

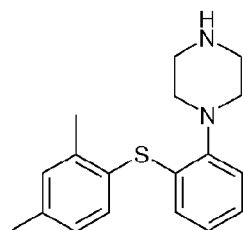
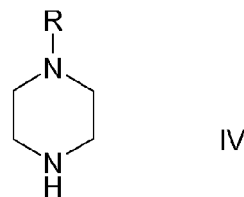
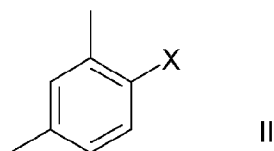
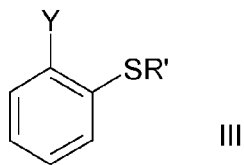


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(54) Title: PROCESS FOR THE MANUFACTURE OF 1-[2-(2,4-DIMETHYL-PHENYLSULFANYL)-PHENYL]-PIPERAZINE

(57) Abstract: A process for the manufacture of 1-[2-(2,4-dimethyl-phenylsulfanyl)-phenyl]-piperazine and pharmaceutically acceptable salts is disclosed that involves reacting compounds of formula II, III, IV under Pd catalysis and in presence of phoshine ligands to give Compound I.





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