



A method and apparatus for the hot shaping of molten gobs

ABSTRACT

5 The invention relates to a method for the hot shaping of molten gobs on a mold base by interposing a gas bed, comprising the following method steps.

According to the invention such a method comprises the following method steps:

- 10 -
- a mold base made of open-pore mold material is produced;
 - the supporting surface of the mold base is coated permanently with a glass contact material;
 - such a coating material is chosen or the coating is arranged in such a way that the layer comprises open pores after its application which allow a gas-
 - 15 conductive connection between the lower side and the upper side of the layer;
 - the mold base is charged with a gas in order to produce a gas bed on the upper side of the layer.

