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SUPPORTING BRACKET ASSEMBLY FOR A HORIZONTAL LIFELINE
CABLE

The present invention relates to horizontal lifeline
5 cables for use with structures such as buildings, and
more particularly to a supporting bracket assembly
suitable for fixing to a roof top of a building for
securing an end of a horizontal lifeline cable and/or for
supporting a horizontal lifeline cable intermediate ends
10 thereof.

Horizontal lifeline cables are known to be installed at
high levels on structures such as buildings and arranged
to provide protection against falling for people working
15 on such structures. Such people generally wear a harness
to which one end of a safety line is secured, the other
end of the line being slidably secured, by means of an
attachment device, to the horizontal lifeline cable.

20 It is necessary to provide brackets secured to the
structure and to which ends of the cable are connected.
It is also necessary to provide intermediate brackets
secured to the structure for supporting the cable at
locations intermediate the ends thereof.

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It is known to install such brackets on the top of roofs of buildings. However, in order to install such brackets to roofs it is necessary to damage the roof in order to secure the bracket to the structure of the building. The
5 damage can be in the form of holes of considerable diameter in the roof structure to pass through brackets to which the ends of the cable are connected or to which intermediate brackets are connected.

10 In addition, damage can occur to a roof structure when a person working on a building accidentally falls and a dynamic load is applied to the horizontal lifeline cable and this load is transmitted to the one or more brackets secured to the roof and supporting the cable.

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It is an object of the present invention to overcome or minimise these problems.

According to the present invention there is provided a
20 supporting bracket assembly for a horizontal lifeline cable, the assembly comprising: a base plate for securing to a structure; bracket means secured to the base plate and adapted for frictionally restrained pivotability with respect to the base plate; and holding means for the
25 cable secured to the bracket means, the arrangement being such that dynamic loading of the cable results in

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pivoting of the bracket means, against frictional restraint, from a first position into a second position.

The holding means may be secured to the bracket means by
5 way of a spring-loaded mechanism, the arrangement being
such that dynamic loading of the cable tensions the
holding means for the cable against spring force of the
spring-loaded mechanism in the second position. The
holding means for the cable may be secured to the bracket
10 means by means of an assembly of a nut and bolt and a
compression spring.

The bracket means may be substantially upstanding on the
base plate in the first position and substantially
15 laterally disposed with respect to the base plate in the
second position.

The base plate may be provided with a transverse cross
member underlying the bracket means.

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The bracket means may be disposed in contact with the
cross member in the second position.

The base plate may be provided with a pair of upstanding
25 lugs to which the bracket means is secured.

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The bracket means may be secured to the base plate by means of a pair of nut and bolt assemblies incorporating one or more friction washers.

- 5 The holding means for the cable may be an end bracket to which is securable an end of the cable.

Alternatively the holding means for the cable may be an intermediate bracket assembly for supporting the cable
10 intermediate ends of the cable.

Such intermediate bracket assembly may incorporate dynamic load absorbing means and may comprise: base means secured to the bracket means; arm means having a first
15 end thereof provided with means for pivotably securing it to the base means and a second end thereof adapted to receive the cable; at least one shear pin secured to the base means and arranged to support the arm means at a region thereof intermediate the first and second ends
20 thereof and in a first angular disposition relative to the base means, the at least one shear pin being adapted to shear when the supporting bracket assembly is secured to the structure and a predetermined downwardly-directed load is applied directly or indirectly to the cable at or
25 near the second end of the arm means, whereby the arm means pivots downwardly about the first end thereof and

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assumes a second angular disposition relative to the base means.

The at least one shear pin may be secured to the base
5 means at a selected one of a plurality of positions whereby the first angular disposition of the arm means relative to the base means may be varied.

The base means may be of substantially U-shaped form
10 having a base portion arranged to be secured to the bracket means and a pair of spaced-apart flange portions dependant therefrom, the first end of the arm means being pivotably secured to the flange portions and the shear pin being secured at a predetermined position between the
15 flange portions.

The flange portions may be provided with at least one pair of opposed cooperating apertures for securably receiving the at least one shear pin.

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The flange portions may be provided with a pair of opposed cooperating apertures which receive the means for pivotably securing the first end of the arm means thereto.

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The at least one shear pin may comprise a plastics material, such as nylon.

