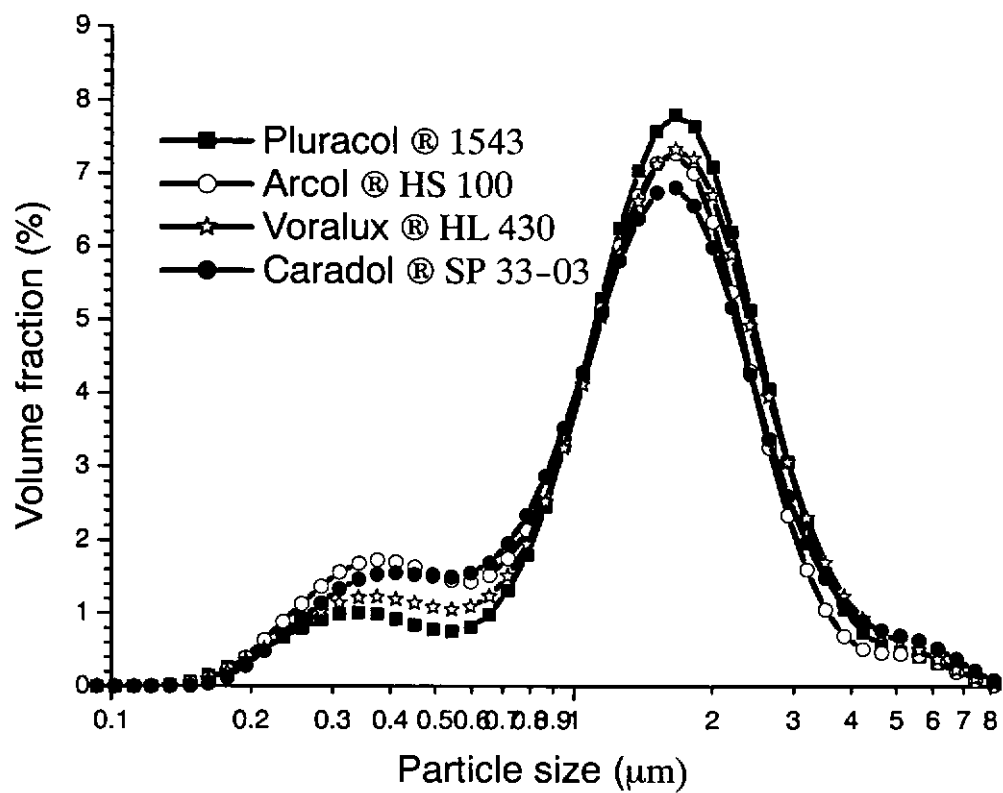


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Figure 1: Graft polyols having a broad particle size distribution
(in some cases with a shoulder)



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Figure 2: Graft polyols having a substantially separated, bimodal particle size distribution in which the volume fraction of small particles is > 70%

