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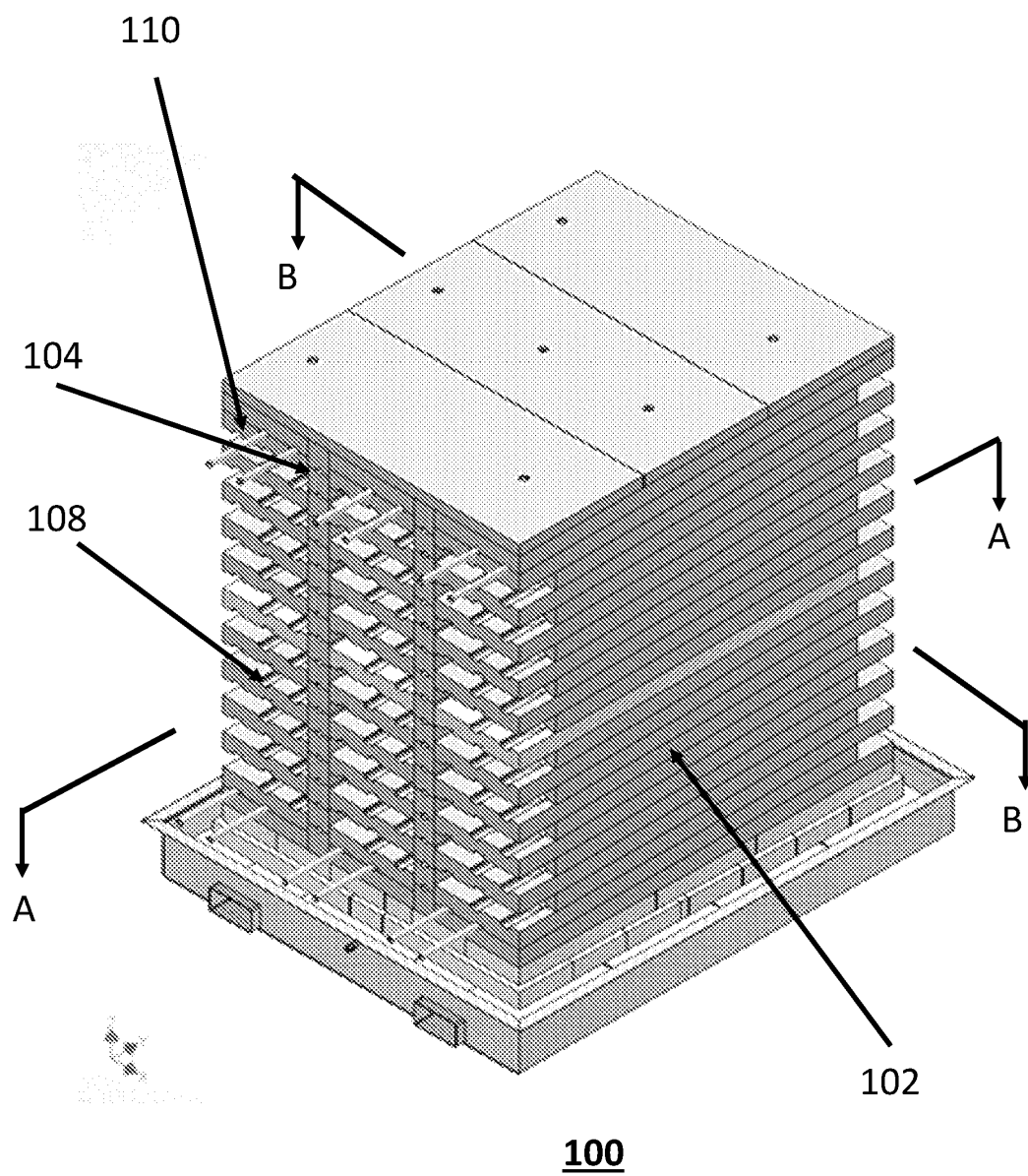


