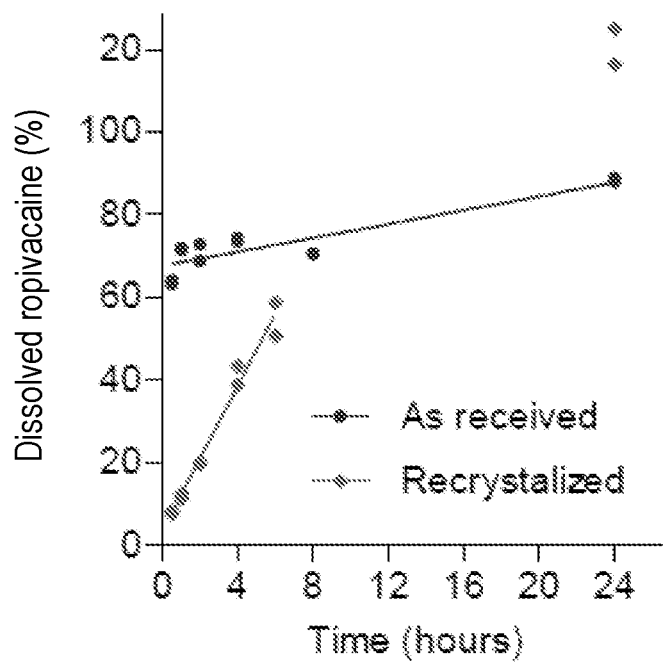
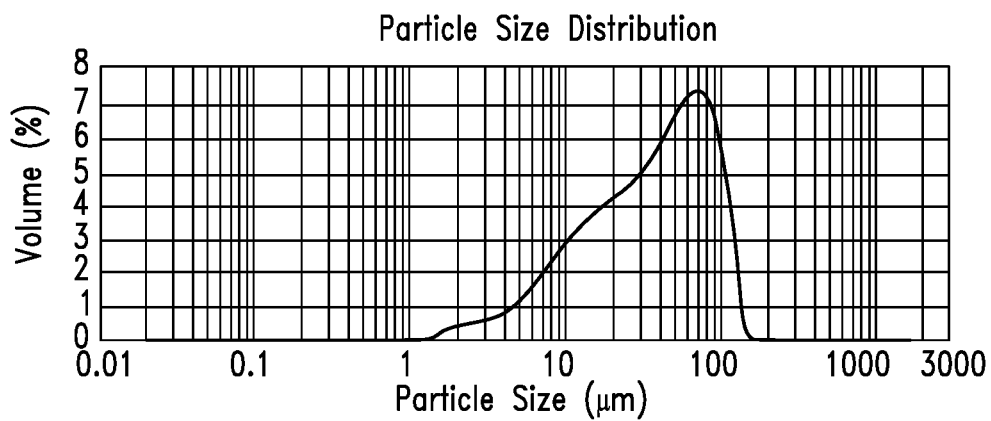
