

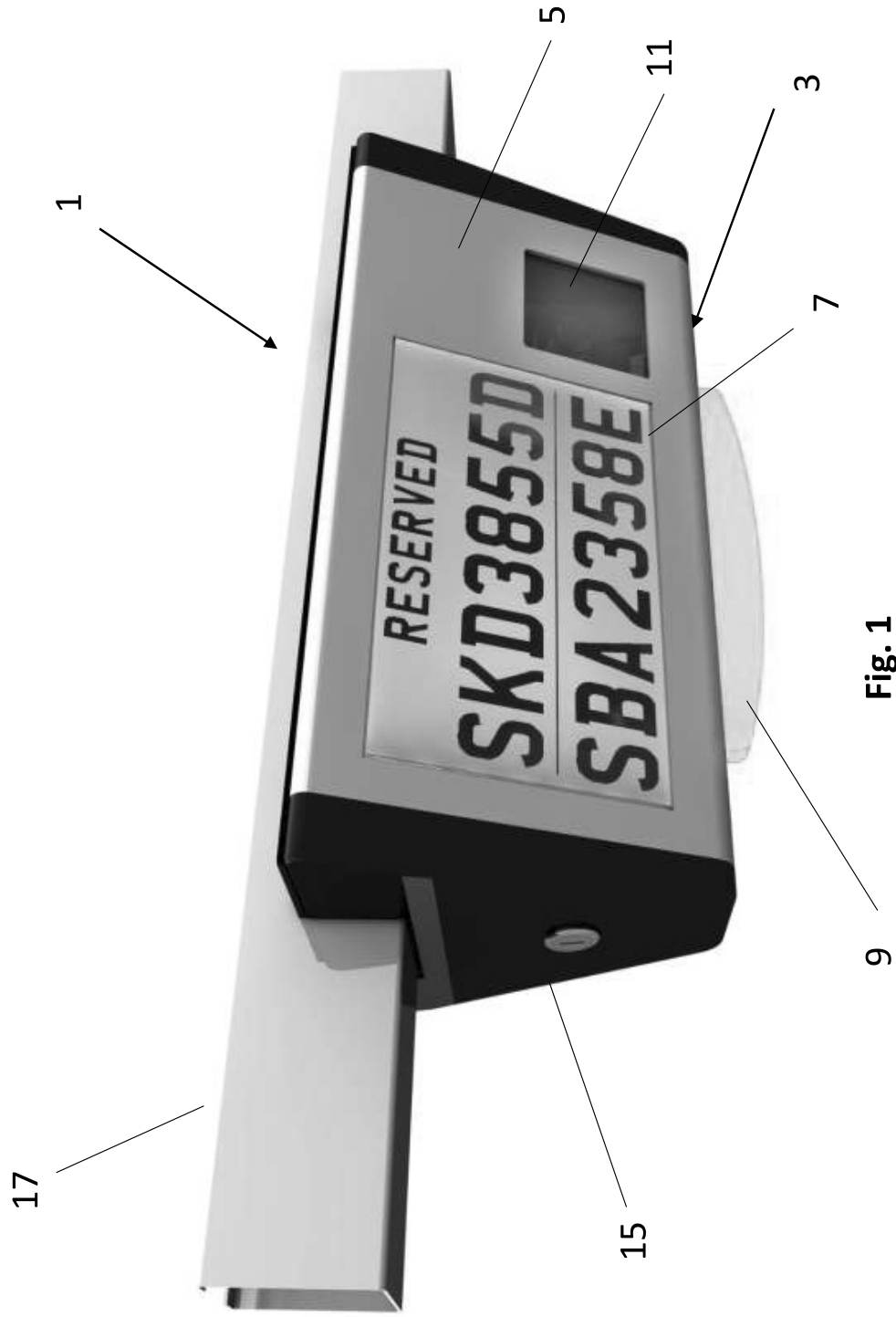


Fig. 1

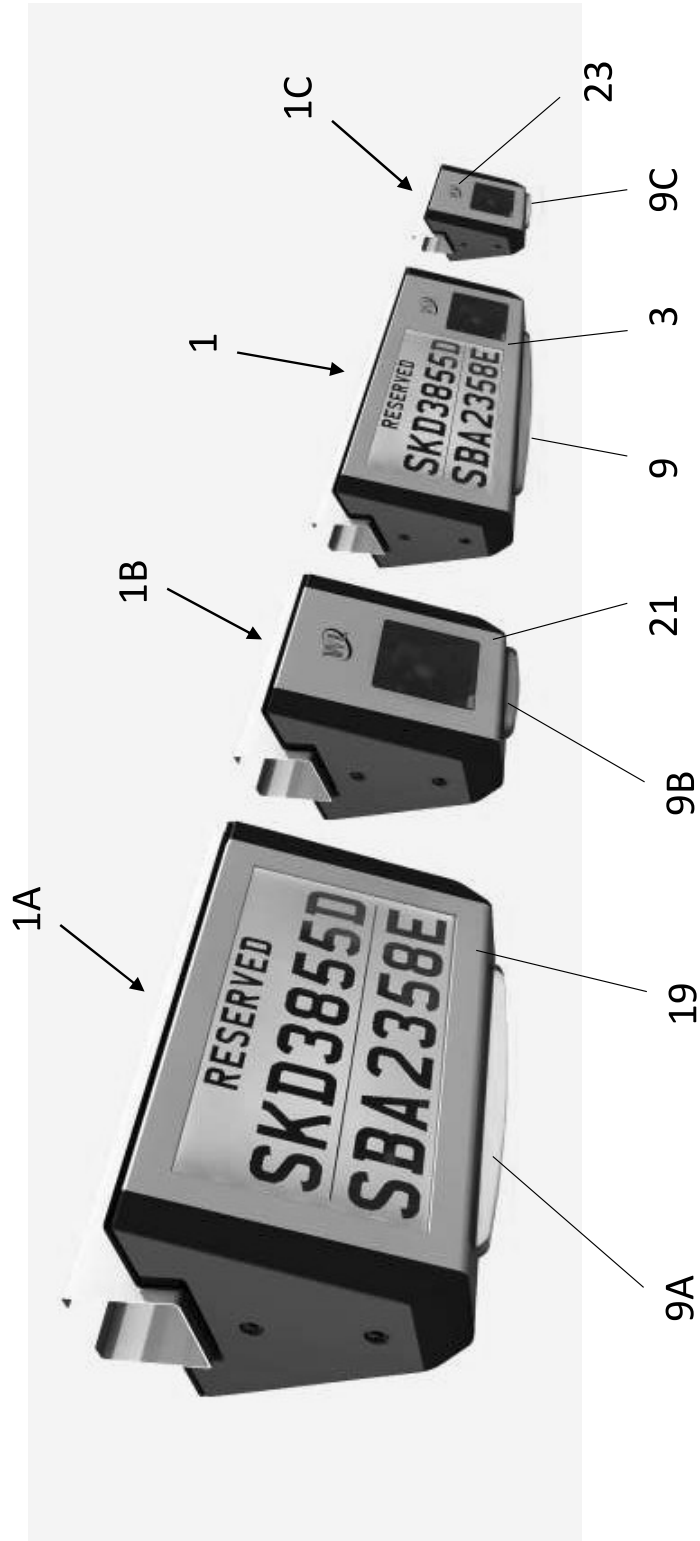


Fig. 2

Item	Display format	Brightness	Power consumption	setup Costing	operation costing	1000 display per month cost	Remark
Dot Matrix LED Display	8 digital plate	1000	6W	\$800.00	4.32KW/H = \$0.95	S\$950.00	0.22/kwh
LCD monitor / IPC	free format	250	80W	\$1,200.00	57.6KW/H = \$12.67	S\$12,672.00	0.22/kwh
E-paper display	font can design	no	0.1W	\$400.00	0.072KW/H = \$0.015	S\$15.00	0.22/kwh

Fig. 3