Fig. 1a

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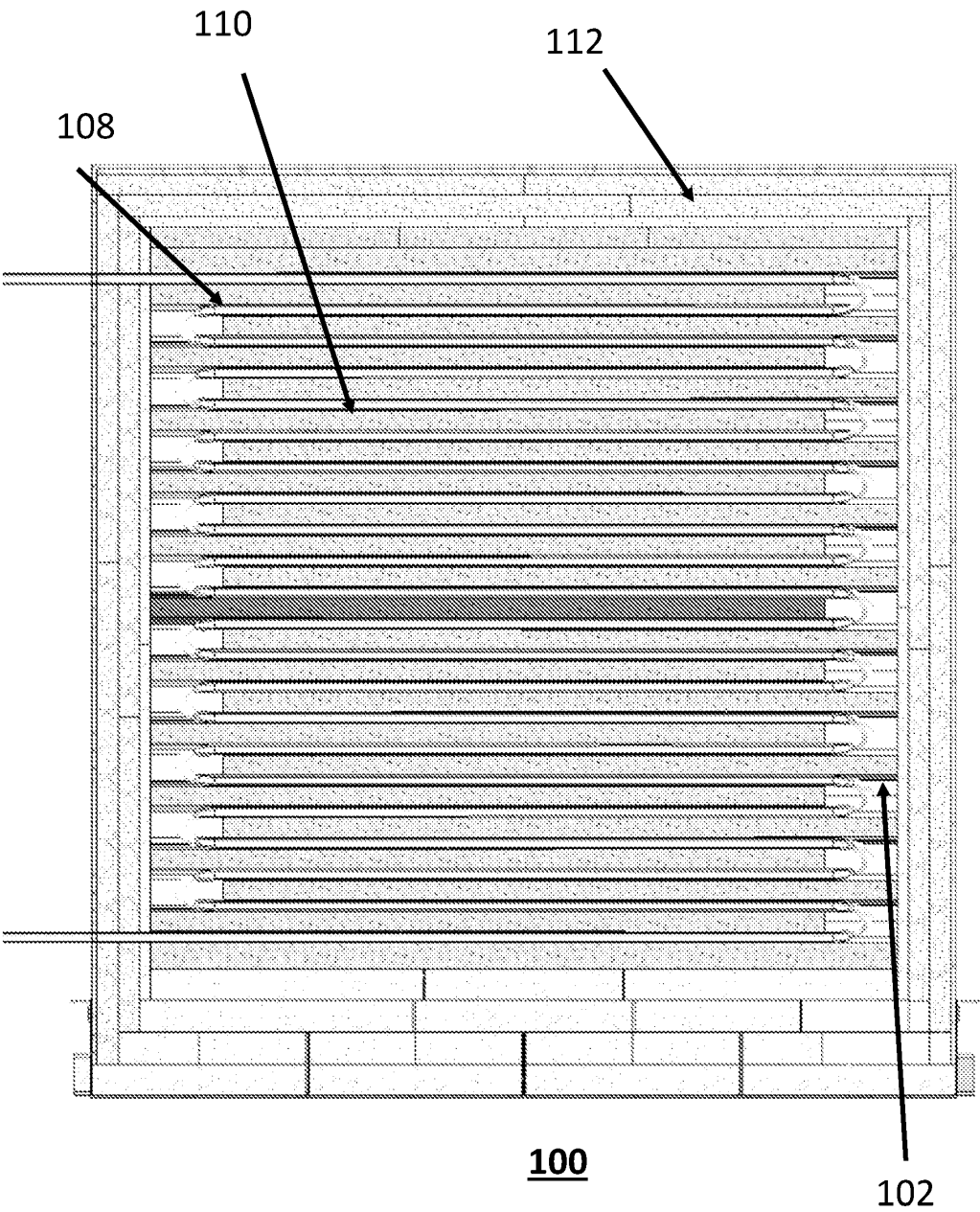
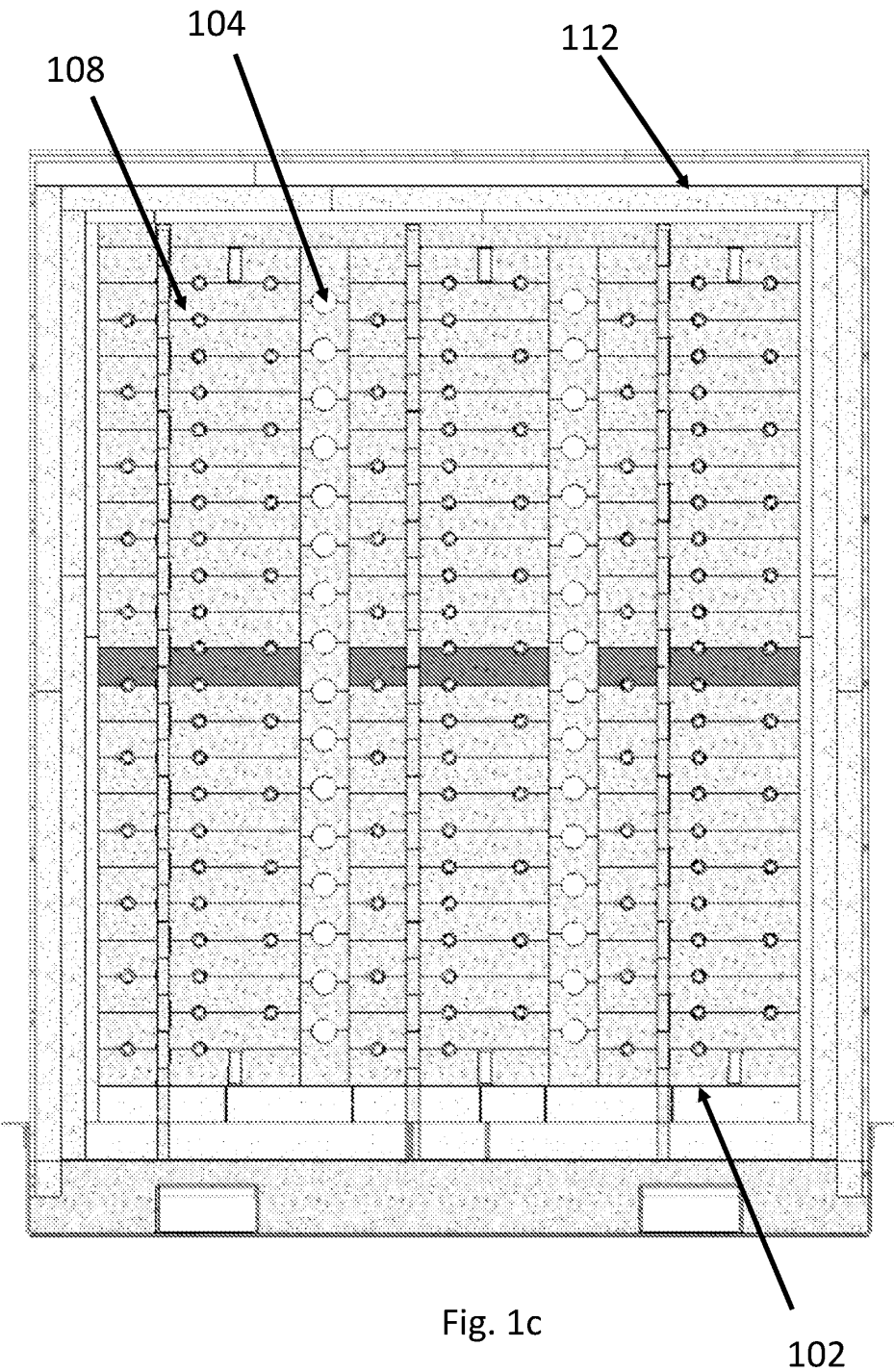


Fig. 1b



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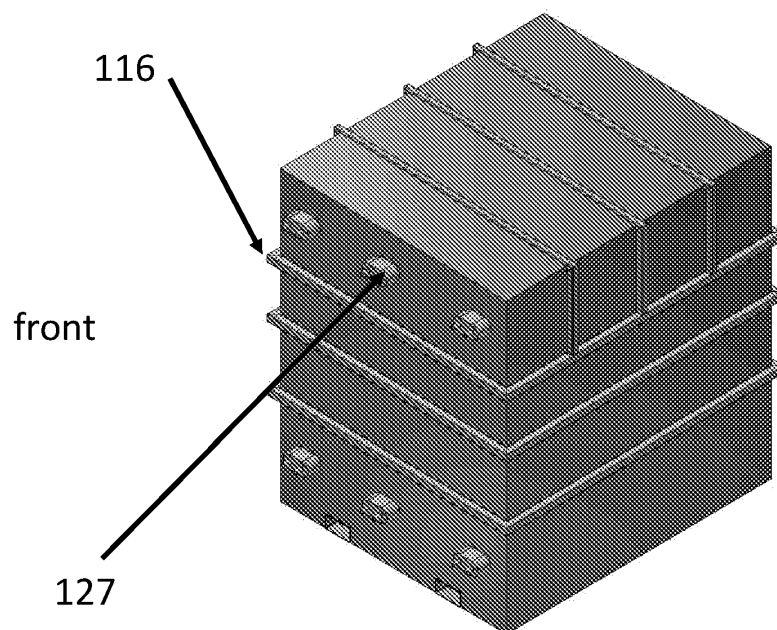


