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- (71) **Applicant:** AYALA PHARMACEUTICALS INC.
[US/US]; 1007 North Orange Street, 4th Floor, Wilmington,
Delaware 19802 (US).
- (72) **Inventors:** CIMARUSTI, Christopher M.; 350 White
Horse Pike, Clementon, New Jersey 08021 (US). LA-
HOTI, Anandkumar Madanlal; 206, Laxmi Arcade, Lax-
mi Ganga Enclave, Pipeline Road, Hyderabad 500067 (IN).
DARAM, Madan Raja Gopal Reddy; 2-6 Ambapuram,
Kurnool District, Ambapuram 518598 (IN).
- (74) **Agent:** COHEN, Mark S. et al.; PEARL COHEN ZEDEK
LATZER BARATZ LLP, 7 Times Square, 19th Floor, New
York, New York 10036 (US).
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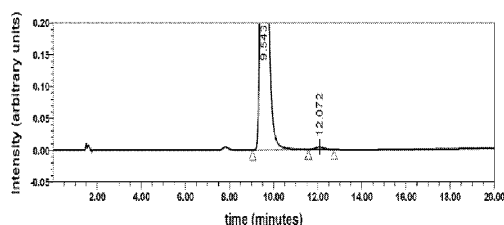
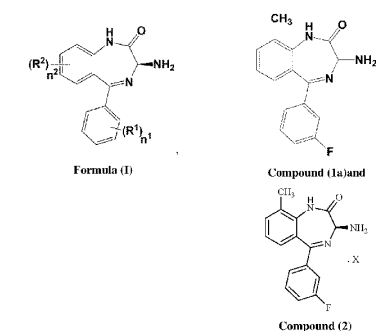
(54) **Title:** METHODS OF PREPARING CHIRAL BENZODIAZEPINONE DERIVATIVES

Figure 1

(57) **Abstract:** The present invention provides methods of preparing compound of Formula (I), wherein the compounds are represented by the structure of Formula (I) wherein: R¹ each is independently F, Cl, Br, I, OCH₃, CN or NO₂; R² each is independently identical or different C₁-C₅ alkyl; n¹ is an integer between 1 and 5; and n² is an integer between 1 and 4. In addition, the present invention provides a compound represented by the following structures: Compound (1a) and Compound (2), wherein X comprises: chloride, acetate, adipate, alginate, ascorbate, aspartate, benzoate, benzenesulfonate, bisulfate, borate, butyrate, citrate, camphorate, camphorsulfonate, cyclopentanepropionate, digluconate, dodecylsulfate, ethanesulfonate, fumarate, glucoheptanoate, glycerophosphate, hemisulfate, heptanoate, hexanoate, hydroiodide, maleate, 2-hydroxyethanesulfonate, lactate, methanesulfonate, 2-naphthalenesulfonate, nicotinate, nitrate, oxalate, pectinate, persulfate, 3-phenylpropionate, phosphate, picrate, pivalate, propionate, salicylate, succinate, sulfate, sulfonate, tartrate, thiocyanate, toluenesulfonate, or undecanoate salt, or any combination thereof.

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