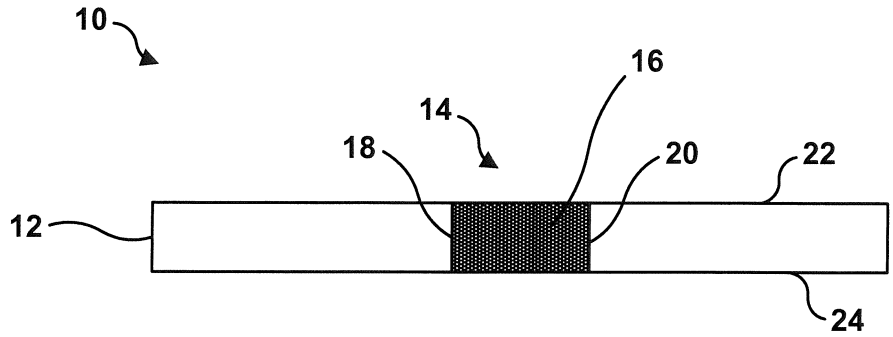


FIG. 1A

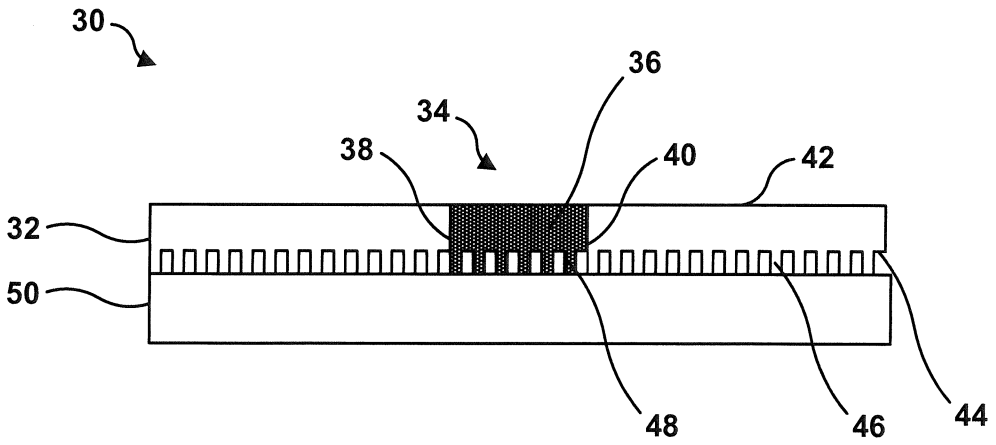


FIG. 1B

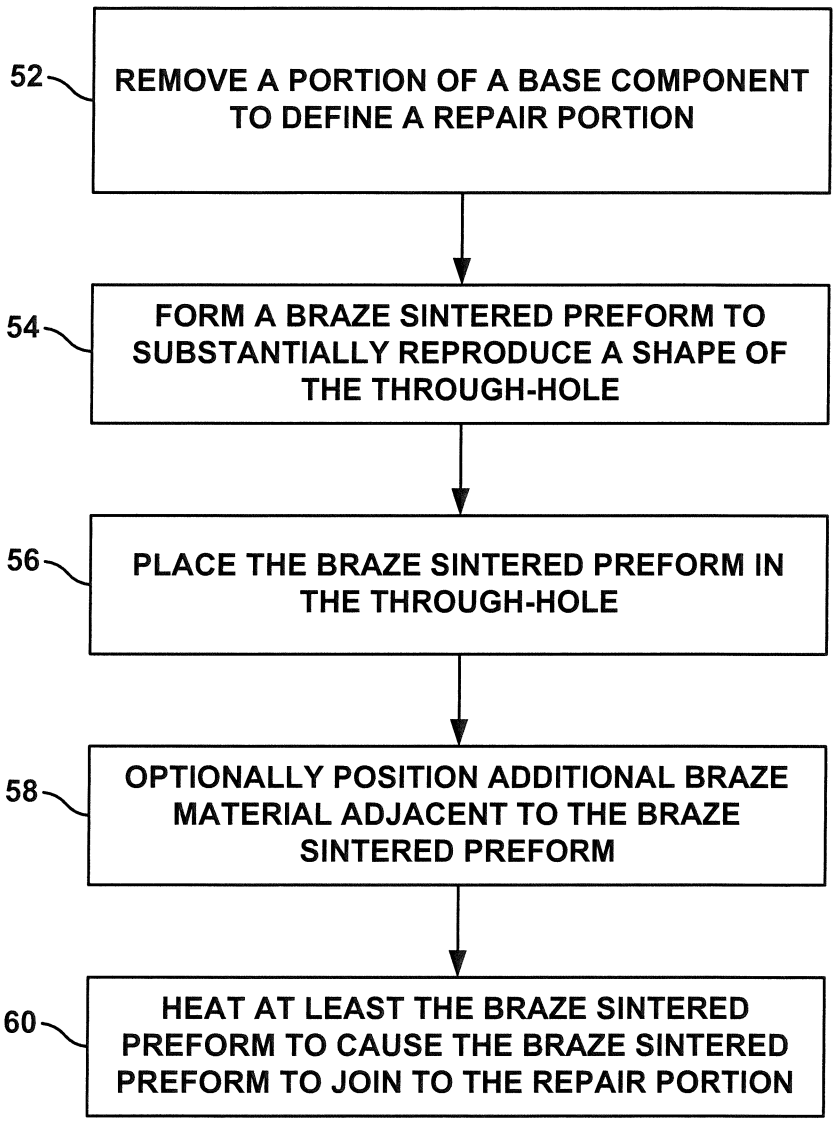

52
REMOVE A PORTION OF A BASE COMPONENT TO DEFINE A REPAIR PORTION
54
FORM A BRAZE SINTERED PREFORM TO SUBSTANTIALLY REPRODUCE A SHAPE OF THE THROUGH-HOLE
56
PLACE THE BRAZE SINTERED PREFORM IN THE THROUGH-HOLE
58
OPTIONALLY POSITION ADDITIONAL BRAZE MATERIAL ADJACENT TO THE BRAZE SINTERED PREFORM
60
HEAT AT LEAST THE BRAZE SINTERED PREFORM TO CAUSE THE BRAZE SINTERED PREFORM TO JOIN TO THE REPAIR PORTION