Fig. 2a

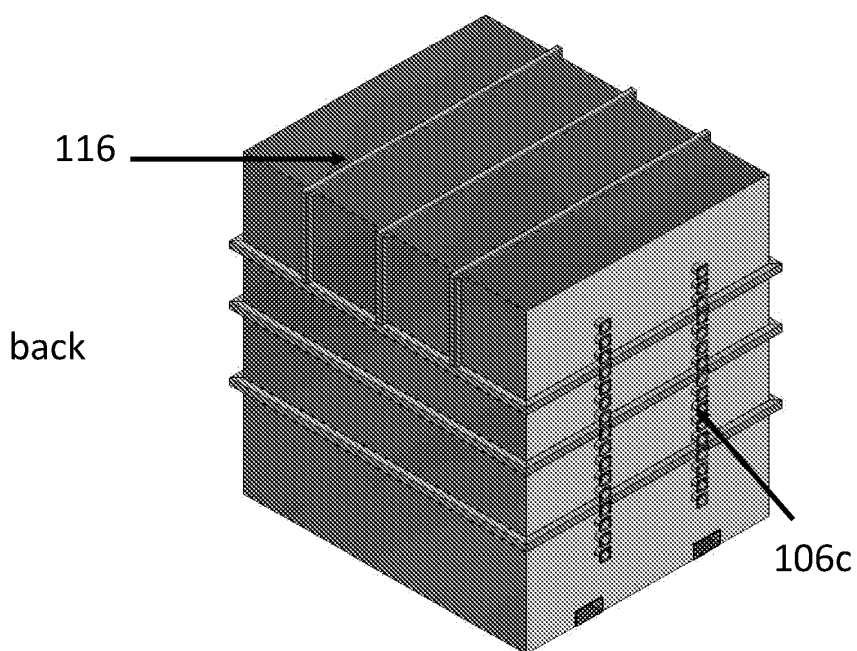


Fig. 2b

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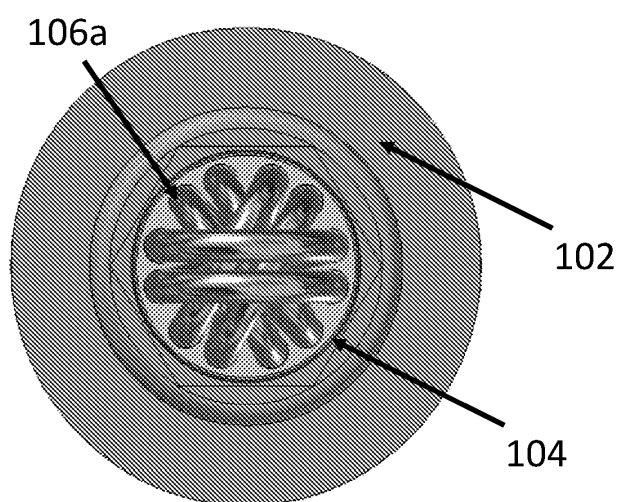
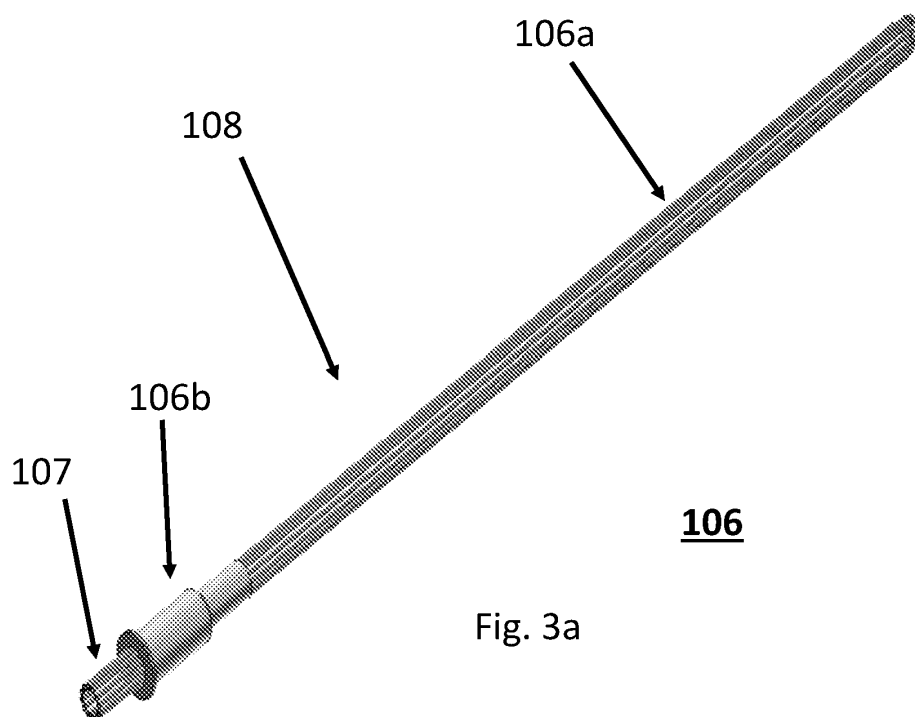
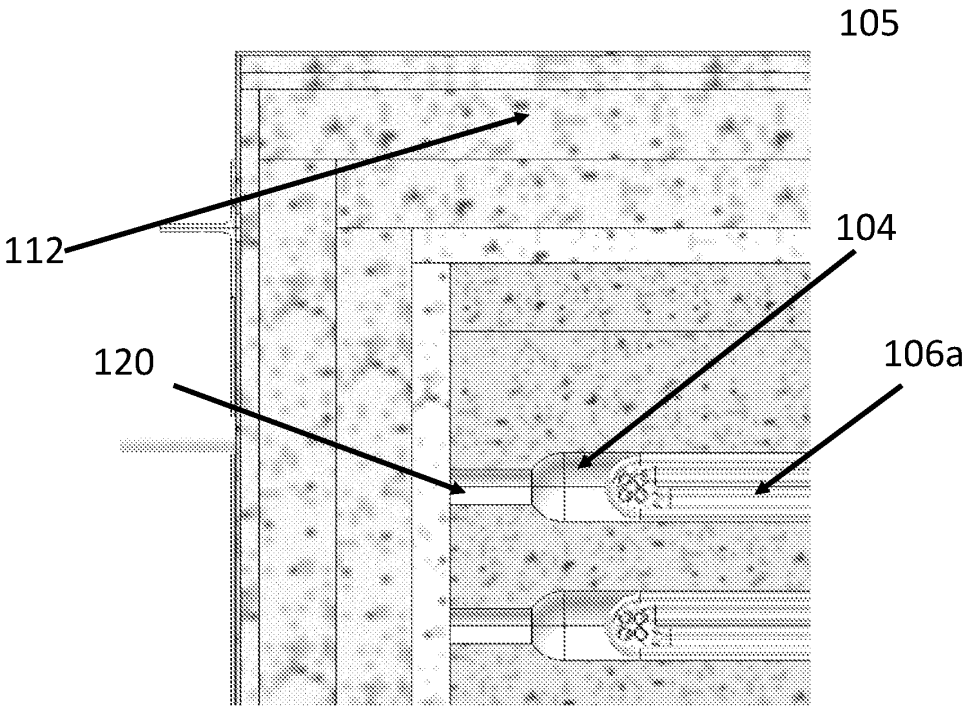
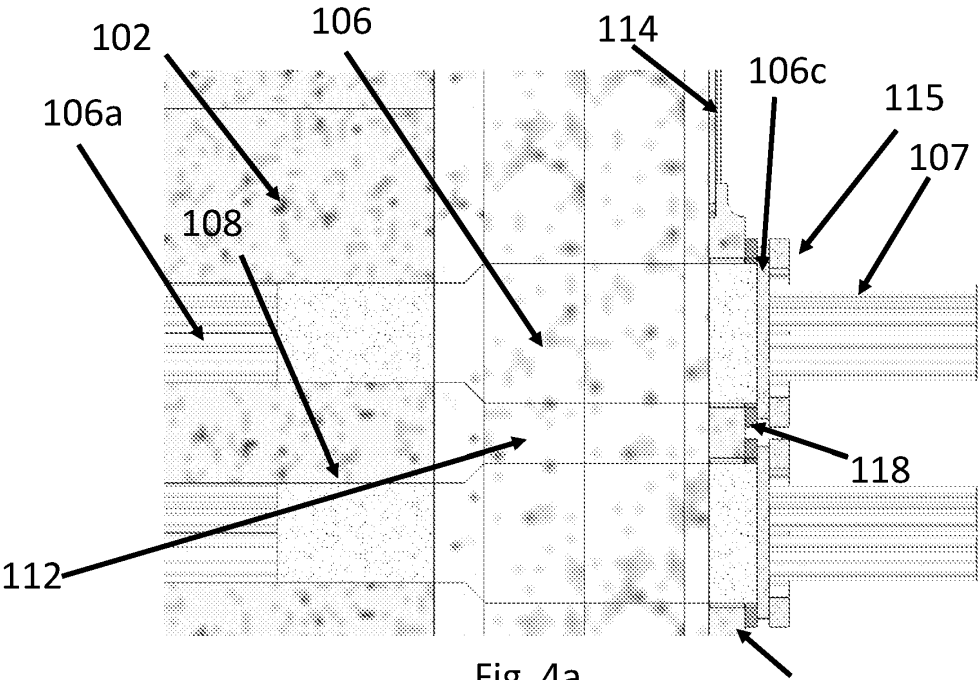


