

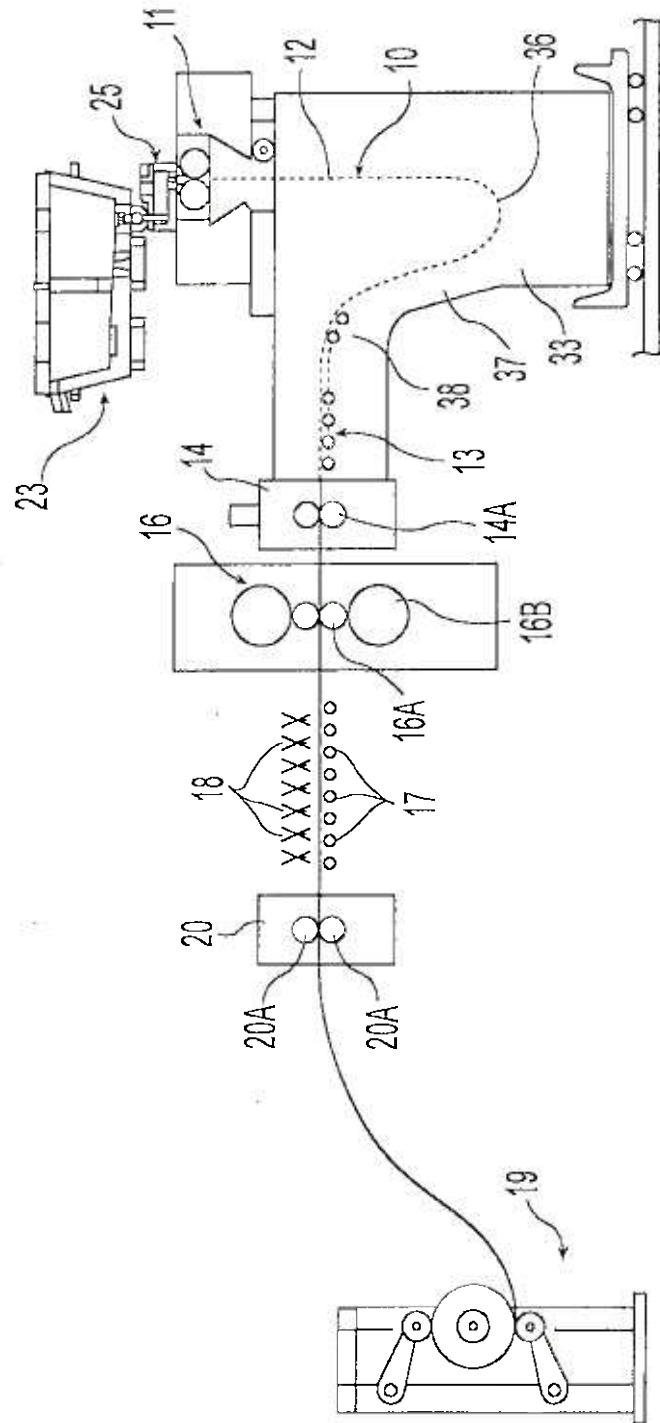


Fig. 1

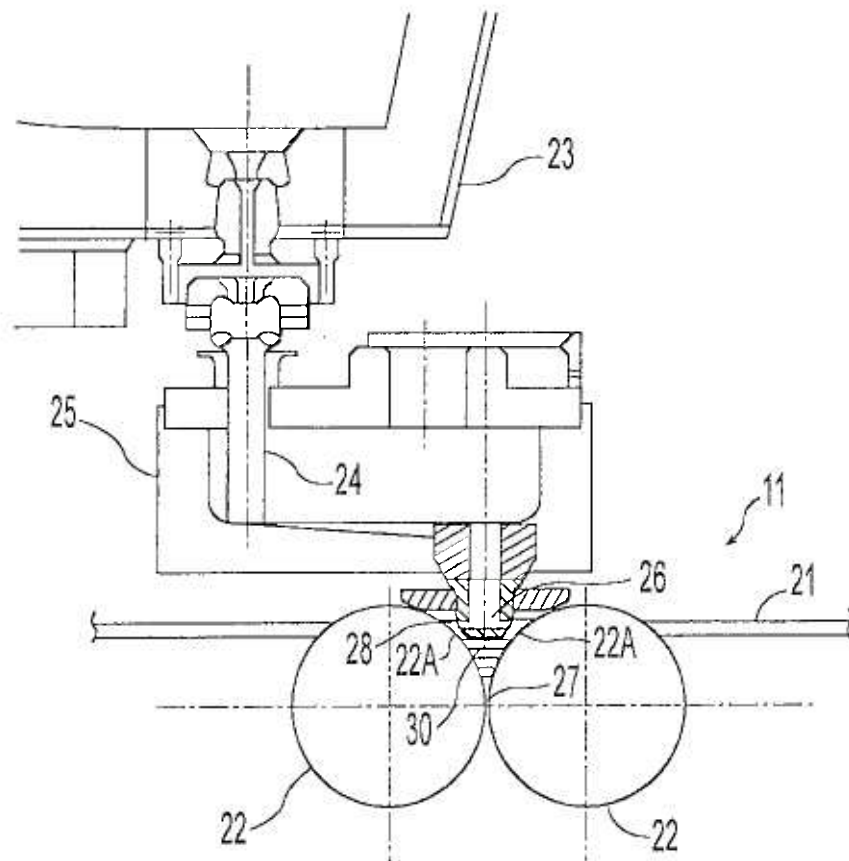


Fig. 2

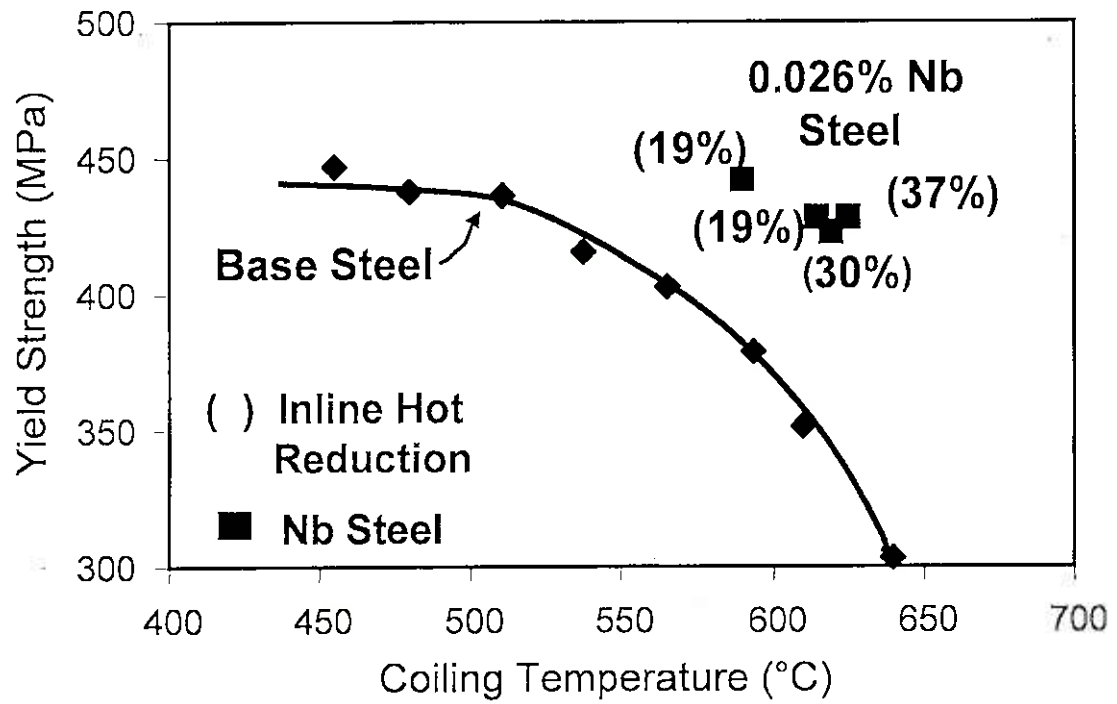


Fig. 3

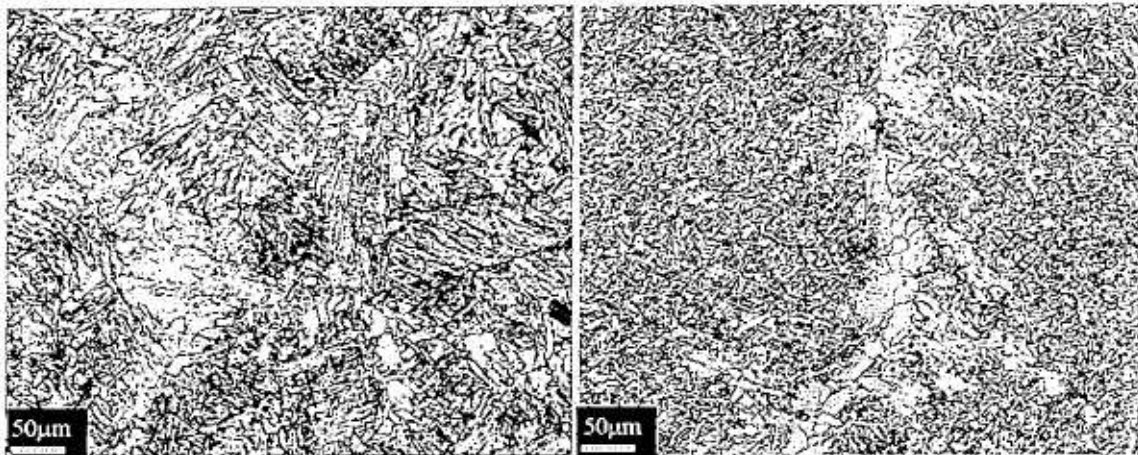
