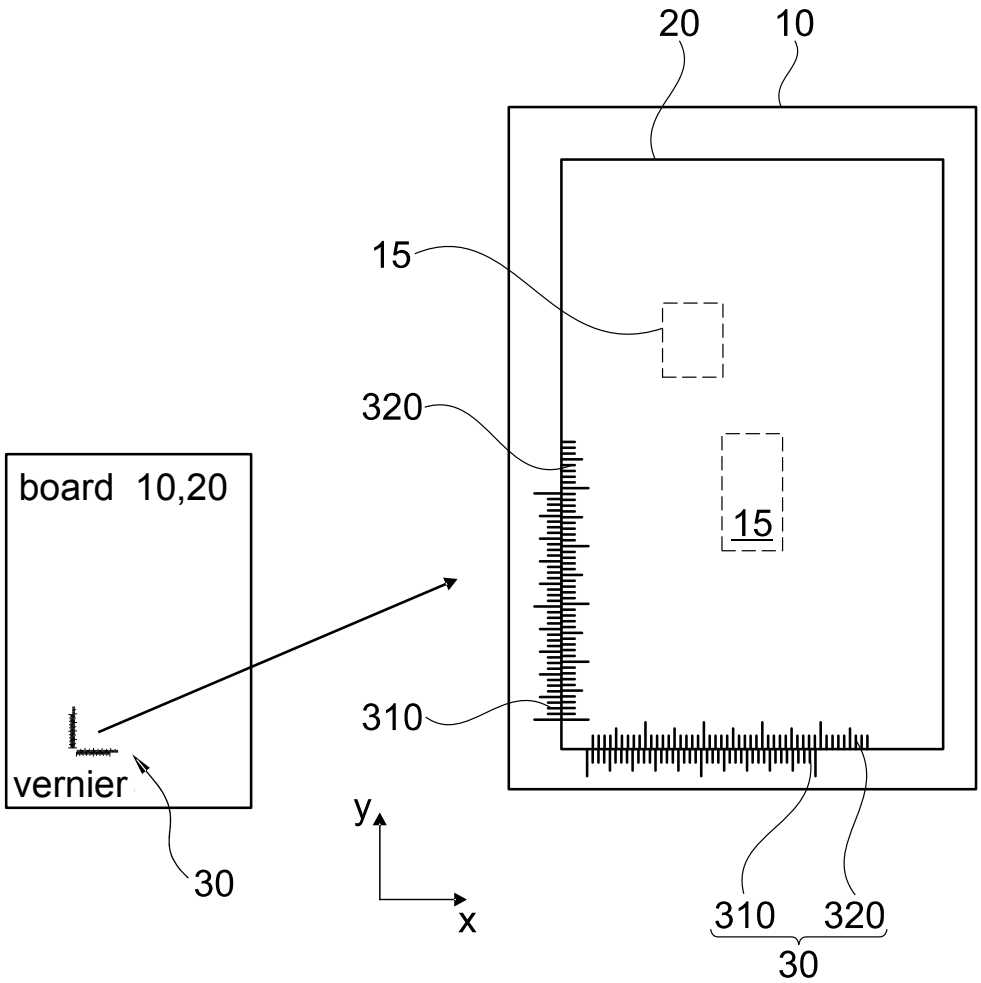


Fig. 1

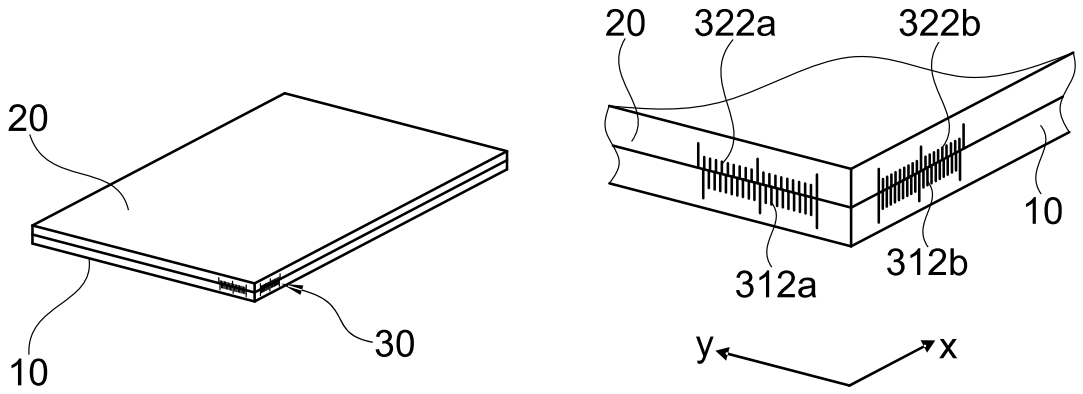

20
10
30
20
322a
322b
10
312a
312b
y
