

ABSTRACT

Provided is an upper mold capable of preventing wrinkles and deflections of a release film used in the upper mold. The present invention includes: an upper-mold main block holding
5 an object to be molded; an upper-mold base supporting the upper-mold main block; a first film pressing part pressing, from above, a lower-mold release film arranged on a lower mold; a second film pressing part arranged above the first film pressing part and pressing, from above, an upper-mold release film arranged on the upper-mold main block; and a connecting part connecting the
10 first film pressing part and the second film pressing part to each other and holding the first film pressing part and the second film pressing part to the upper-mold base.

FIG. 2