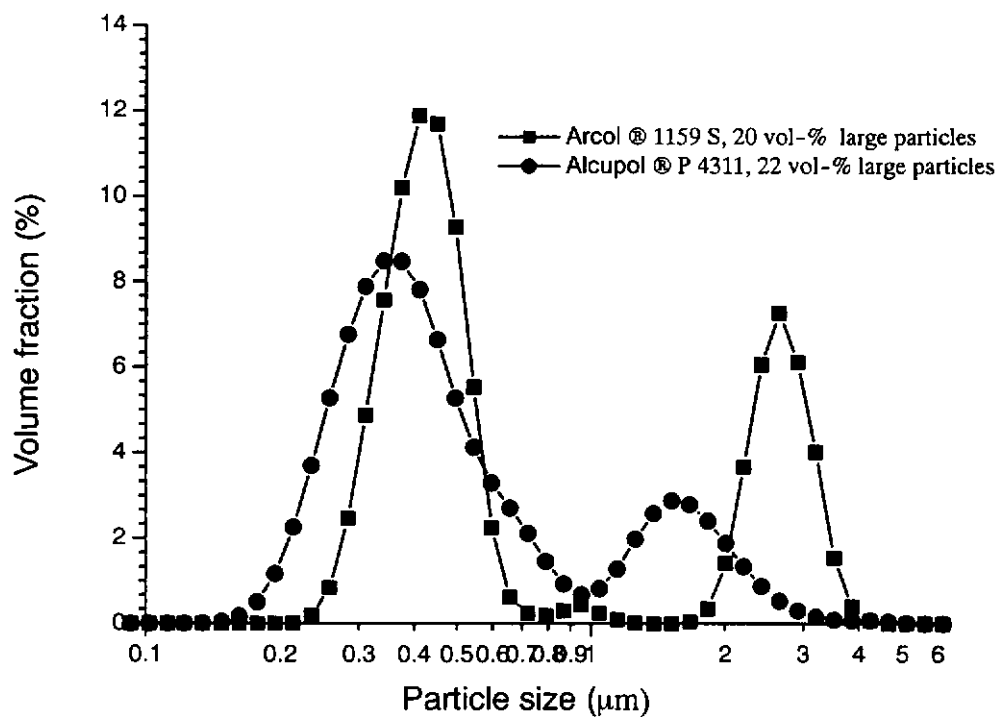


Figure 3: Graft polyols having a novel bimodal particle size distribution

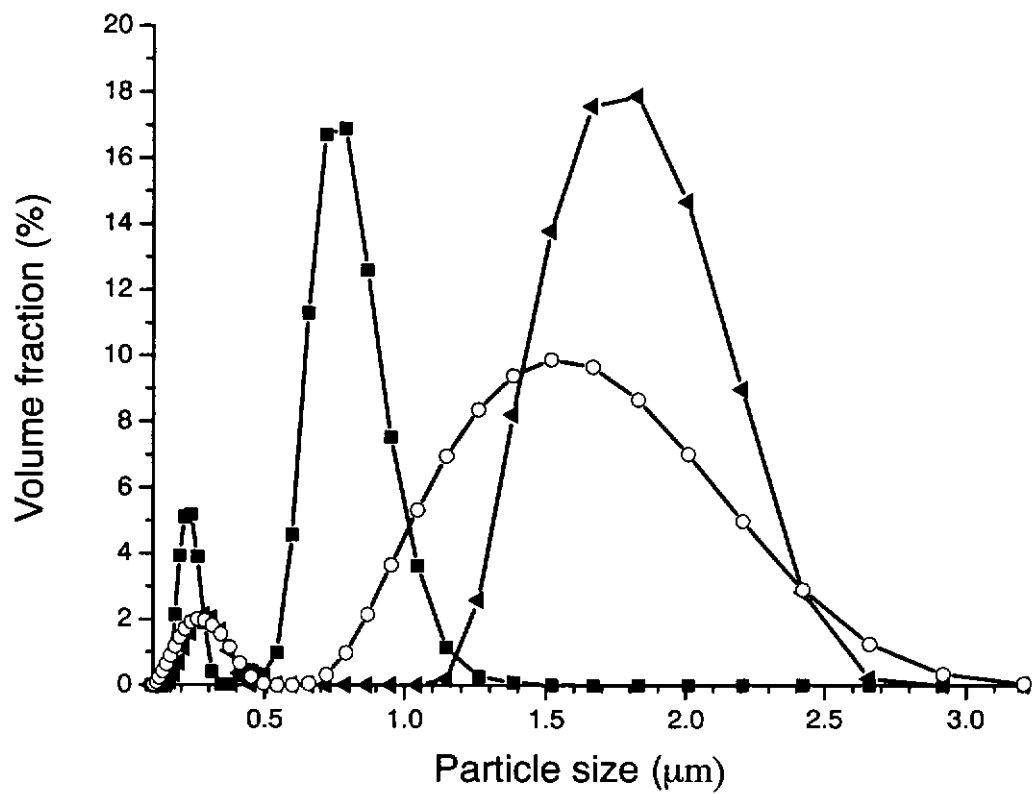


Figure 4: Graft polyols having a narrow, monomodal particle size distribution

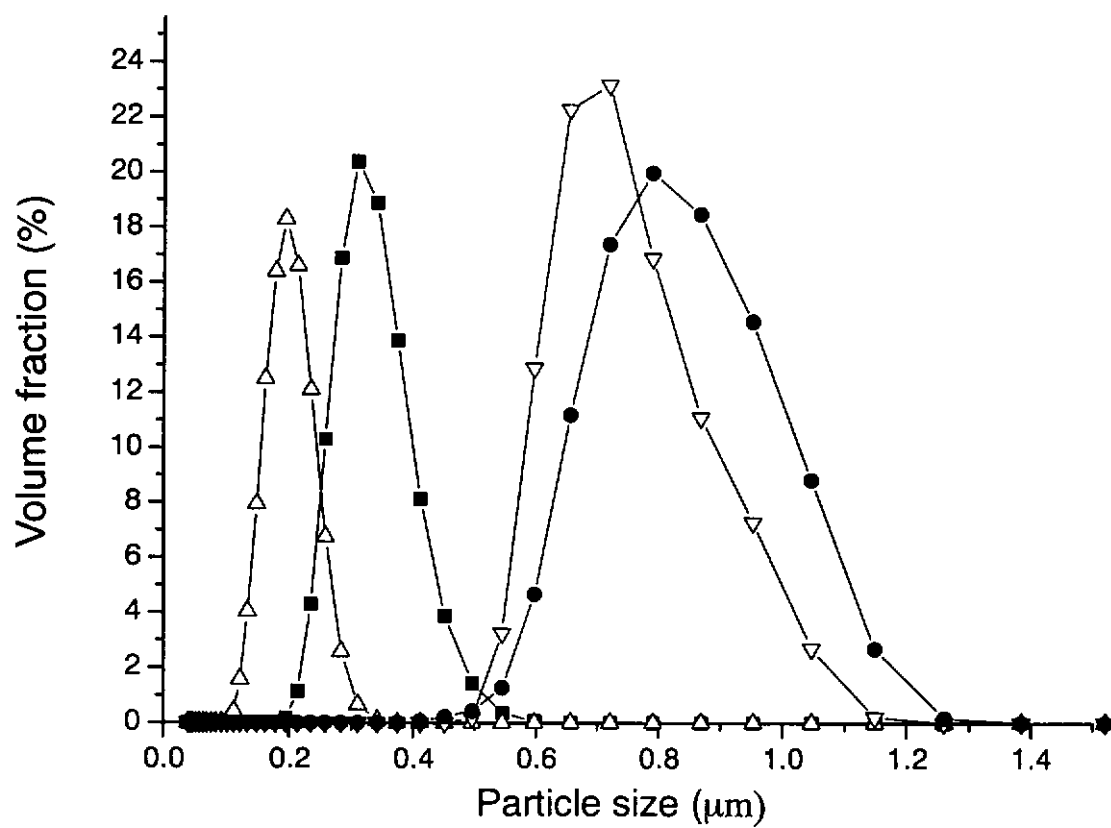


Figure 5: Viscosity of graft polyols in dependence of content of small and large particles

