

ABSTRACT

In order to eliminate the difficulty in properly shaping the corner of a panel body where the edge portions thereof meet perpendicularly to each other and beautifully finishing the curled portions of a cladding sheet which covers the panel body, the panel 2 comprises a panel body 3 made of sheet metal by plastic deformation of the edge portions of the sheet metal, and a cladding sheet 4 arranged to cover the panel body, with a cutout 35, 36 formed at each corner of the panel body, and a corner member 5, 6 made of resin is attached to each corner, so that the curved surface 54, 64 formed on the corner member 5, 6 when it was molded makes the curved surface 32c, 33c smoothly continuous to 34c.