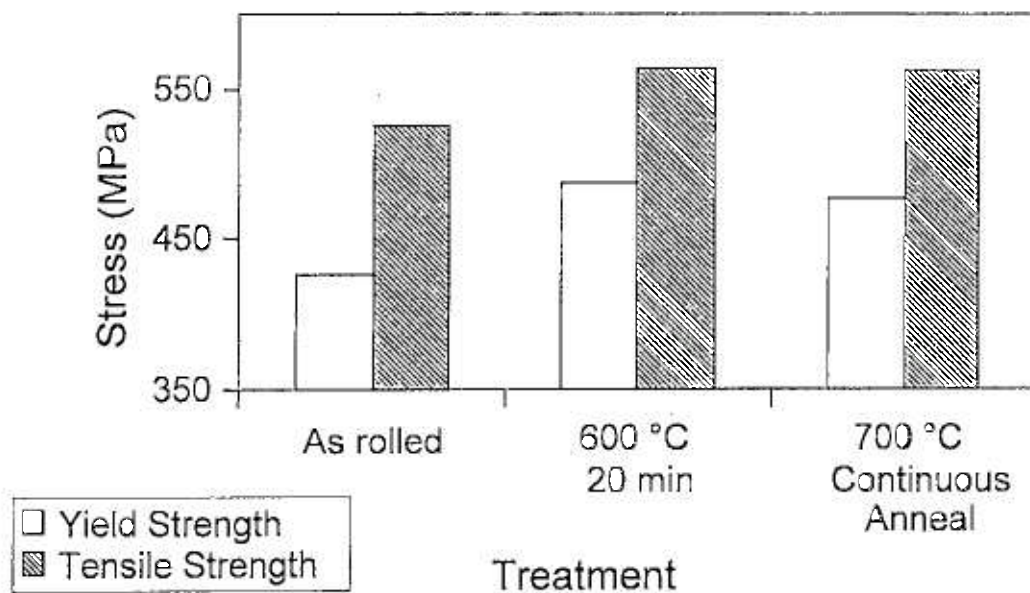
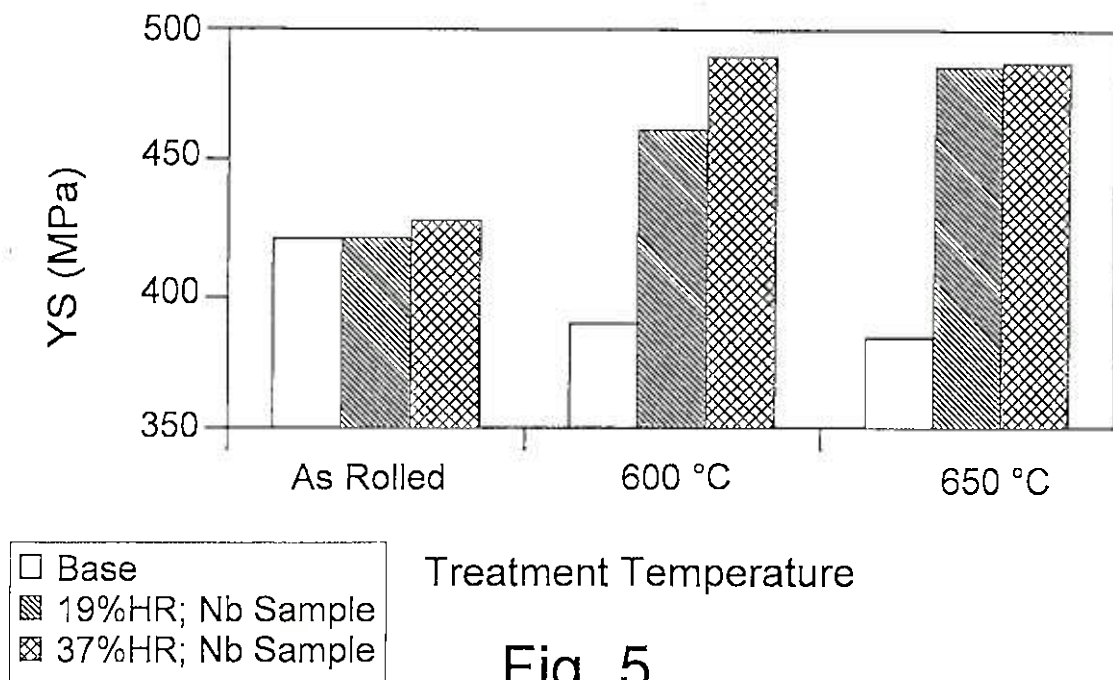
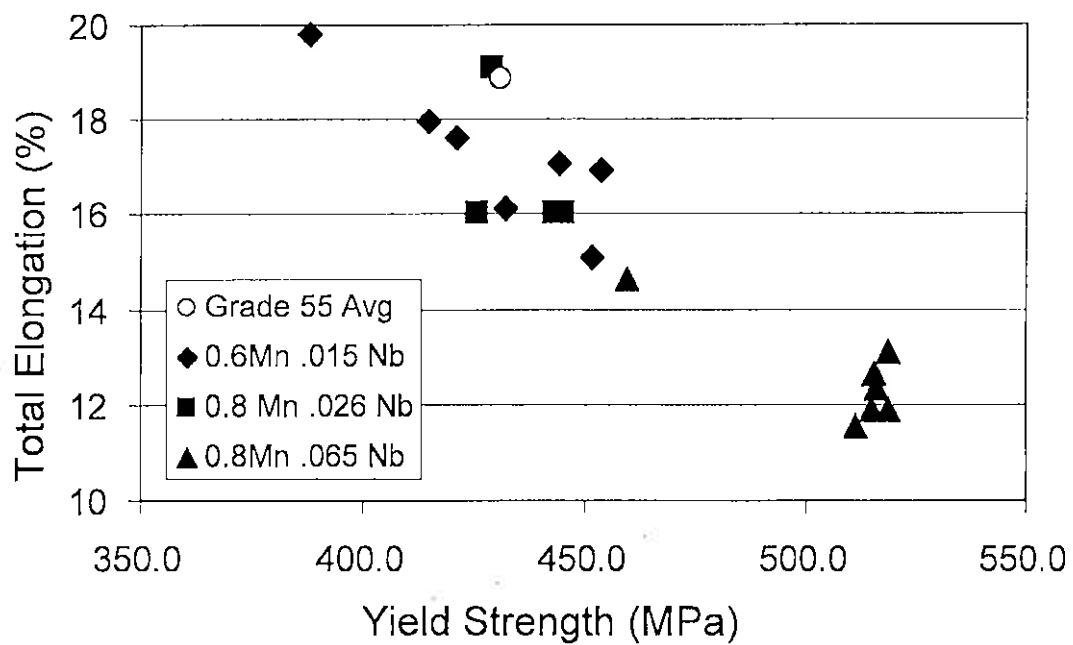
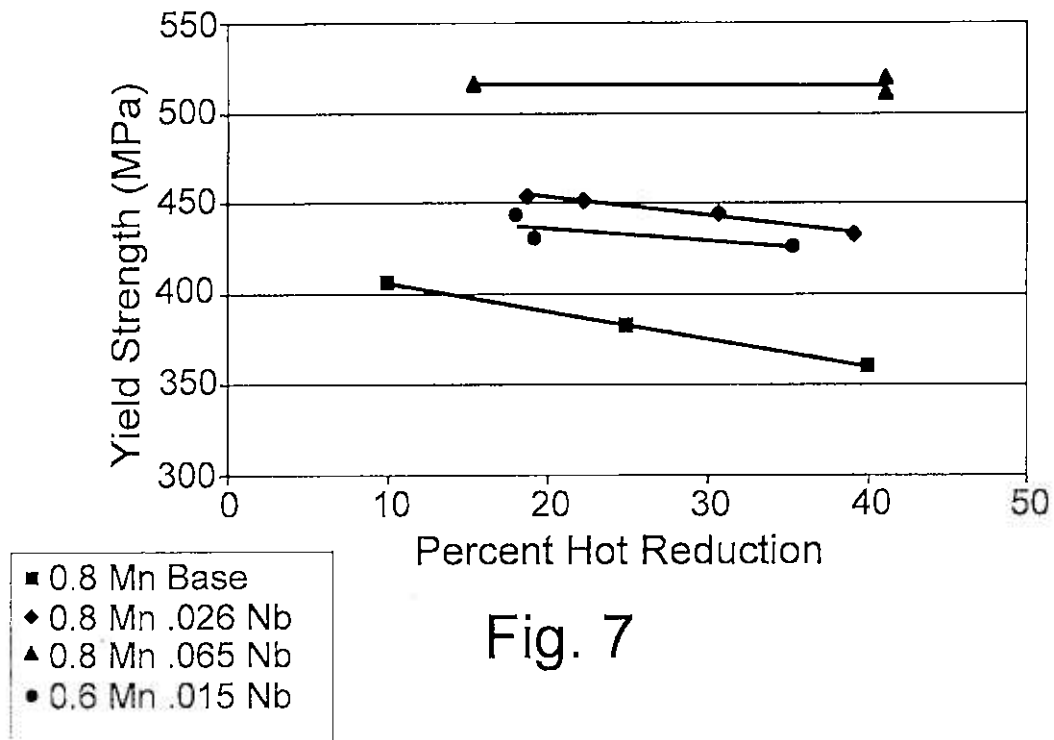