Fig. 3b

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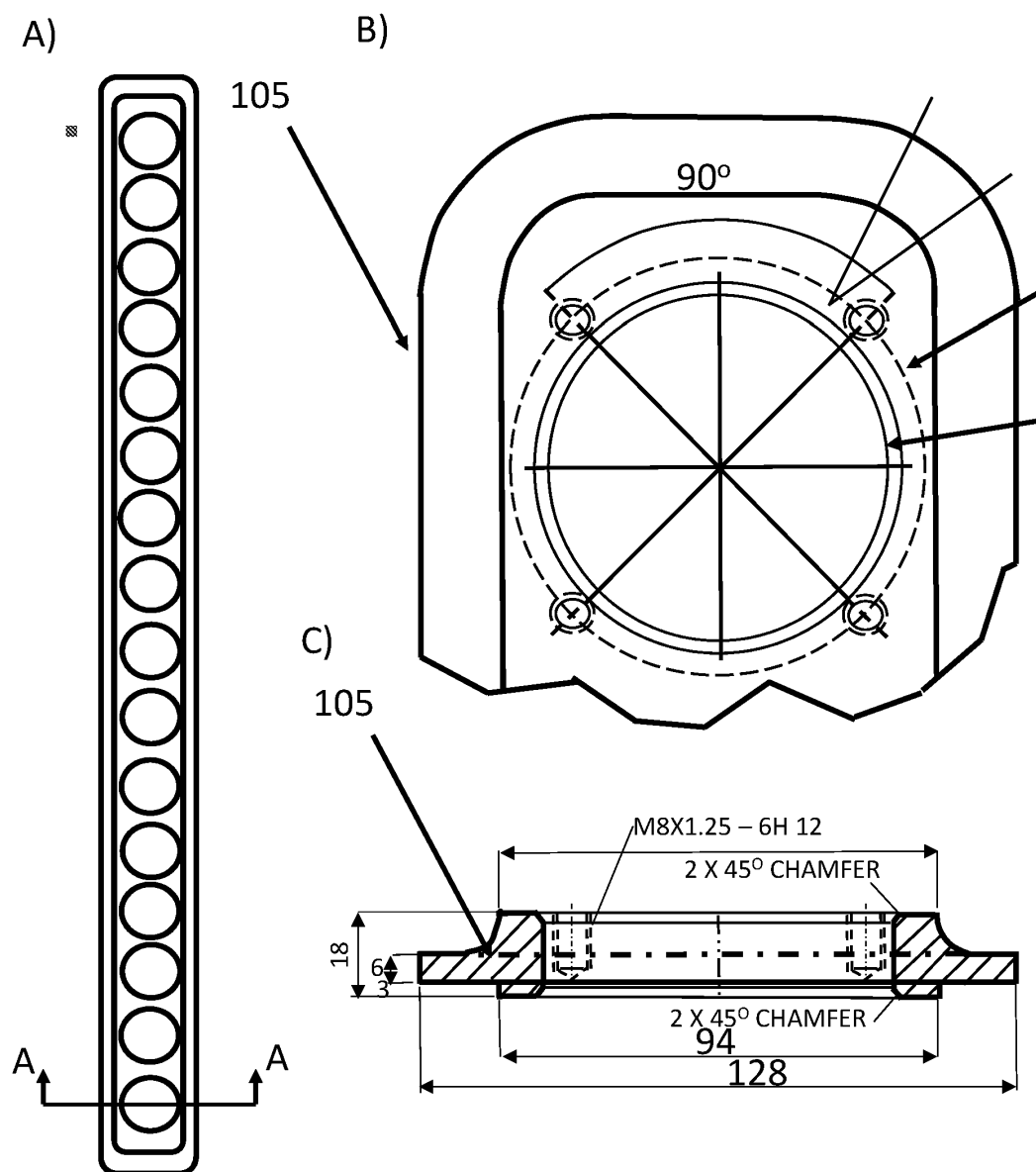


Fig. 5

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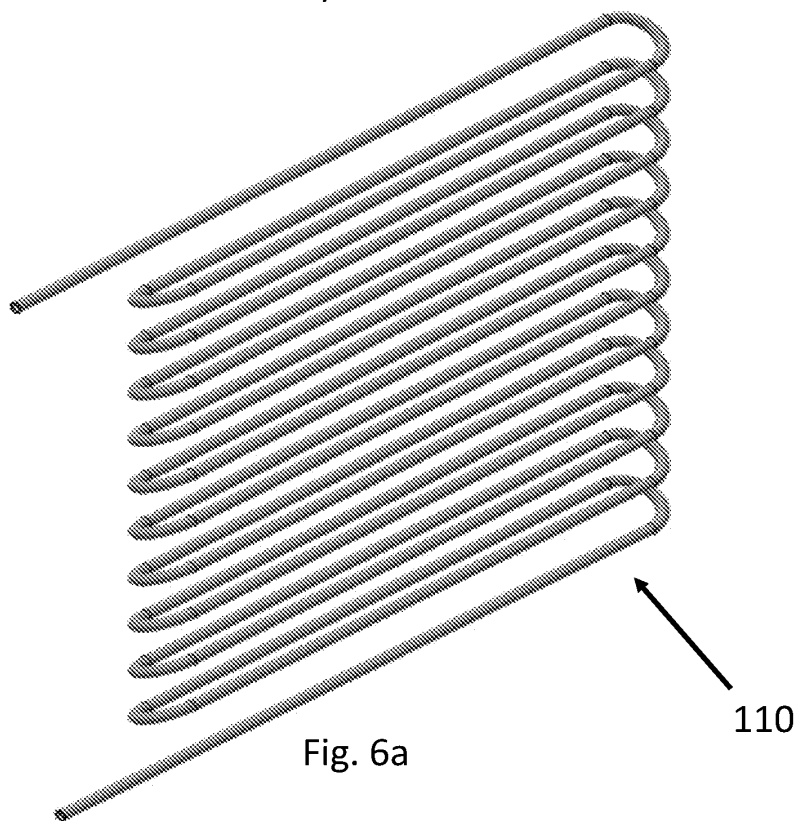


