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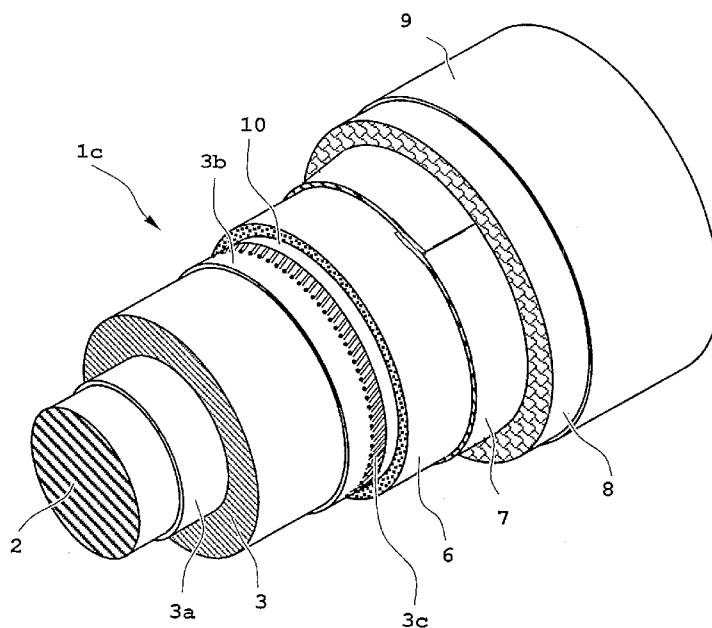
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[Continued on next page]

(54) Title: PROCESS FOR MANUFACTURING A CABLE RESISTANT TO EXTERNAL CHEMICAL AGENTS



(57) Abstract: Process for manufacturing a cable comprising the following steps:(a) conveying at least one conductor to an extruder apparatus;(b) extruding an insulating coating layer radially external to said at least one conductor;(c) longitudinally folding a metal tape around said extruded insulating coating layer, said metal tape bearing at least one adhesive coating layer in a radially external position,; (e) extruding at least one continuous coating layer comprising at least one polyamide or a copolymer thereof around and in contact with said folded metal tape; wherein the step (e) is carried out at a draw down ratio (DDR) not higher than 2.5, preferably of from 1.2 to 2.0.

WO 2005/114677 A1



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