Fig. 4a

Fig. 4b





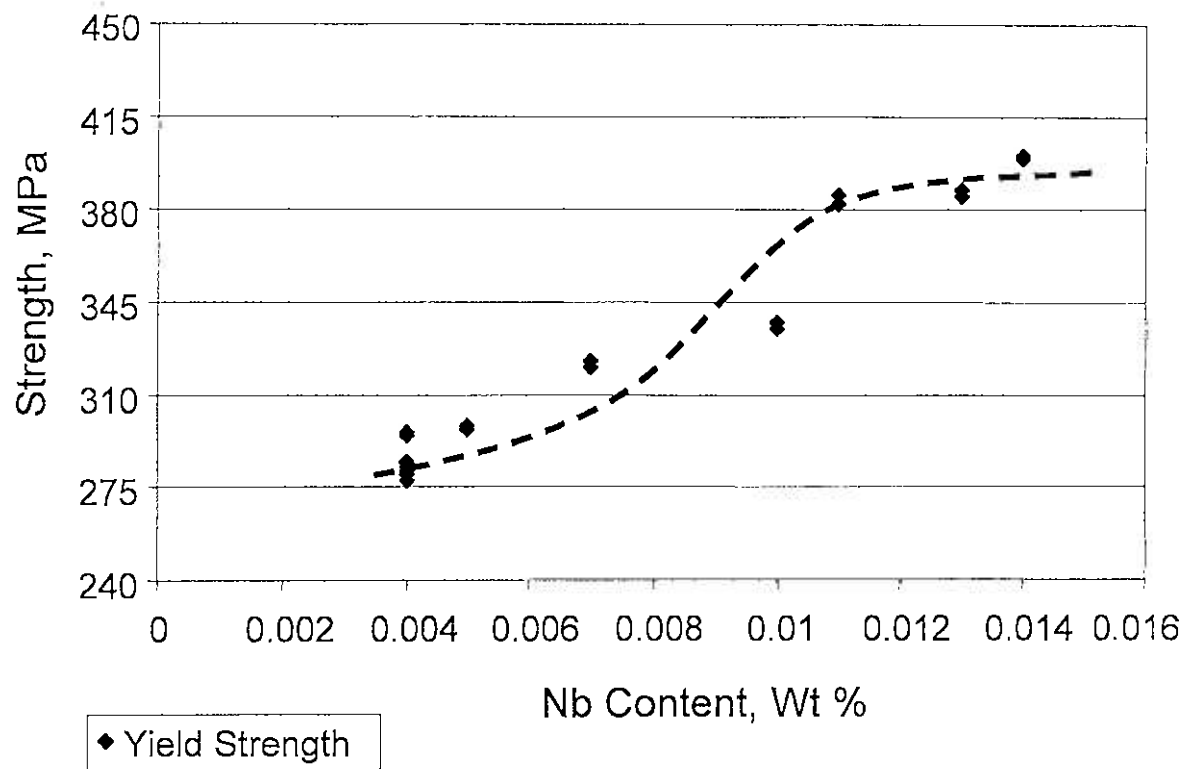


Fig. 9

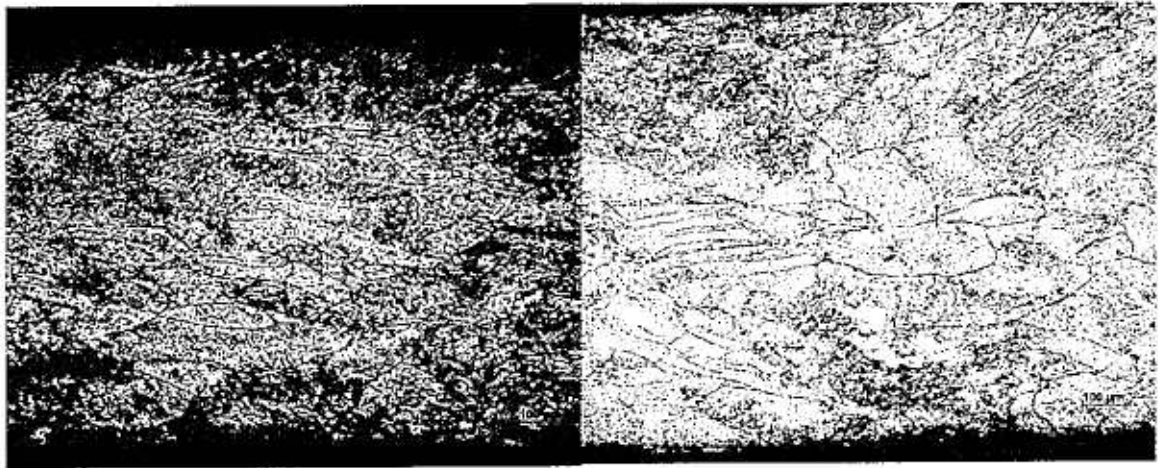


Fig. 10a

Fig. 10b

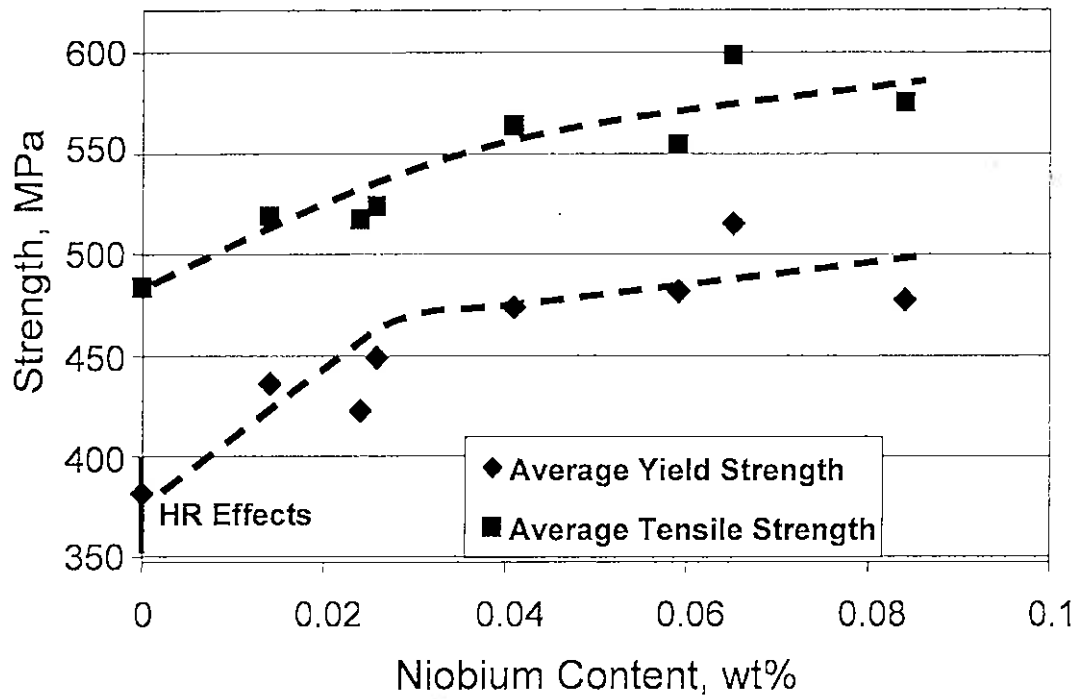