x

Fig. 2A

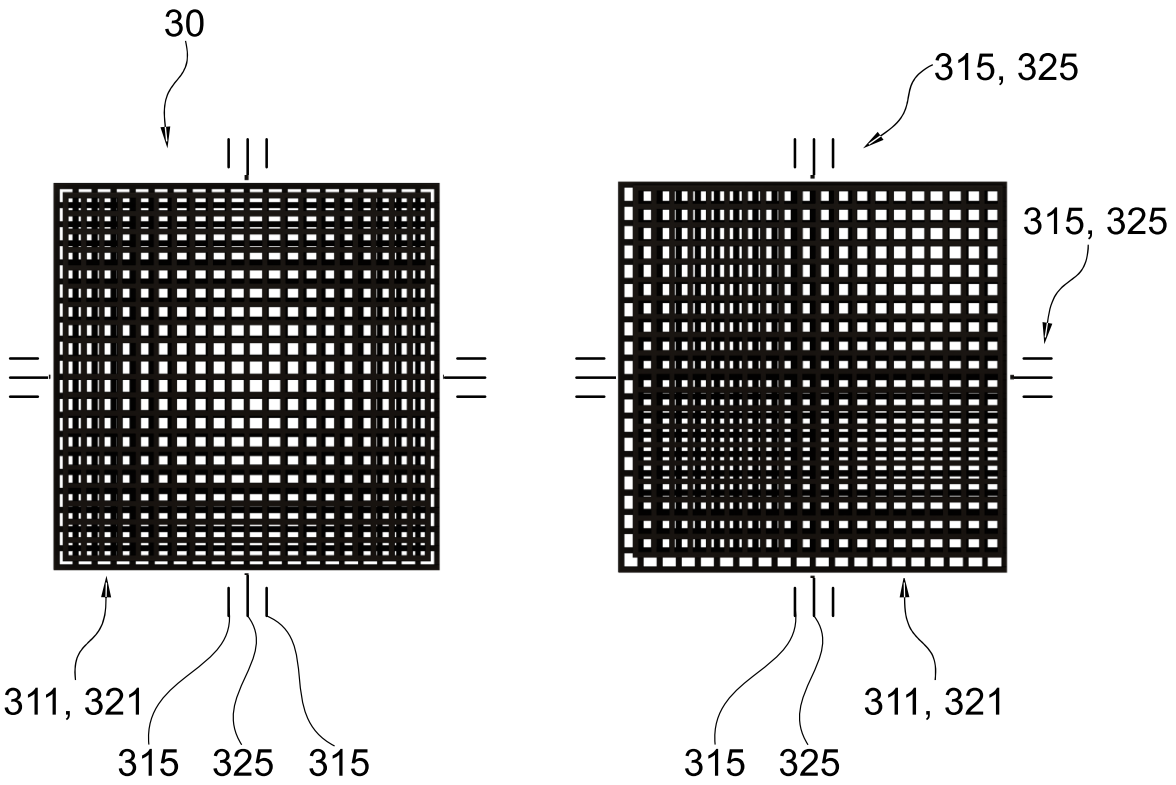

30
311, 321
315
325
315
315, 325
315, 325
315
325
311, 321

Fig. 2B

