

ABSTRACT OF THE DISCLOSURE**MELT EXTRUSION PROCESSING METHOD OF THERMOPLASTIC RESIN**

A melt extrusion processing method of a thermoplastic resin, wherein a thermoplastic resin having a flow temperature of 200 °C or higher is subjected to extrusion processing using a melt kneading type extruder in which a vent port is provided at a down stream position by length L from the most upper stream portion of a melt kneading type extruder screw and L/D is from 4 to 18 (wherein, D indicates a screw diameter and D and L are in the same scale unit), with continuously sucking from the said vent port at a reduced pressure of lower than 660 mmHg.

The present melt extrusion processing method of a thermoplastic resin provides a method which causes little resin degradation in an extruder to give an extruded article containing small amount of discolored and degraded materials even when the processing is conducted for relatively long time.