Fig. 11

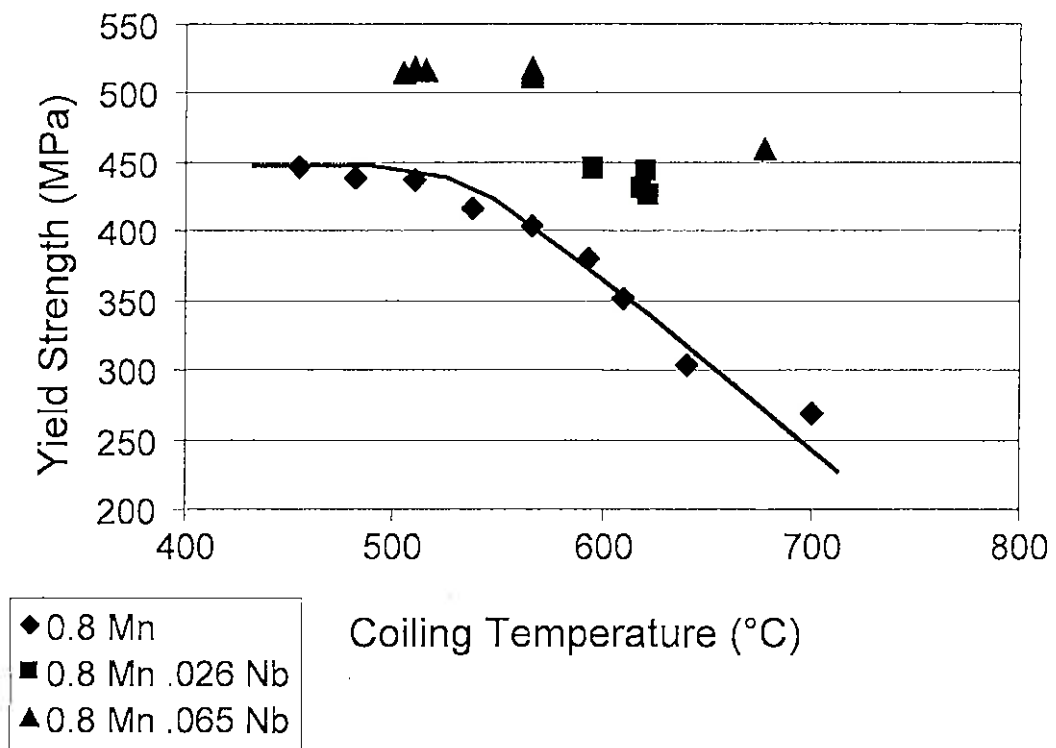


Fig. 12

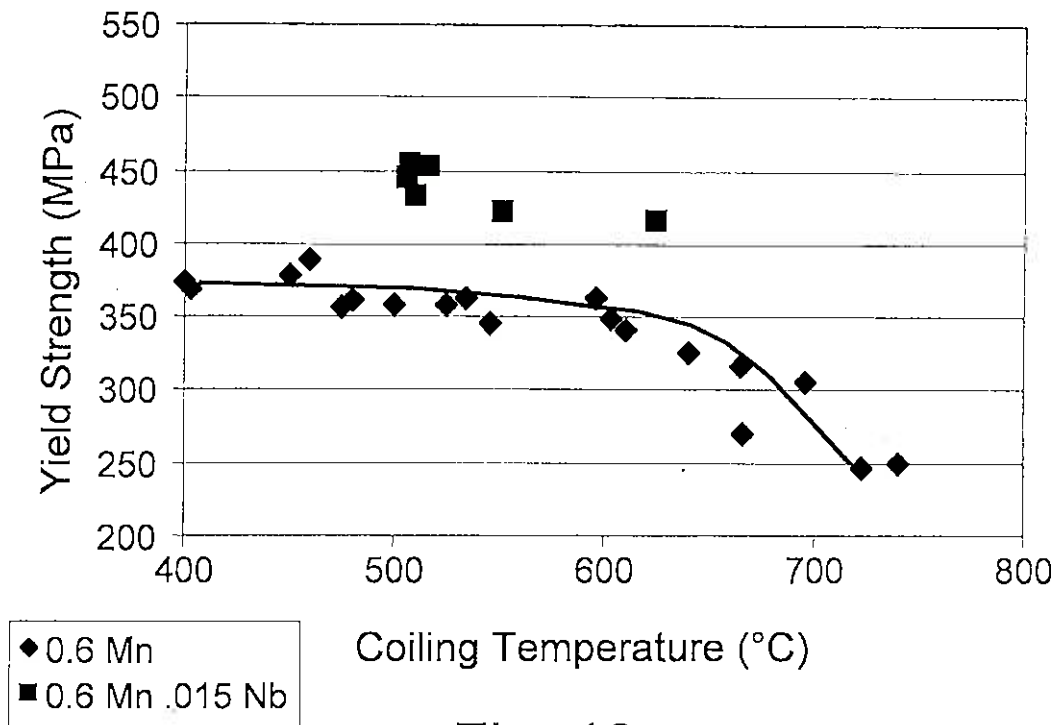


Fig. 13

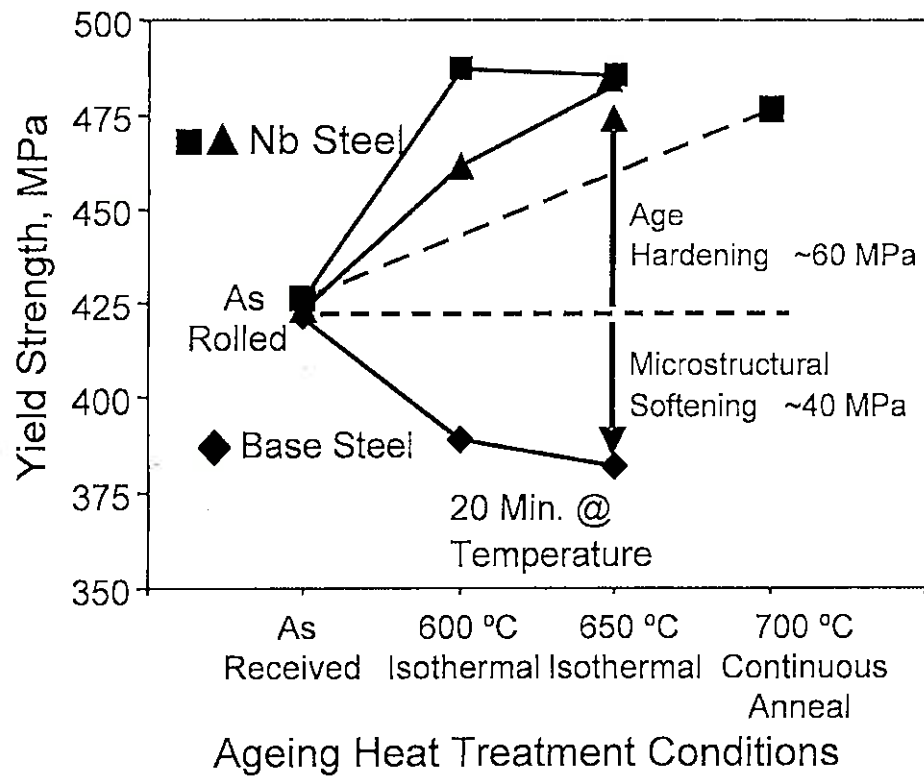


Fig. 14