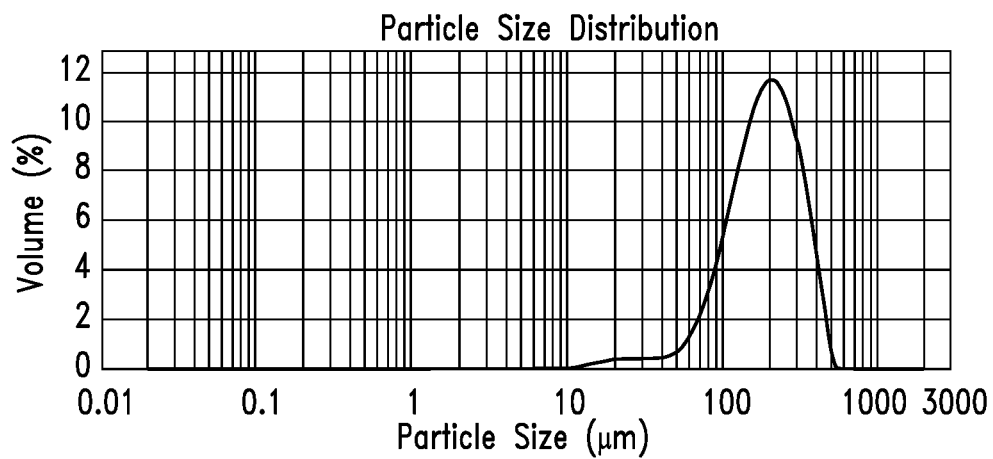
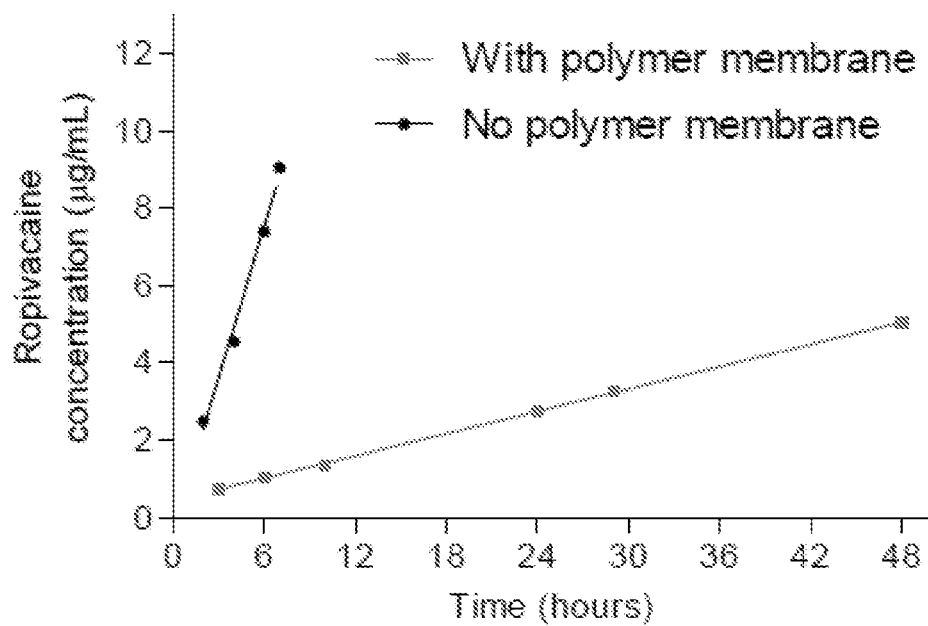