FIG. 2

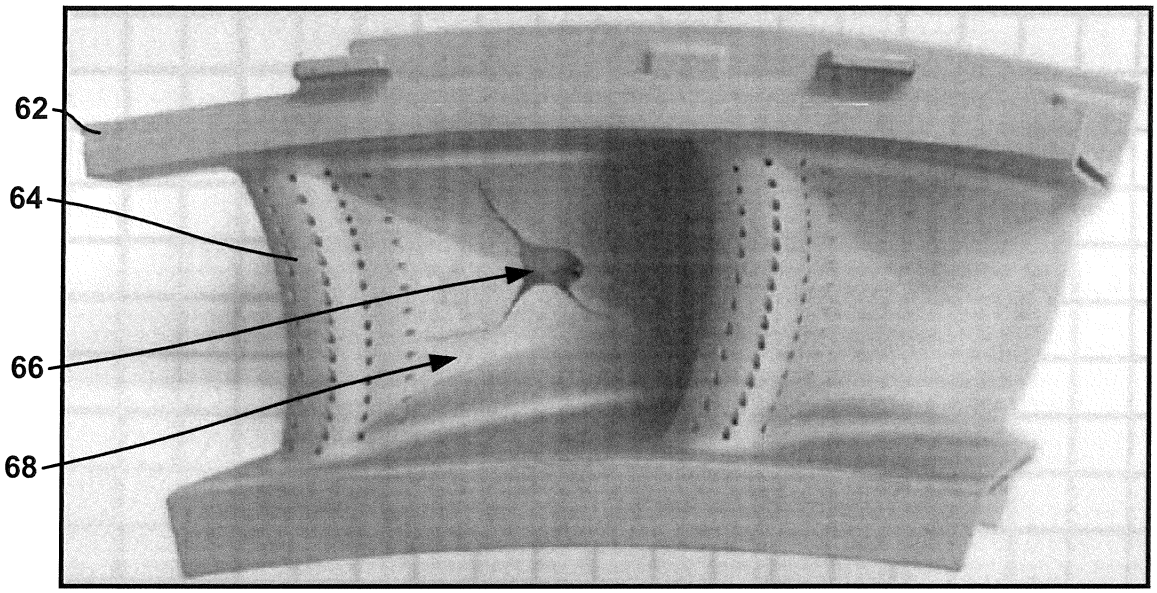


FIG. 3A

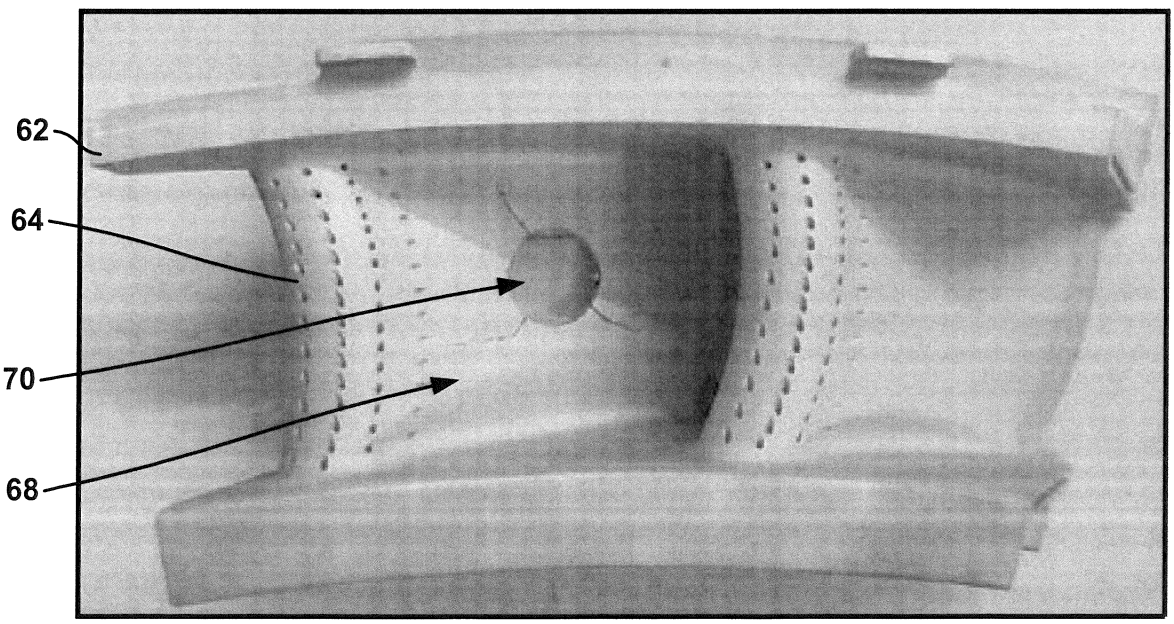


FIG. 3B