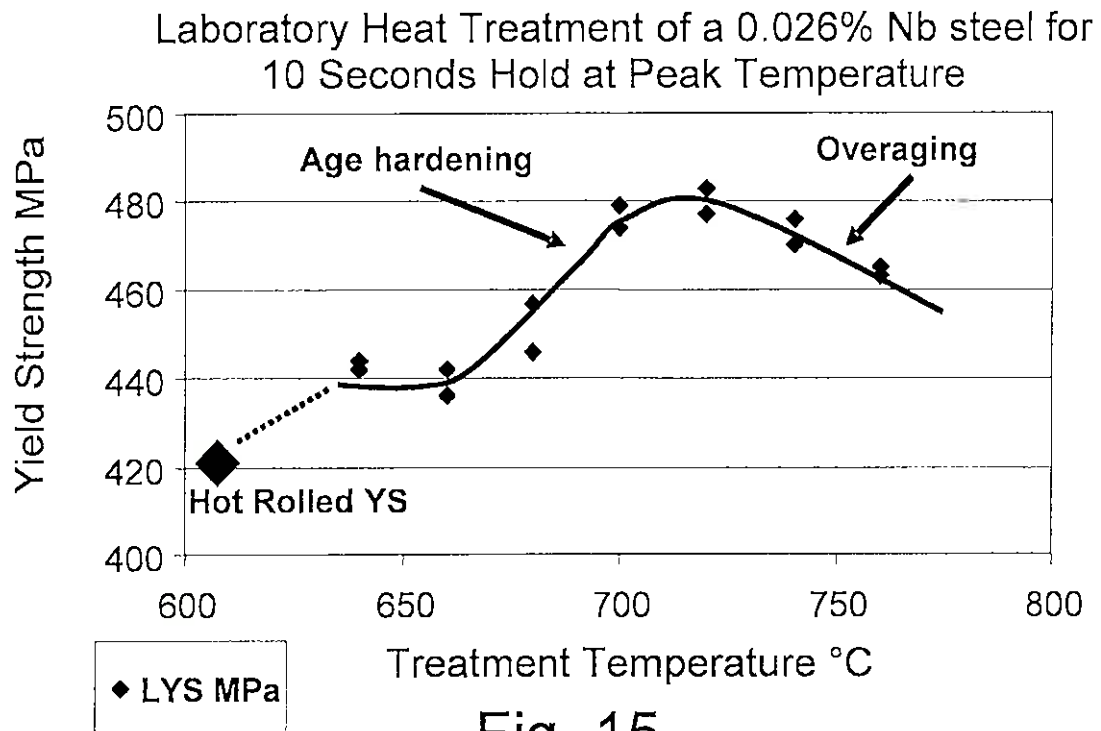


Fig. 15

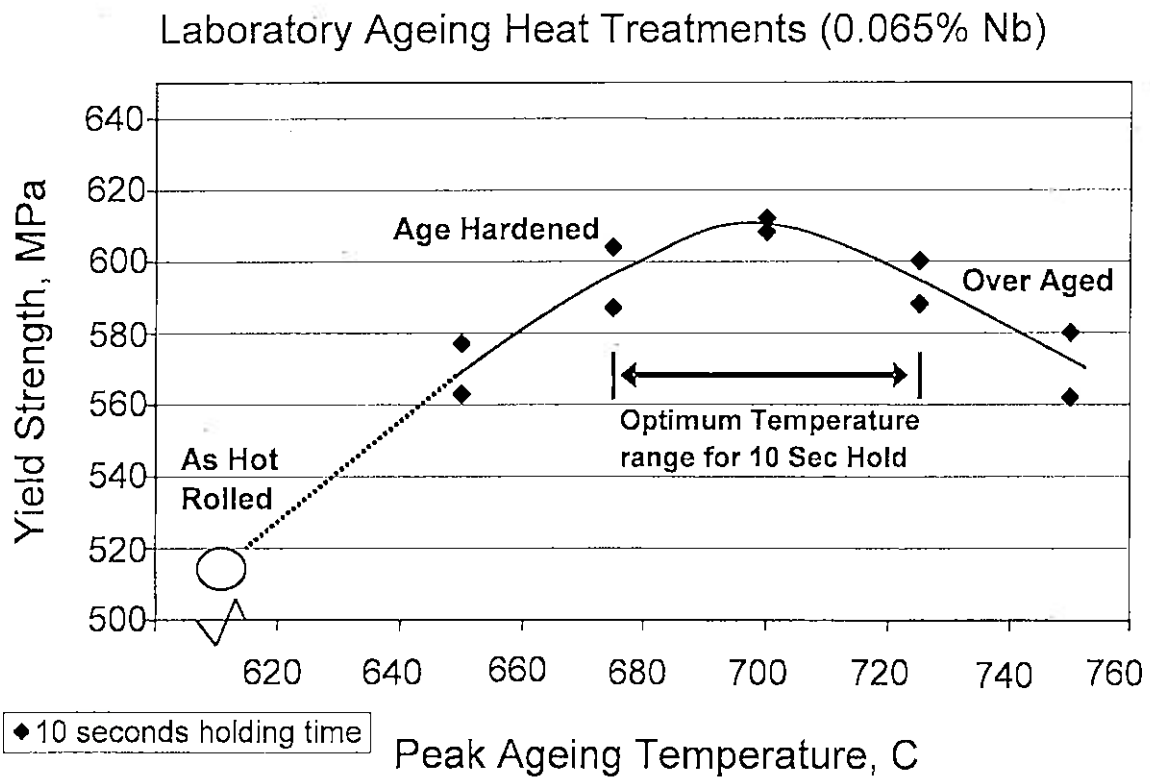


Fig. 16

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Laboratory Ageing Heat Treatments (0.065% Nb)

