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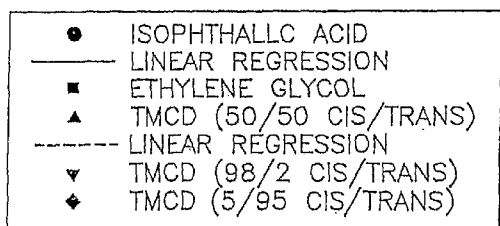
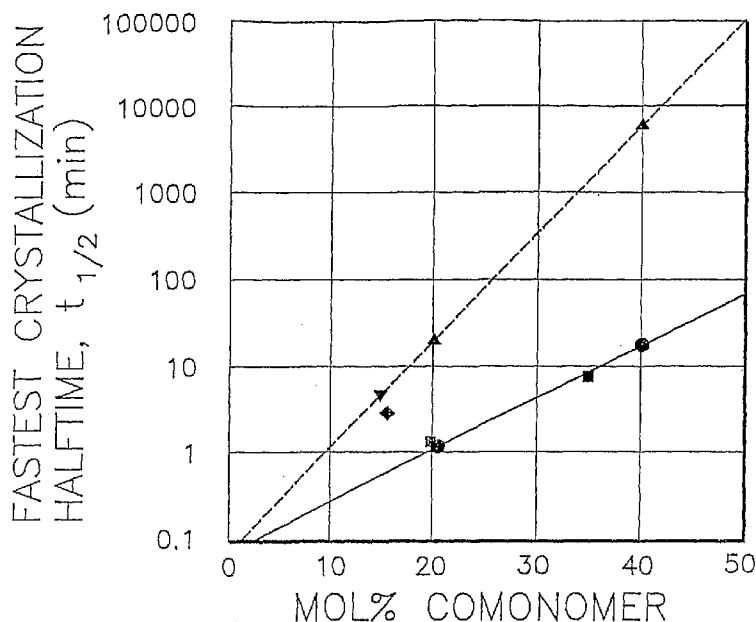
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(54) Title: POLYESTER COMPOSITIONS CONTAINING CYCLOBUTANEDIOL AND ARTICLES MADE THEREFROM



(57) Abstract: Described are polyesters containing (a) a dicarboxylic acid component having from 70 to 100 mole % of terephthalic acid residues, and up to 30 mole % of aromatic dicarboxylic acid residues or aliphatic dicarboxylic acid residues; and (b) a glycol component having from 40 to 65 mole % of 2,2,4,4-tetramethyl-1,3- cyclobutanediol residues, and from 35 to 60 mole % of 1,4-cyclohexanedimethanol residues; wherein the total mole % of the dicarboxylic acid component is 100 mole %, and the total mole % of the glycol component is 100 mole %. The polyesters may be manufactured into articles such as fibers, films, containers, bottles or sheets.



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