Fig. 6a

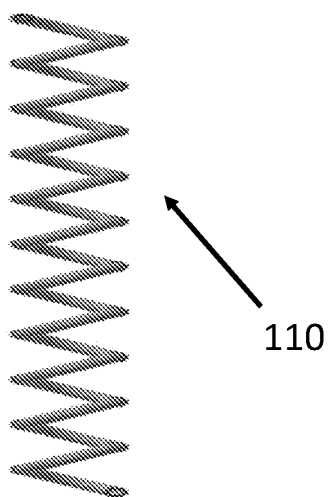


Fig. 6b

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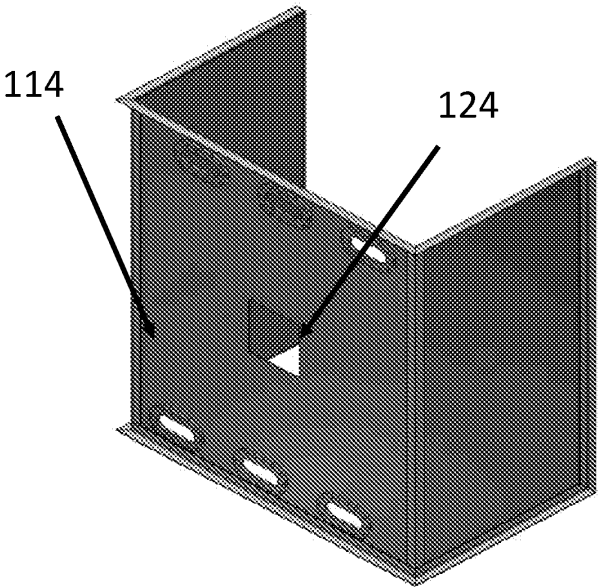
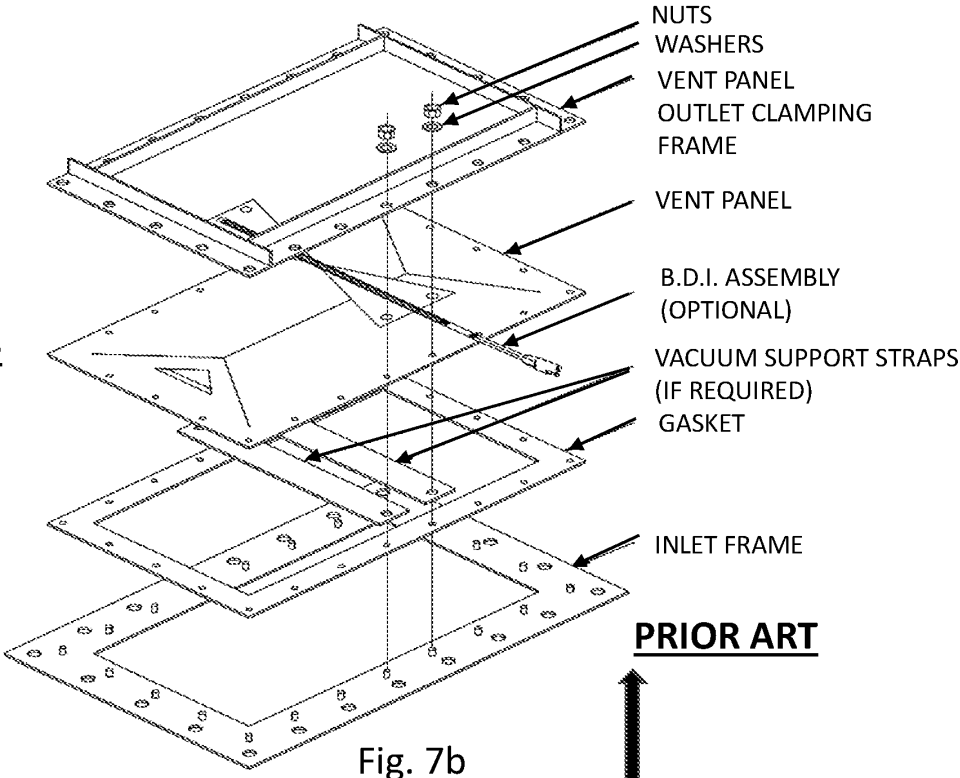


Fig. 7a

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Fig. 7b

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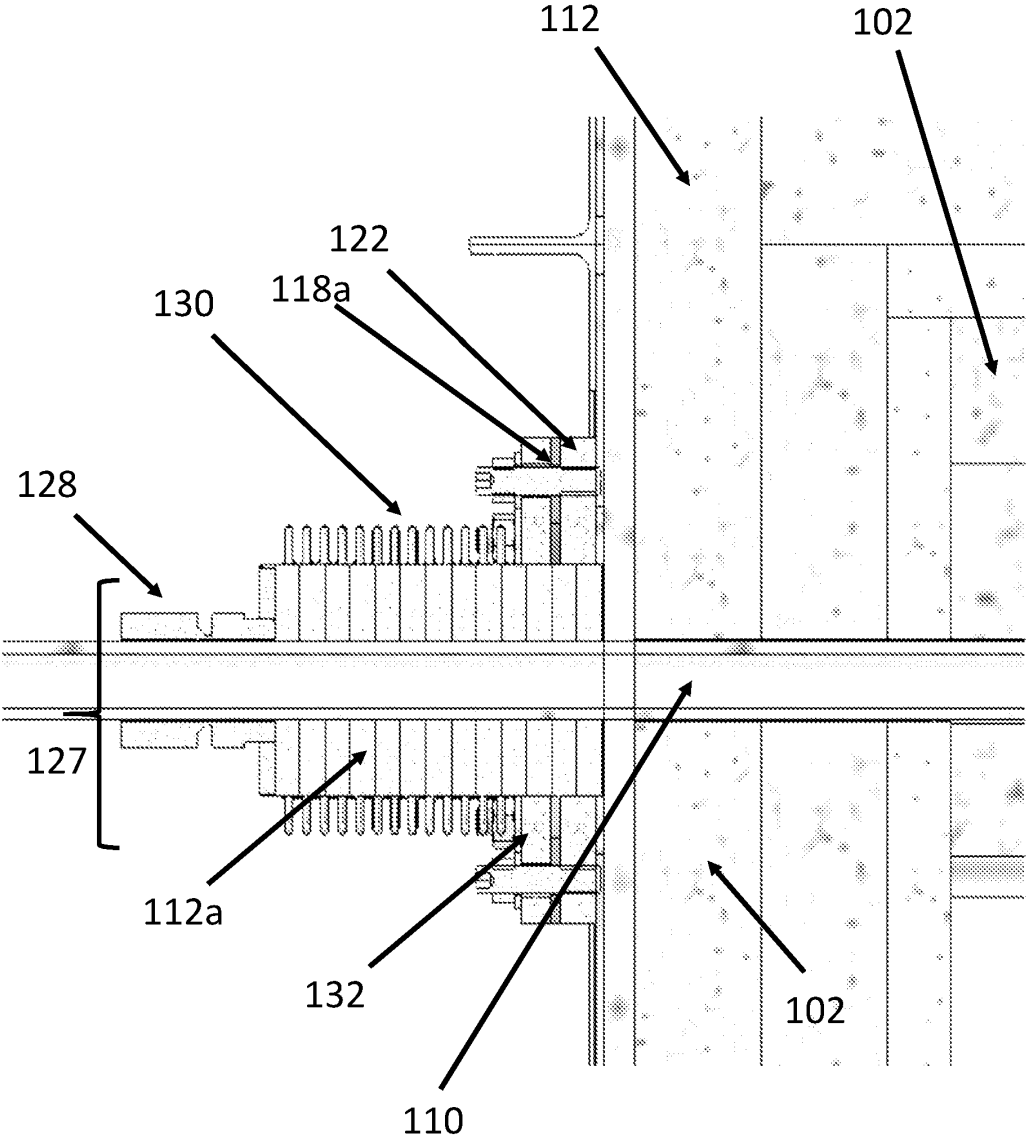