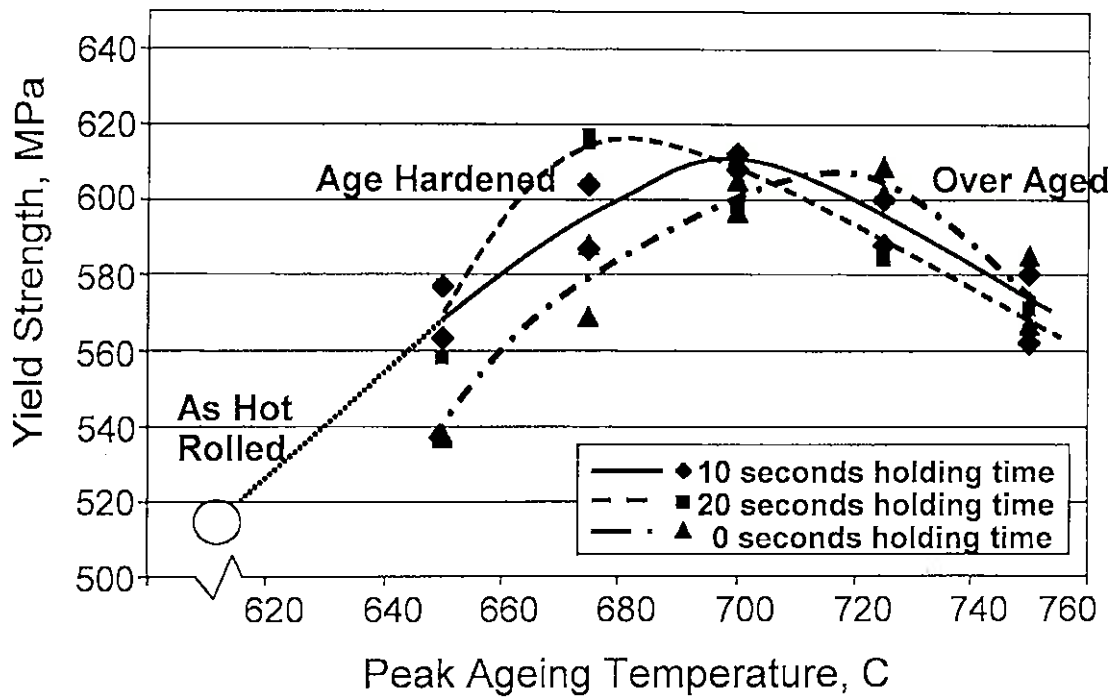


Fig. 17

Age Hardening Response (0.084% Nb)

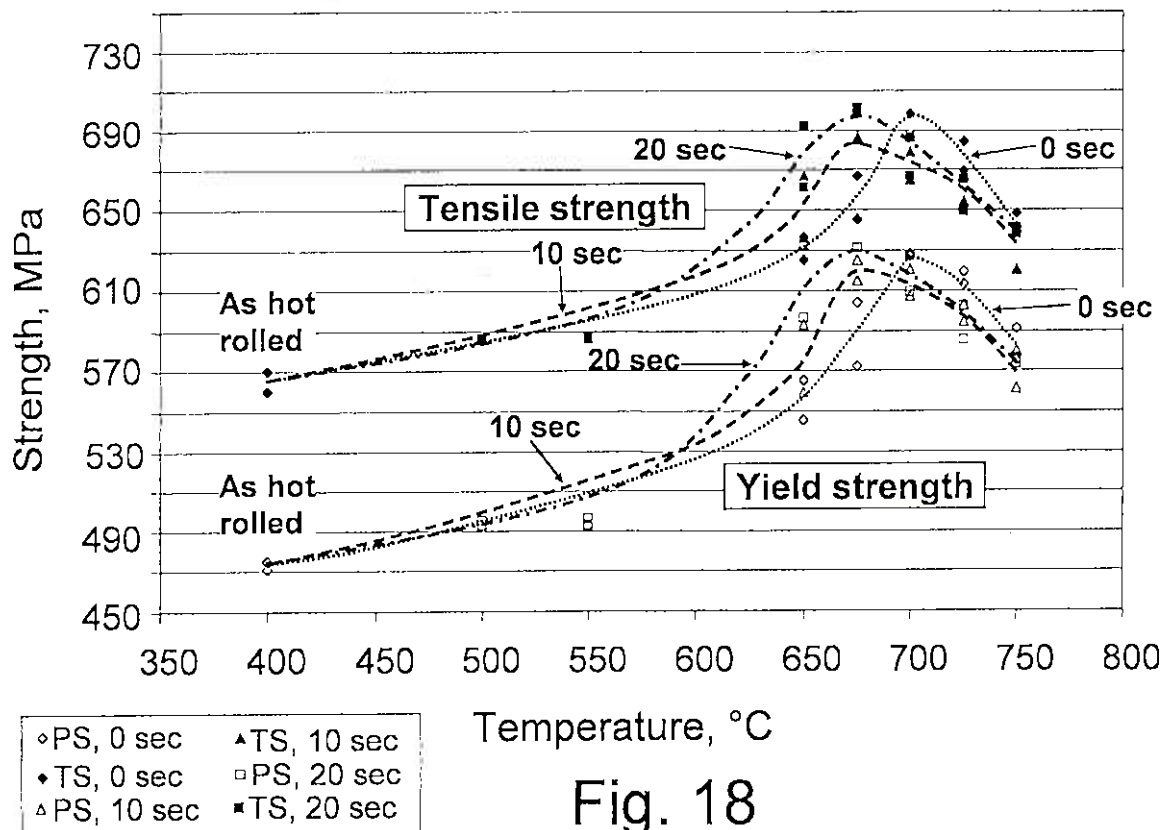


Fig. 18

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Yield Strength vs Total Elongation of Hot Rolled and Age Hardened Galvanised Nb Microalloyed UCS

