

All layers before welding

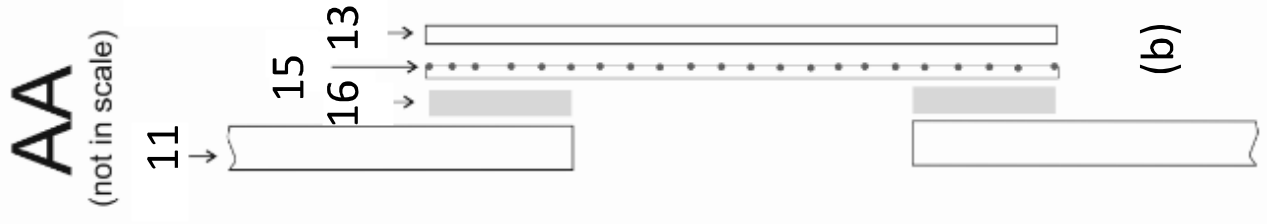
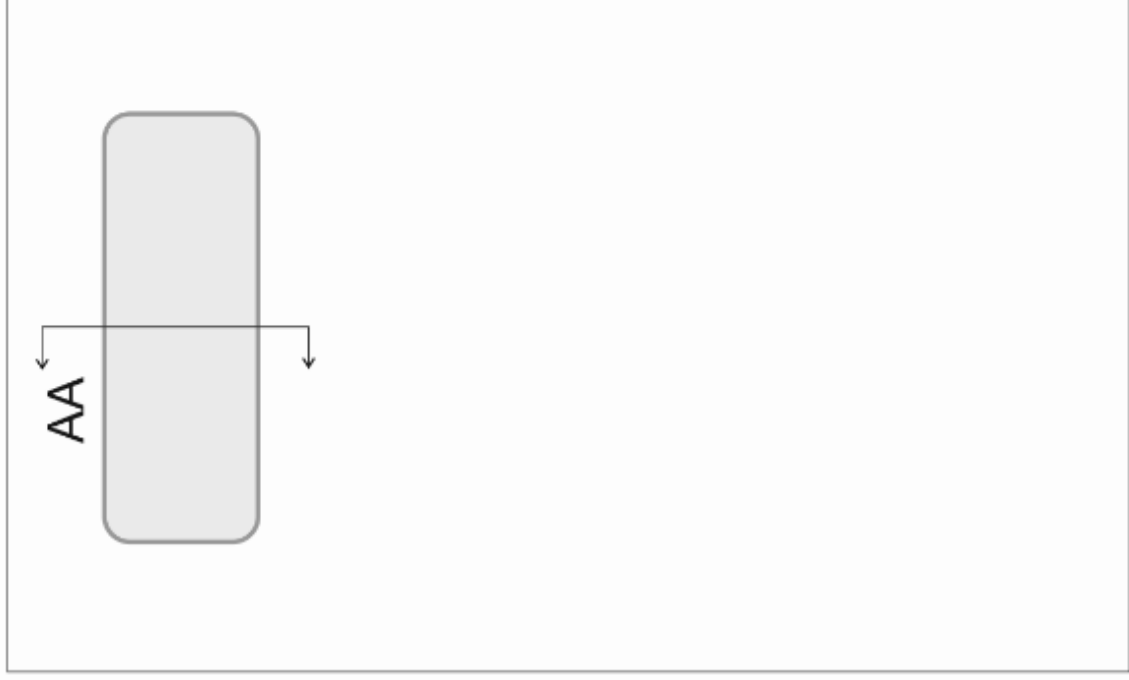
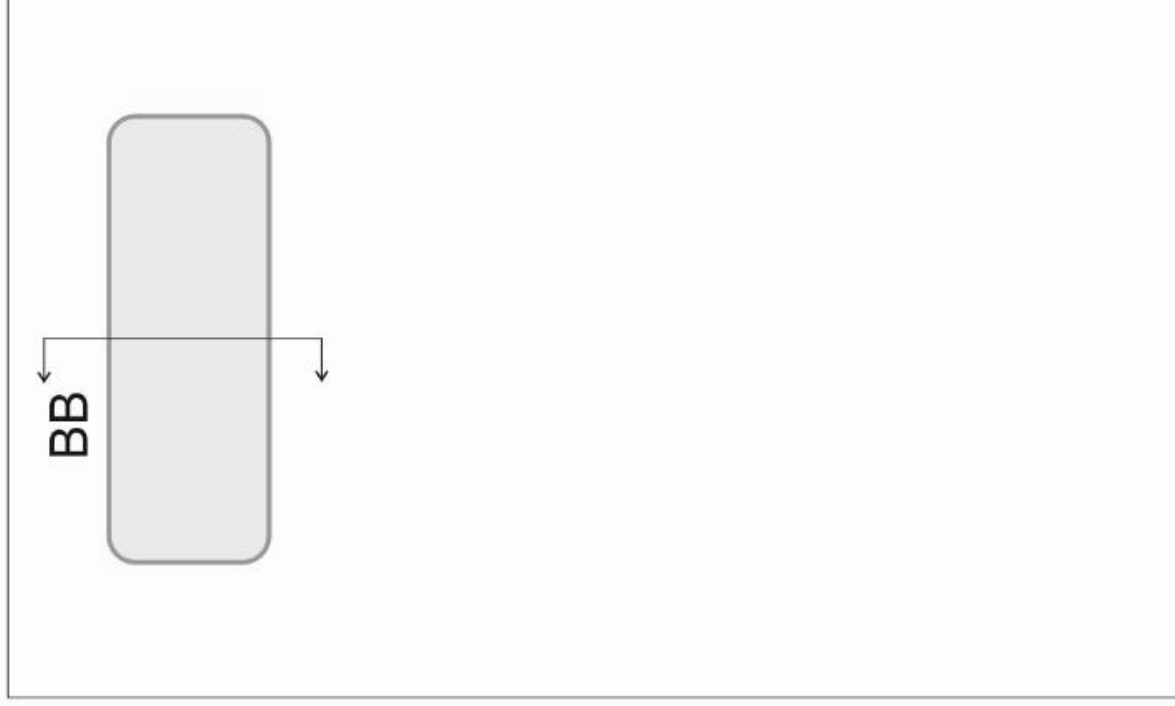


Figure 3 (a)

All layers after HF welding



(a)

BB

(not in scale)



(b)



(c)

Figure 4