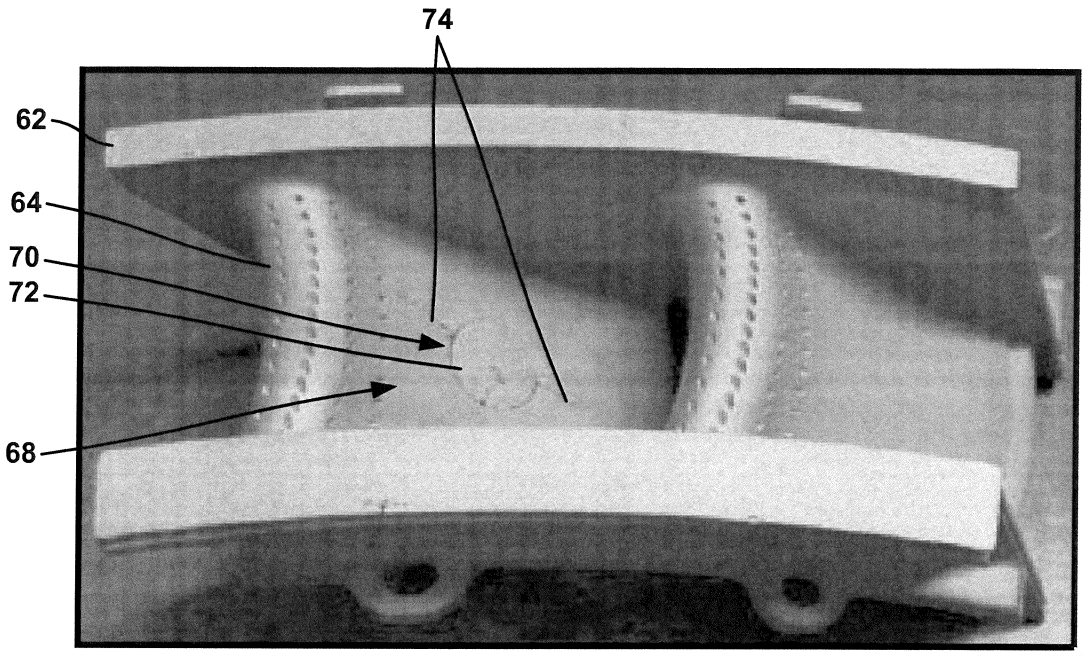


FIG. 3C

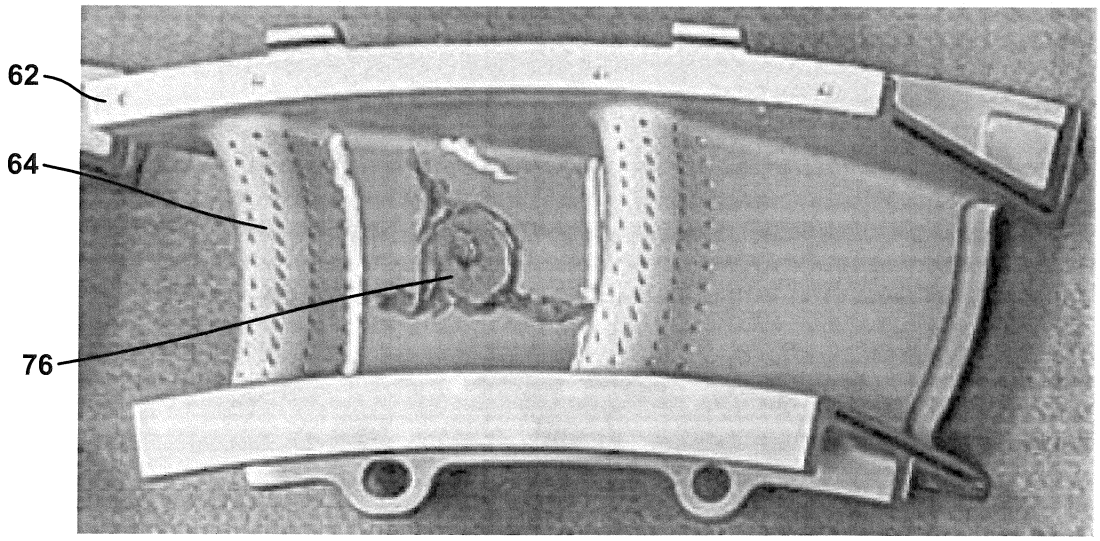


FIG. 3D

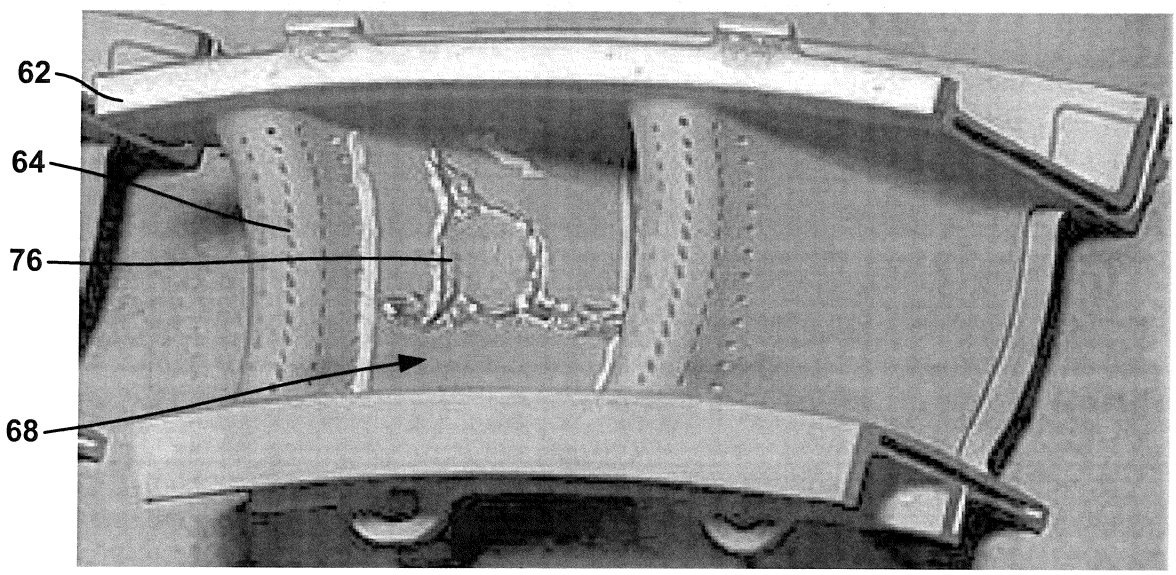