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*FIG. 1A**FIG. 1B*

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*FIG. 1C**FIG. 2*

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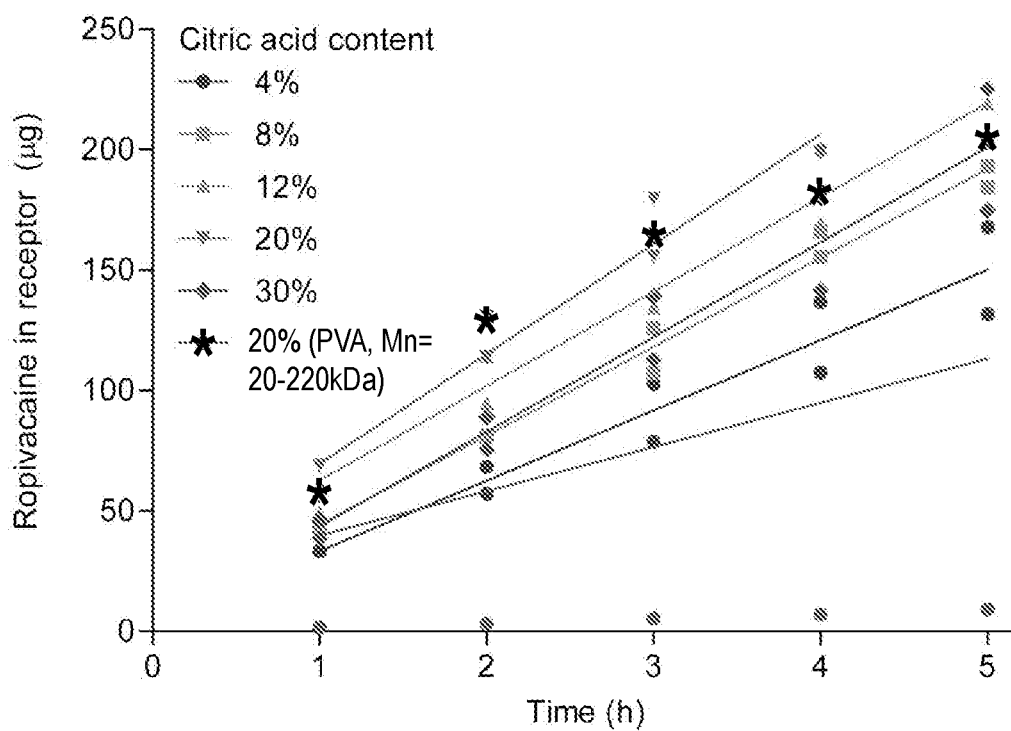


