

[TITLE OF THE INVENTION]            METHOD OF PRODUCING PRINT BOARD

[NAME OF DOCUMENT]            ABSTRACT

[ABSTRACT]

[OBJECT]        Even if a print board includes through holes that are hardly filled with material in a previous method, the through holes can be filled with filling material appropriately.

[SOLUTION]    The sealing film 12 is attached to a lower surface of the print board 10 and the filling material 16 is supplied from the upper surface side of the print board 10 under a vacuum atmosphere with screen printing to fill the through holes 11 with the filling material 16. Then, the film 12 is separated from the print board 10 and the print board is disposed on the jig plate 18 including recesses 17 such that the through holes 11 correspond to the recess 17. Thereafter, an auxiliary filling process in which the filling material 16 is supplied again such that the filling material 16 protrudes from the lower surface side of the through hole 11 is performed.

[SELECTED DRAWING]            FIG. 13