The at least one shear pin may be in the form of a
5 threaded bolt provided with a threaded nut.

The first end of the arm means may be pivotably secured to the base means by means of a pin or bolt, which may be of stainless steel. Such bolt may be threaded and
10 provided with a threaded nut. The first end of the arm means may be provided with a first hollow substantially cylindrical component through which the pin or bolt passes.

15 The second end of the arm means may be provided with a second hollow substantially cylindrical component through which the cable is arranged to pass. Such second substantially cylindrical component may be externally tapered at opposite ends thereof, such as to facilitate
20 traversal of the intermediate bracket assembly by an attachment device which may be slidably secured to the cable and connected to a safety line extending from a person working on the structure.

25 The arm means may be provided, at the region intermediate the first and second ends thereof, with a third hollow

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substantially cylindrical component through which the shear pin is arranged to pass.

The arm means may be of plate form which may be
5 substantially rectangular.

The cable may comprise stainless steel wires, or synthetic plastics fibres which may be in the form of a bundle which may be enclosed in a jacket, such as of
10 neoprene.

The structure may be a building and particularly a roof of a building.

15 The supporting bracket assembly of the invention minimises or reduces risk of damage to a structure, such as a roof top of a building, to which it is secured, when a dynamic load is applied to a horizontal lifeline cable secured thereto or supported thereby. When the load is
20 applied, the bracket means secured to the base plate pivots against its frictional restraint, from its first position to its second position, resulting in initial absorption of the load. When the bracket means reaches its second position, the load is further absorbed by the
25 spring-loaded mechanism. Provision of the cross member on the base plate, underlying the bracket means, further

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reduces risk of damage to the roof structure since the bracket means contacts the cross member when it pivots into its second position.

5 If the intermediate bracket assembly incorporating a shear pin is provided, this results in further absorption of the applied dynamic load and further reduces risk of damage to the roof structure.

10 For a better understanding of the invention and to show more clearly how it may be carried into effect, reference will now be made, by way of example, to the accompanying drawings in which:

15 Figure 1 is a rear view of an embodiment of a supporting bracket assembly according to the present invention, incorporating an end bracket secured to the end of a horizontal lifeline cable;

20 Figure 2 is a top view of the assembly of Figure 1, showing bracket means thereof in a first position;

Figure 3 is a top view of the assembly of Figure 1, showing the bracket means thereof pivoted into a second

25 position;

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Figure 4 is a side view of the assembly of Figure 1, illustrating pivoting of the bracket means thereof from the first position to the second position;

5 Figure 5 is a top view of the assembly of Figure 1, showing the bracket means thereof pivoted into the second position of Figure 3 and with a spring in a spring-loaded mechanism compressed;

10 Figure 6 is a rear view of an embodiment of a supporting bracket assembly according to the present invention, incorporating an intermediate bracket assembly supporting a horizontal lifeline cable intermediate ends thereof;

15 Figure 7 is a detailed plan view of the intermediate bracket assembly incorporated in the assembly of Figure 6;

Figure 8 is a side view of the intermediate bracket
20 assembly of Figure 7; and

Figure 9 is a side view of the intermediate bracket assembly of Figure 7 after shearing of a shear pin therein.

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Referring to Figures 1 and 2, a supporting bracket assembly 2 is provided for securing an end of a horizontal lifeline cable 4 to the top of a roof 6 of a building.

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The cable 4 can comprise stainless steel wires, but advantageously comprises a bundle of synthetic plastics fibres, such as polyester fibres, suitably enclosed in a jacket, such as of neoprene.

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An attachment device 8 is arranged to slide along the cable 4 and has one end of a safety line 10 secured thereto. The other end of the safety line is secured by means of a suitable harness (not shown), of well-known form, to a person 12 who may be working on the building and is to be protected from falling from the building.

The supporting bracket assembly 2 has an elongate base plate 14 of strap form and suitably comprising stainless steel. The base plate 14 is secured to the top of the roof 6, along the line of roof purlins 16, by means of bolts 18. As particularly shown in Figure 2, a transverse cross member 20 is provided on the base plate 14 and either secured to or integral with the base plate 14. Such cross member 20 is also of strap form and suitably comprises stainless steel.

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The base plate 14 is provided with a pair of upstanding apertured lugs 22 to which an apertured formed bracket means 24, suitably of stainless steel, is attached by means of nut, bolt and friction washer assemblies 26.