Fig. 8

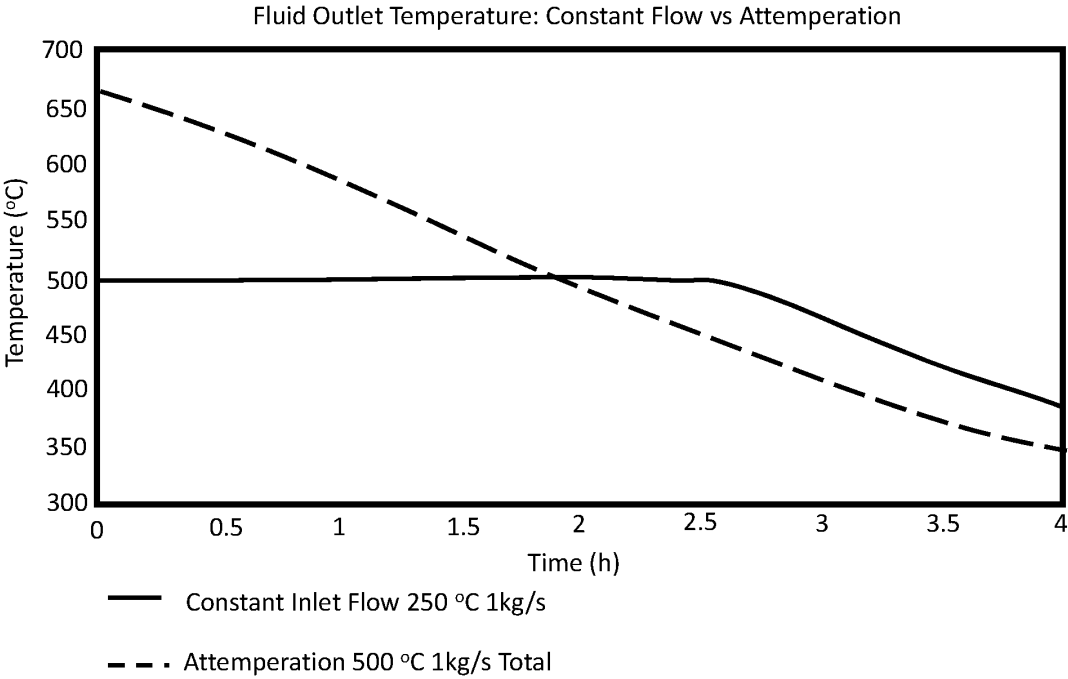
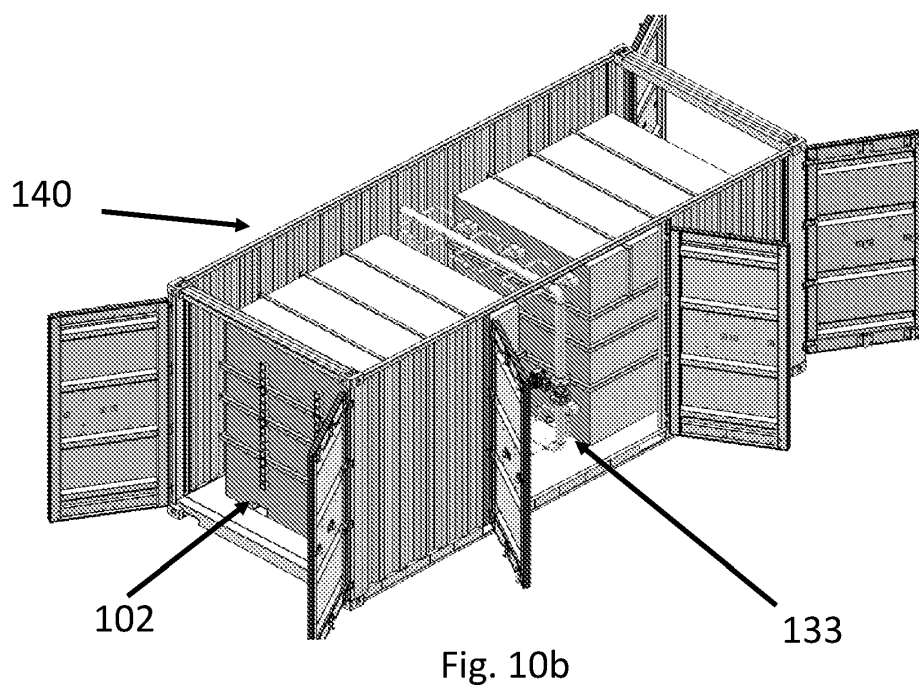
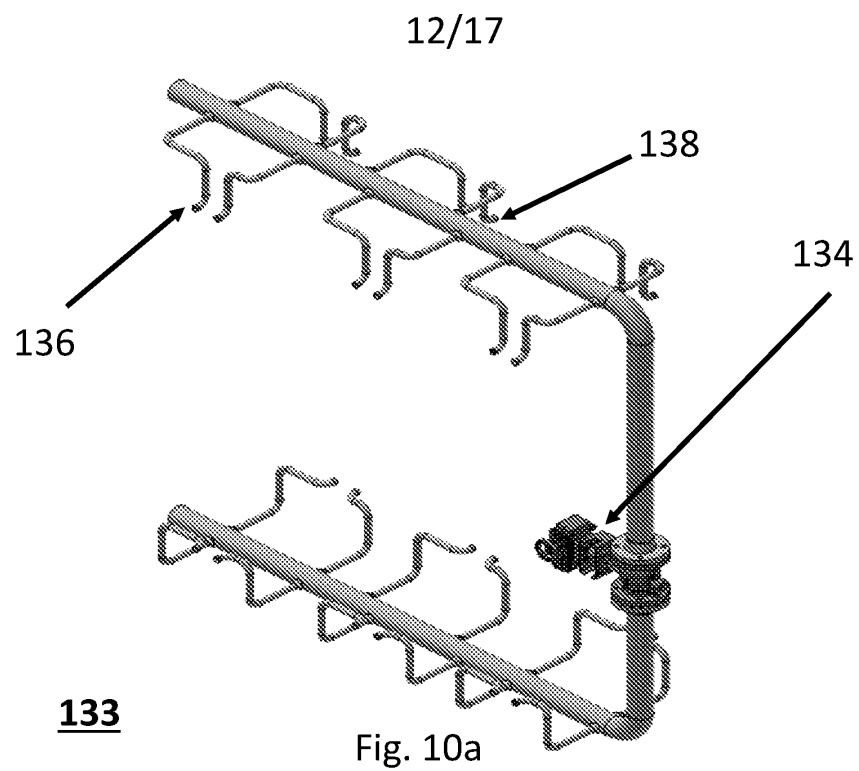


Fig. 9



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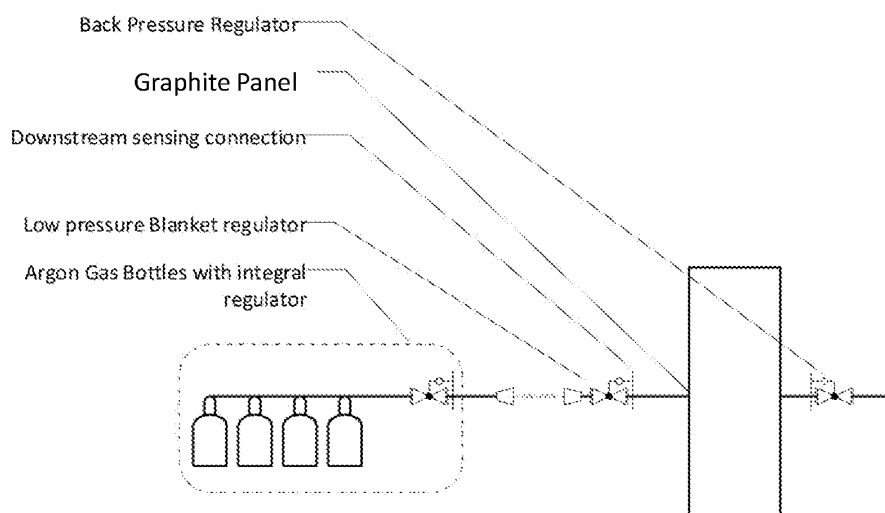


