

**Abstract:**

A sill (11) is aligned in vertical direction on a laser line (8.11). The alignment of the sill (11) in horizontal direction is symbolised by a second arrow (P2) and a third arrow (P3) and is undertaken with a line set (12) of an assembly jig (7). The line set (12) consists of at least two lines, for example a first line (12.1) and a second line (12.2). The first line (12.1) runs by a first run (12.11) from the first part (7.1) of the assembly jig (7) to a third marking (C) of the first line (12.1) and from there by a second run (12.12) to the second part (7.2) of the assembly jig (7). If the lines (12.1, 12.2) are tightened and the marking (C) is at one corner (SE1) of the sill (11) and the free end of the second line (12.2) at the other corner (SE2) of the sill (11) the sill (11) is aligned in horizontal direction.

(Fig. 13)