FIG. 3

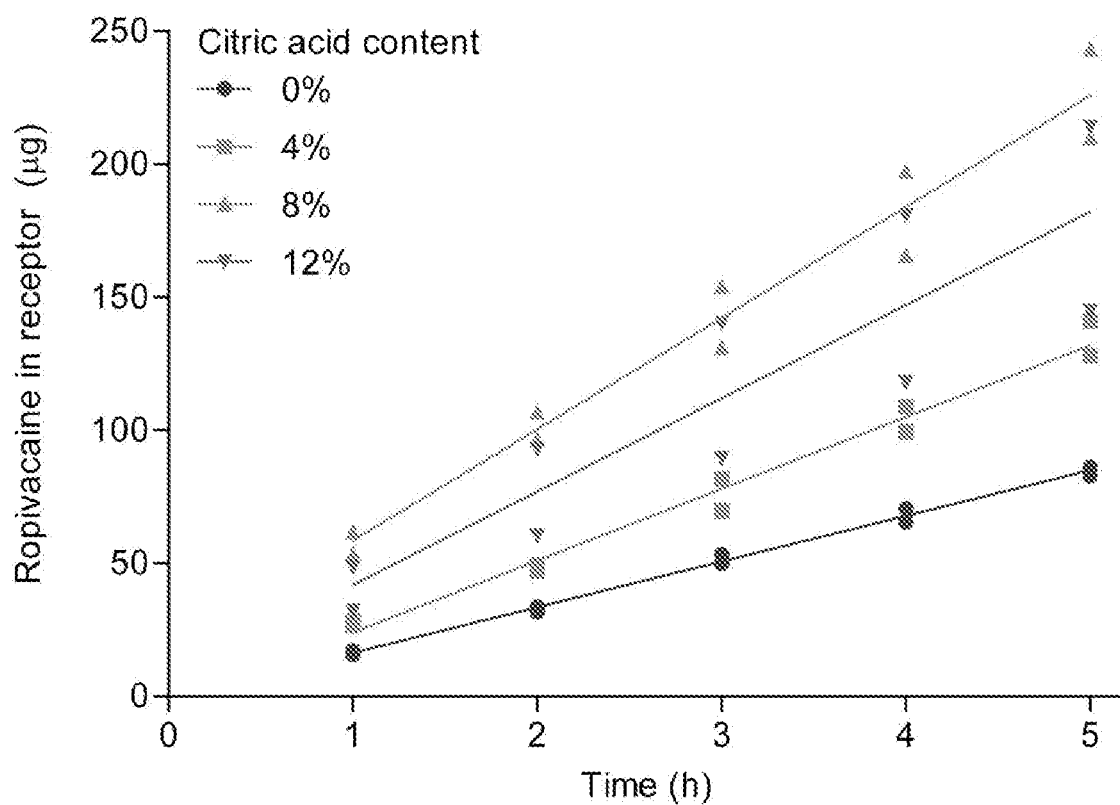


FIG. 4

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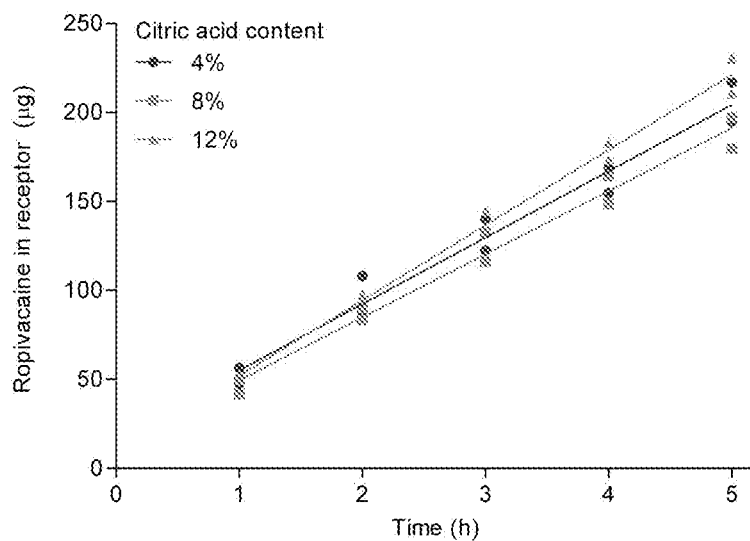