Fig. 11a

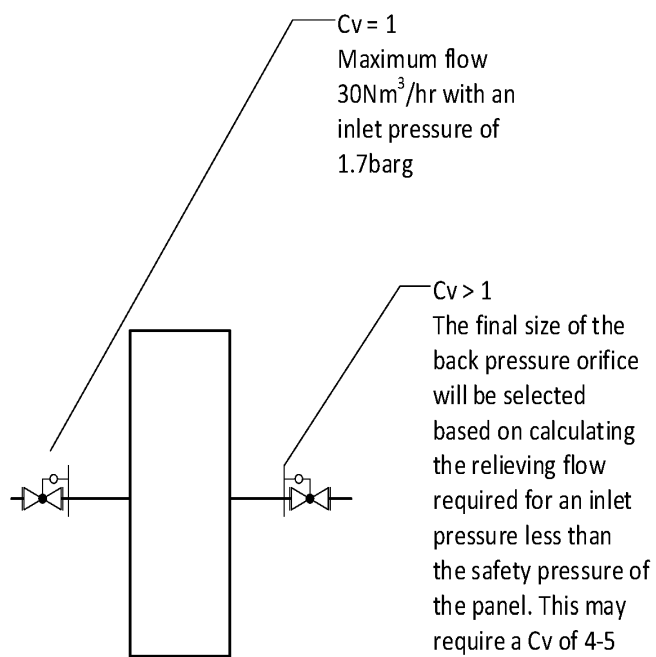


Fig. 11b

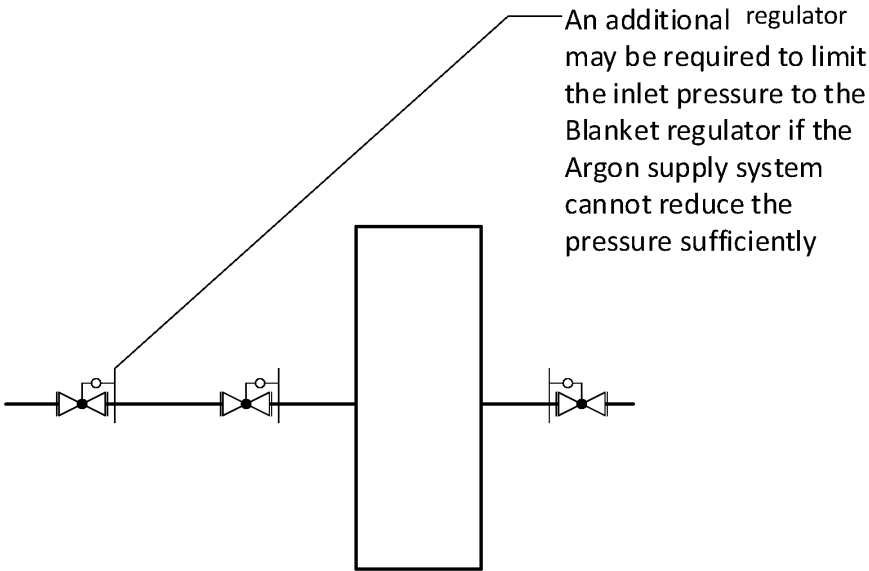


Fig. 11c

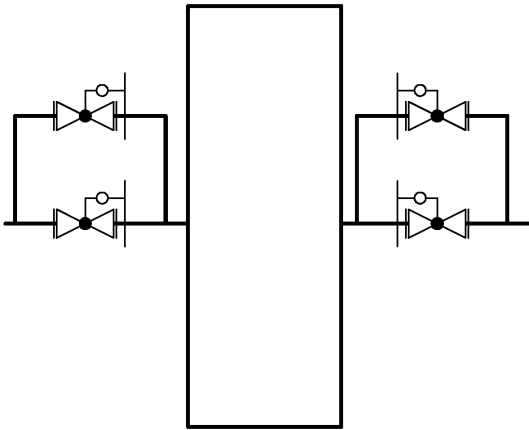


Fig. 11d

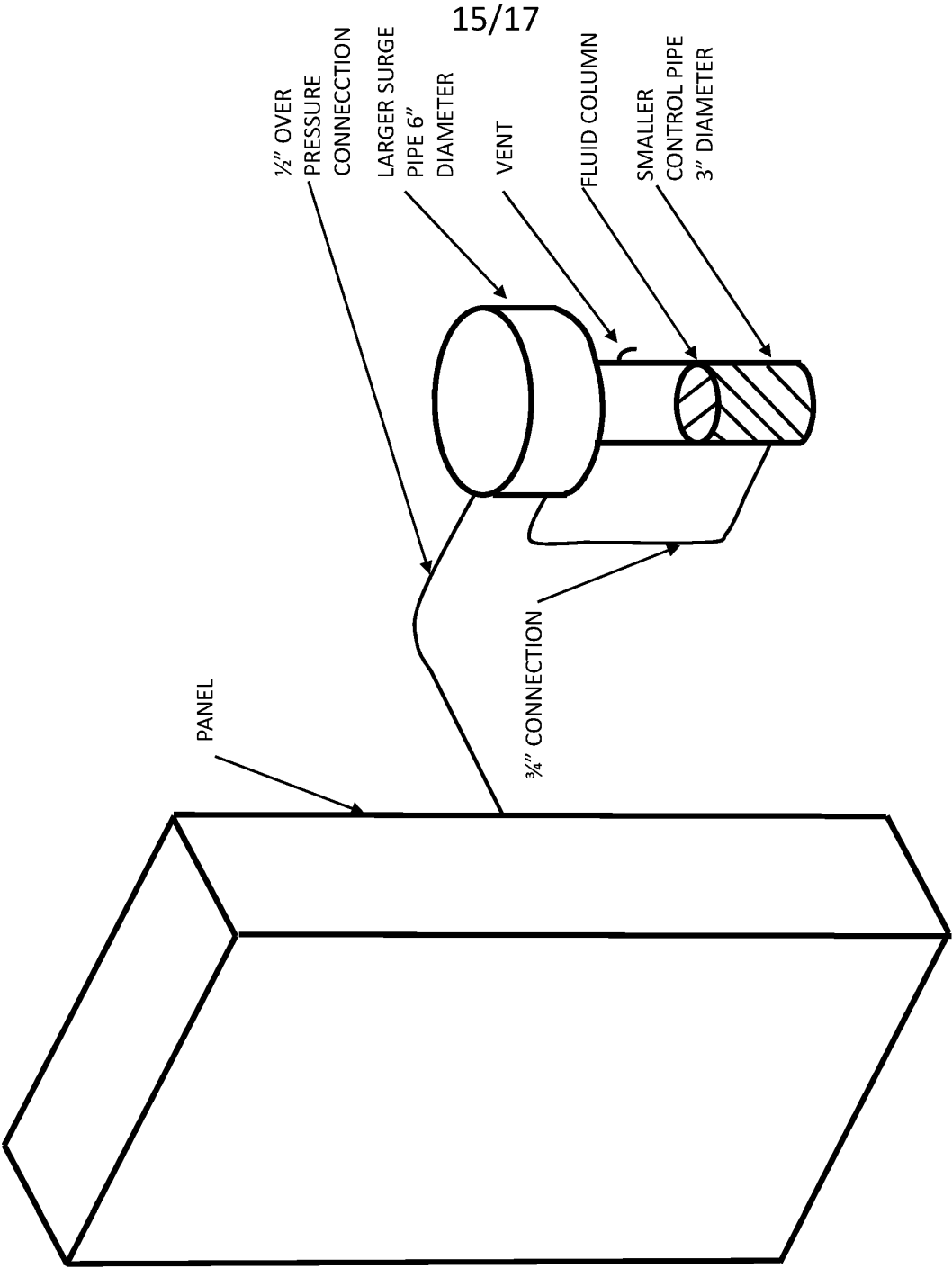


Fig. 11e

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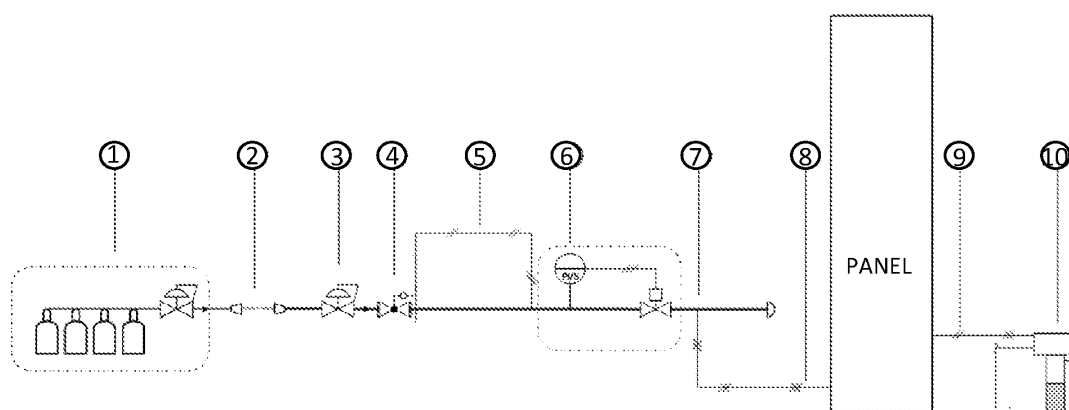
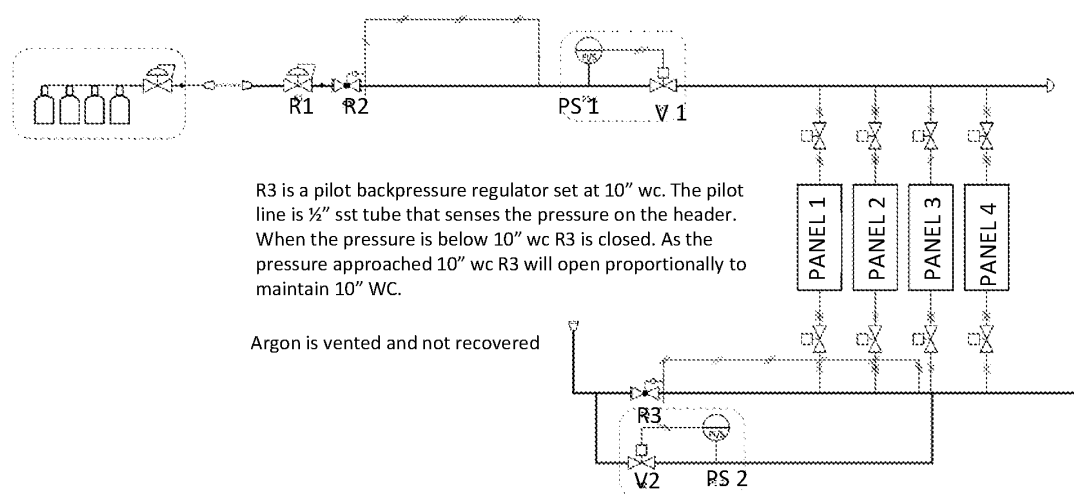


Fig. 12



R3 is a pilot backpressure regulator set at 10" wc. The pilot line