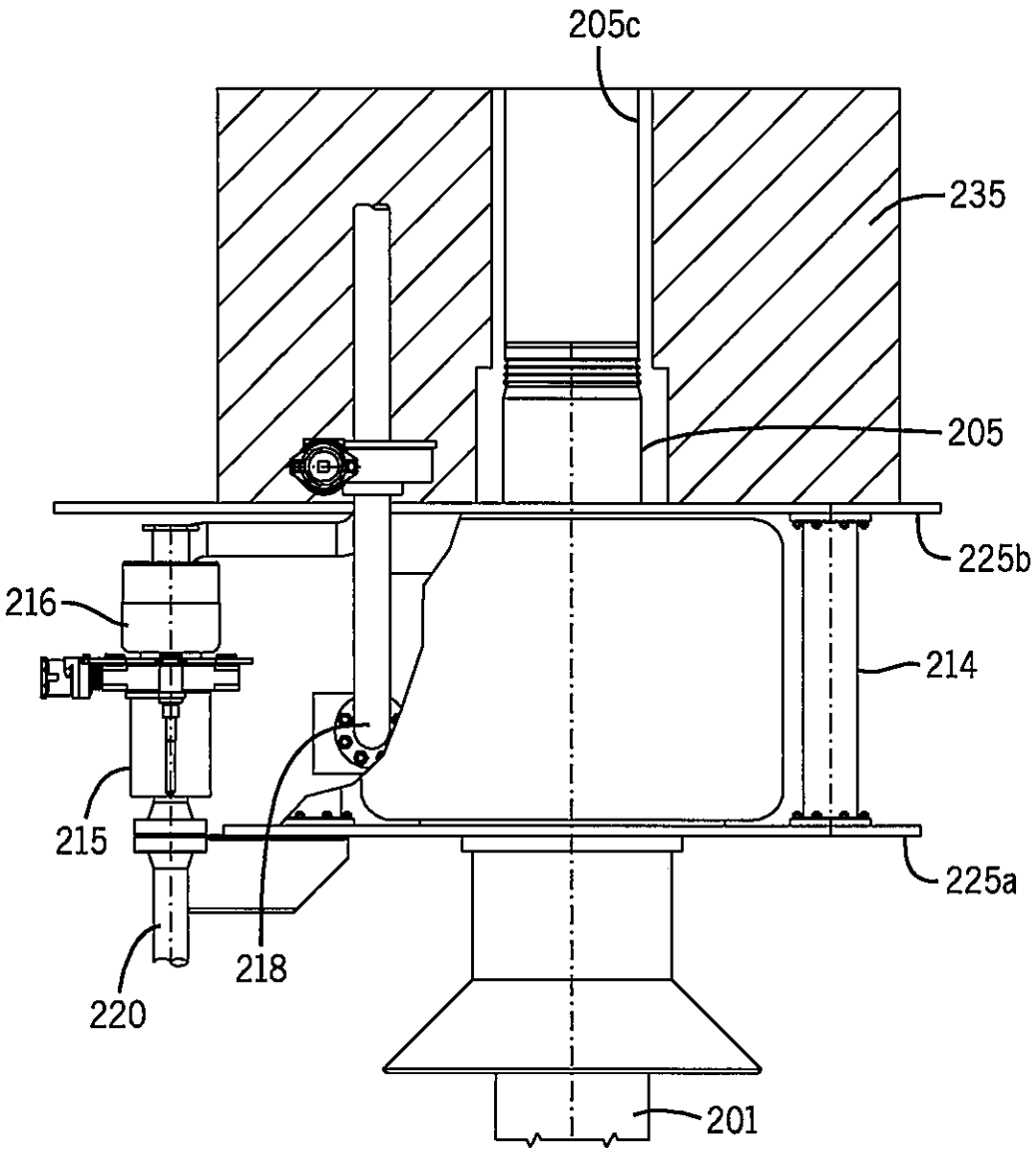


FIG. 13