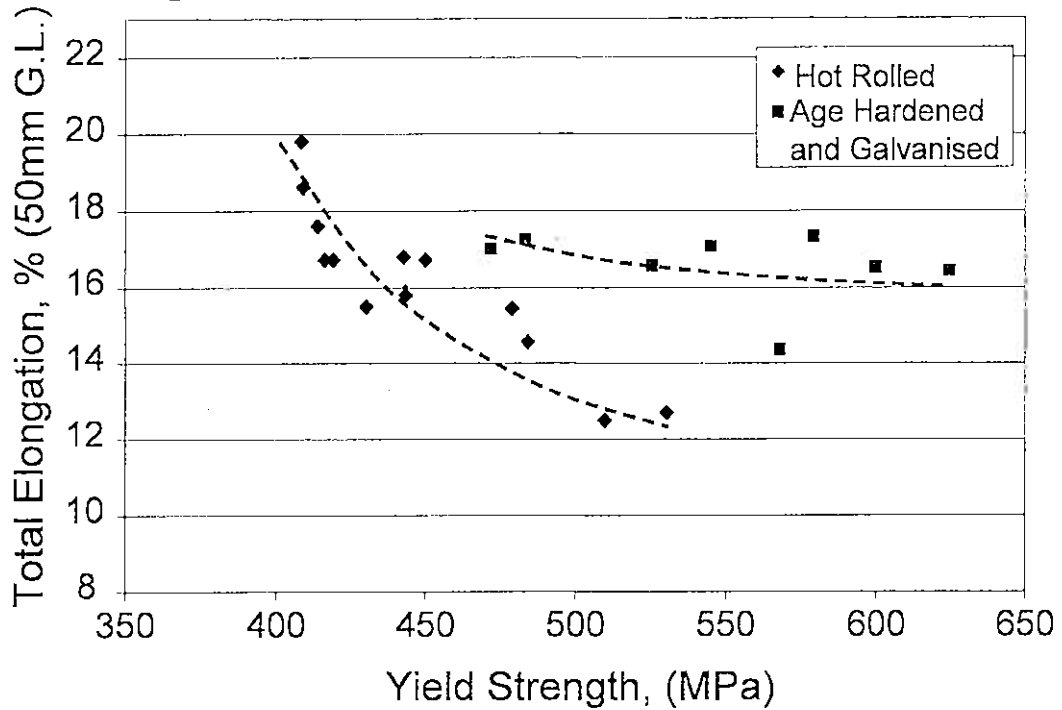


Fig. 19

Strength Increase for Galvanised 0.024% Nb Coil

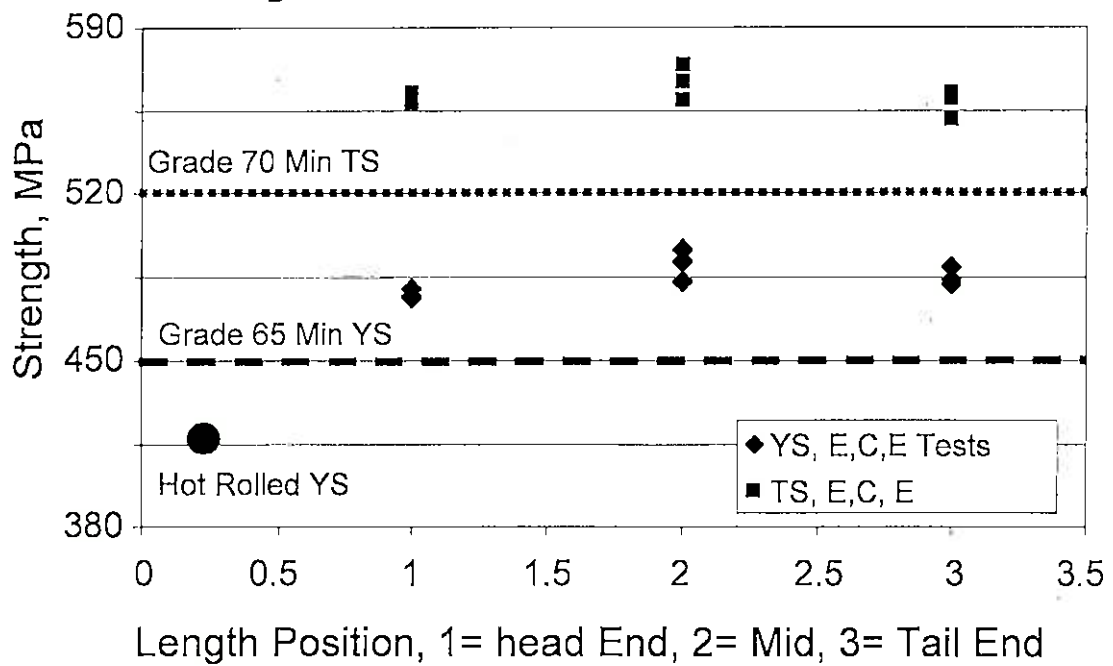


Fig. 20

Strength Levels Achieved with a 0.065% Nb steel in Hot Rolled and Age Hardened Condition