FIG. 3E

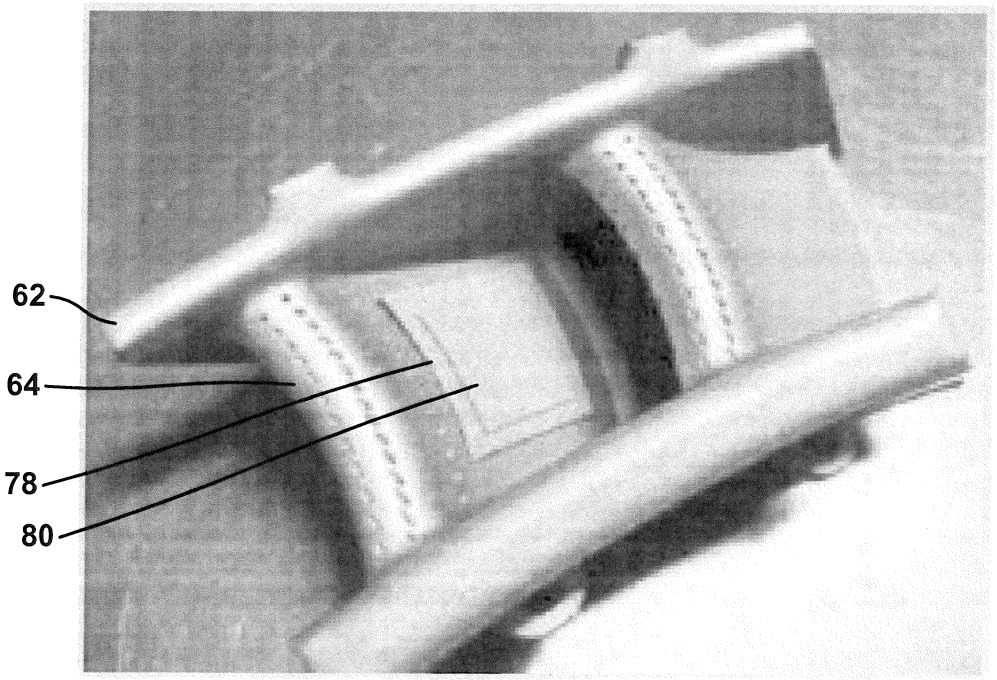


FIG. 3F

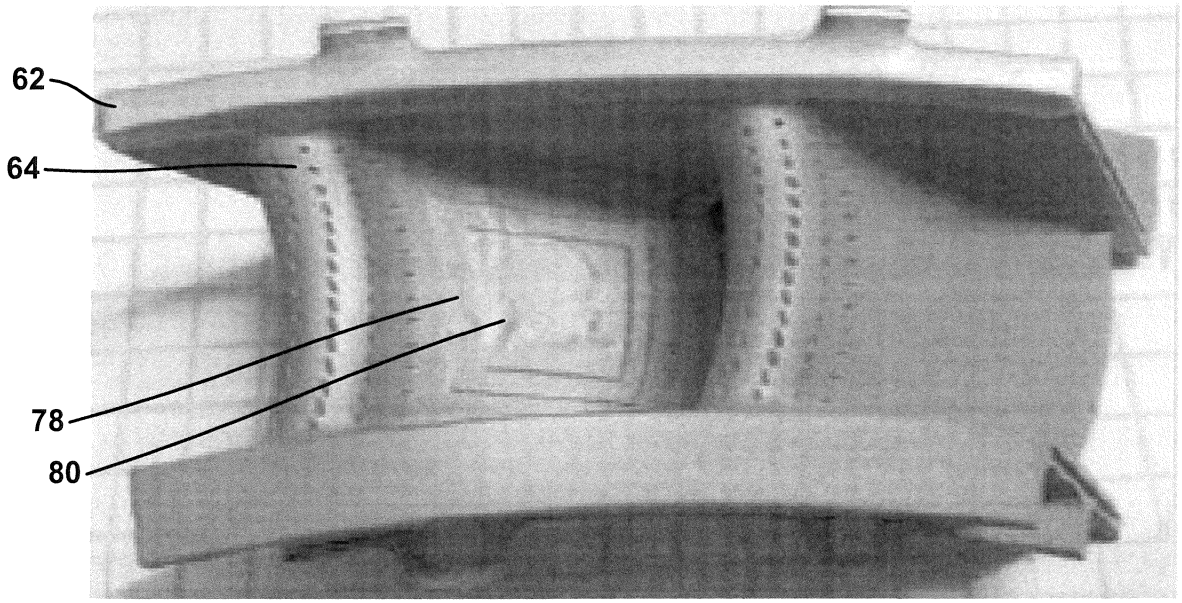


