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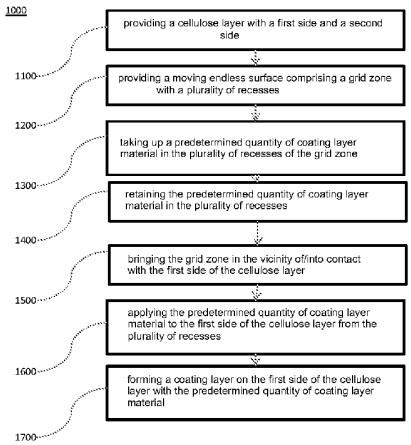


Fig. 6A

(57) Abstract: Method for applying a coating layer to a cellulose packaging material, comprising: providing a cellulose layer with a first side and a second side; providing a moving endless surface comprising a grid zone with a plurality of recesses; taking up a predetermined quantity of coating layer material in the plurality of recesses of the grid zone; retaining the predetermined quantity of coating layer material in the plurality of recesses; bringing the grid zone into contact with the first side of the cellulose layer; applying the predetermined quantity of coating layer material to the first side of the cellulose layer from the plurality of recesses; and forming a coating layer on the first side of the cellulose layer with the predetermined quantity of coating layer material.

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