

ABSTRACT

5 A plastic film or sheet, wherein upon immersing a
test piece of the plastic film or sheet in ultrapure
water, extracting pure water from near the surface of the
test piece and evaluating the cleanliness of a resulting
bag based on the concentration (number) of fine particles
0.3 μm or greater in size dispersed in the extracted
ultrapure water, the measured concentration is no greater
10 than 5 per ml.

The process comprises steps of immersing and running
a plastic film or sheet (1) in ultrapure water (4) in a
clean room (16), and further spraying and washing the
film or sheet (1) with ultrapure water after the film or
15 sheet (1) is drawn out, followed by drying,
destaticization, cutting and heat sealing.