

ABSTRACT OF THE DISCLOSURE

Assembly process of a small printer having a thermal head and a platen incorporated in a frame is simplified. A frame 1 comprises a pair of side wall portions formed along left and right faces L and R and a base portion formed along a bottom face D for connecting the side wall portions. Bearings 11 having notches 13, respectively, are integrally formed inside the side wall portions facing each other. Deformed support shafts 12 are formed at both ends of a thermal head 3. When the thermal head 3 is dropped from an opening in a top face U of the frame 1 toward the bottom face D, the support shafts 12 detachably engage with corresponding bearings 11 via the notches 13. After the engagement, the thermal head 3 swings undetachably from the bearings 11 about both of the support shafts 12, and opens and closes with respect to the platen 2.