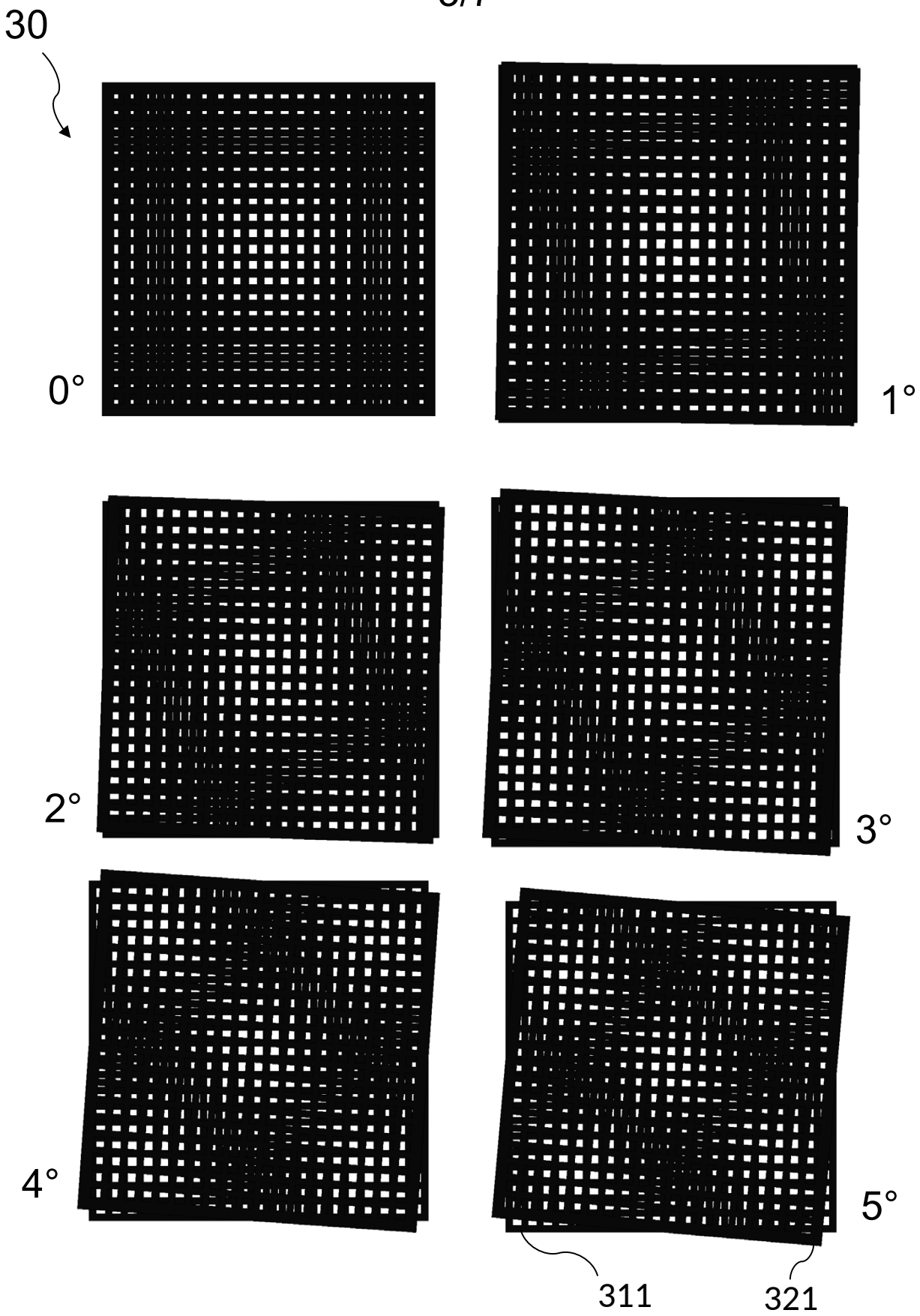


Fig. 2C

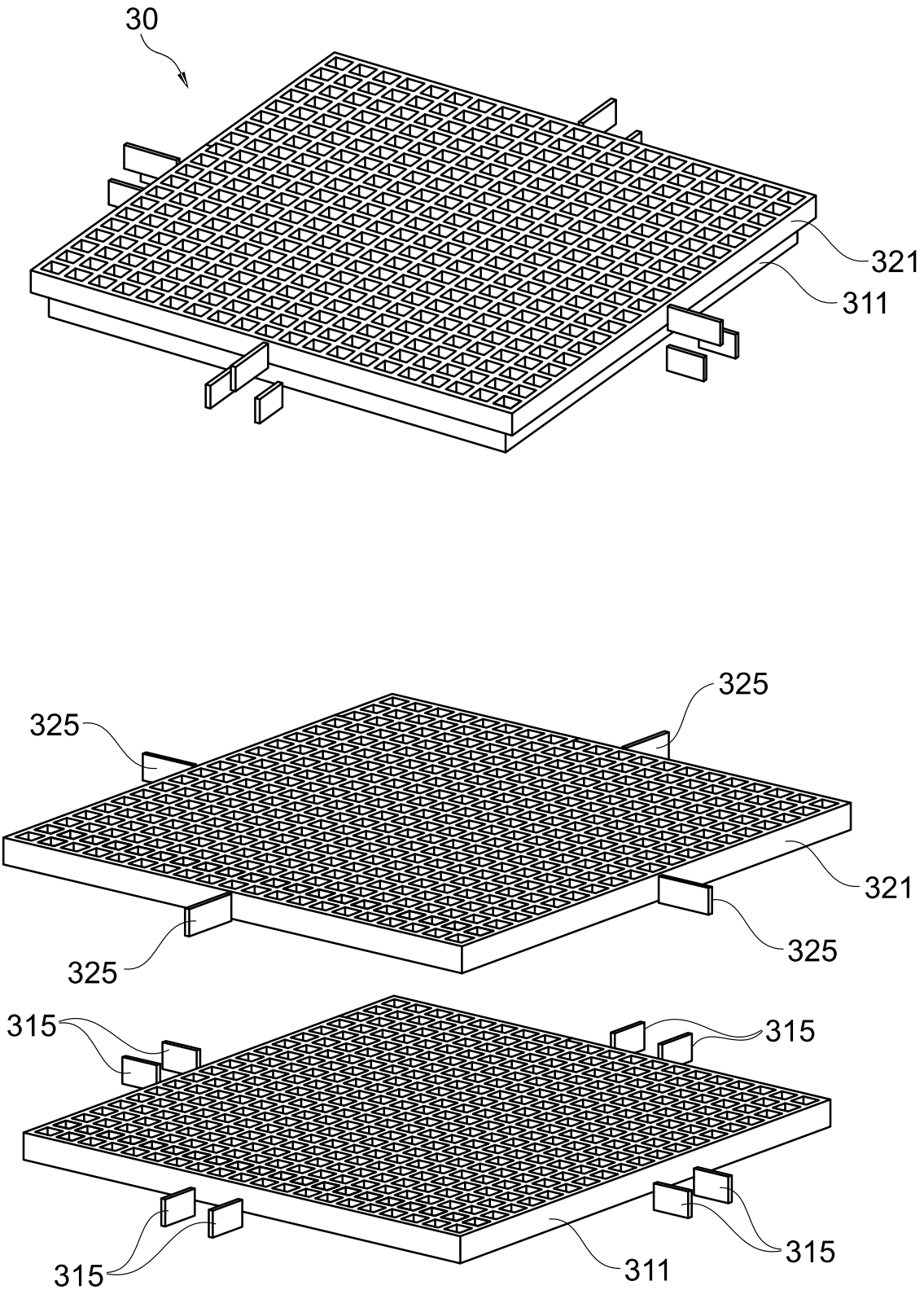


Fig. 3

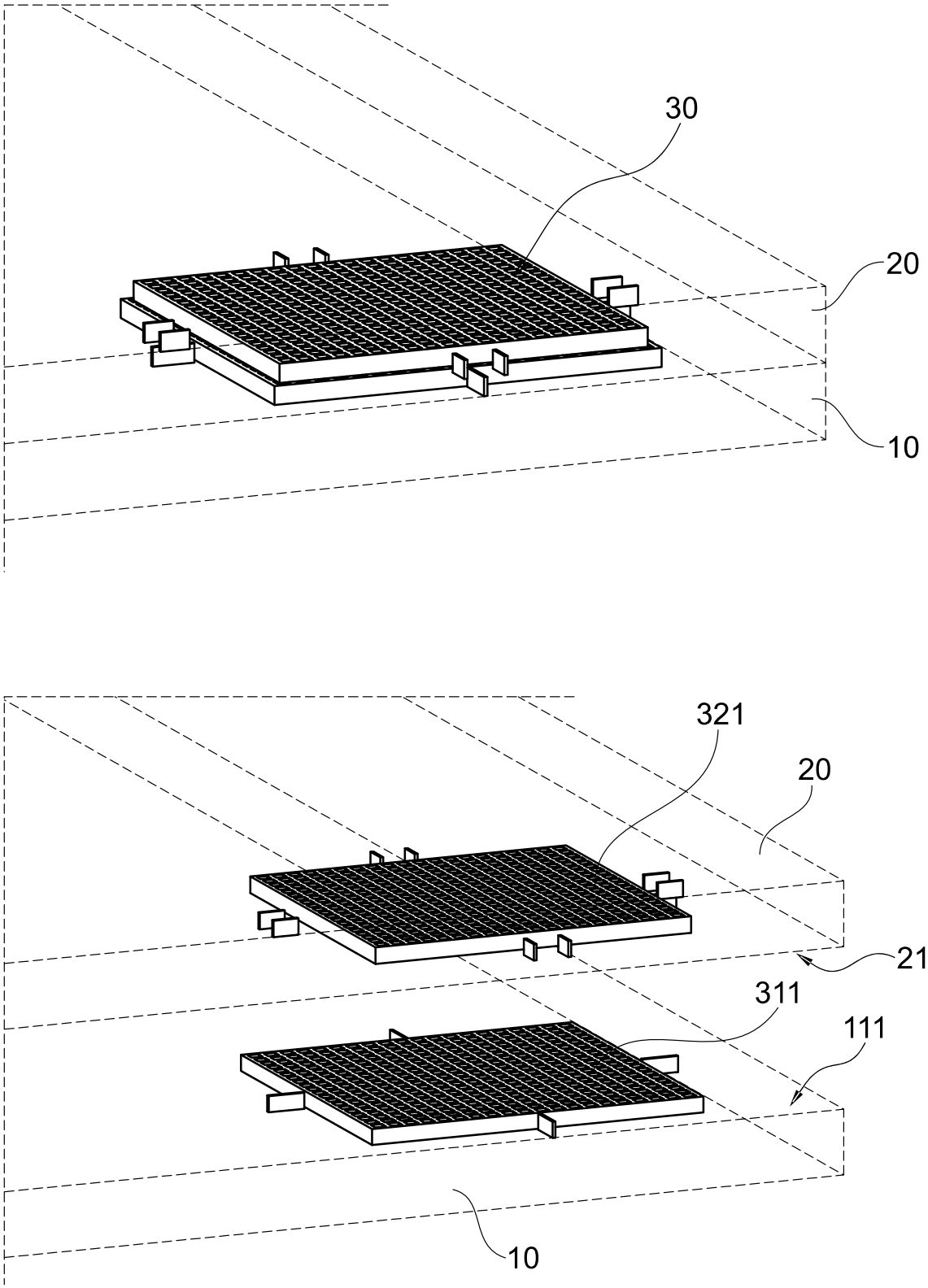