FIG. 3G

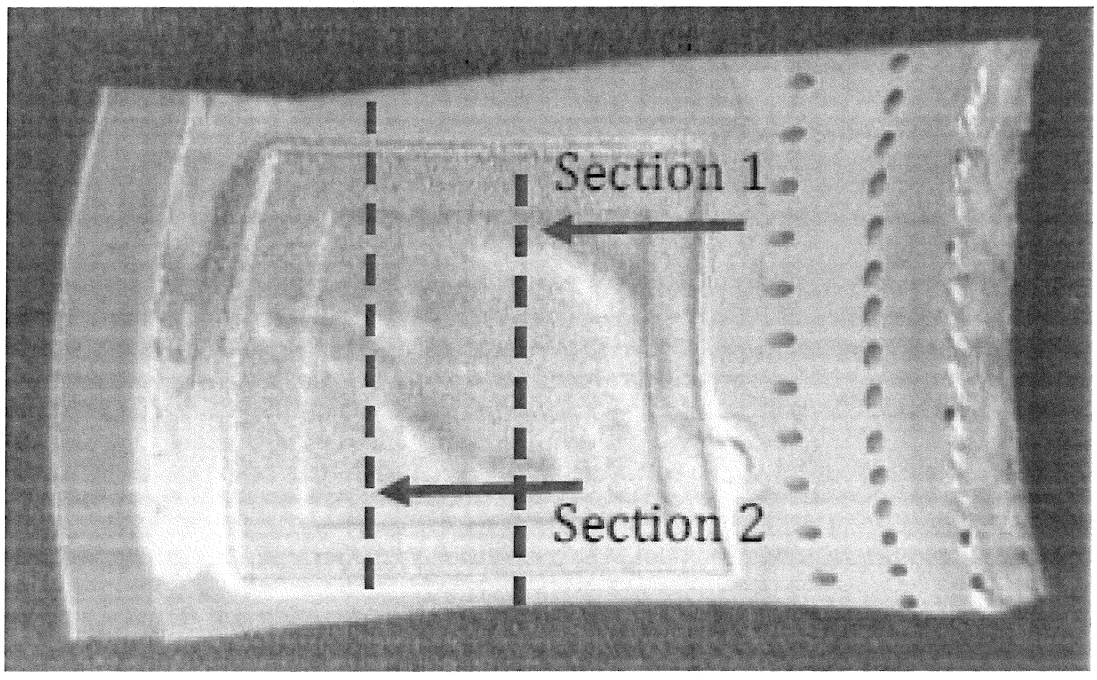


FIG. 3H

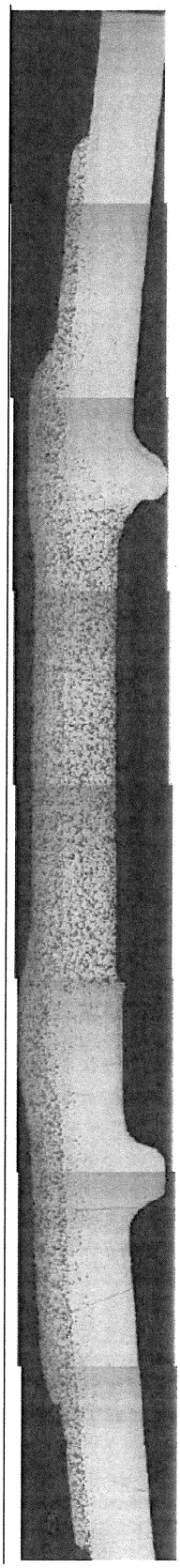


FIG. 3I