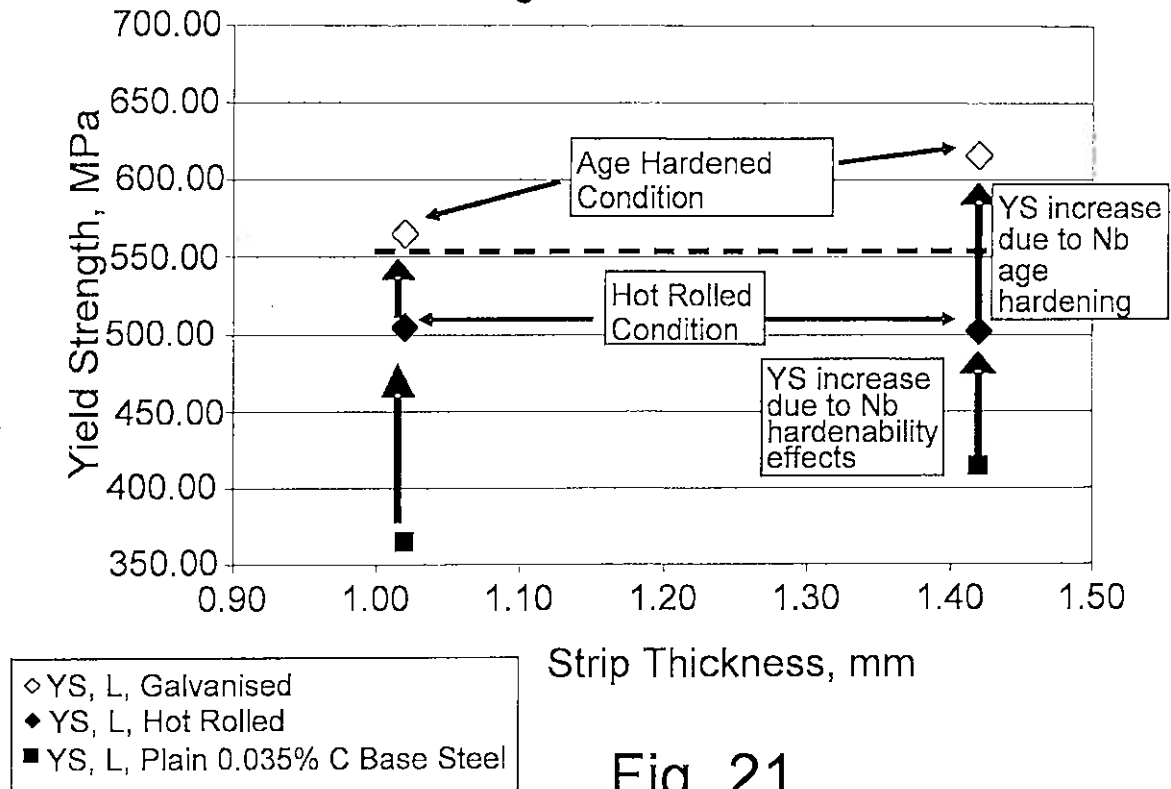


Fig. 21

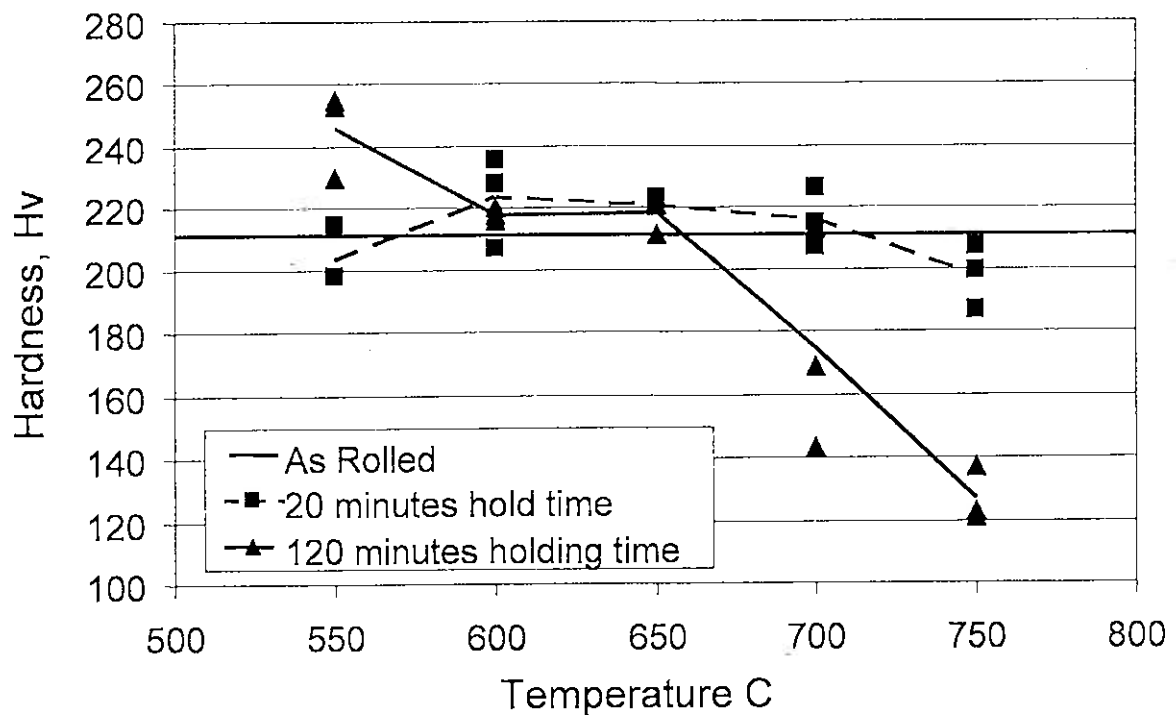


Fig. 22

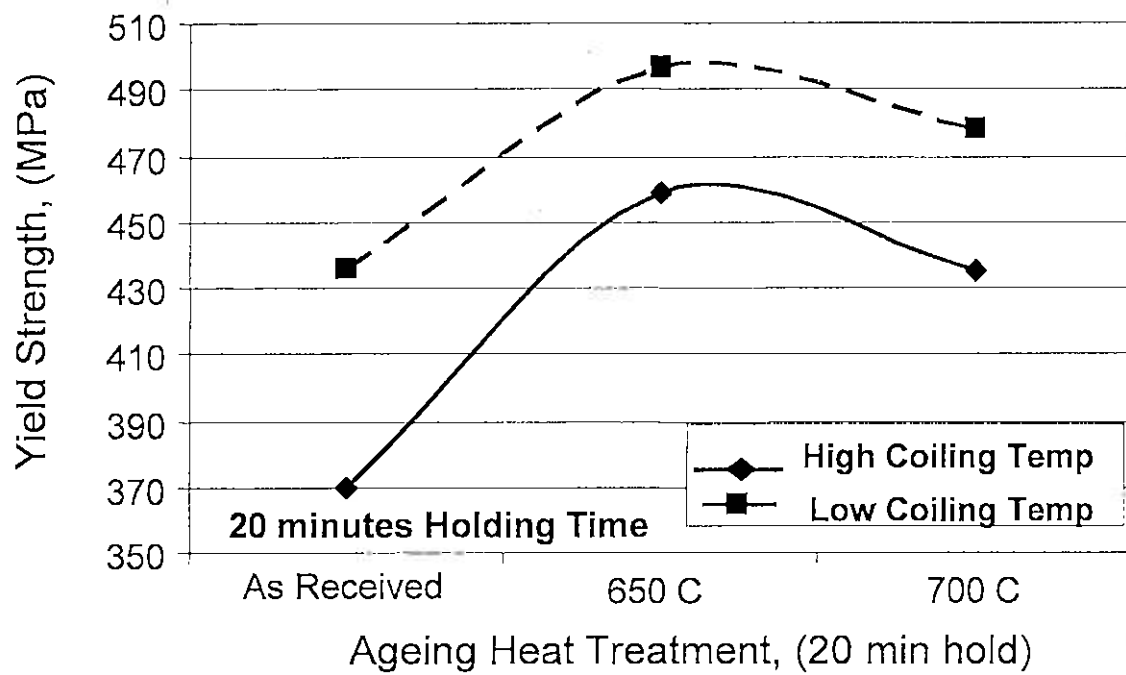


Fig. 23

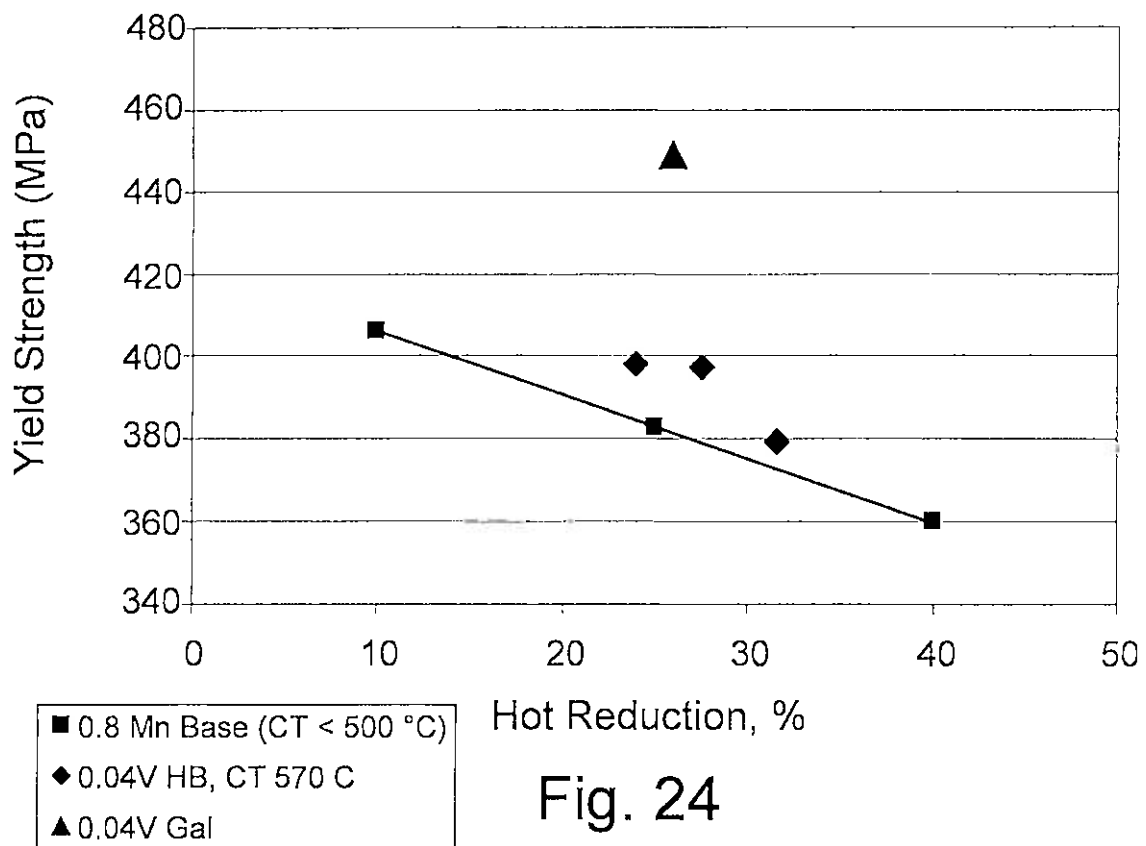


Fig. 24