FIG. 5

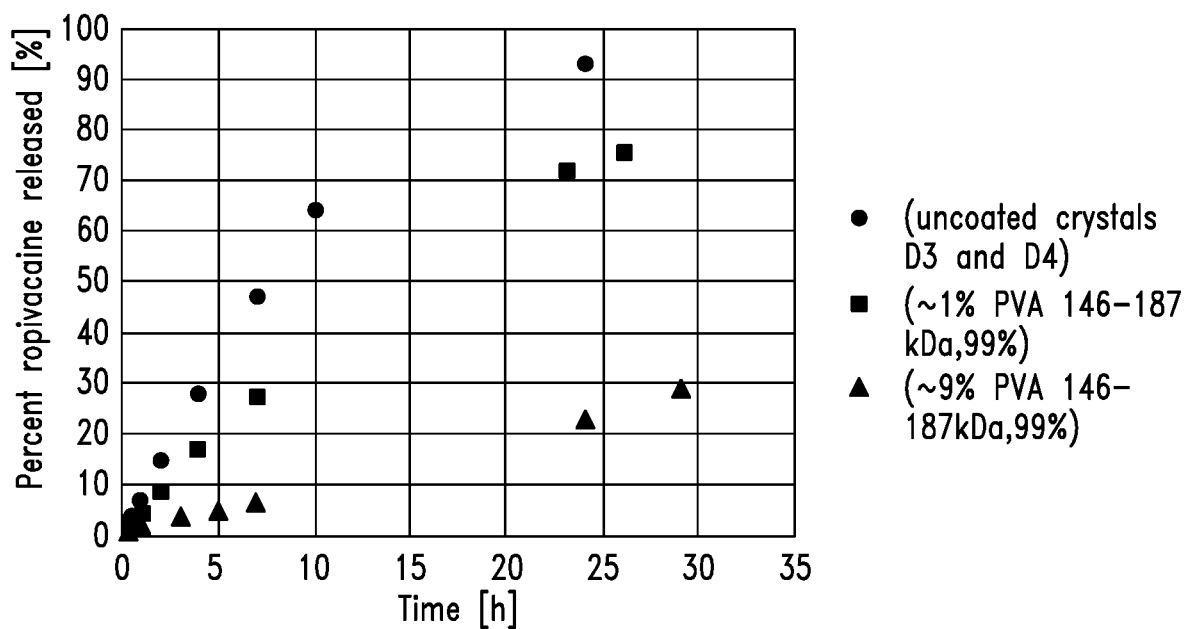
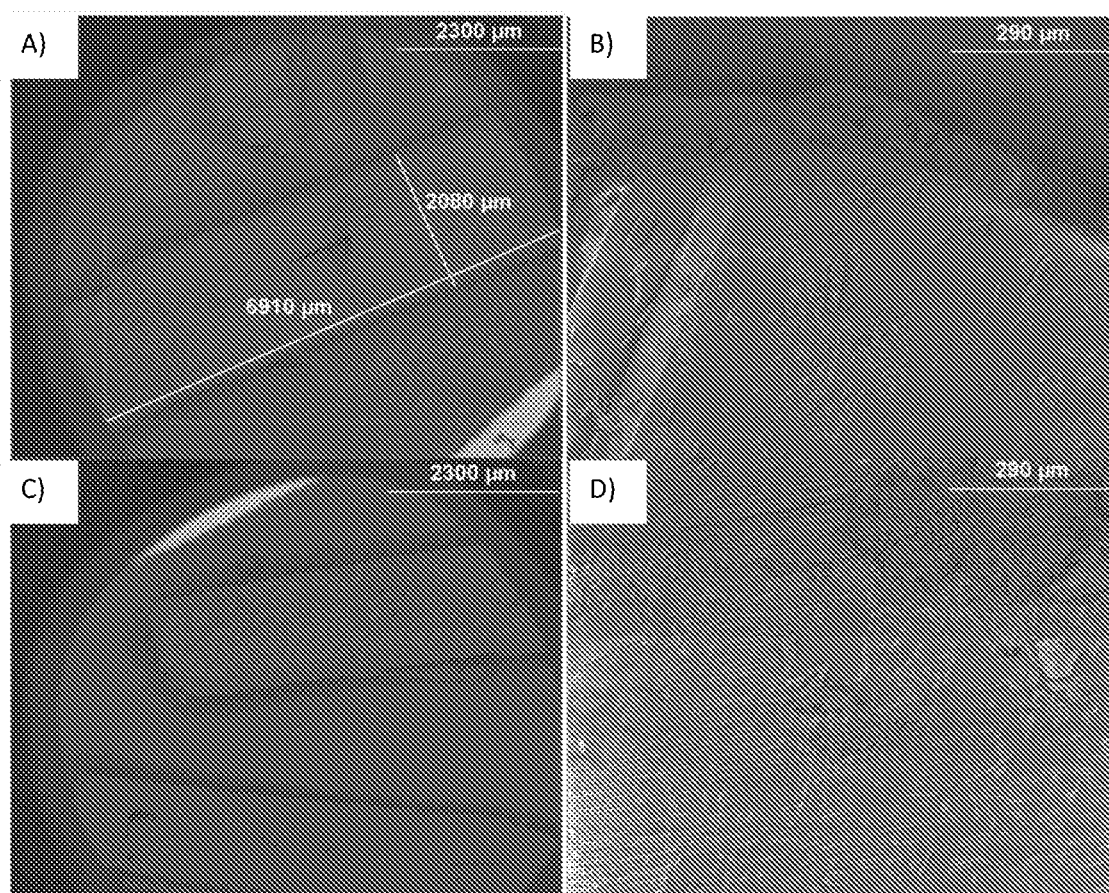