5 The bracket means 24 is arranged for frictionally restrained pivotability with respect to the base plate 14 by means of the nut, bolt and friction washer assemblies 26. If desired, the orientation of the base plate and cross member can be interchanged such that the cross
10 member runs along the line of roof purlins, or lugs 22 may additionally or alternatively be provided on the cross member, to allow the cable to change direction on the roof.

15 A holding means 28 is provided for the cable 4. Such holding means 28 comprises an end anchorage connector 30 to which is secured the end of the cable 4. The end anchorage connector 30 is secured to the formed bracket means 24 by means of a spring-loaded mechanism comprising
20 a bolt 32 with a nut, and a compression spring 34.

The friction in the nut, bolt and friction washer assemblies 26 is arranged such that with the horizontal lifeline cable 4 installed in a pretensioned state on the
25 building, the bracket means 24 is located in an upstanding first position 36 as shown in Figure 4 and

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also as illustrated in Figures 1 and 2. If an accident occurs such that the person 12 slips when secured by the safety line 10 to the cable 4, a dynamic load is exerted on the cable 4 and is applied to the end anchorage connector 30. Such dynamic load overcomes the frictional restraint of the nut, bolt and friction washer assemblies 26. As a result the bracket means 24 pivots on the bolts of the nut, bolt and friction washer assemblies 26 and falls into a second position 38, in contact with the cross member 20, as shown in Figure 4 and also as illustrated in Figure 3. Furthermore, when in this second position 38, the applied load, which is a tensile load, results in compression of the spring 34 of the spring-loaded mechanism, as shown in Figure 5.

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The pivoting of the bracket means 24 against its frictional restraint results in initial absorption of the dynamic load while the residual dynamic load is absorbed by the compression of the spring 34. This minimises risk of damage to the structure of the roof 6 resulting from the dynamic load. The provision of the cross member 20 onto which the bracket means 24 falls, prevents damage to the fabric of the roof.

25 Figure 6 shows a supporting bracket assembly 2A which differs from the assembly 2 of Figure 1 in that, instead

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of the holding means 28 of Figure 1 in the form of an end anchorage connector 30 for the end of the cable 4, a holding means is provided comprising an intermediate bracket assembly 40. The intermediate bracket assembly
5 40 is secured to the bracket means 24 by means of the spring loaded mechanism comprising the nut and bolt assembly 32 and compression spring 34 and is arranged to support the horizontal lifeline cable 4 at a position intermediate the ends of the cable 4.

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Operation of the bracket assembly 2A is basically the same as that of the bracket assembly 2 of Figure 1. When a dynamic load is exerted on the cable 4 as a result of a person 12 slipping when secured thereto by a safety line
15 10, such load is applied to the intermediate bracket assembly 40 and overcomes the frictional restraint of the nut, bolt and friction washer assemblies 26. As a result, the bracket means 24 pivots on the bolts of the nut, bolt and friction washer assemblies 26 and falls
20 into a position in contact with the cross member 20, resulting in some absorption of the dynamic load. The residual load, which is exerted in tensile manner, is then absorbed by compression of the spring 34.

25 As will now be described with reference to Figures 7, 8 and 9, the intermediate bracket assembly 40 may be

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constructed such that in itself it incorporates dynamic load absorbing means.

The intermediate bracket assembly 40 comprises base means
5 42 of substantially U-shaped form, having a base portion
44 arranged to be secured to the bracket means 24 by the
spring-loaded mechanism comprising the nut and bolt
assembly 32 and compression spring 34. The base portion
44 also has a pair of spaced-apart flange portions 46, 48
10 dependant therefrom. The base means 42 is suitably
constructed of stainless steel.

An arm means 50 of substantially rectangular plate form,
and suitably of stainless steel, has a first end 52
15 provided with a first hollow substantially cylindrical
component 54, which is secured thereto or integral
therewith.

A stainless steel bolt 56 passes through apertures 58, 60
20 in the flange portions 46, 48 of the base means 42 and
through the hollow cylindrical component 54 at the first
end 52 of the arm means 50. The bolt 56 is threaded and
is secured in place by a threaded nut 62.

25 The arm means 50 is arranged with its first end 52
pivotal about the bolt 56.

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The arm means 50 has a second end 64 provided with a second hollow substantially cylindrical component 66 secured thereto or integral therewith. The horizontal lifeline cable 4 is slotted through the component 66.