is 1/2" sst tube that senses the pressure on the header. When the pressure is below 10" wc R3 is closed. As the pressure approached 10" wc R3 will open proportionally to maintain 10" WC.

Argon is vented and not recovered

PS 2 is set at 15" wc. V2 is a normally open solenoid valve that is energised to close when PS 2 < 15" wc. When PS 2 > 15" wc V2 is deenergised and open

Fig. 13

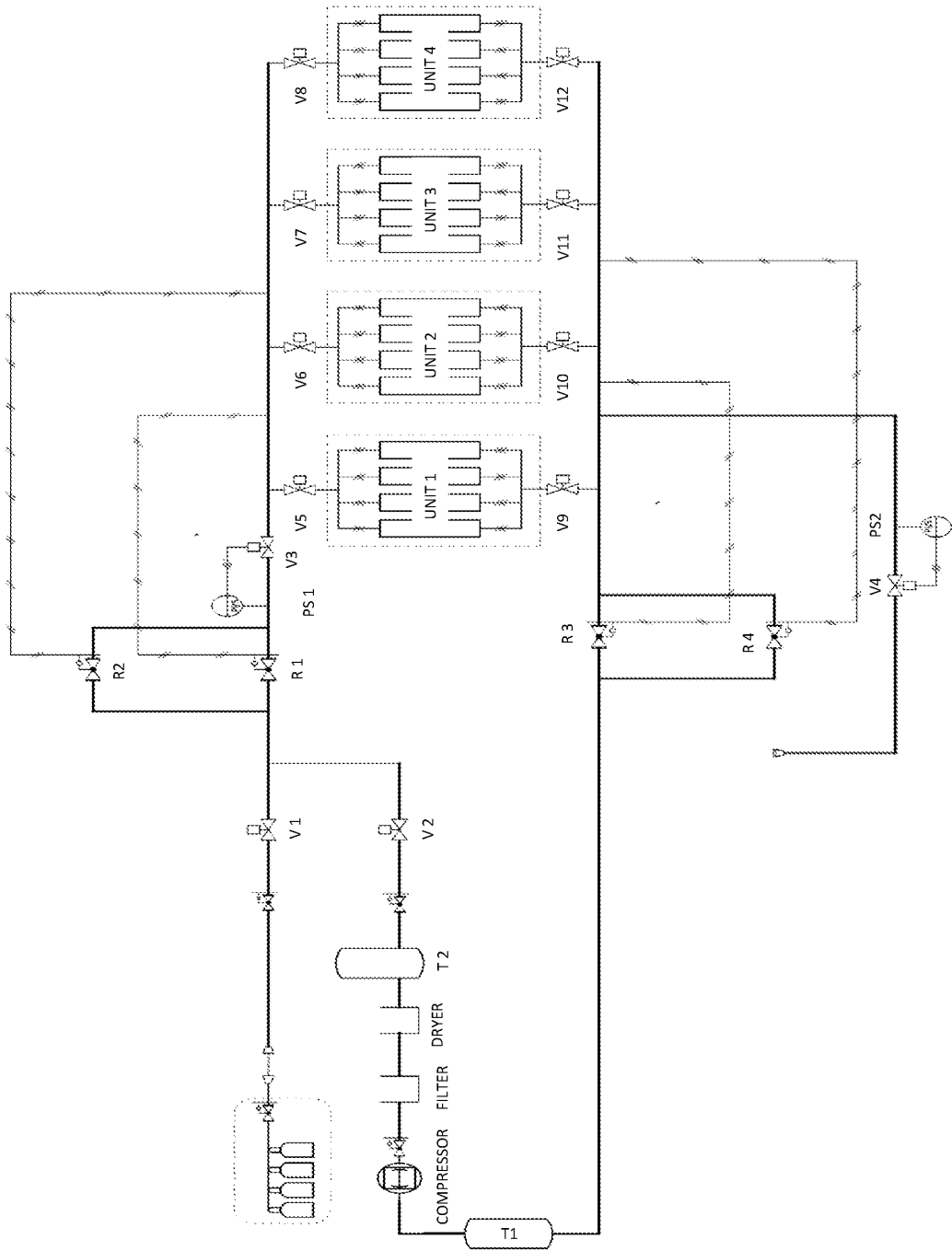


Fig. 14