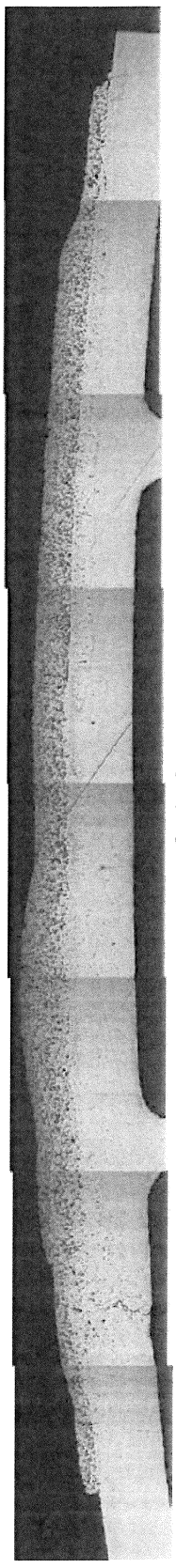


FIG. 3J

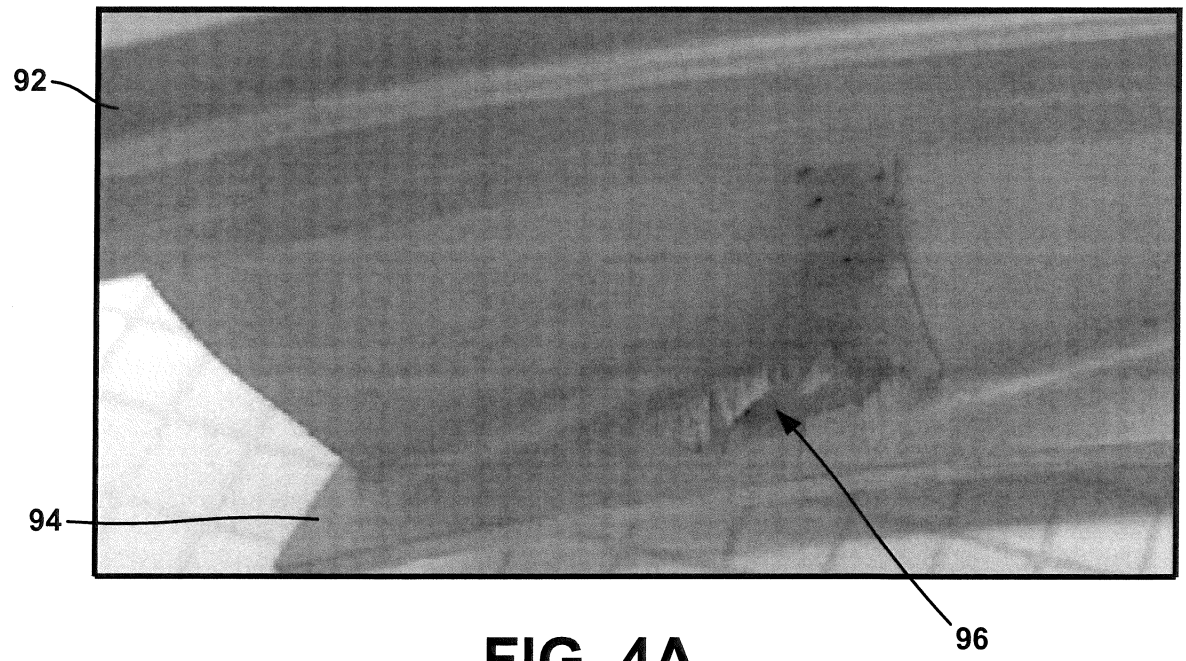


FIG. 4A