- 5 The component 66 has tapered opposite ends 68, 70 to facilitate traversal of the component 66 by the safety line attachment device 8.

A shear pin 72, comprising a plastics material such as
10 nylon, passes through apertures 74, 76 in the flange portions 46, 48 of the base means 42 and through a third hollow substantially cylindrical component 78 secured to, or integral with, the arm means 50 at a region intermediate the first and second ends 52, 64 of the arm
15 means 50. The shear pin 72 is threaded to receive a threaded nut 80.

As shown in Figure 8, the arm means 50 is secured by the shear pin in a first angular disposition relative to the
20 base means 42.

If a dynamic load is applied to the cable 4 at or near the component 66 at the second end 64 of the arm means 50, in a downwards direction as shown by arrow 82, such
25 dynamic load causes shearing or breakage of the shear pin 72. Such dynamic load results from the person 12

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accidentally falling when secured to the cable 4 by the safety line 10 and attachment device 8.

When shearing or breakage of the shear pin 72 occurs, the arm means 50 pivots about its first end 52 on the bolt 56 and assumes a second angular disposition relative to the base means 42 as shown in Figure 9.

The shear pin 72 operates to absorb the applied dynamic load and further prevents damage from occurring to the top of the roof 6 (Figure 6) to which the supporting bracket assembly 2A, incorporating the intermediate bracket assembly 40, is secured.

With such an arrangement of supporting bracket assembly 2A, absorption of dynamic loads therefore occurs in three stages. In the first stage, shearing of the shear pin 72 occurs. In the second stage, the bracket means 24 pivots against its frictional restraint. In the third stage, compression of the spring 34 in the spring-loaded mechanism 32, 34 occurs.

In order to accommodate a variety of attachment angles of the supporting bracket assembly 2A on the top of the roof 6, the arm means 50 of the intermediate bracket assembly 40 can be secured by the shear pin 72 in alternative

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first angular dispositions relative to the base means 42.
This is achieved by providing further apertures 84, 86 in
the flange portion 46 of the base means 42, which
cooperate with corresponding apertures (not shown) in the
5 flange portion 48 and which can selectively receive the
shear pin 72.

After experiencing dynamic loading, the intermediate
bracket assembly 40 can be readily restored for further
10 operation by simply installing a new shear pin 72.

Furthermore, after such dynamic loading, the supporting
bracket assembly 2, 2A is fully restored for further
operation by returning the bracket means 24 to its
15 upstanding first position 36 (Figure 4).

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CLAIMS

1. A supporting bracket assembly for a horizontal
lifeline cable (4), the assembly comprising: a base plate
5 (14) for securing to a structure (6); bracket means (24)
secured to the base plate and adapted for frictionally
restrained pivotability with respect to the base plate;
and holding means (28, 40) for the cable (4) secured to
the bracket means (24), the arrangement being such that
10 dynamic loading of the cable (4) results in pivoting of
the bracket means (24), against frictional restraint,
from a first position (36) into a second position (38).

2. An assembly as claimed in claim 1, characterised in
15 that the holding means (28, 40) is secured to the bracket
means (24) by way of a spring-loaded mechanism (32, 34),
the arrangement being such that dynamic loading of the
cable tensions the holding means (28, 40) for the cable
against spring force of the spring-loaded mechanism (32,
20 34) in the second position.

3. An assembly as claimed in claim 2, characterised in
that the holding means (28, 40) for the cable (4) is
secured to the bracket means (24) by means of an assembly
25 of a nut and bolt (32) and a compression spring (34).

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4. An assembly as claimed in any preceding claim,
characterised in that the bracket means (24) is
substantially upstanding on the base plate (14) in the
first position (36) and substantially laterally disposed
5 with respect to the base plate (14) in the second
position (38).

5. An assembly as claimed in any preceding claim,
characterised in that the base plate (14) is provided
10 with a transverse cross member (20) underlying the
bracket means (24).

6. An assembly as claimed in claim 5, characterised in
that the bracket means (24) is disposed in contact with
15 the cross member (20) in the second position (38).

7. An assembly as claimed in any preceding claim,
characterised in that the base plate (14) is provided
with a pair of upstanding lugs (22) to which the bracket
20 means (24) is secured.

