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(54) Title: METHOD FOR THE PREPARATION OF ALIPHATIC CHLOROFORMATES

(57) Abstract: A method for preparing an aliphatic chloroformate comprising, introducing a mixture of at least one aliphatic hy-
droxyl compound, phosgene, at least one solvent, and optionally at least one organic base into a flow reactor to obtain a unidirectional
flowing reaction mixture. The unidirectional flowing reaction mixture is maintained at a temperature between about 0°C and about
60°C to produce a single product stream comprising an aliphatic chloroformate, useful in the preparation of polycarbonates and
co-polycarbonates.

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