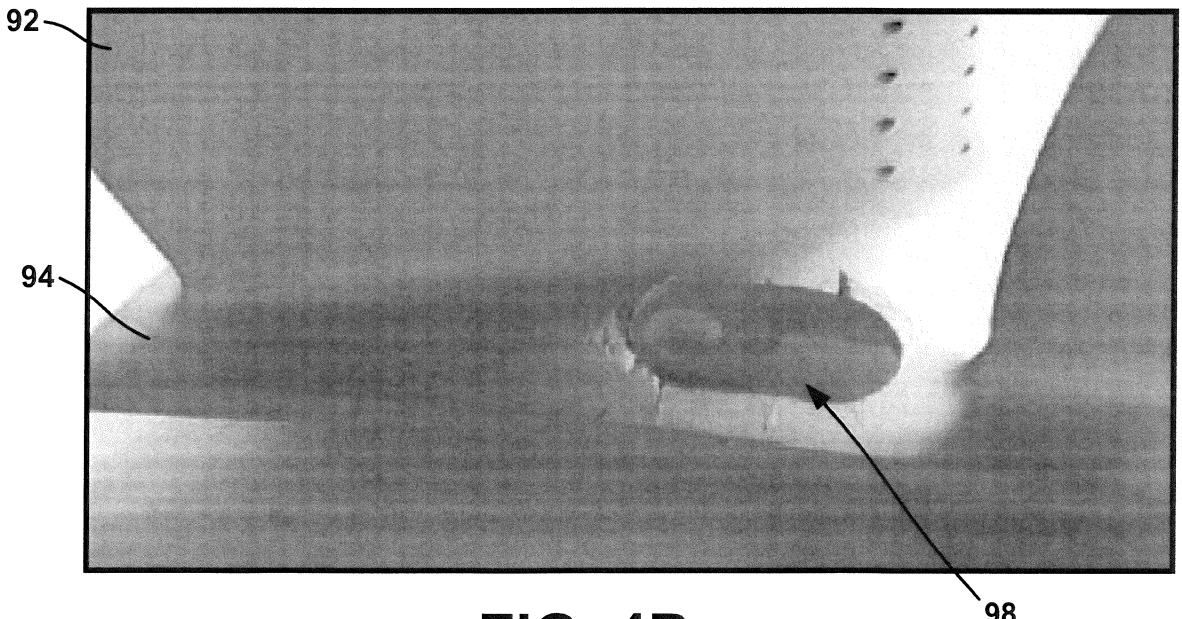


FIG. 4B

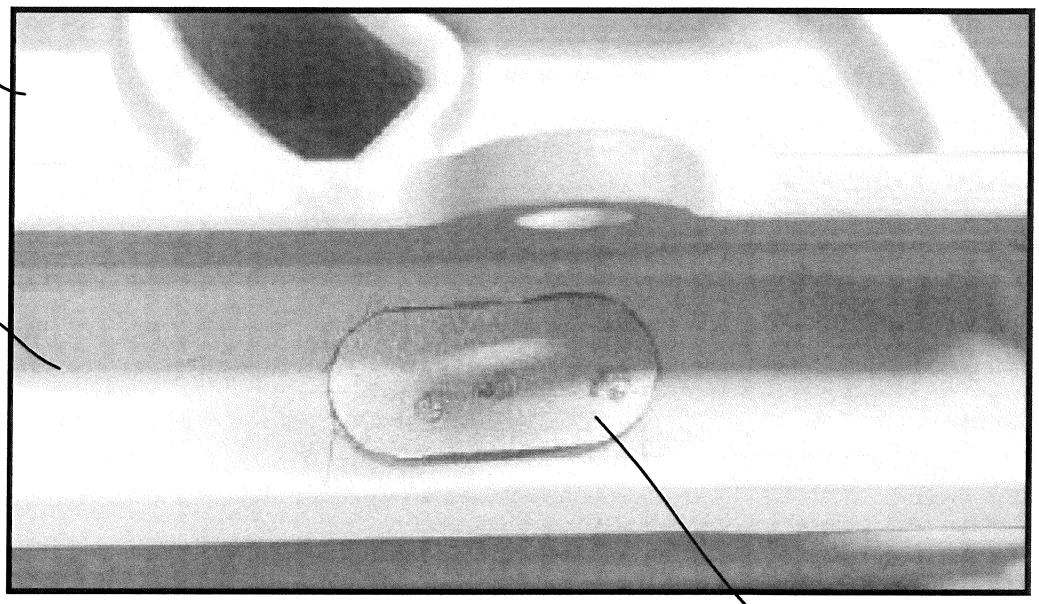


FIG. 4C

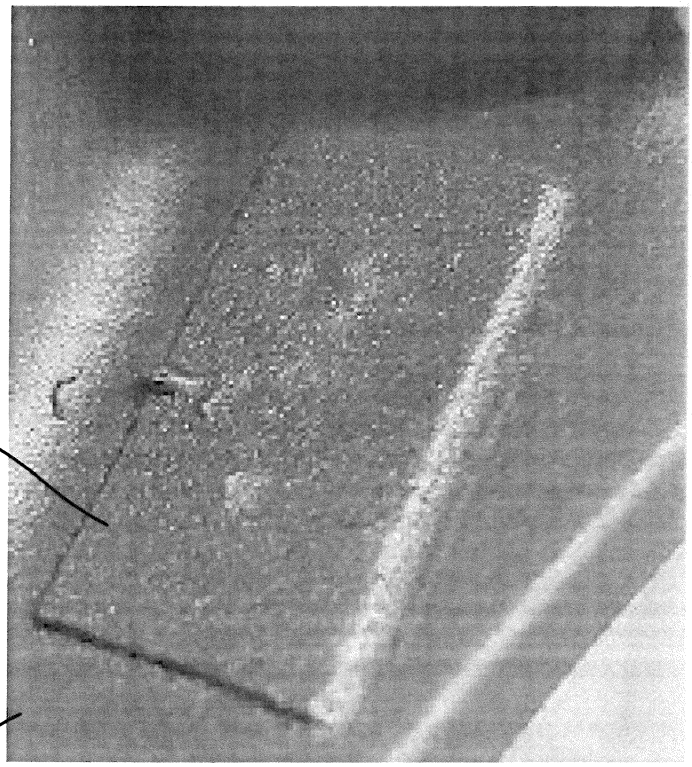