Fig. 4

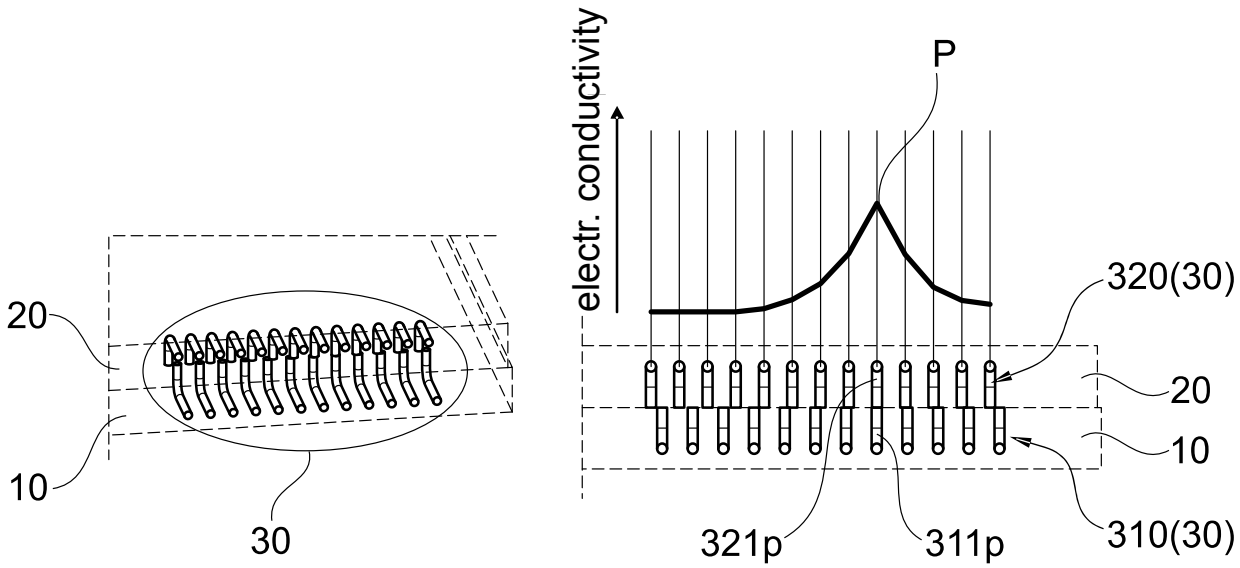


Fig. 5

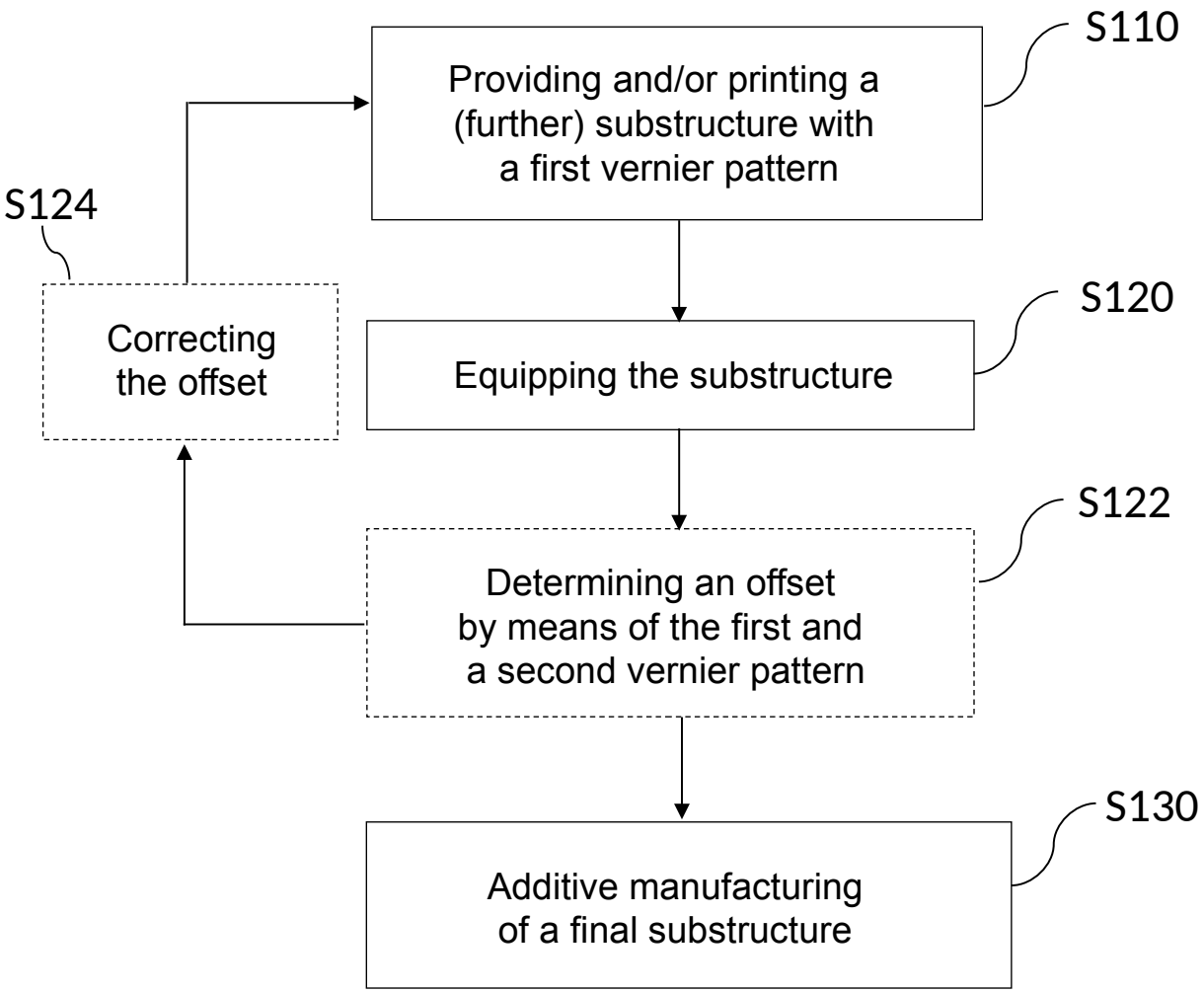

S110
Providing and/or printing a (further) substructure with a first vernier pattern
S124
Correcting the offset
S120
Equipping the substructure
S122
Determining an offset by means of the first and a second vernier pattern
S130
Additive manufacturing of a final substructure

Fig. 6