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(71) Applicant (*for all designated States except US*): **CIBA SPECIALTY CHEMICALS WATER TREATMENTS LIMITED** [GB/GB]; Cleckheaton Road, Low Moor, Bradford, West Yorkshire BD12 0JZ (GB).

(72) Inventors; and

(75) Inventors/Applicants (*for US only*): **MISTRY, Dinesh** [GB/GB]; 7 Necropolis Road, Bradford, West Yorkshire BD7 2PU (GB). **KULLAR, Jatinder Singh** [GB/GB]; 62 Whiteways, Off Bolton Road, Bradford, West Yorkshire BD2 4BJ (GB).

(74) Common Representative: **CIBA SPECIALTY CHEMICALS WATER TREATMENTS LIMITED**; Cleckheaton Road, Low Moor, Bradford, West Yorkshire BD12 0JZ (GB).

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(54) Title: PROCESS FOR PREPARING MONOMERS AND POLYMERS THEREOF

(57) Abstract: A process of preparing an ethylenically unsaturated amide or an ethylenically unsaturated carboxylic acid or salt thereof from the corresponding ethylenically unsaturated nitrile wherein the nitrile is subjected to a hydration or hydrolysis reaction in an aqueous medium in the presence of a biocatalyst, wherein the nitrite contains above 2 ppm acrolein and the amide or carboxylic acid or salt thereof contains less than 2 ppm acrolein. The process can be used to prepare high purity acrylamide or acrylic acid (salt) from low quality acrylonitrile containing high levels of acrolein. Suitable biocatalysts include microorganisms of the *Rhodococcus* genus.



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