FIG. 6

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*FIG. 7*

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No PVA	Uncoated D1 & D2
	Uncoated Replicate D3 & D4
8% Citric acid	Coated with PVA (90k/99%) D1 & D2
	Coated with PVA (90k/99%) D3 & D4 (replicate)
4% Citric acid	1% PVA (146-187k/99%) D1 & D2
No Citric acid	1% PVA (146-187k/99%) D1 & D2
	~9% PVA (146-187k/99%) D1 & D2

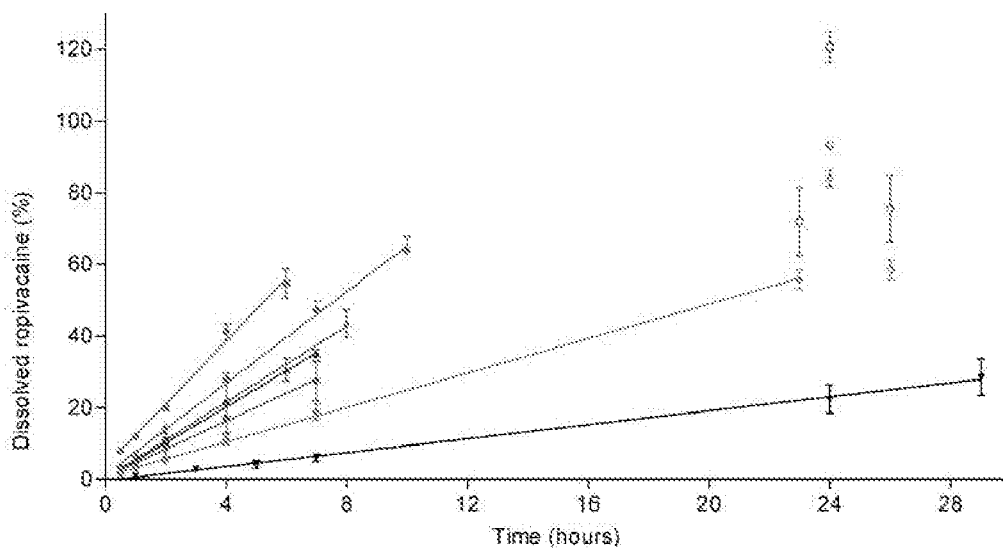


FIG. 8A

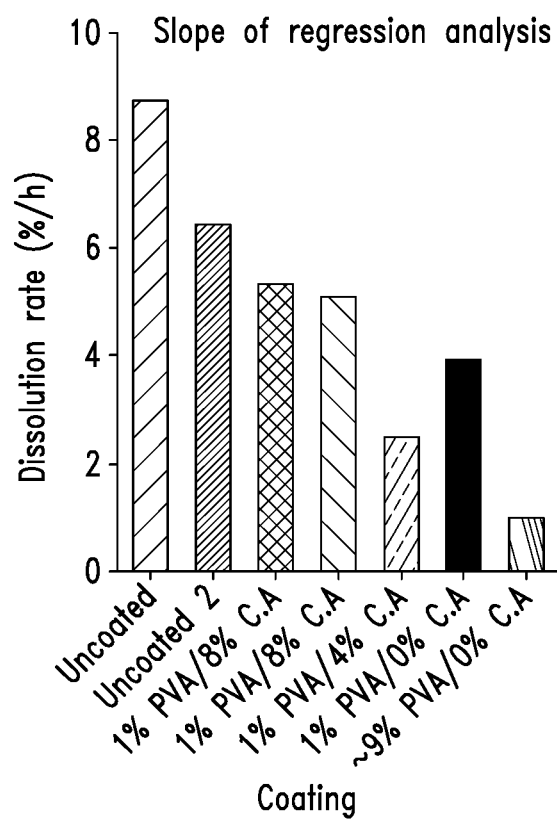


FIG. 8B

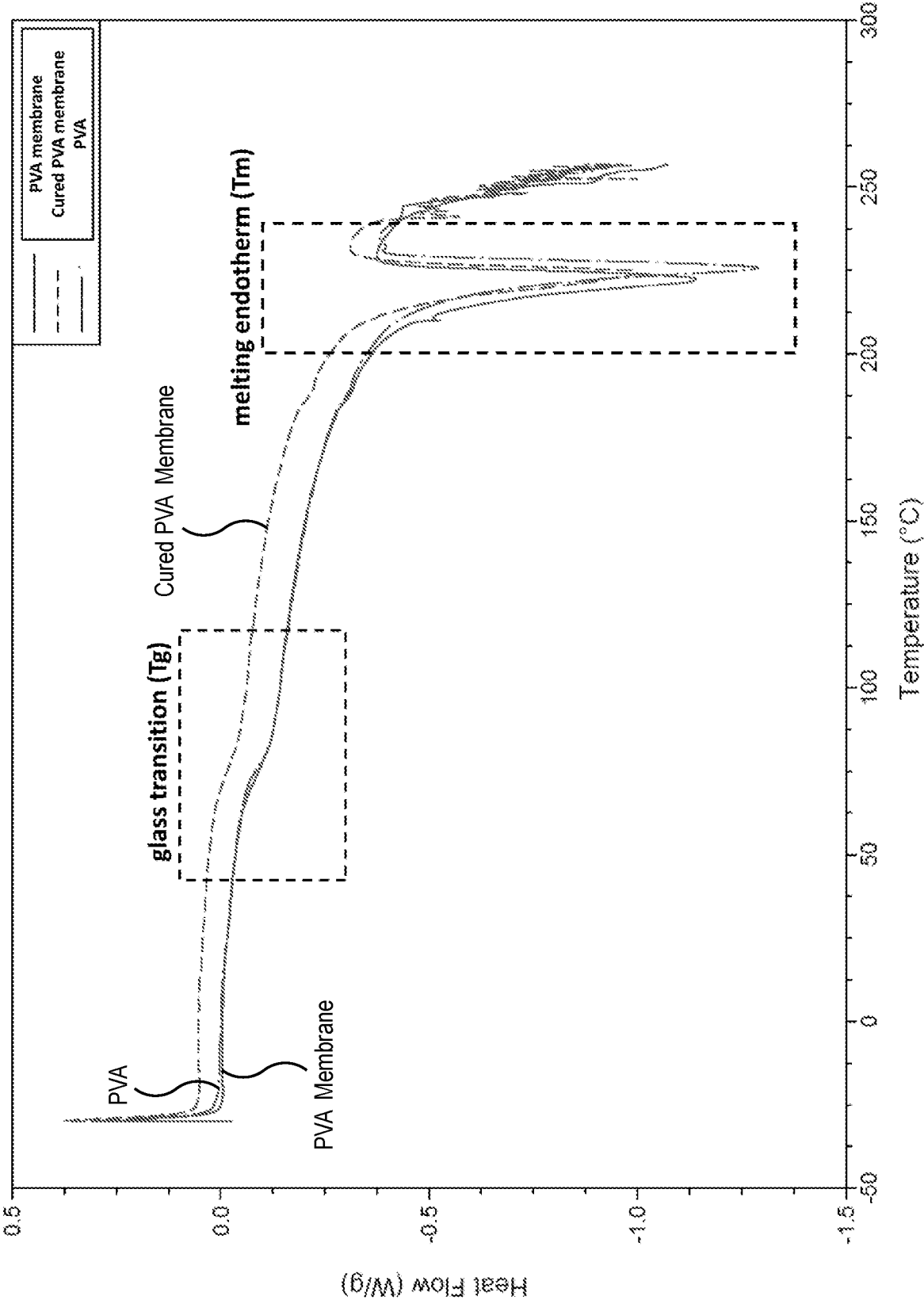
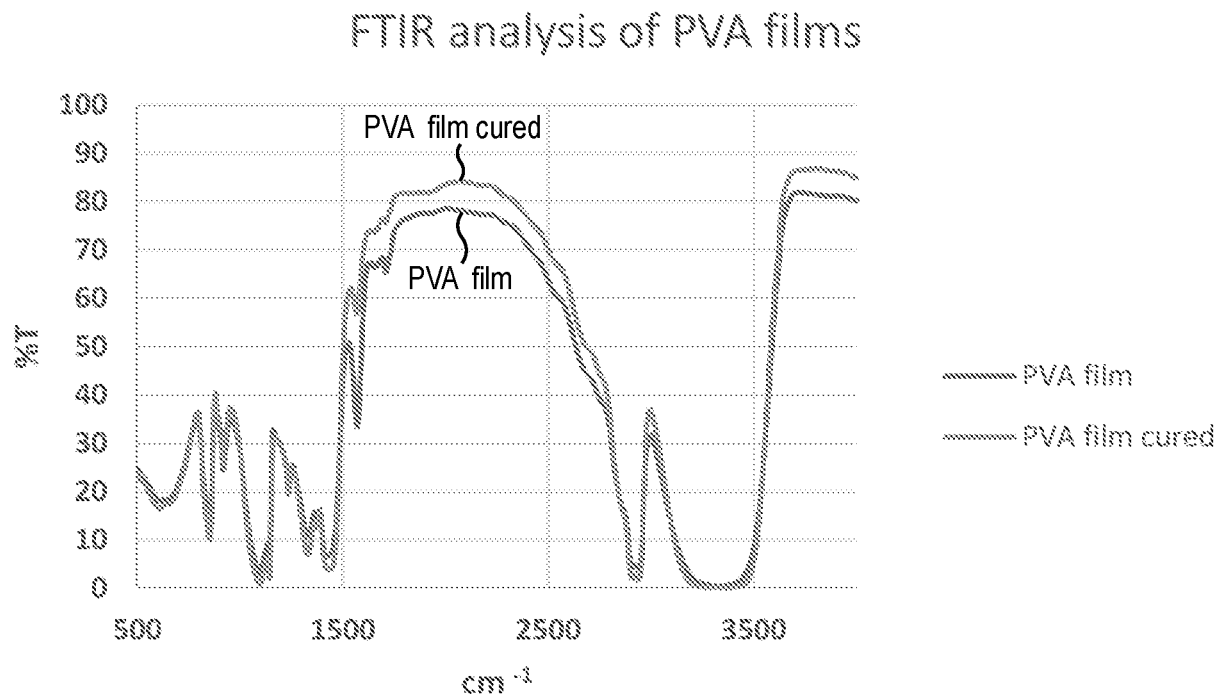


FIG. 9

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*FIG. 10*