8. An assembly as claimed in any preceding claim,
characterised in that the bracket means (24) is secured
to the base plate (14) by means of a pair of nut and bolt
25 assemblies (26) incorporating one or more friction
washers.

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9. An assembly as claimed in any preceding claim, characterised in that the holding means (28) for the cable (4) is an end bracket (30) to which is securable an end of the cable.

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10. An assembly as claimed in any one of claims 1 to 8, characterised in that the holding means (40) for the cable is an intermediate bracket assembly for supporting the cable (4) intermediate ends of the cable.

10

11. An assembly as claimed in claim 10, characterised in that the intermediate bracket assembly (40) incorporates dynamic load absorbing means and comprises: base means (42) secured to the bracket means (24); arm means (50)

15 having a first end (52) thereof provided with means (56) for pivotably securing it to the base means (42) and a second end (64) thereof adapted to receive the cable (4); at least one shear pin (72) secured to the base means (42) and arranged to support the arm means (50) at a
20 region thereof intermediate the first and second ends (52 and 64, respectively) thereof and in a first angular disposition relative to the base means (42), the at least one shear pin (72) being adapted to shear when the supporting bracket assembly is secured to the structure
25 (6) and a predetermined downwardly-directed load is applied directly or indirectly to the cable (4) at or

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near the second end (64) of the arm means (50), whereby the arm means pivots downwardly about the first end (52) thereof and assumes a second angular disposition relative to the base means (42).

5

12. An assembly as claimed in claim 11, characterised in that the at least one shear pin (72) is secured to the base means (42) at a selected one of a plurality of positions whereby the first angular disposition of the
10 arm means (50) relative to the base means may be varied.

13. An assembly as claimed in claim 11 or 12, characterised in that the base means (42) is of substantially U-shaped form having a base portion (44)
15 arranged to be secured to the bracket means (24) and a pair of spaced-apart flange portions (46, 48) dependant therefrom, the first end (52) of the arm means (50) being pivotably secured to the flange portions and the shear pin (72) being secured at a predetermined position
20 between the flange portions.

14. An assembly as claimed in claim 13, characterised in that the flange portions (46, 48) are provided with at least one pair of opposed cooperating apertures (74, 76)
25 for securably receiving the at least one shear pin (72).

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15. An assembly as claimed in claim 13 or 14,
characterised in that the flange portions (46, 48) are
provided with a pair of opposed cooperating apertures
(58, 60) which receive the means (56) for pivotably
5 securing the first end (52) of the arm means (56)
thereto.

16. An assembly as claimed in any one of claims 11 to
15, characterised in that the at least one shear pin (72)
10 comprises a plastics material, such as nylon.

17. An assembly as claimed in any one of claims 11 to
16, characterised in that the at least one shear pin (72)
is in the form of a threaded bolt provided with a
15 threaded nut (80).

18. An assembly as claimed in any one of claims 11 to
17, characterised in that the first end (52) of the arm
means (50) is pivotably secured to the base means (42) by
20 means of a pin or bolt (56), which may be of stainless
steel.

19. An assembly as claimed in claim 18, characterised in
that the bolt (56) is threaded and provided with a
25 threaded nut (62).

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20. An assembly as claimed in claim 18 or 19,
characterised in that the first end (52) of the arm means
(50) is provided with a first hollow substantially
cylindrical component (54) through which the pin or bolt
5 (56) passes.

21. An assembly as claimed in any one of claims 11 to
20, characterised in that the second end (64) of the arm
means (50) is provided with a second hollow substantially
10 cylindrical component (66) through which the cable (4) is
arranged to pass.

22. An assembly as claimed in claim 21, characterised in
that the second substantially cylindrical component (66)
15 is externally tapered at opposite ends (68, 70) thereof,
such as to facilitate traversal of the intermediate
bracket assembly by an attachment device (8) which may be
slidably secured to the cable (4) and connected to a
safety line extending from a person working on the
20 structure.

23. An assembly as claimed in any one of claims 11 to
22, characterised in that the arm means (50) is provided,
at the region intermediate the first and second ends (50
25 and 64, respectively) thereof, with a third hollow

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substantially cylindrical component (78) through which the shear pin (72) is arranged to pass.

24. An assembly as claimed in any one of claims 11 to
5 23, characterised in that the arm means (50) is of plate form which may be substantially rectangular.