

ABSTRACT

CASE CLOSED BY A GLASS WITH AN INVISIBLE JOINT OR ONE THAT CAN BE
DECORATED AND MANUFACTURING METHODS

The case includes a middle part (3) and a back cover (5) delimiting a compartment (7) closed by a glass (10), made of a transparent material resistant to temperatures above 500°C, said glass being bonded or welded at joint zones (15) at least partially covering the shoulder (4) of the middle part (3). It is characterized in that
5 the inner face (11) of the glass (10) includes an enamel deposition (20) formed on the zones of the joints (15) with the shoulder (4) of the middle part (3), either in a hollow (14), or on the surface of said inner face (11).

10 Figures 2, 2A to 2C.