FIG. 4D

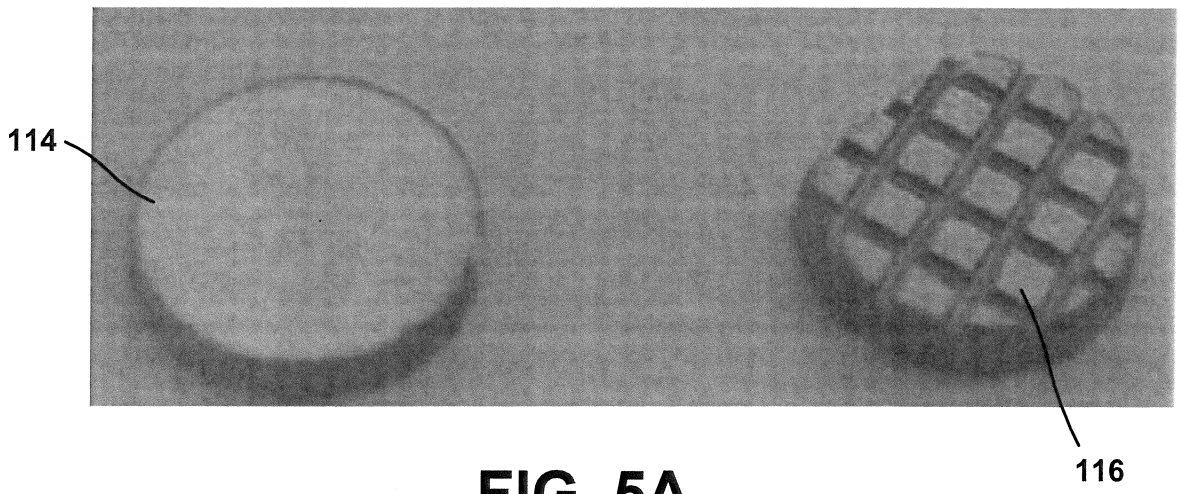


FIG. 5A

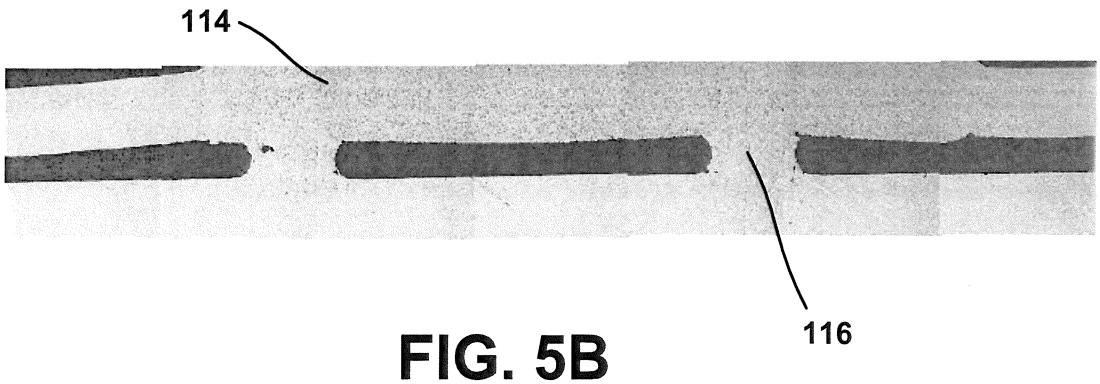


FIG. 5B