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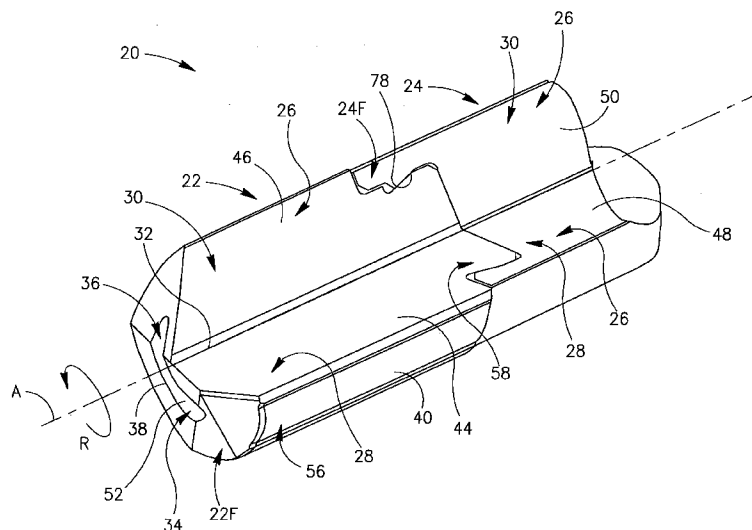
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(54) Title: GUN-DRILL



(57) Abstract: A gun-drill (20) comprises a cutting head (22) detachably secured to a shank (24), having a common longitudinal axis (A) and comprising mating peripheral surfaces. A shank coupling portion (78) comprises a forwardly tapering shank fixation surface (86) is formed at a front end of the shank, and a cutting-head coupling portion (58) comprising a forwardly tapering cutting-head fixation surface (68) is formed at a rear end of the cutting-head. Both the shank and the cutting-head coupling portion extend over a peripheral coupling angle ϕ of more than 180° . The shank and the cutting-head are assembled by positioning the cutting-head leading face in front of the shank trailing face, slidably inserting the cutting-head coupling portion into the shank coupling portion laterally to the axis of rotation A and rotating the cutting-head relative to the shank in a direction opposed to the direction of rotation R so that the cutting-head coupling portion and the shank coupling portion interlock co-axially.

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